

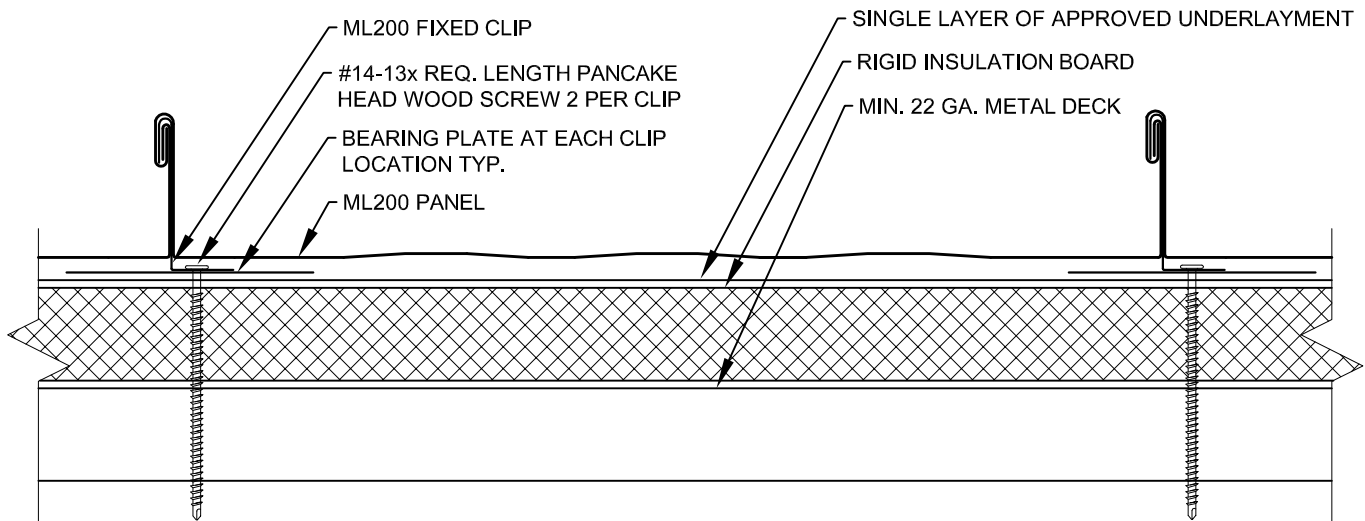


ML200 Standing Seam

Rigid Insulation Over Metal Deck Master Details

Architectural / Solid Substrate / Steep Slope

The following details are commonly used over steep sloped applications including those over solid substrates such as plywood or steel decking with rigid insulation. Such details are largely based on hydrokinetic (water shedding) design principles and architectural detailing.



FAYETTEVILLE, NC
888-685-7663

SPENCER, NC
800-526-8156

ANDERSON, SC
800-544-5169

TIFTON, GA
800-962-9131

ORANGE, VA
800-762-6785

Ocala, FL
800-331-3584

VICKSBURG, MS
888-661-0577

TIPP CITY, OH
877-615-9812

OKLAHOMA CITY, OK
866-373-5286

SCRANTON, PA
866-695-6455

www.unionmetalroofing.com



ML200 Standing Seam

-Rigid Insulation Over Metal Deck-

Fixed Clip and Expansion Clip

Index

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ML200 Standing Seam

-Rigid Insulation Over Metal Deck-

Fixed Clip and Expansion Clip

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(Continued...)



ML200 Standing Seam

-Wood Substrate-

Fixed Clip and Expansion Clip

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Sidewall Details (continued) **Detail No.**

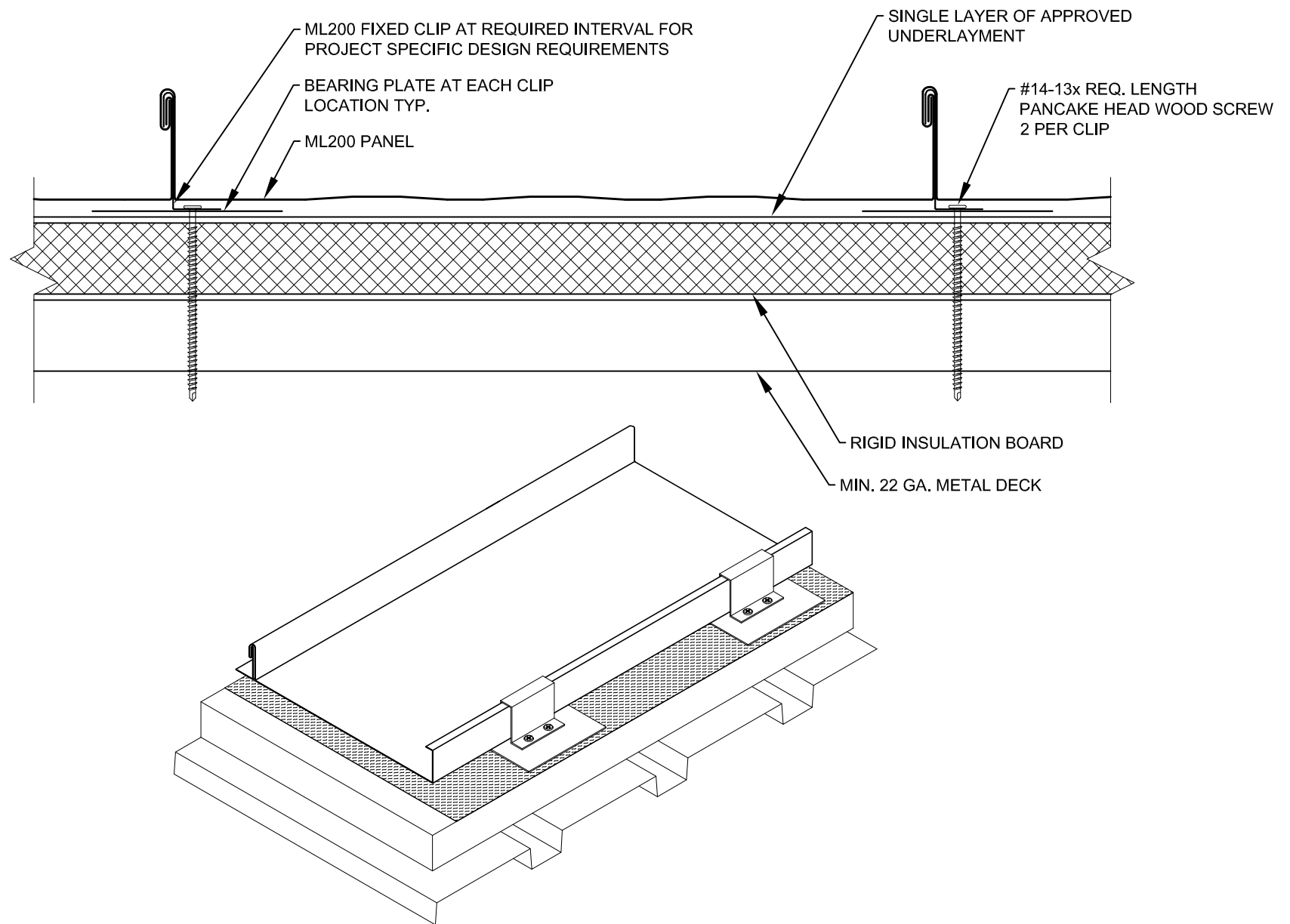
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Description:

ML200 APPLICATION - FIXED CLIP

Detail No.:

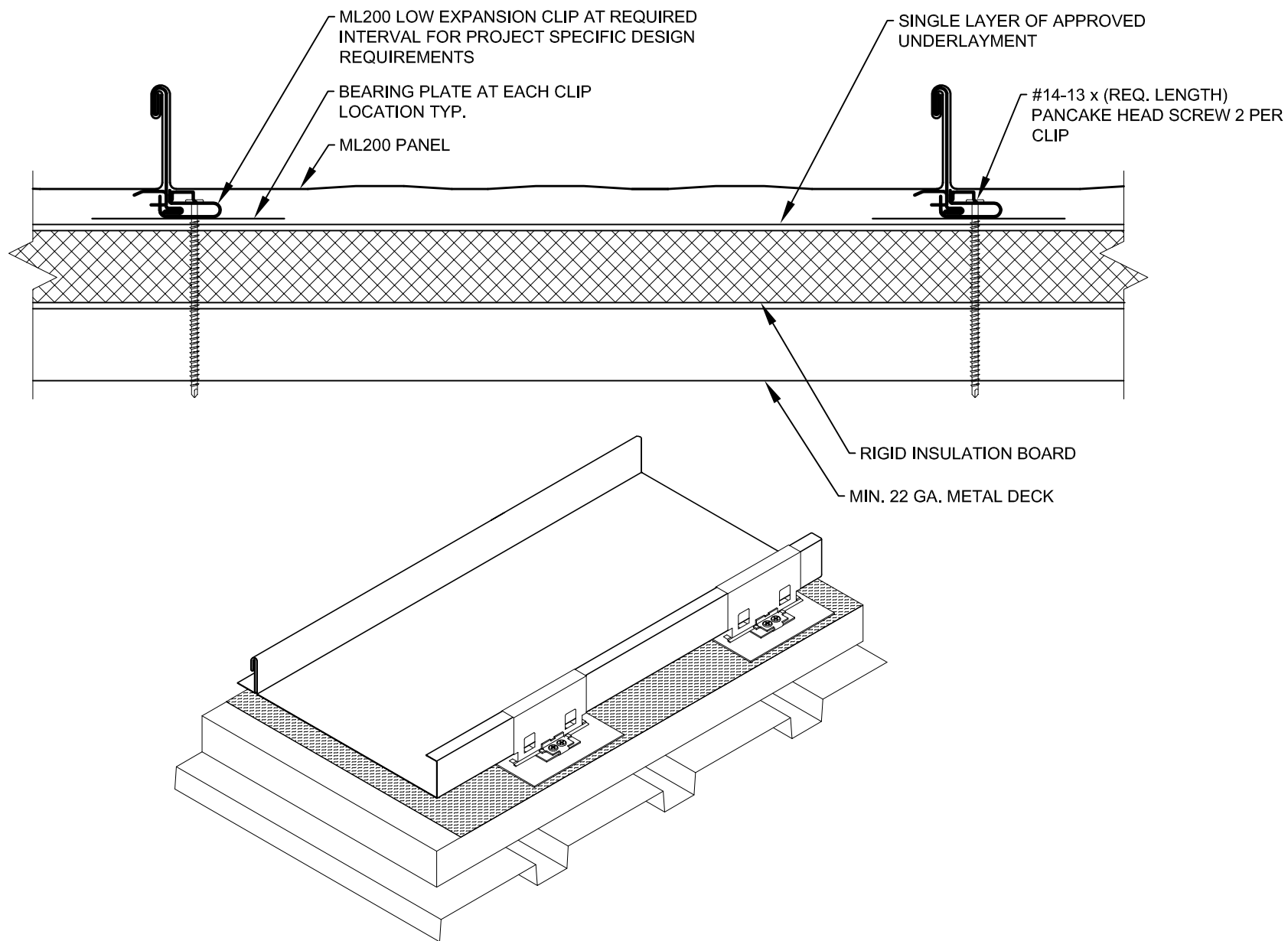
ML200-MD-0.10_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

ML200 APPLICATION - EXPANSION CLIP

Detail No.:

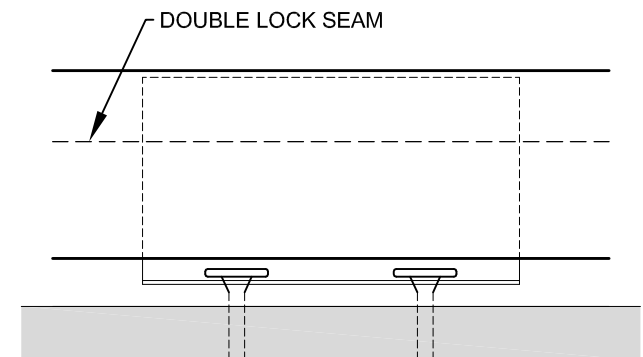
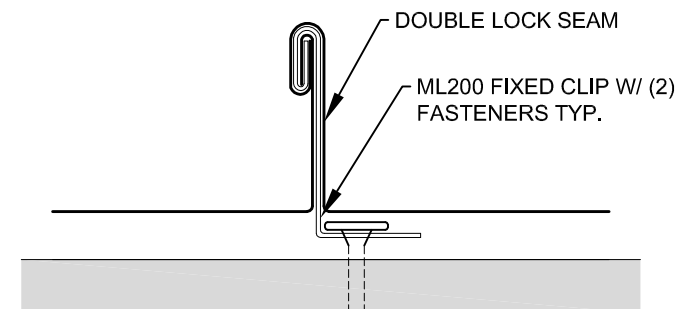
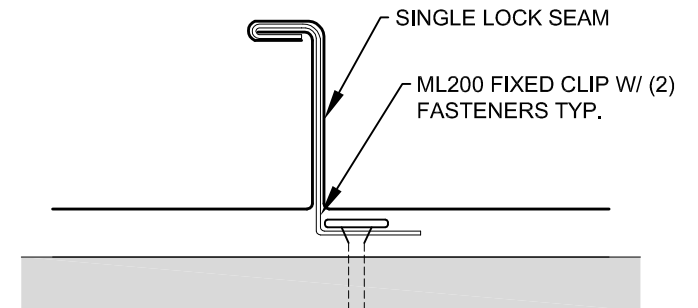
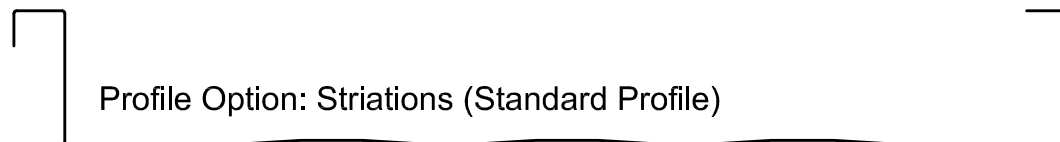
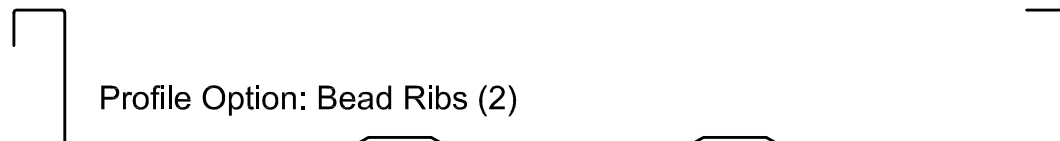
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Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



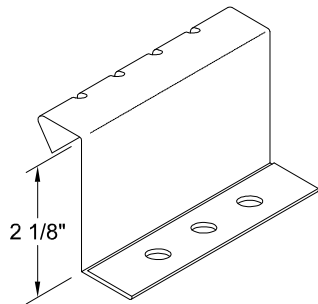
Description: ML200 SYSTEM OVERVIEW - PANEL PROFILES

Detail No.: ML200-0.20

Substrate:

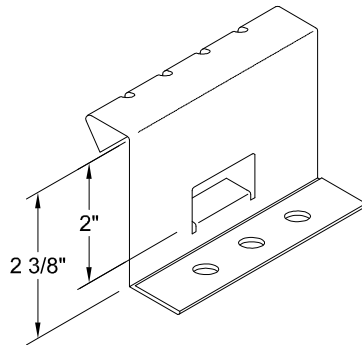
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Location:



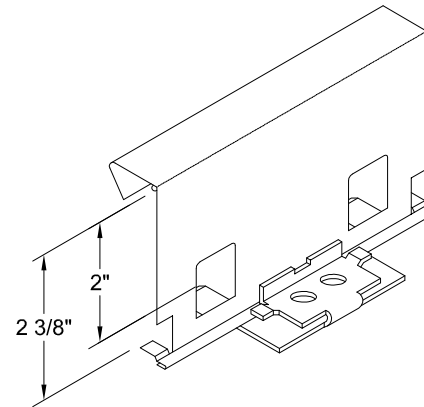
Clip 40 Fixed

22 Ga. Galvanized
2.125" x 3.25"



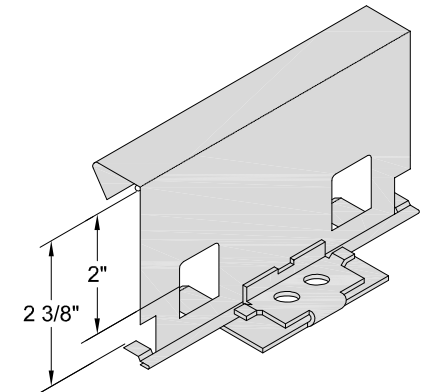
Clip 41 Fixed

22 Ga. Galvanized
2.375" x 3.25" (0.375" Substrate Standoff)



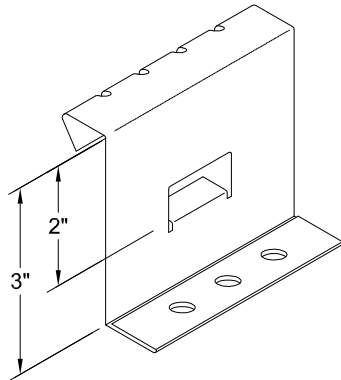
Clip 42 Expansion

22 Ga. Galvanized w/ 16 Ga. Base
2.375" x 4.25" (0.375" Substrate Standoff)
Use with up to 3" of blanket insulation



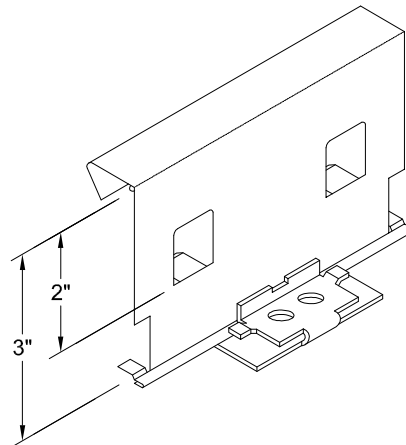
Clip 43 Expansion

22 Ga. Stainless Steel w/ 16 Ga. Base
2.375" x 4.25" (0.375" Substrate Standoff)
Recommended for use with aluminum panels
Use with up to 3" of blanket insulation



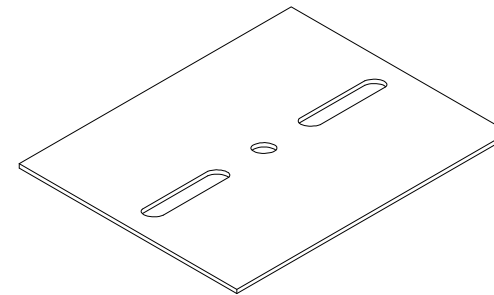
Clip 44 Fixed

22 Ga. Galvanized
3" x 3" (1" Substrate Standoff)
Use with up to 6" of blanket insulation



Clip 45 Expansion

22 Ga. Galvanized w/ 16 Ga. Base
3" x 3" (1" Substrate Standoff)
Use with up to 6" of blanket insulation



4" x 5" Bearing Plate

16 Ga. Galvanized
*Required for use when clips are applied
directly over rigid board insulation*

IMPORTANT INSTALLATION NOTE
EXPANSION CLIPS ARE RECOMMENDED
FOR PANEL LENGTHS GREATER THAN 30'-0".



Description:

ML200 SYSTEM OVERVIEW - CLIPS

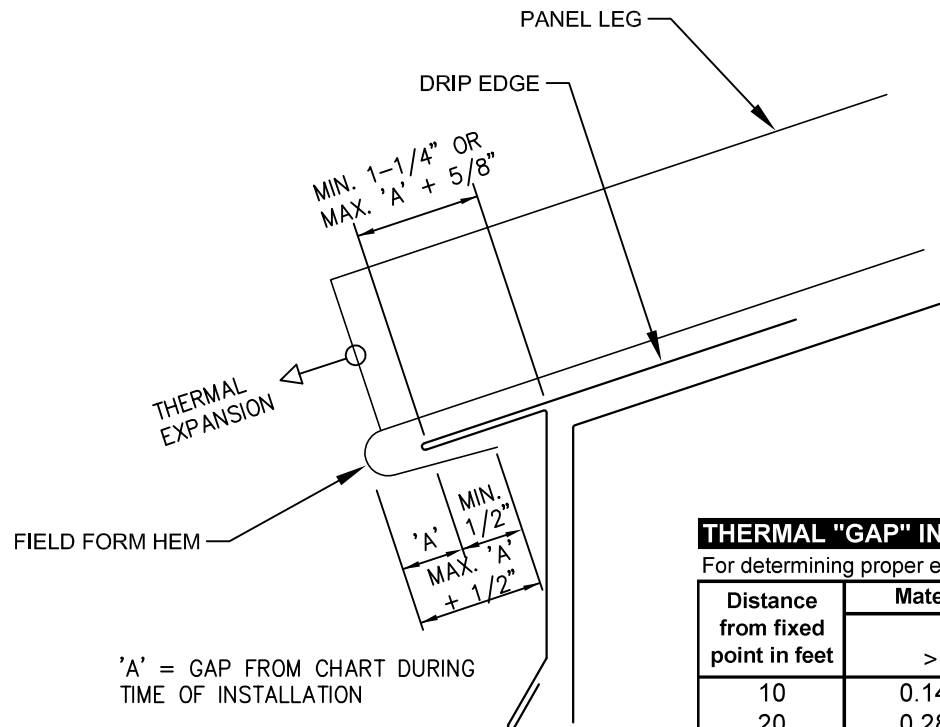
Detail No.:

ML200-0.21

Substrate:

Project Name:

Location:



THERMAL "GAP" INSTALLATION CHART (In inches) - STEEL

For determining proper expansion/contraction gap at panel ends during installation

Distance from fixed point in feet	Material Temperature (Surface Temperature) During Installation					
	Hot >100° F		Warm 100° to 50° F		Cold <50° F	
10	0.145	1/8	0.072	1/16	0.000	0
20	0.289	5/16	0.145	1/8	0.000	0
30	0.434	7/16	0.217	3/16	0.125	1/8
40	0.579	9/16	0.289	5/16	0.125	1/8
50	0.724	3/4	0.362	3/8	0.188	3/16
60	0.868	7/8	0.434	7/16	0.188	3/16
70	1.013	1	0.507	1/2	0.250	1/4
80	1.158	1 3/16	0.579	9/16	0.250	1/4
90	1.302	1 5/16	0.651	5/8	0.375	3/8
100	1.447	1 7/16	0.724	3/4	0.375	3/8

* Chart based on temperature differential of: 180 degrees F

* Coefficient of thermal expansion for steel: 0.0000067



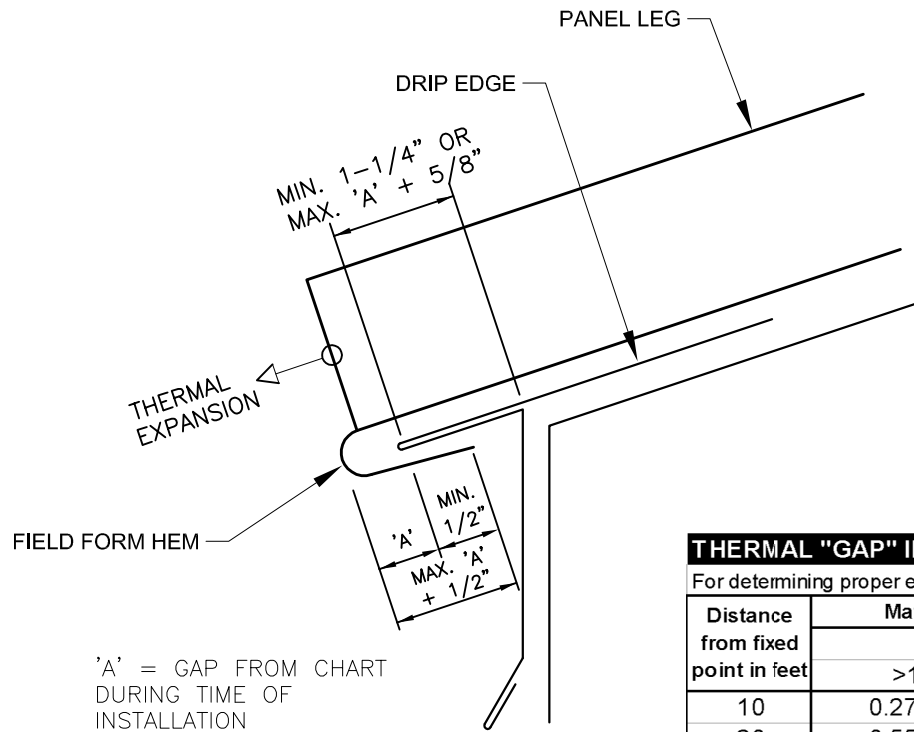
Description: **THERMAL GAP INSTALLATION CHART - STEEL**

Detail No.:
ML200-0.30

Substrate:

Project Name:

Location:



THERMAL "GAP" INSTALLATION CHART (In inches) - ALUMINUM

For determining proper expansion/contraction gap at panel ends during installation

Distance from fixed point in feet	Material Temperature (Surface Temperature) During Installation					
	Hot >100° F		Warm 100° to 50° F		Cold <50° F	
10	0.279	1/4	0.139	1/8	0.000	0
20	0.557	9/16	0.279	1/4	0.000	0
30	0.836	13/16	0.418	7/16	0.125	1/8
40	1.115	1 1/8	0.557	9/16	0.125	1/8
50	1.393	1 3/8	0.697	11/16	0.188	3/16
60	1.672	1 11/16	0.836	13/16	0.188	3/16
70	1.950	1 15/16	0.975	1	0.250	1/4
80	2.229	2 1/4	1.115	1 1/8	0.250	1/4
90	2.508	2 1/2	1.254	1 1/4	0.375	3/8
100	2.786	2 13/16	1.393	1 3/8	0.375	3/8

* Chart based on temperature differential of: 180 degrees F

* Coefficient of thermal expansion for alum.: 0.0000129



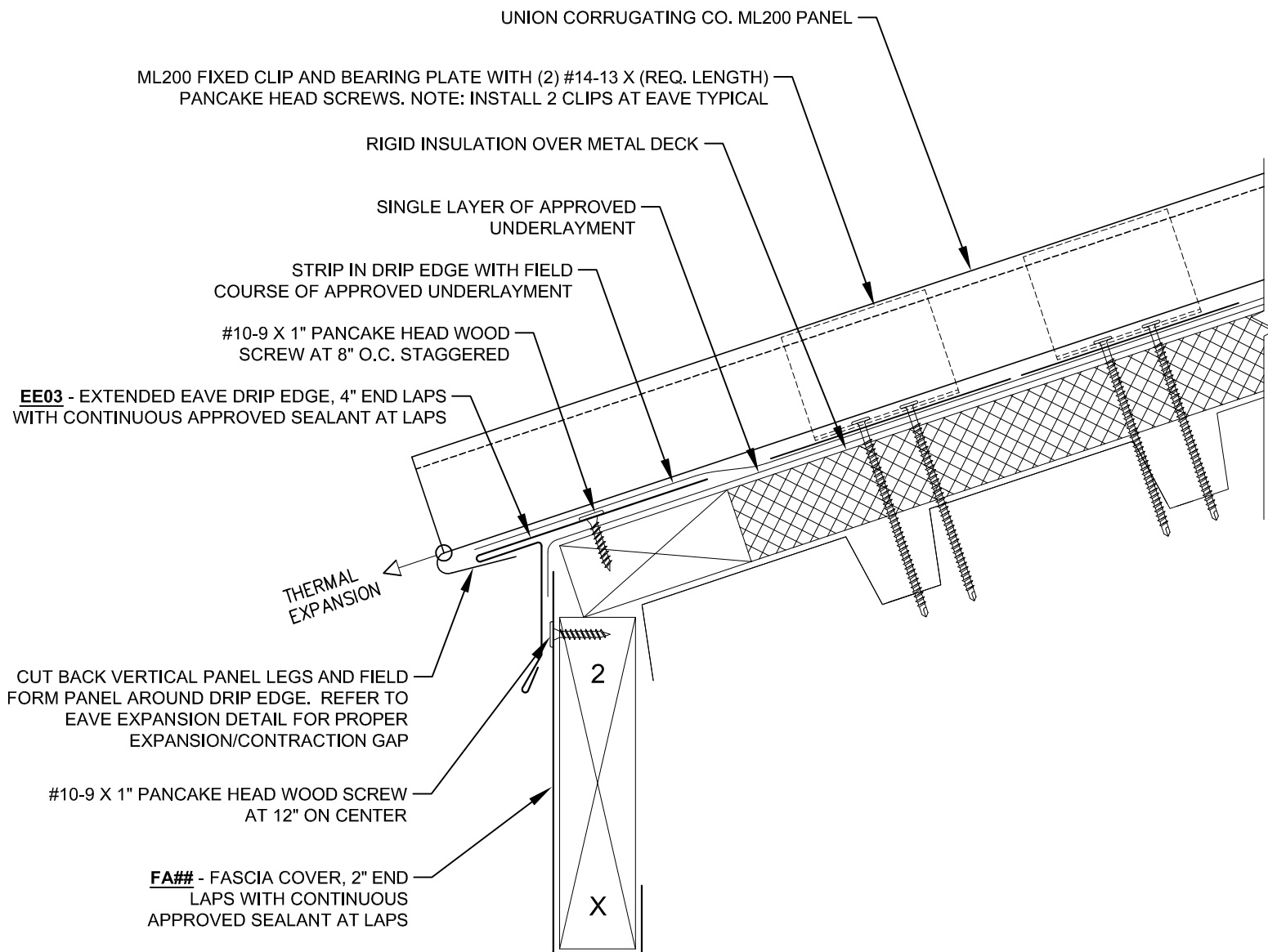
Description: **THERMAL GAP INSTALLATION CHART - ALUMINUM**

Detail No.:
ML200-0.31

Substrate:

Project Name:

Location:



Description:

EXTENDED EAVE - FIXED CLIP

Detail No.:

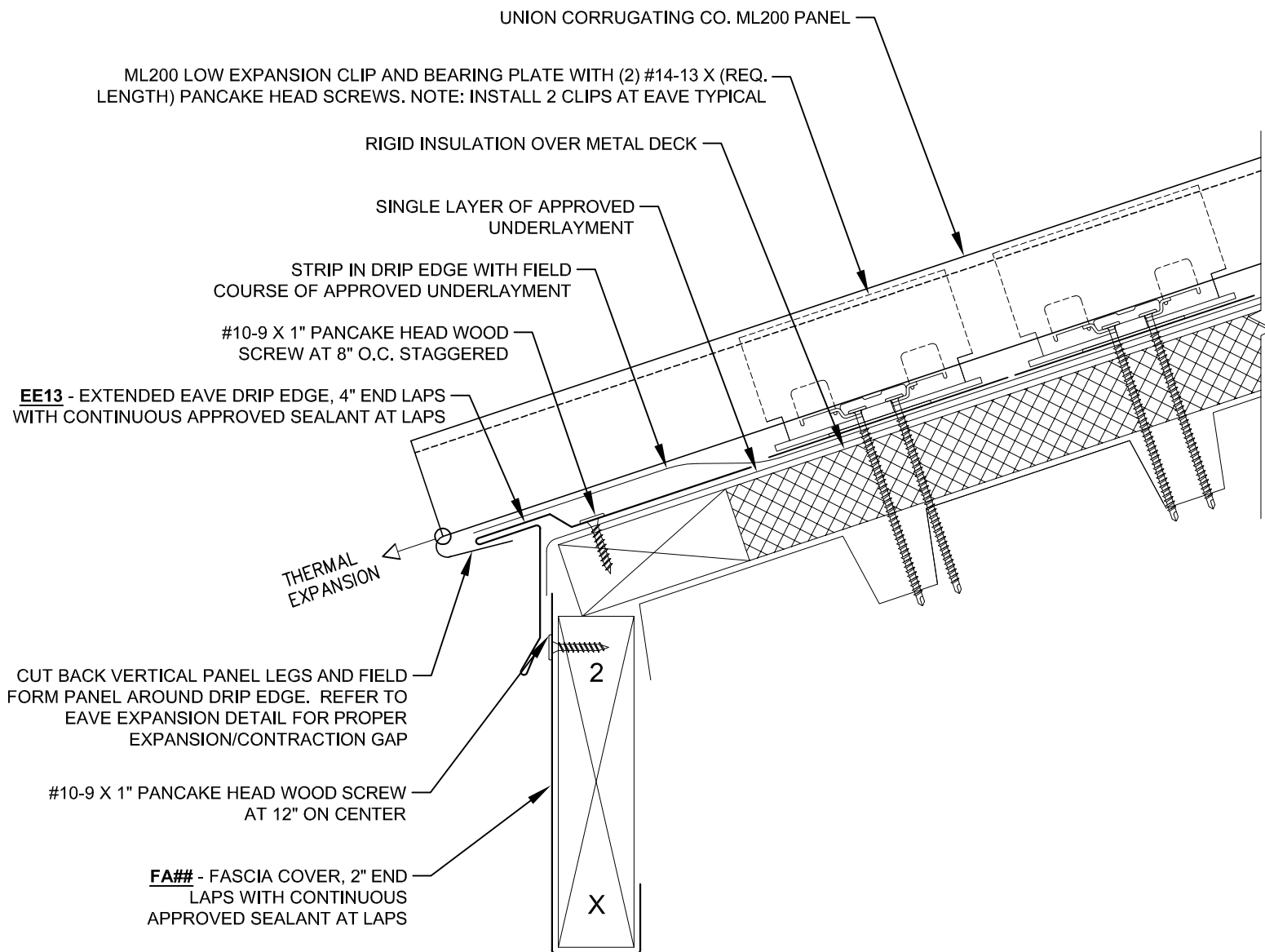
ML200-MD-1.10_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

EXTENDED EAVE - EXPANSION CLIP

Detail No.:

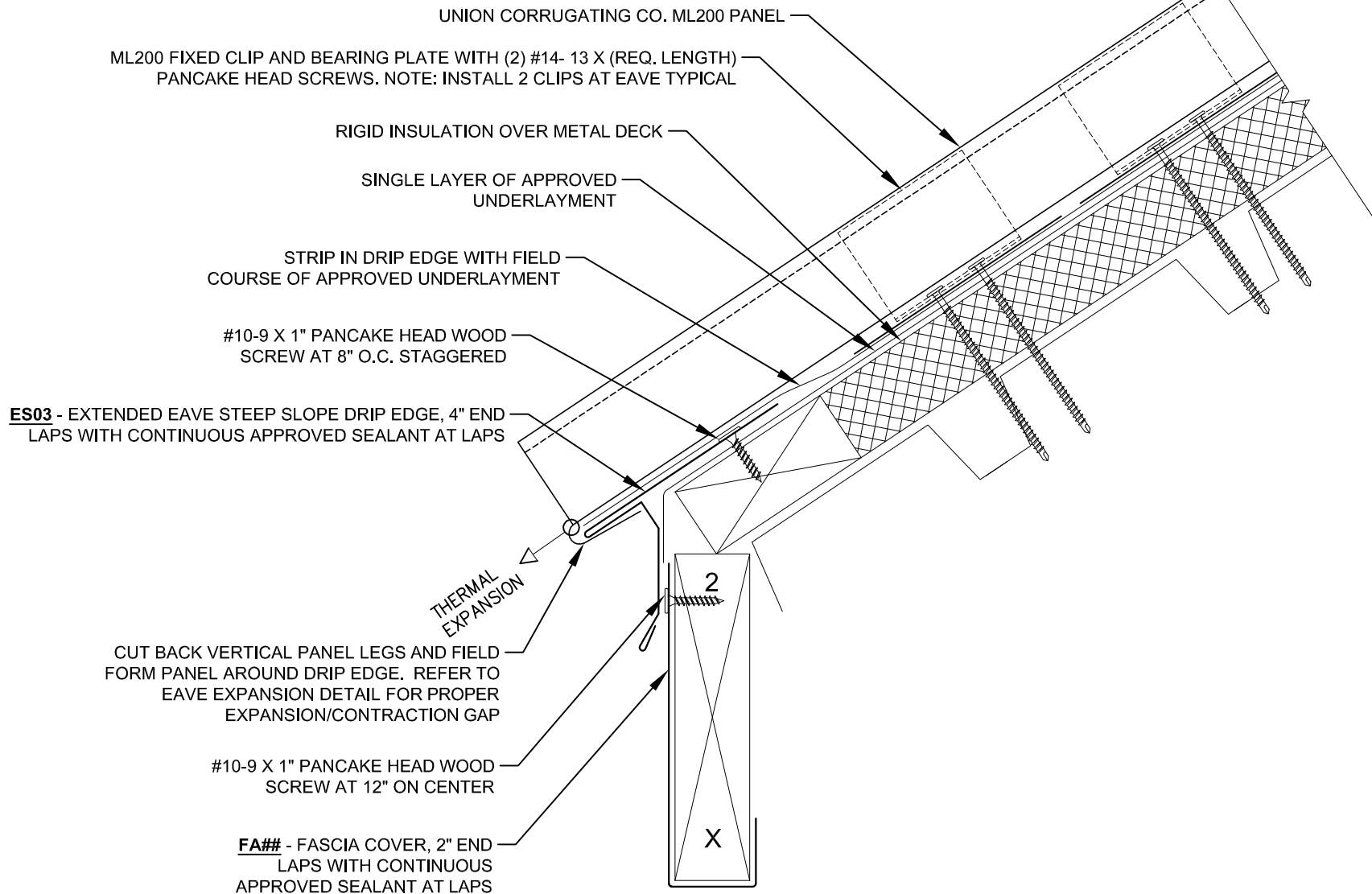
ML200-MD-1.10_EX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

EXTENDED EAVE - STEEP SLOPE - FIXED CLIP

Substrate:

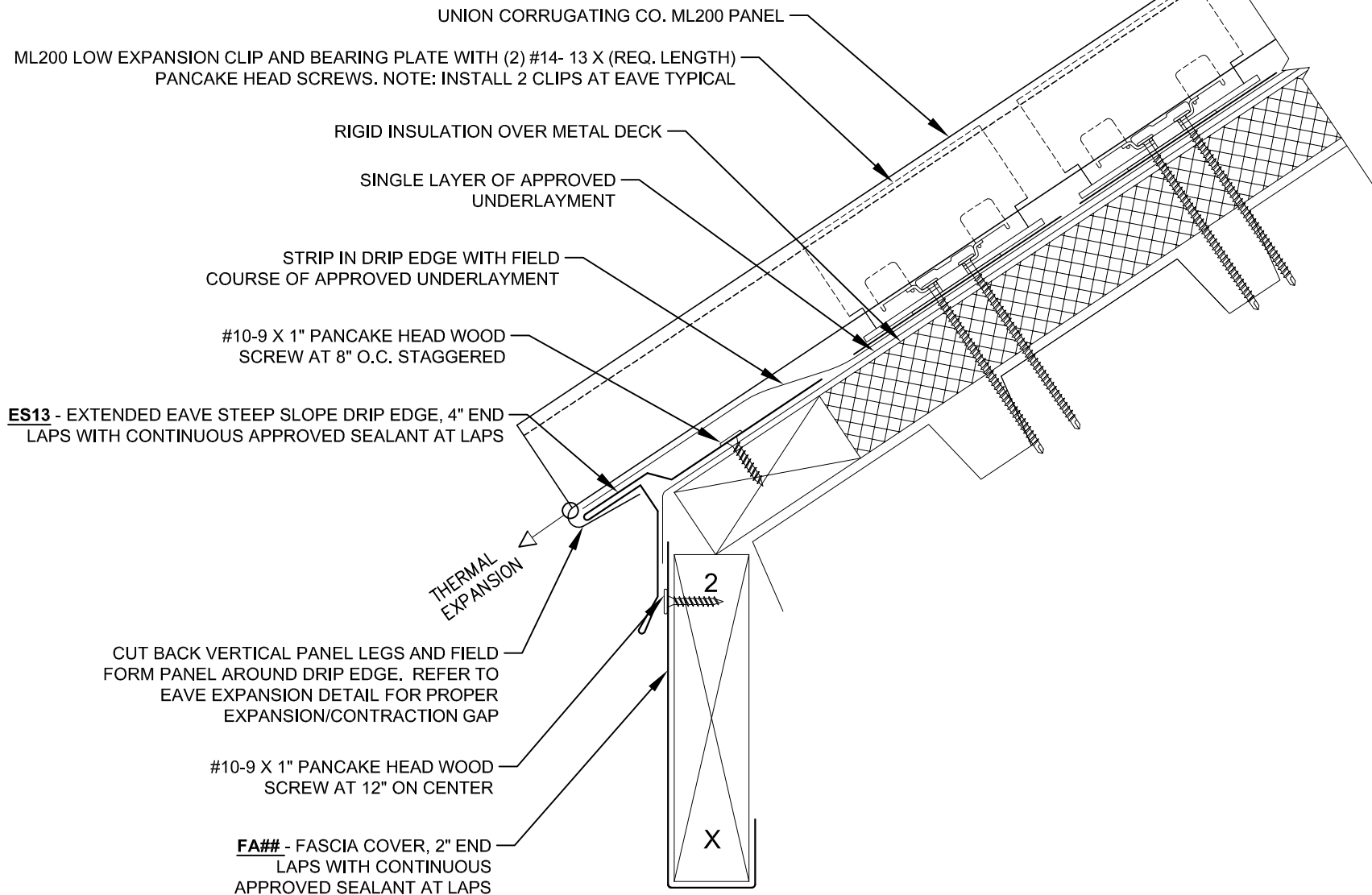
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-1.10A_FX



Description:

EXTENDED EAVE - STEEP SLOPE - EXPANSION CLIP

Detail No.:

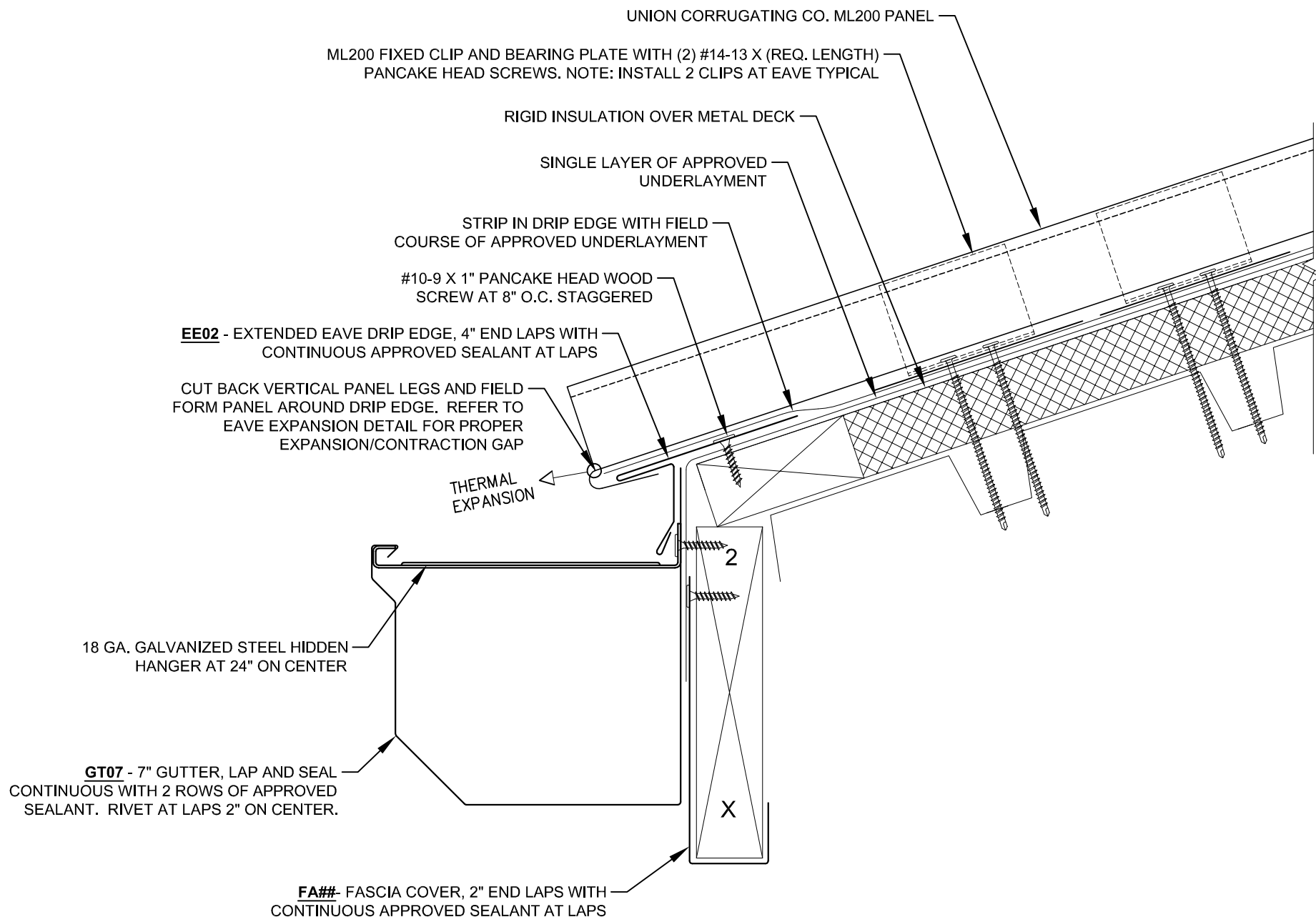
ML200-MD-1.10A_EX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

EXTENDED EAVE WITH GUTTER - FIXED CLIP

Detail No.:

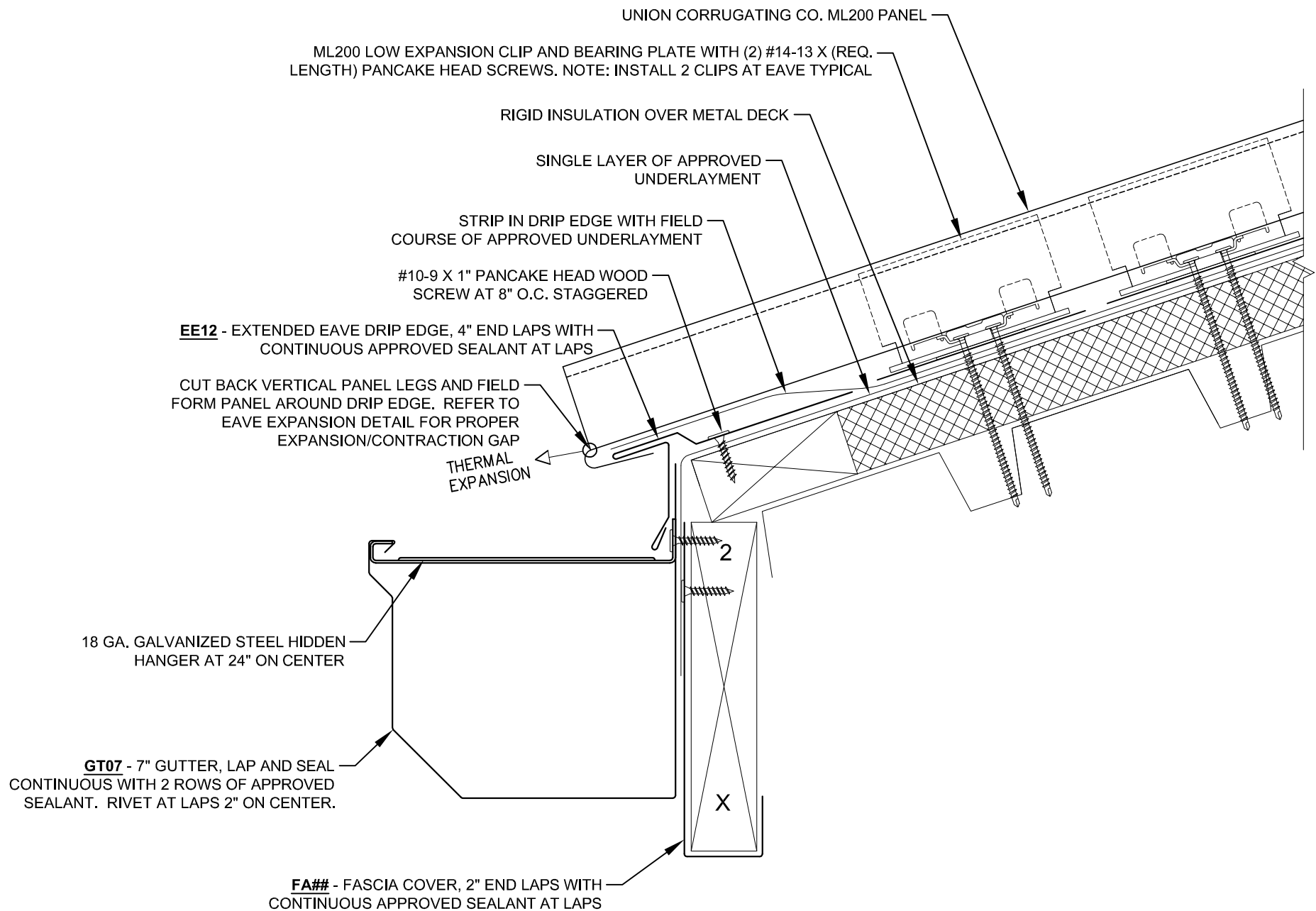
ML200-MD-1.20_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

EXTENDED EAVE WITH GUTTER - EXPANSION CLIP

Substrate:

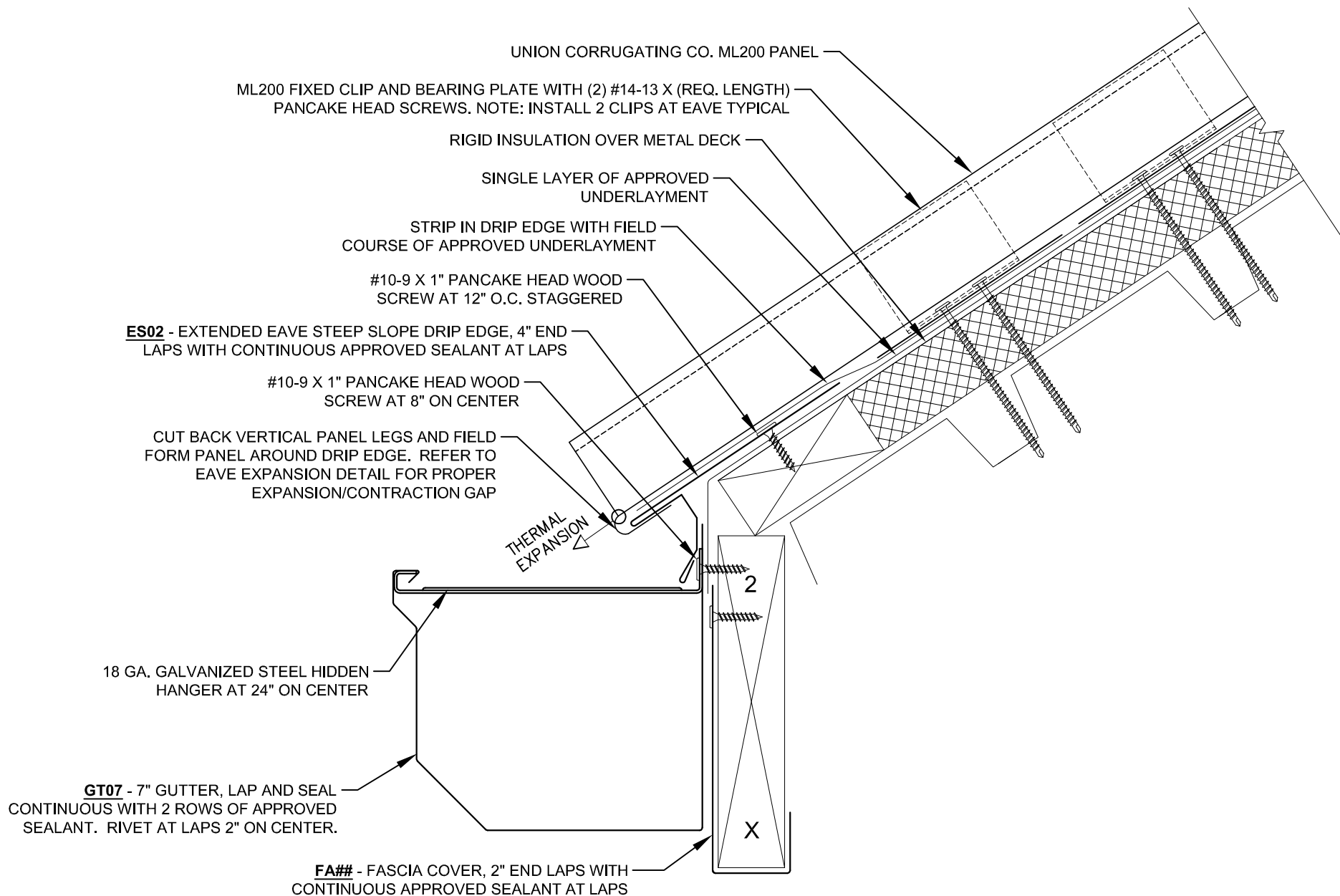
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-1.20_EX



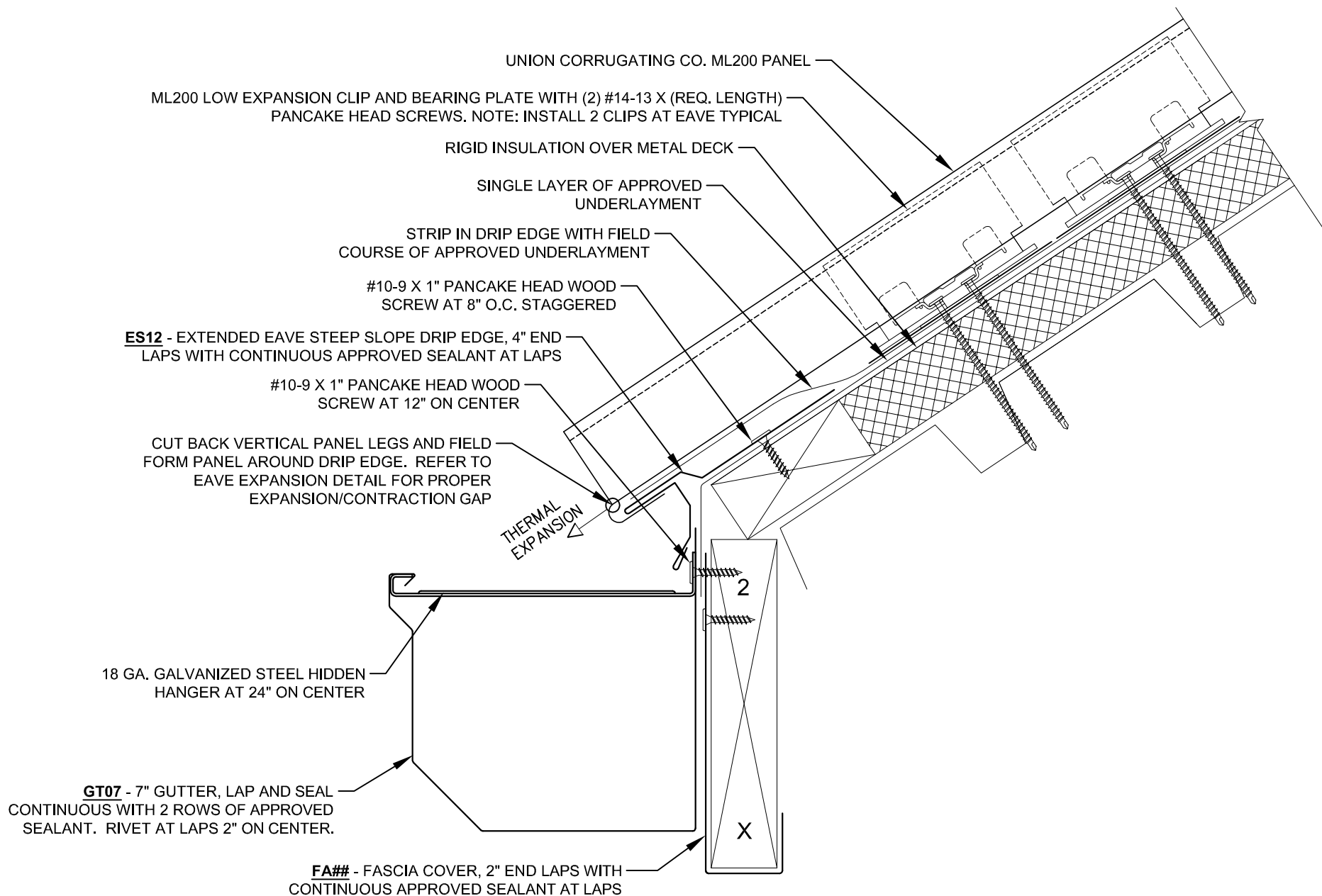
Description: **EXT. EAVE W/ GUTTER - STEEP SLOPE - FIXED CLIP**

Detail No.: **ML200-MD-1.20A_FX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:

Location:



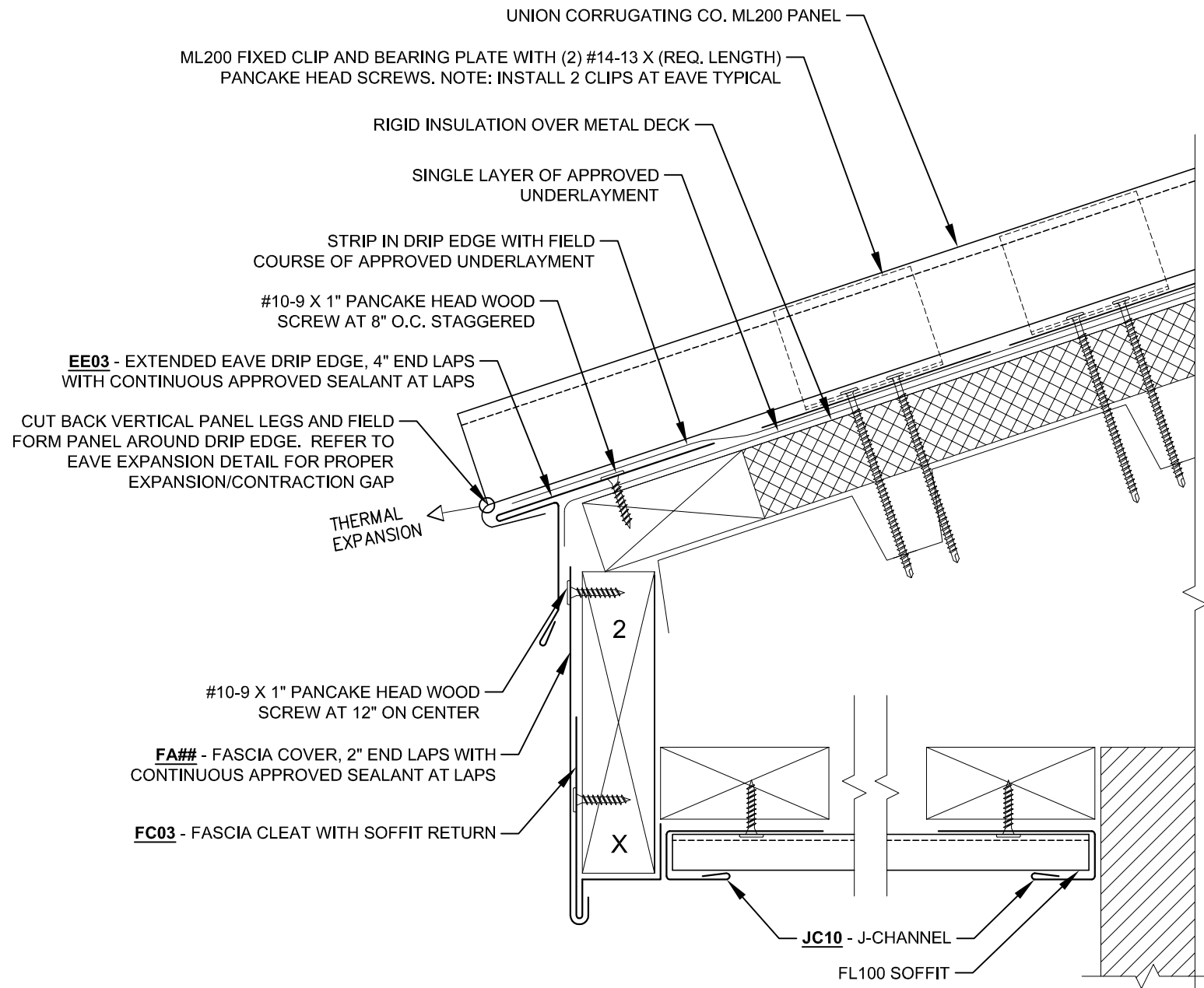
Description: **EXT.EAVE W/ GUTTER- STEEP SLOPE - EXPANSION CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:

Location:

Detail No.: **ML200-MD-1.20A_EX**



Description:

EXTENDED EAVE WITH SOFFIT - FIXED CLIP

Substrate:

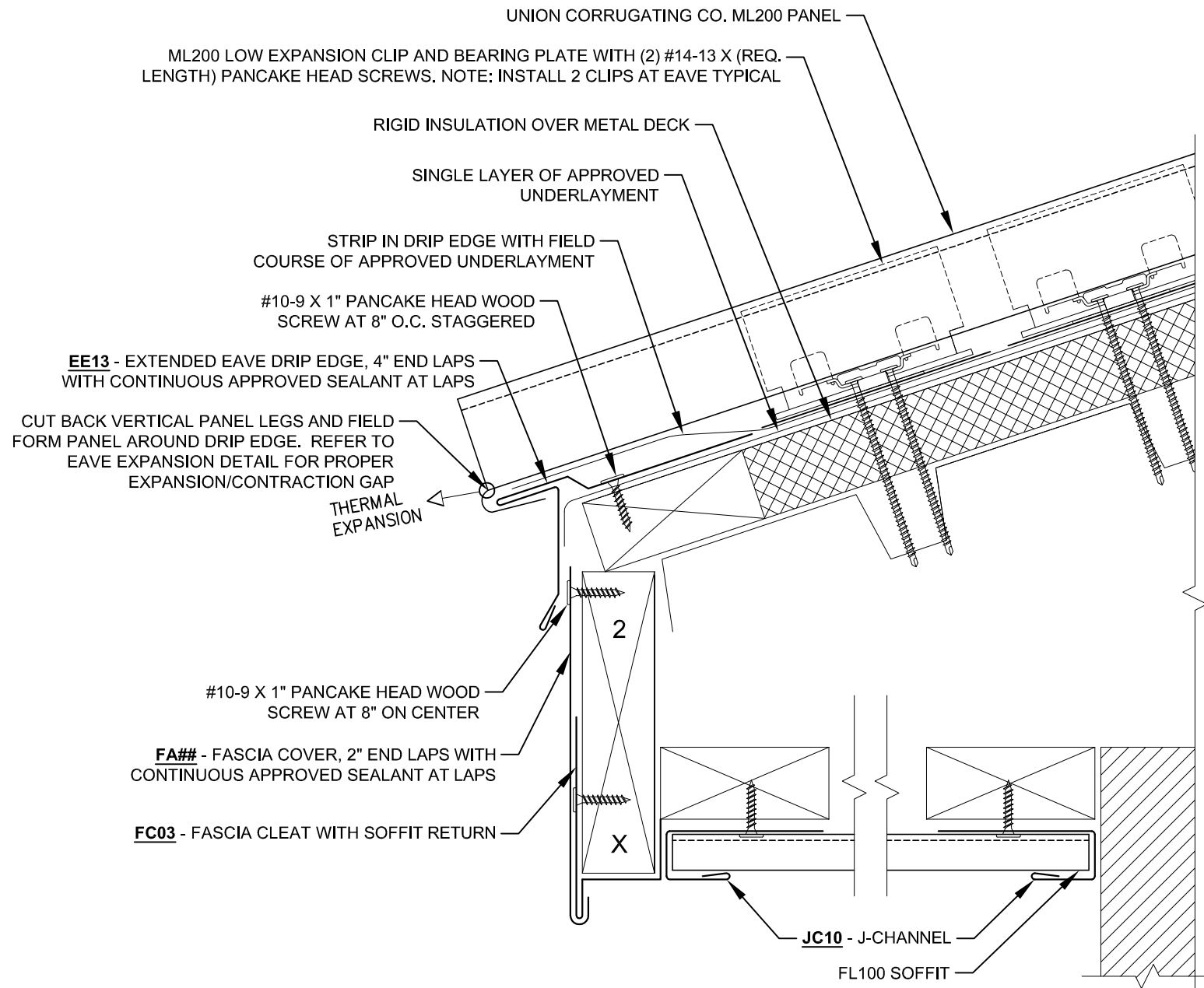
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-1.30_FX



Description:

EXTENDED EAVE WITH SOFFIT - EXPANSION CLIP

Substrate:

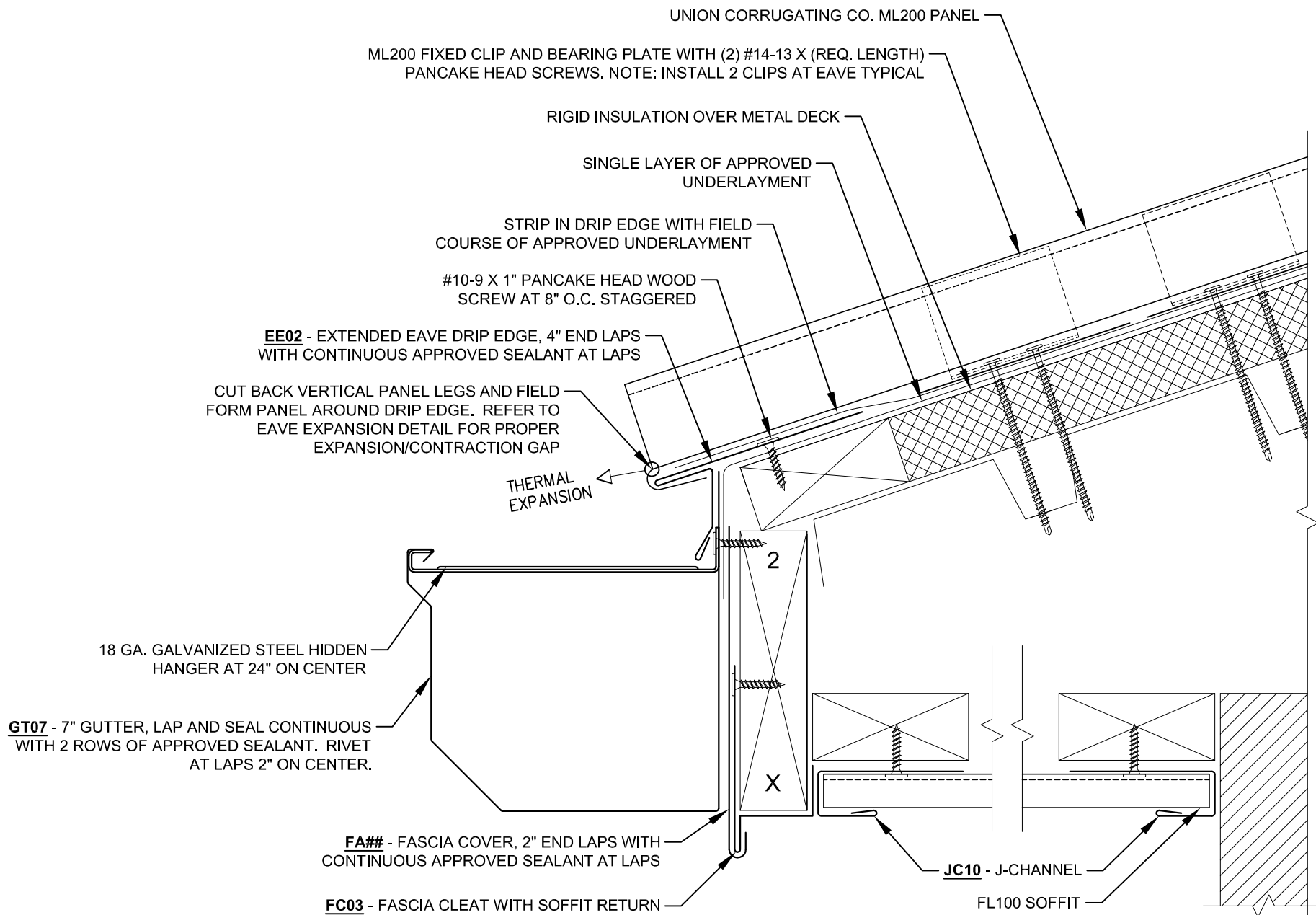
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-1.30_EX



Description:

EXT. EAVE W/ SOFFIT & GUTTER - FIXED CLIP

Substrate:

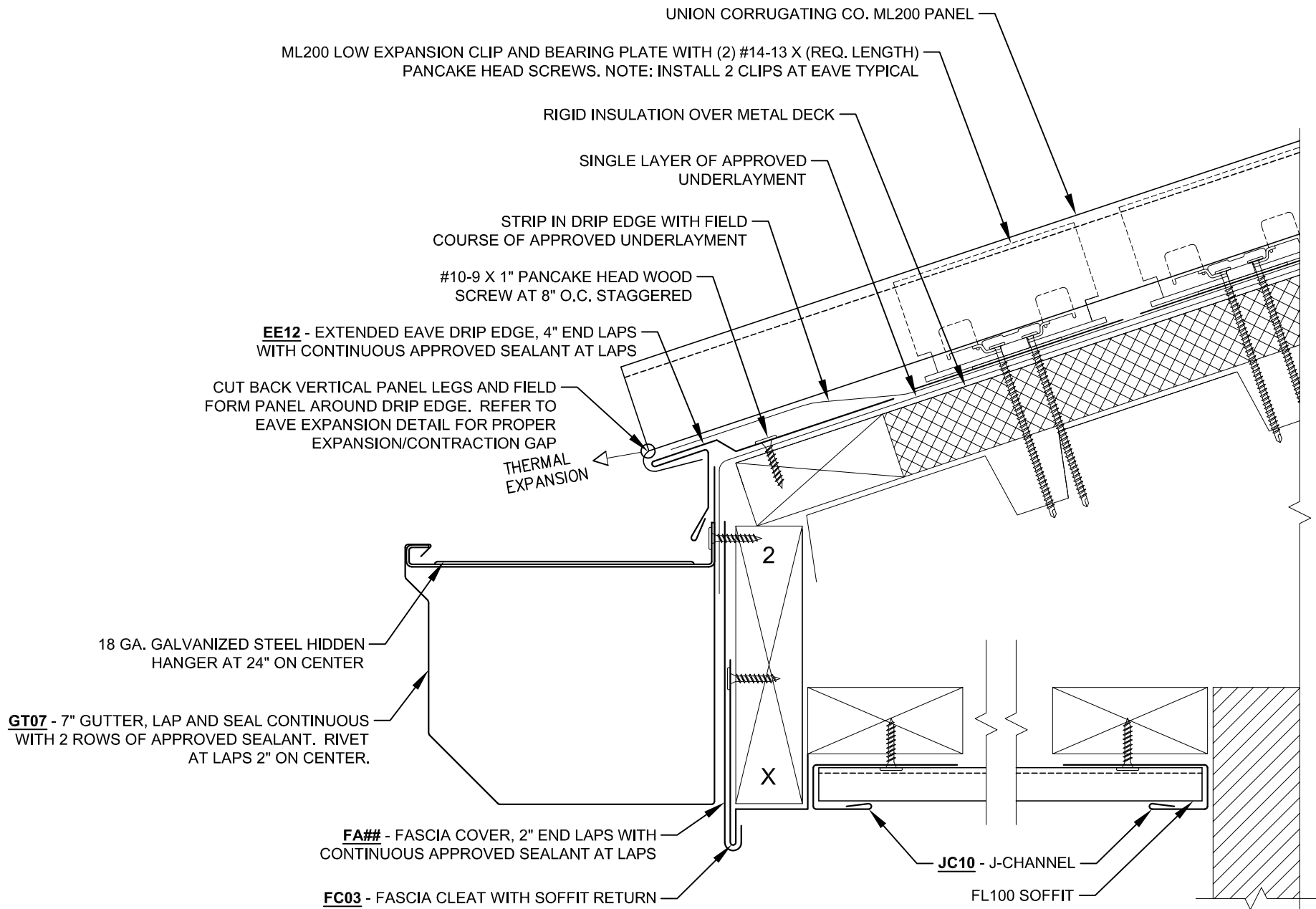
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-1.40_FX



Description:

EXT. EAVE W/ SOFFIT & GUTTER - EXPANSION CLIP

Substrate:

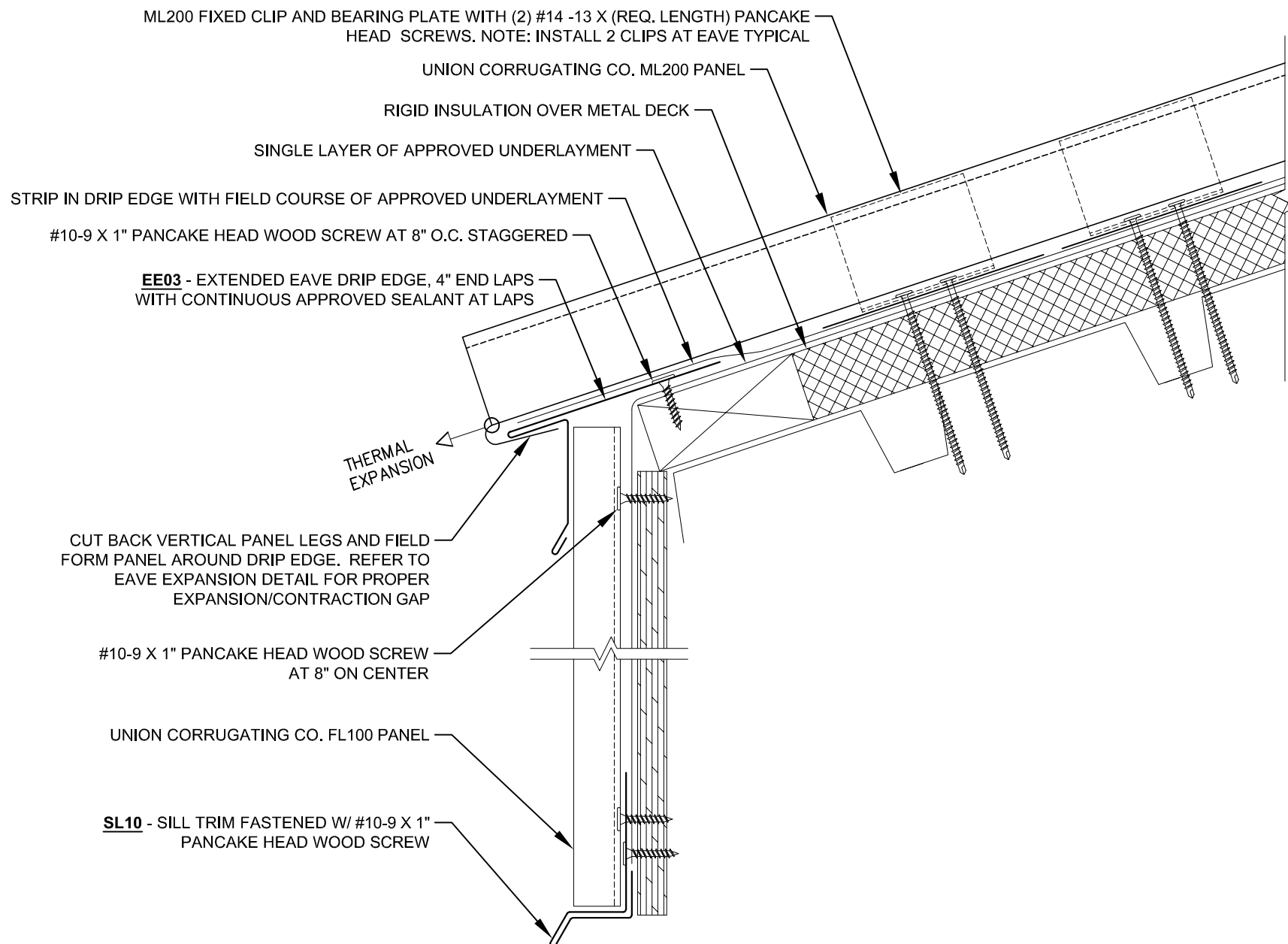
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-1.40_EX



Description:

EXT. EAVE W/ FLUSH WALL PANEL - FIXED CLIP

Substrate:

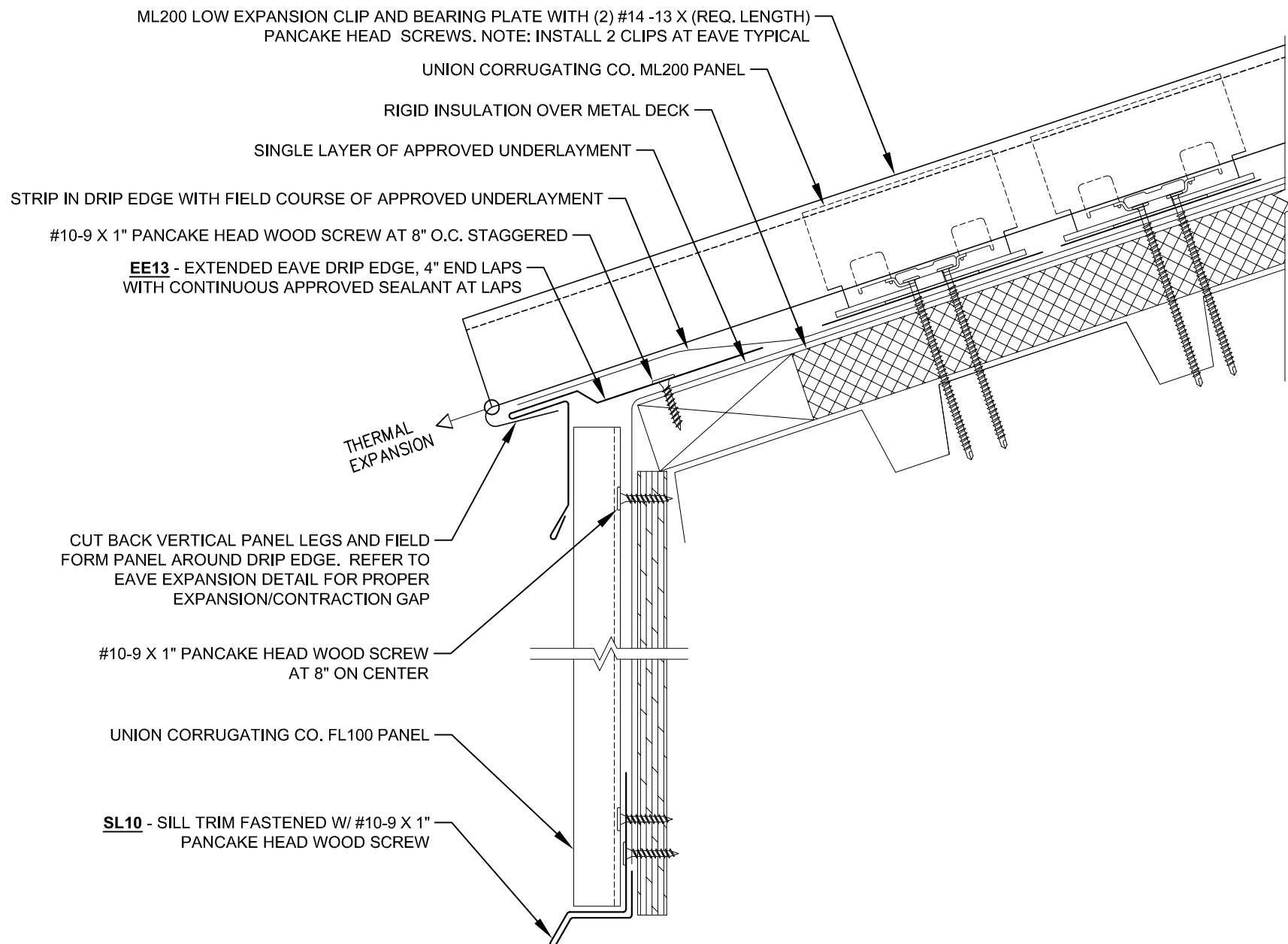
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-1.50_FX

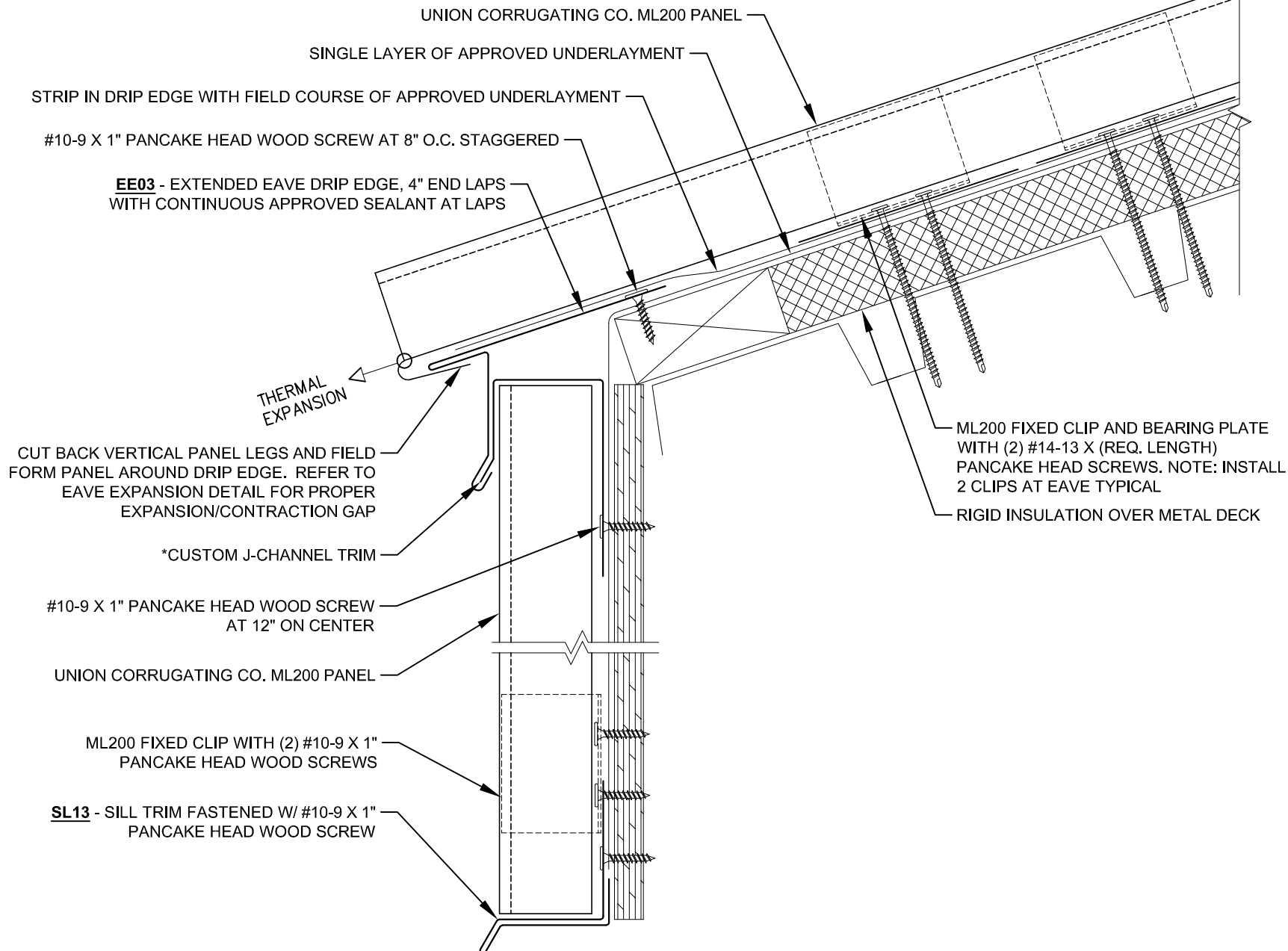


Description: **EXT. EAVE W/ FLUSH WALL PANEL - EXPANSION CLIP**

Detail No.: **ML200-MD-1.50_EX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:

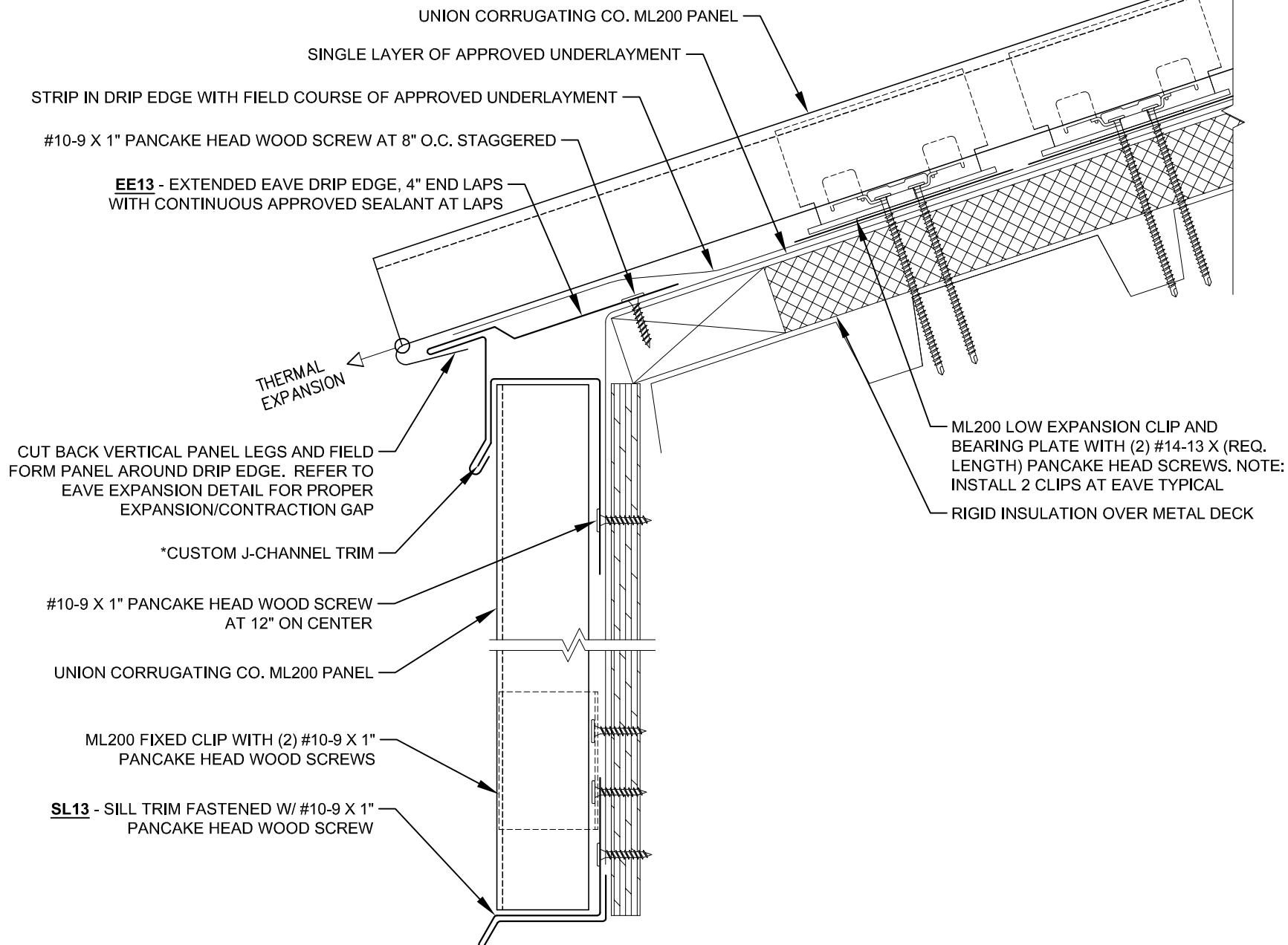


Description: **EXT. EAVE W/ STANDING SEAM WALL PANEL - FIXED CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Detail No.: **ML200-MD-1.60_FX**

Project Name:
Location:

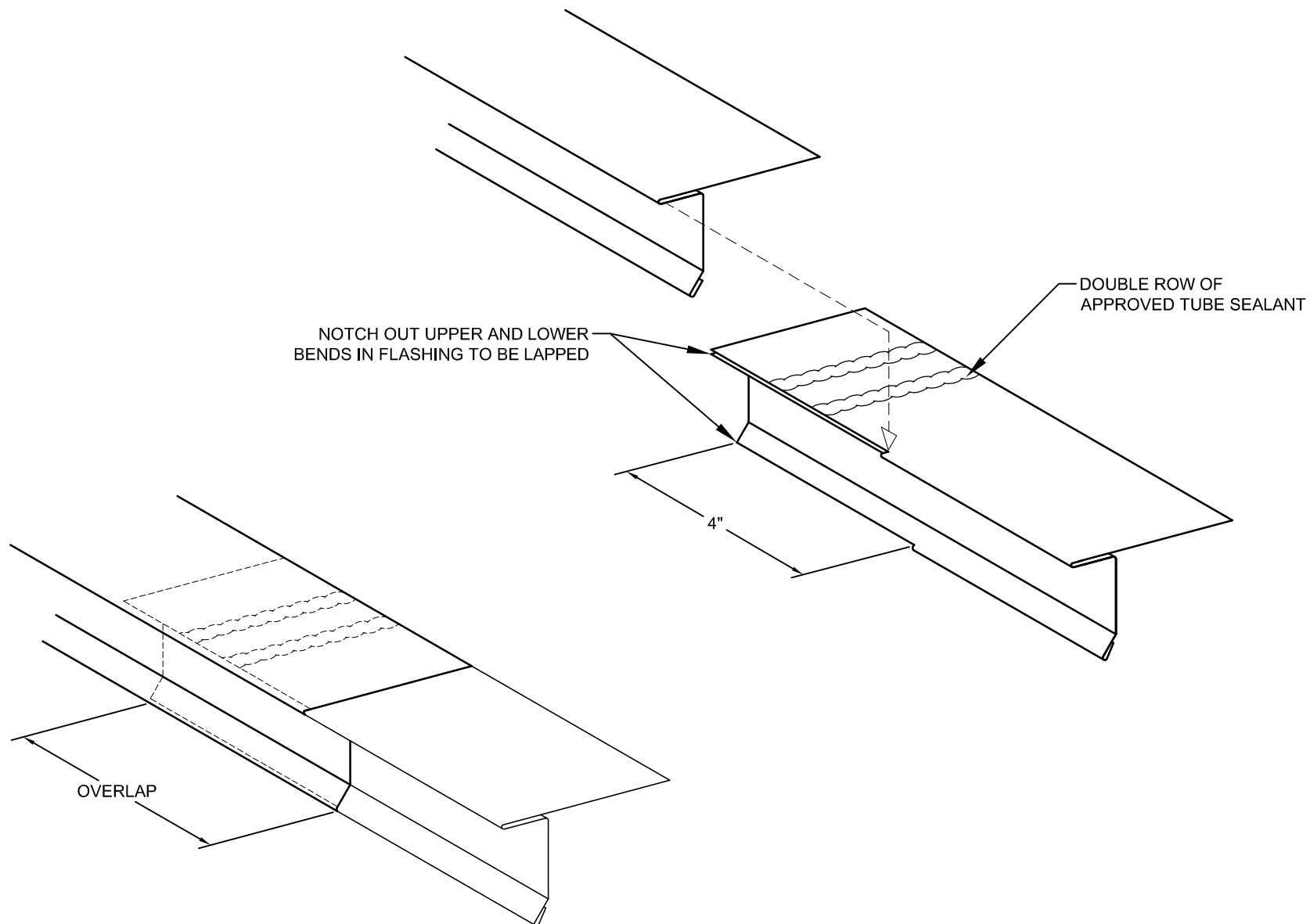


Description: **EXT. EAVE W/ STANDING SEAM WALL PANEL - EXPANSION CLIP**

Detail No.: **ML200-MD-1.60_EX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:



Description:

DRIP EDGE LAP DETAIL

Detail No.:

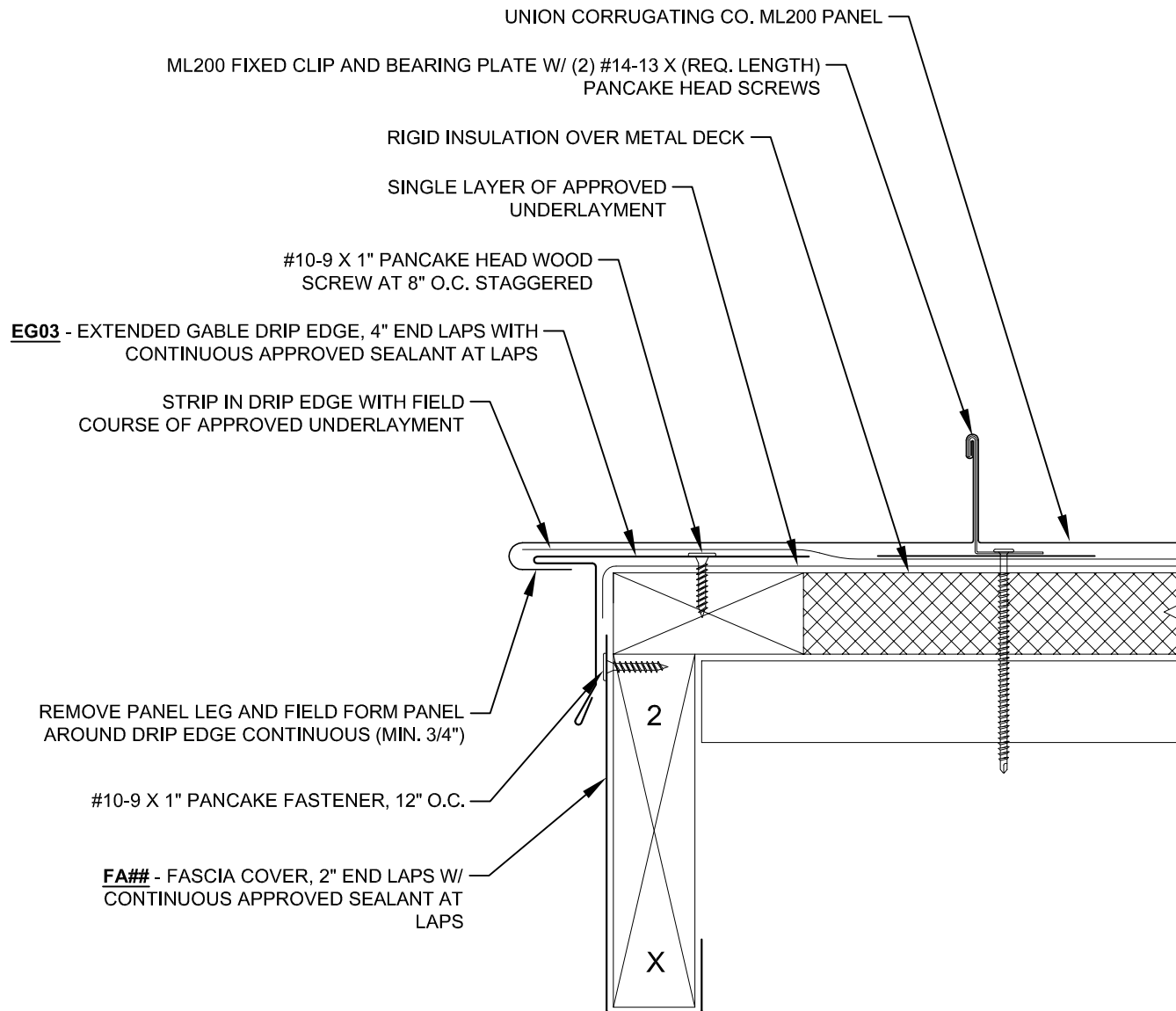
ML200-1.90

Substrate:

GENERAL INFORMATION

Project Name:

Location:



Description:

GABLE DETAIL - EXTENDED DRIP - FIXED CLIP

Substrate:

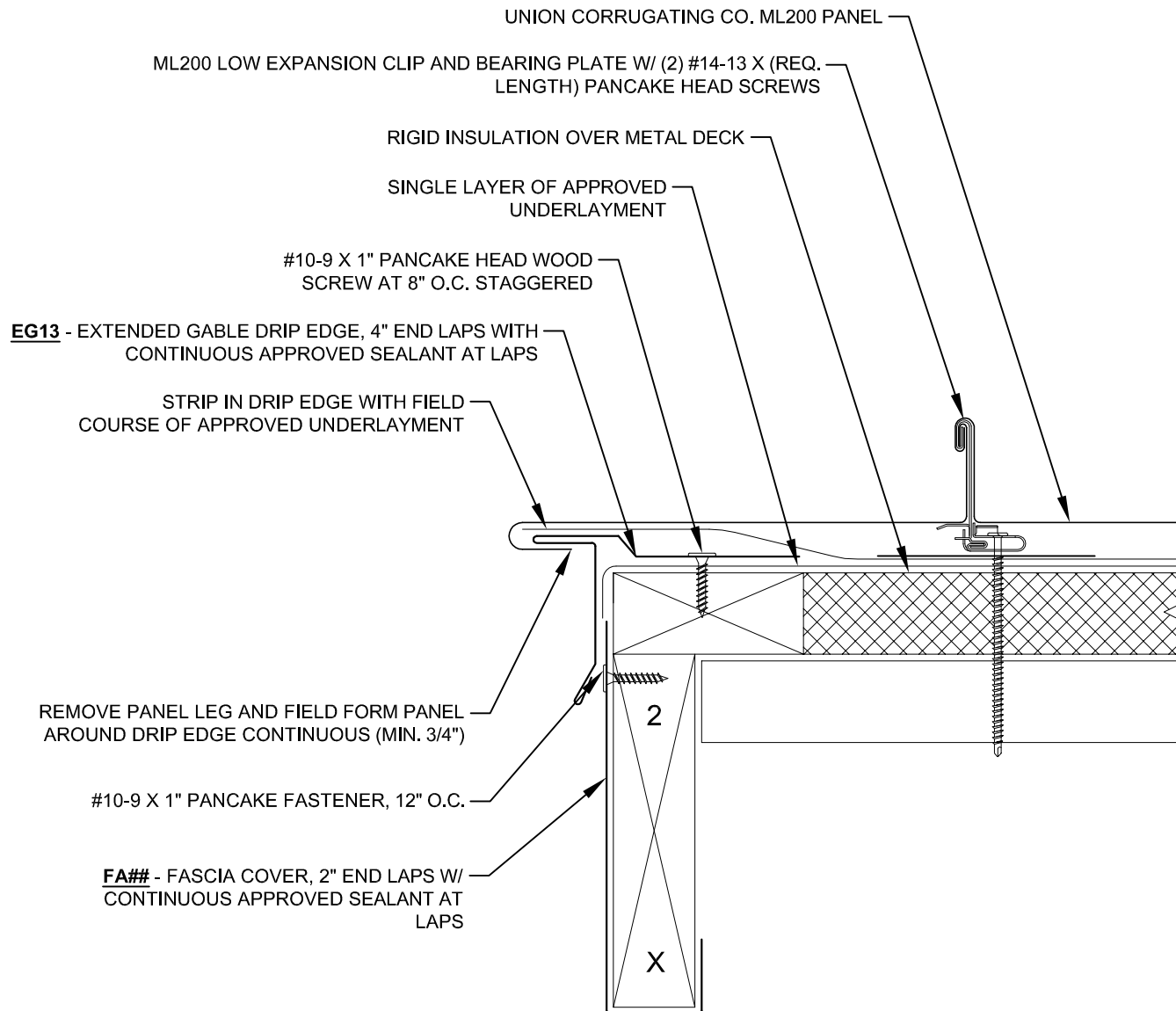
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-2.10_FX

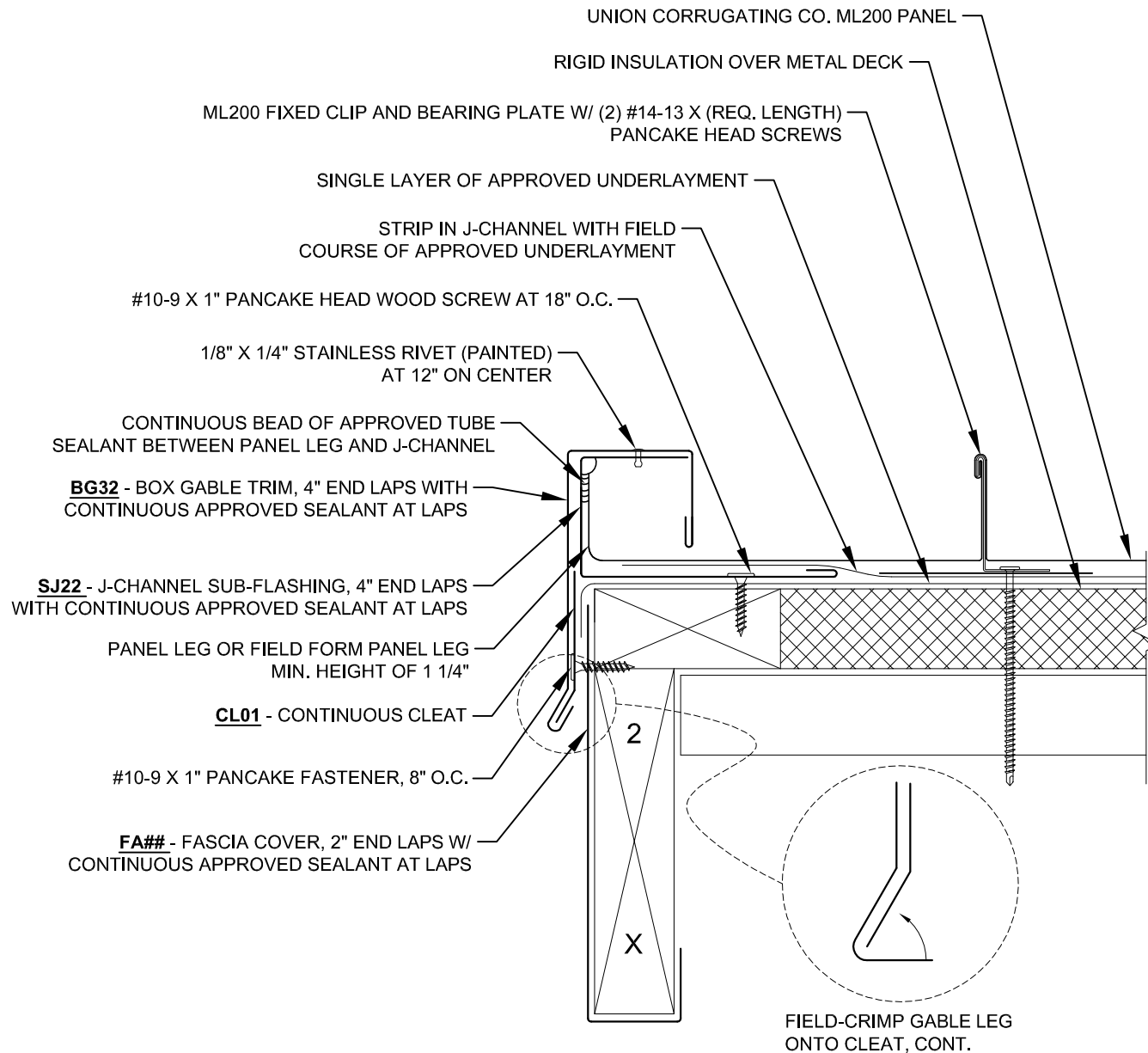


Description: **GABLE DETAIL - EXTENDED DRIP - EXPANSION CLIP**

Detail No.: **ML200-MD-2.10_EX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:



Description:

GABLE DETAIL - BOX STYLE - FIXED CLIP

Substrate:

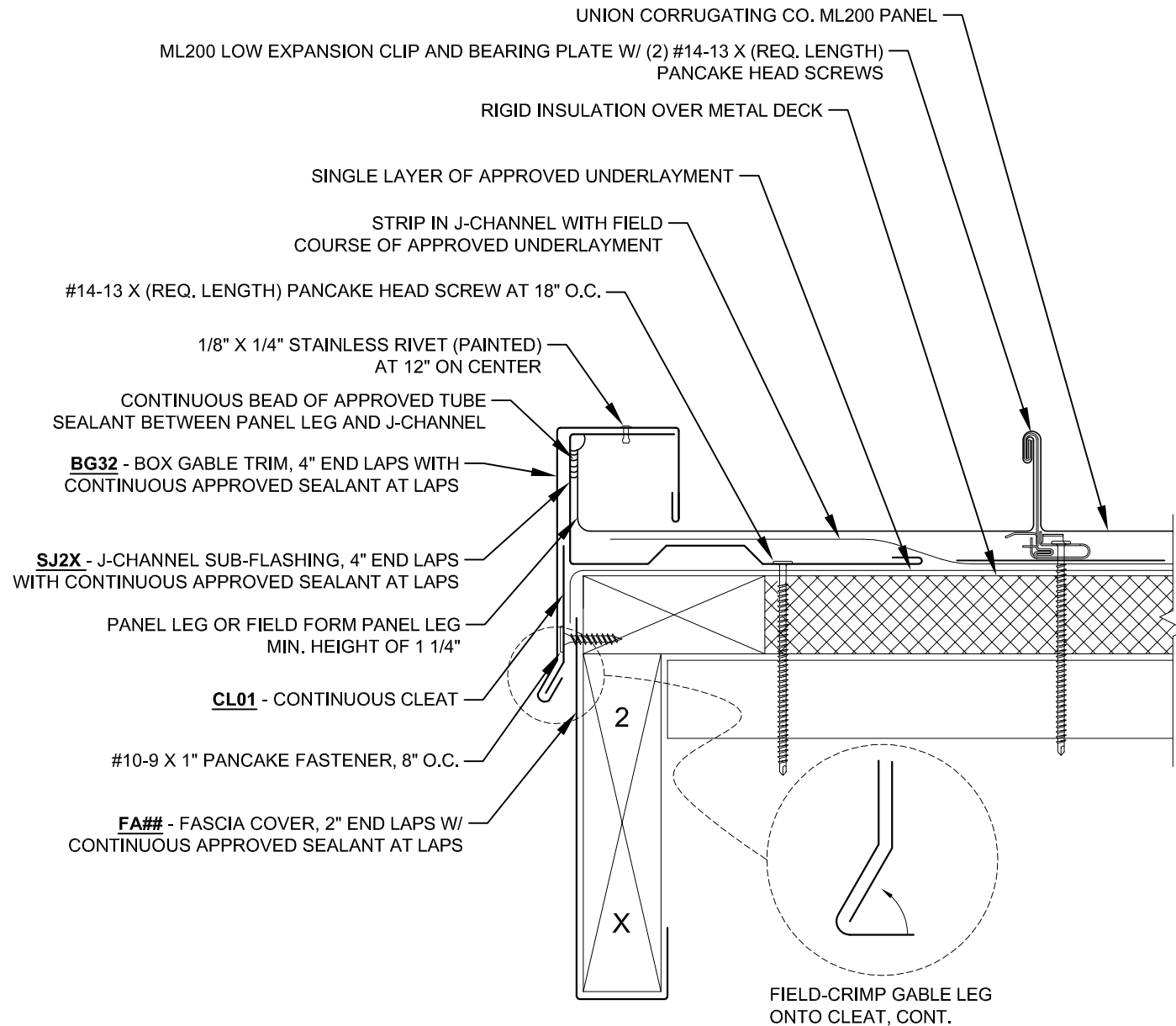
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-2.20_FX



Description:

GABLE DETAIL - BOX STYLE

Detail No.:

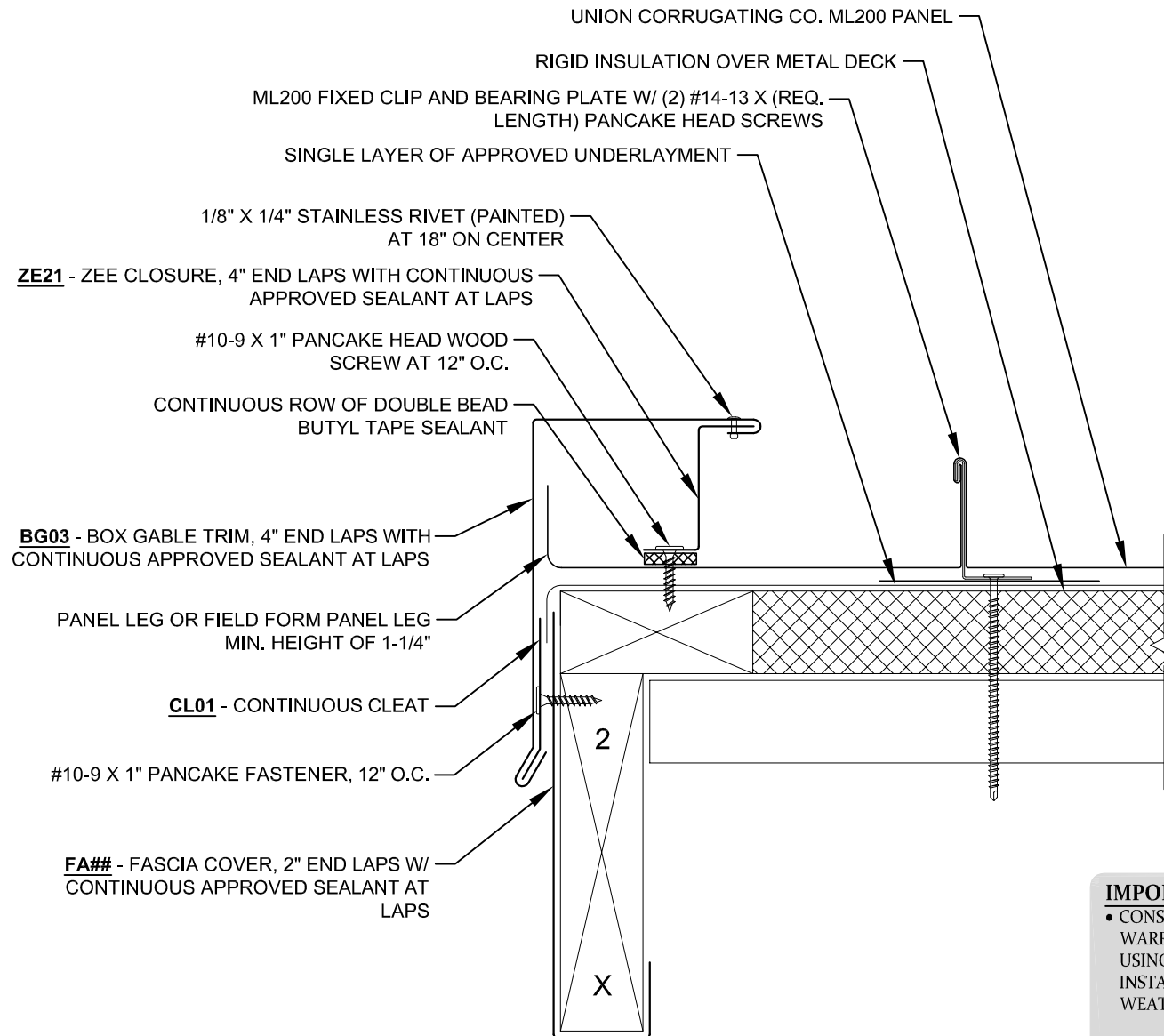
ML200-MD-2.20_EX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".

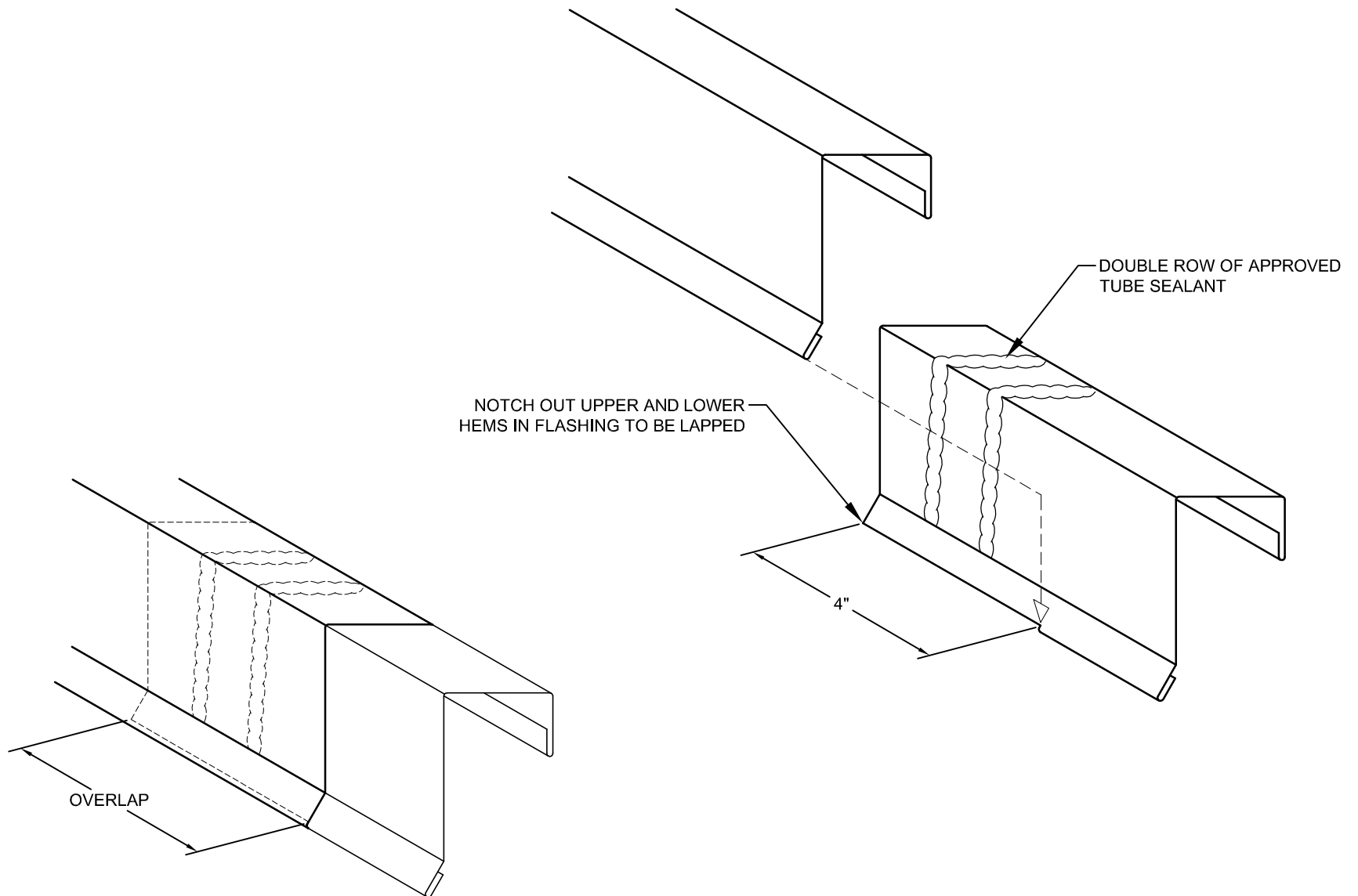


Description: **GABLE - BOX STYLE w/ Z-CLOSURE - FIXED CLIP**

Detail No.: **ML200-MD-2.30_FX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:



Description:

BOX GABLE LAP DETAIL

Detail No.:

ML200-2.90

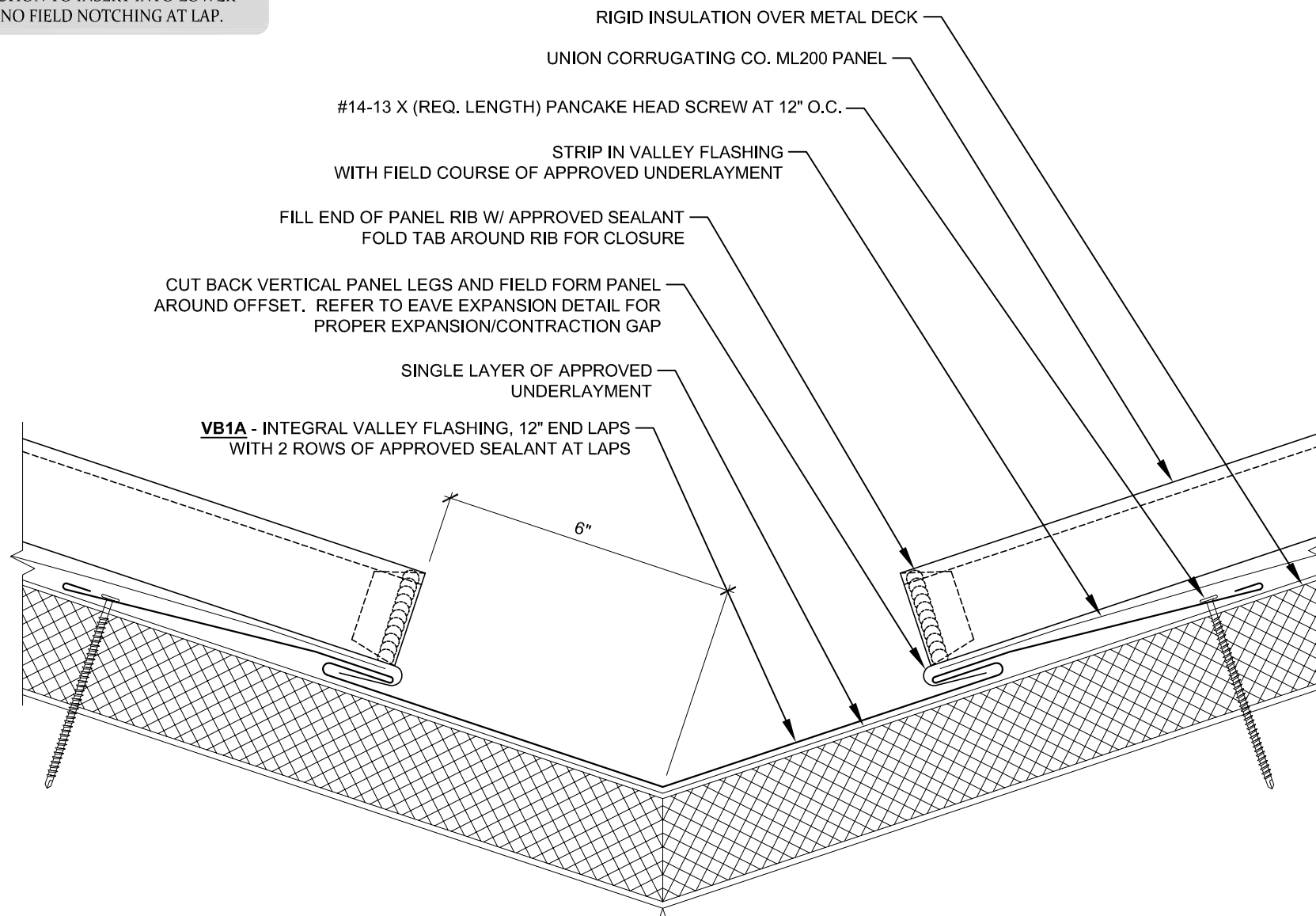
Substrate:

Project Name:

Location:

IMPORTANT INSTALLATION NOTE

EACH VALLEY SECTION IS MADE
PROGRESSIVELY SMALLER TO ALLOW
UPPER SECTION TO INSERT INTO LOWER
SECTION. NO FIELD NOTCHING AT LAP.



Description:

VALLEY DETAIL - INTEGRAL CLEAT

Detail No.:

ML200-MD-3.10

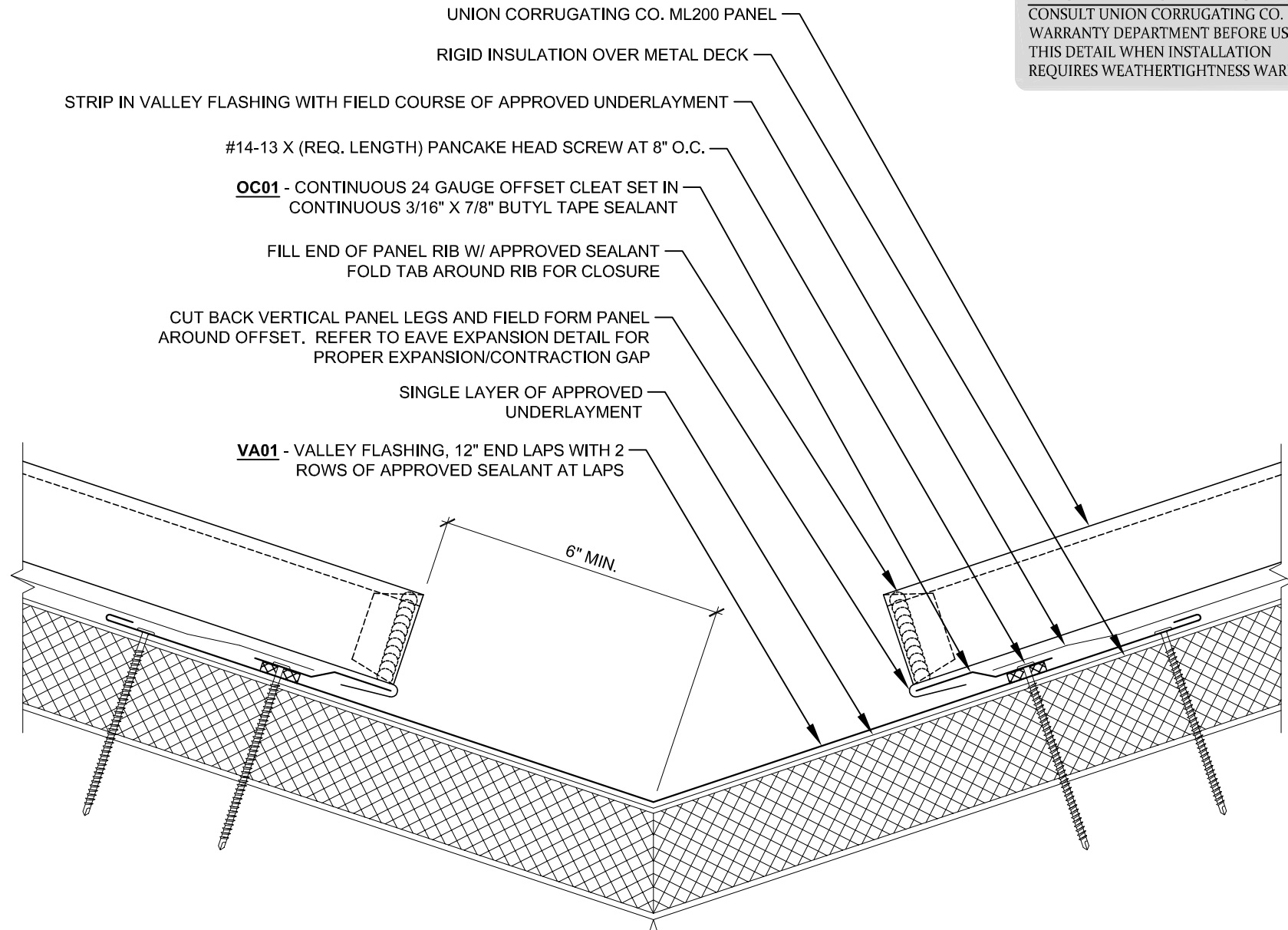
Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:

IMPORTANT INSTALLATION NOTE
 CONSULT UNION CORRUGATING CO.
 WARRANTY DEPARTMENT BEFORE USING
 THIS DETAIL WHEN INSTALLATION
 REQUIRES WEATHERTIGHTNESS WARRANTY.



Description:

VALLEY - WITH OFFSET CLEAT

Detail No.:

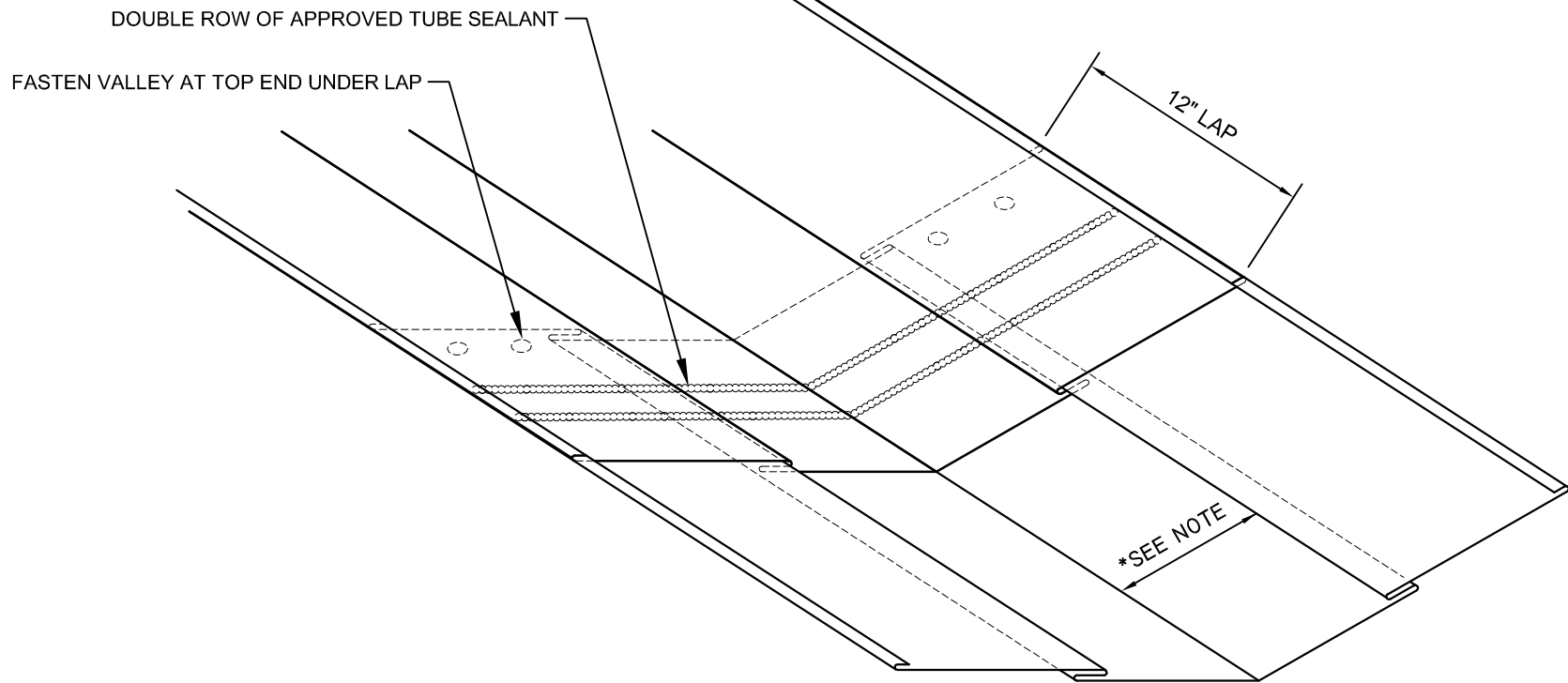
ML200-MD-3.20

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



TELESCOPING VALLEY FLASHING LAP

IMPORTANT INSTALLATION NOTE

EACH VALLEY SECTION IS MADE PROGRESSIVELY SMALLER TO ALLOW UPPER SECTION TO INSERT INTO LOWER SECTION. NO FIELD NOTCHING AT LAP.



Description:

VALLEY LAP DETAIL

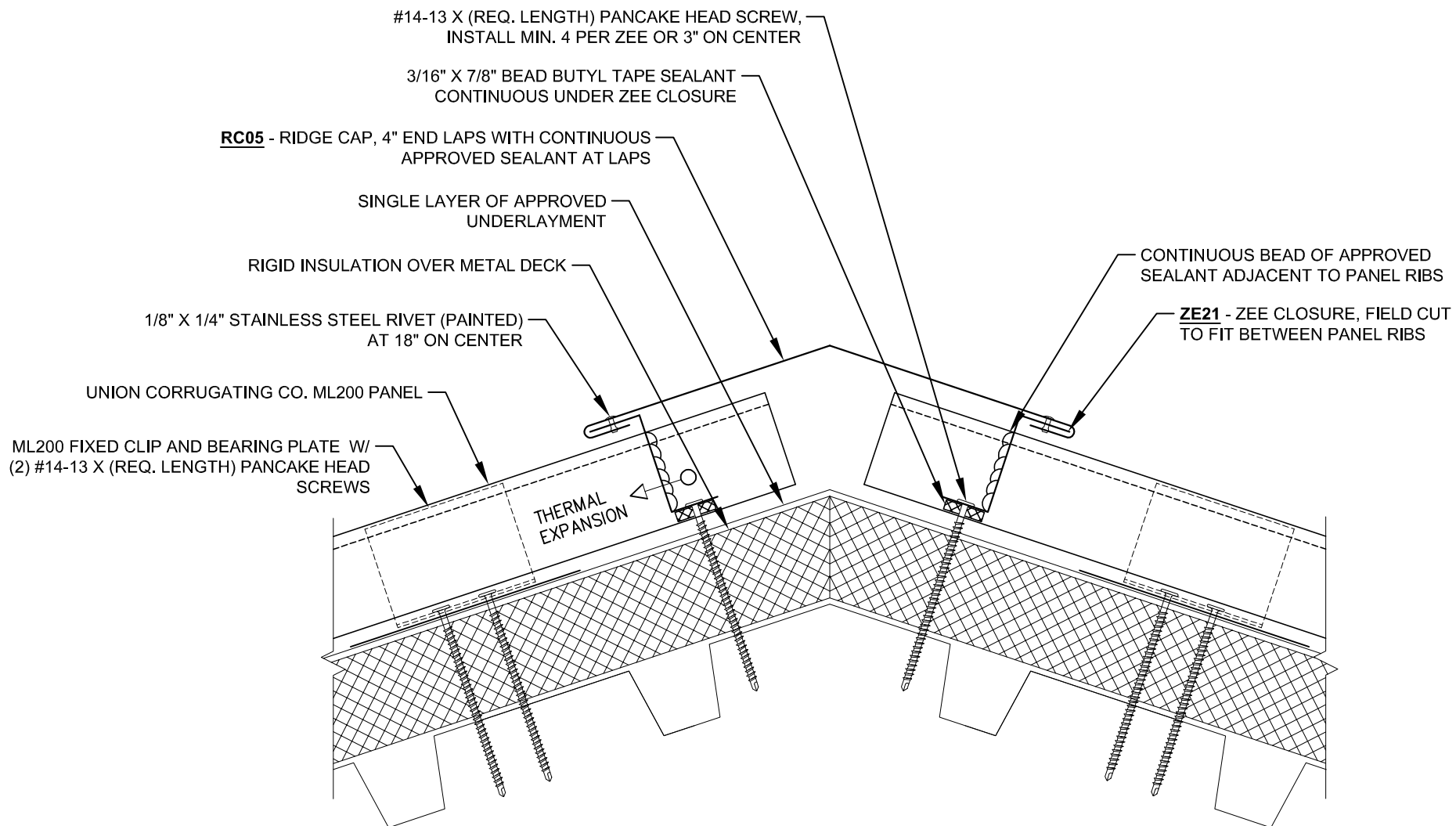
Detail No.:

ML200-3.90

Substrate:

Project Name:

Location:



Description:

HIP AND RIDGE DETAIL - FIXED CLIP

Detail No.:

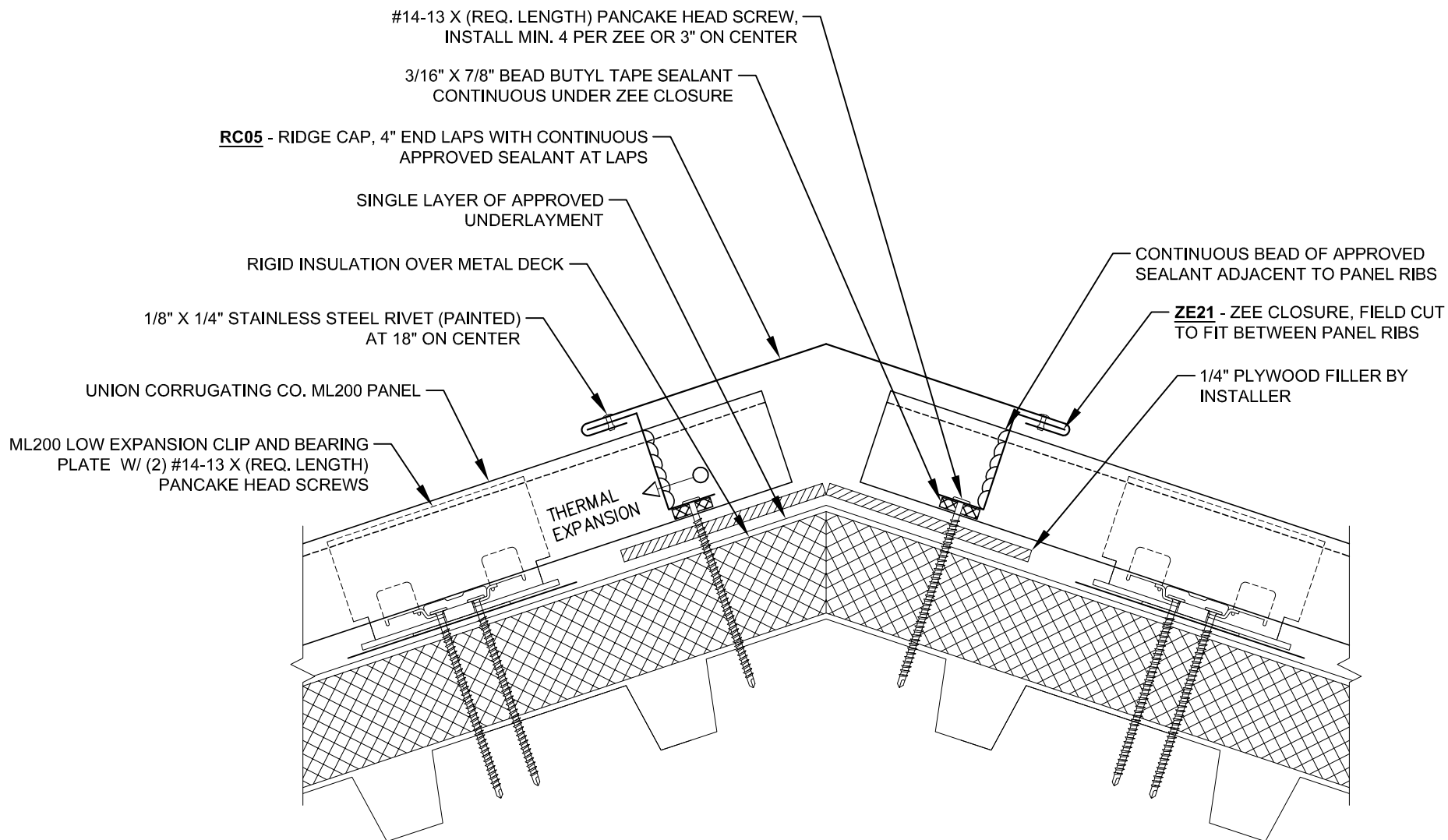
ML200-MD-4.10_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

HIP AND RIDGE DETAIL - EXPANSION CLIP

Detail No.:

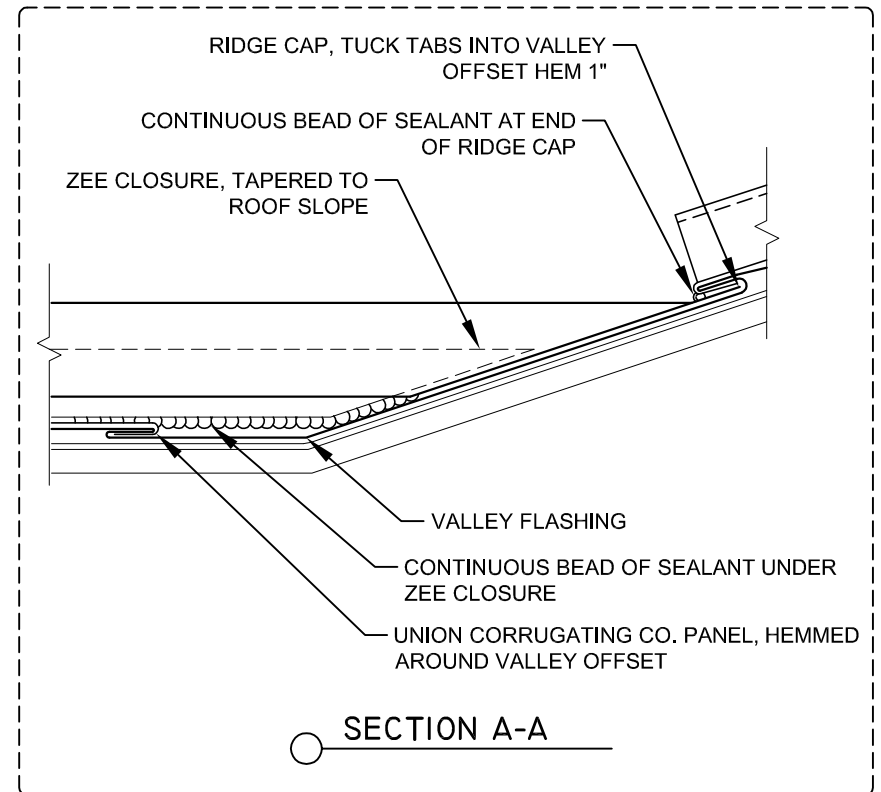
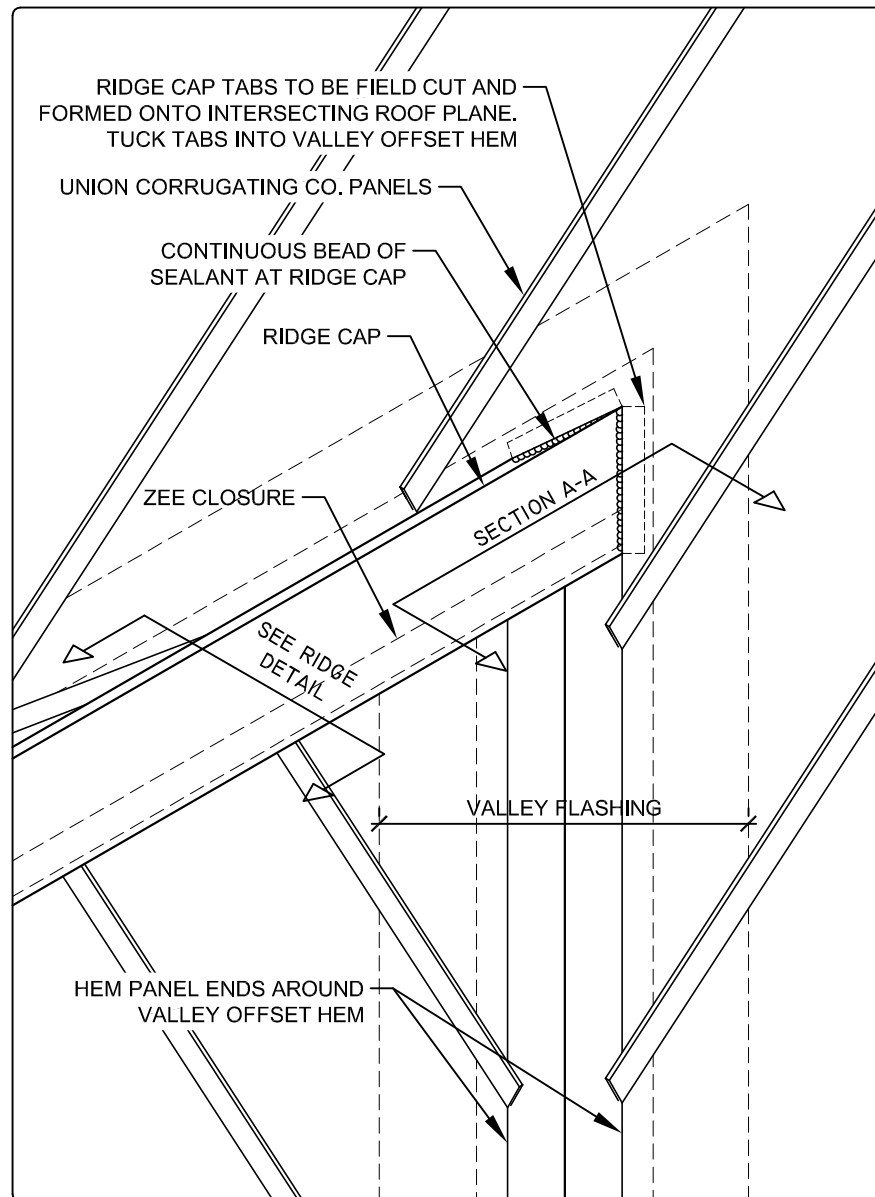
ML200-MD-4.10_EX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

RIDGE TERMINATION @ VALLEY

Detail No.:

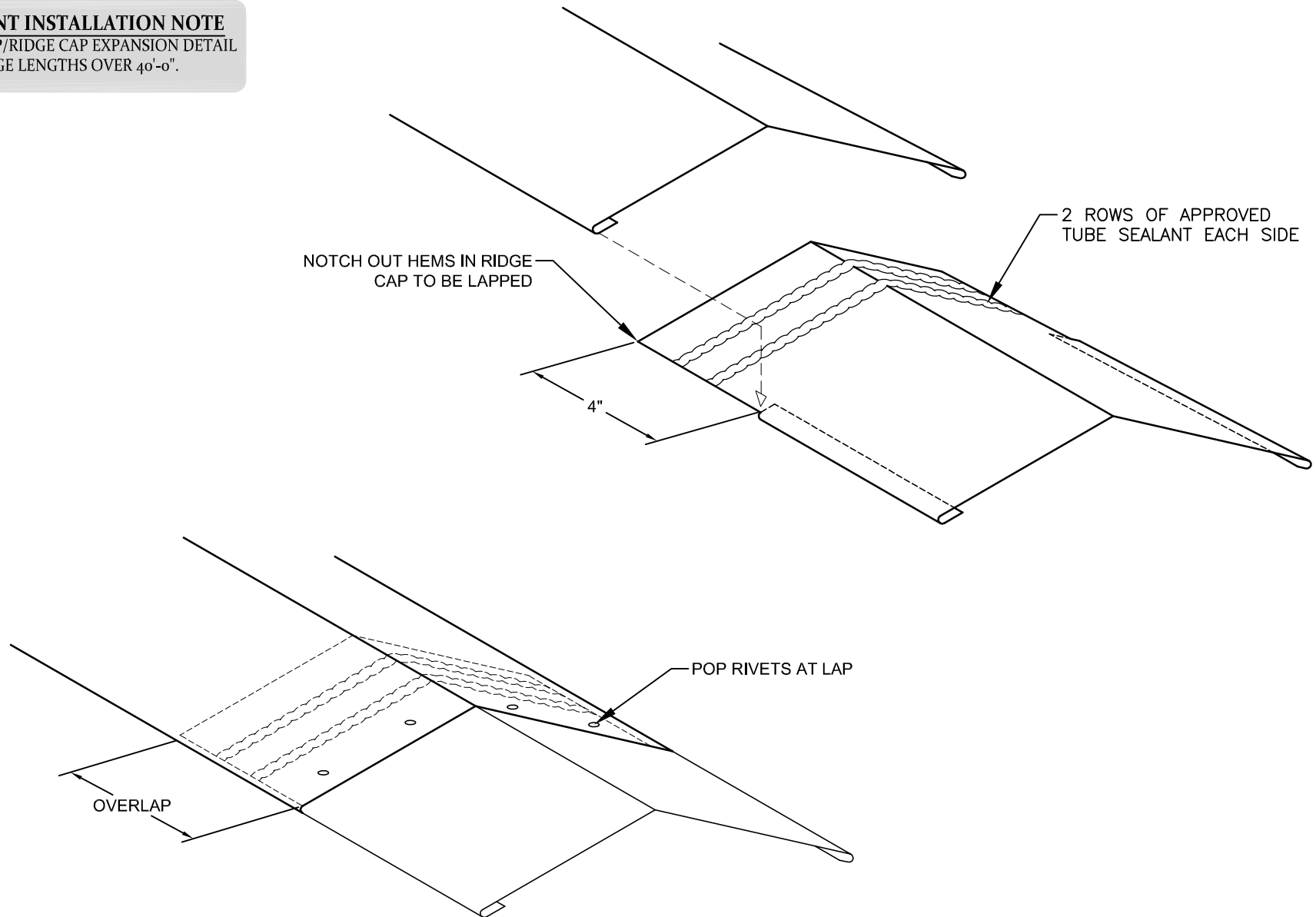
ML200-4.40

Substrate:

Project Name:

Location:

IMPORTANT INSTALLATION NOTE
REFER TO HIP/RIDGE CAP EXPANSION DETAIL
FOR HIP/RIDGE LENGTHS OVER 40'-0".



Description:

HIP & RIDGE CAP LAP DETAIL

Detail No.:

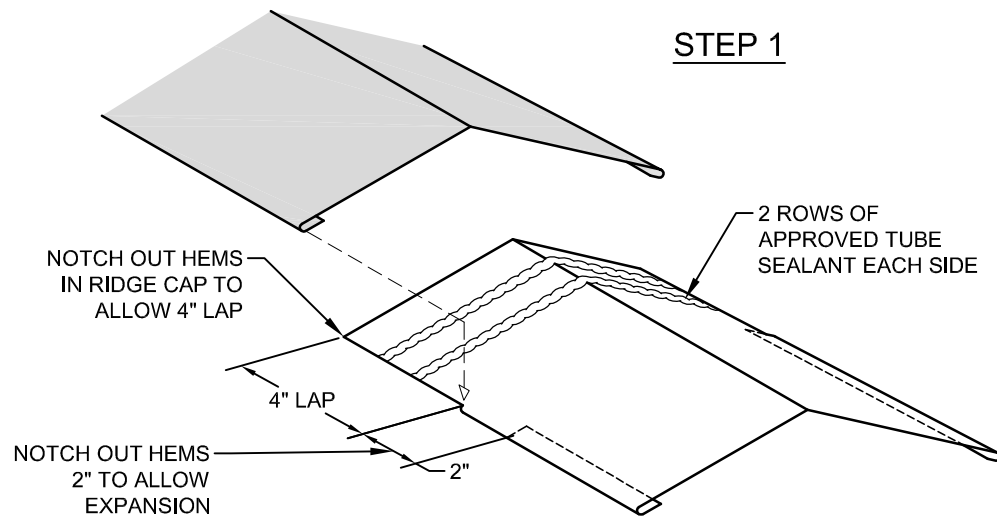
ML200-4.90

Substrate:

Project Name:

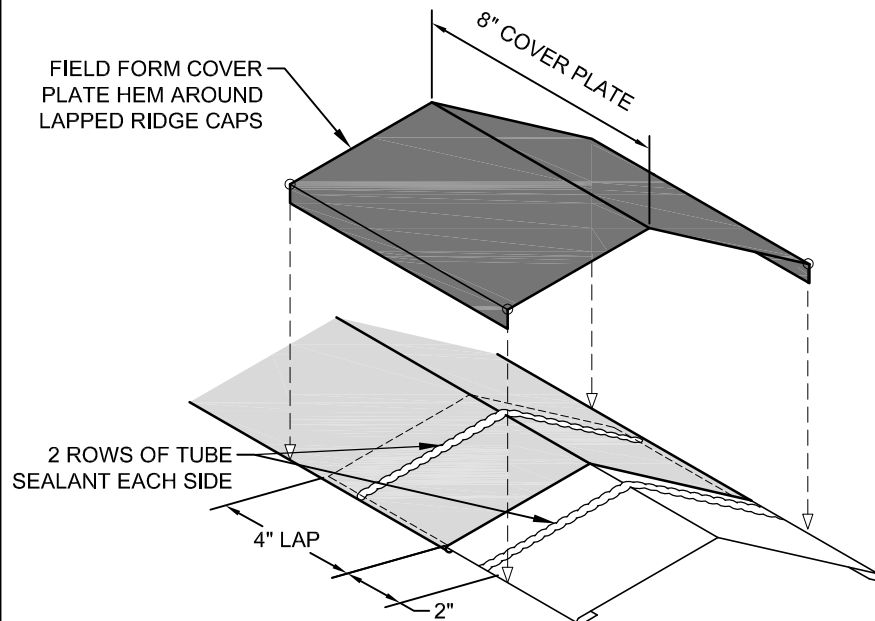
Location:

STEP 1

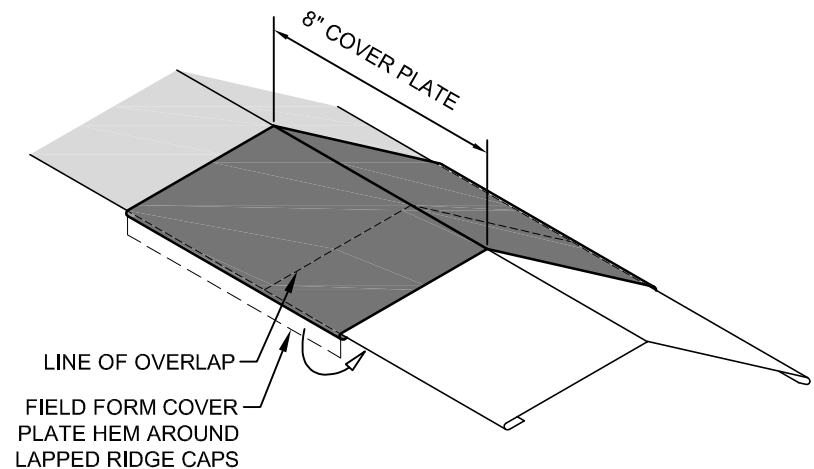


IMPORTANT INSTALLATION NOTE

USE AT EVERY 40'0" OF CONTINUOUS RIDGE.
DO NOT POP RIVET LAPPED FLASHING.



STEP 2



STEP 3



Description:

Substrate:

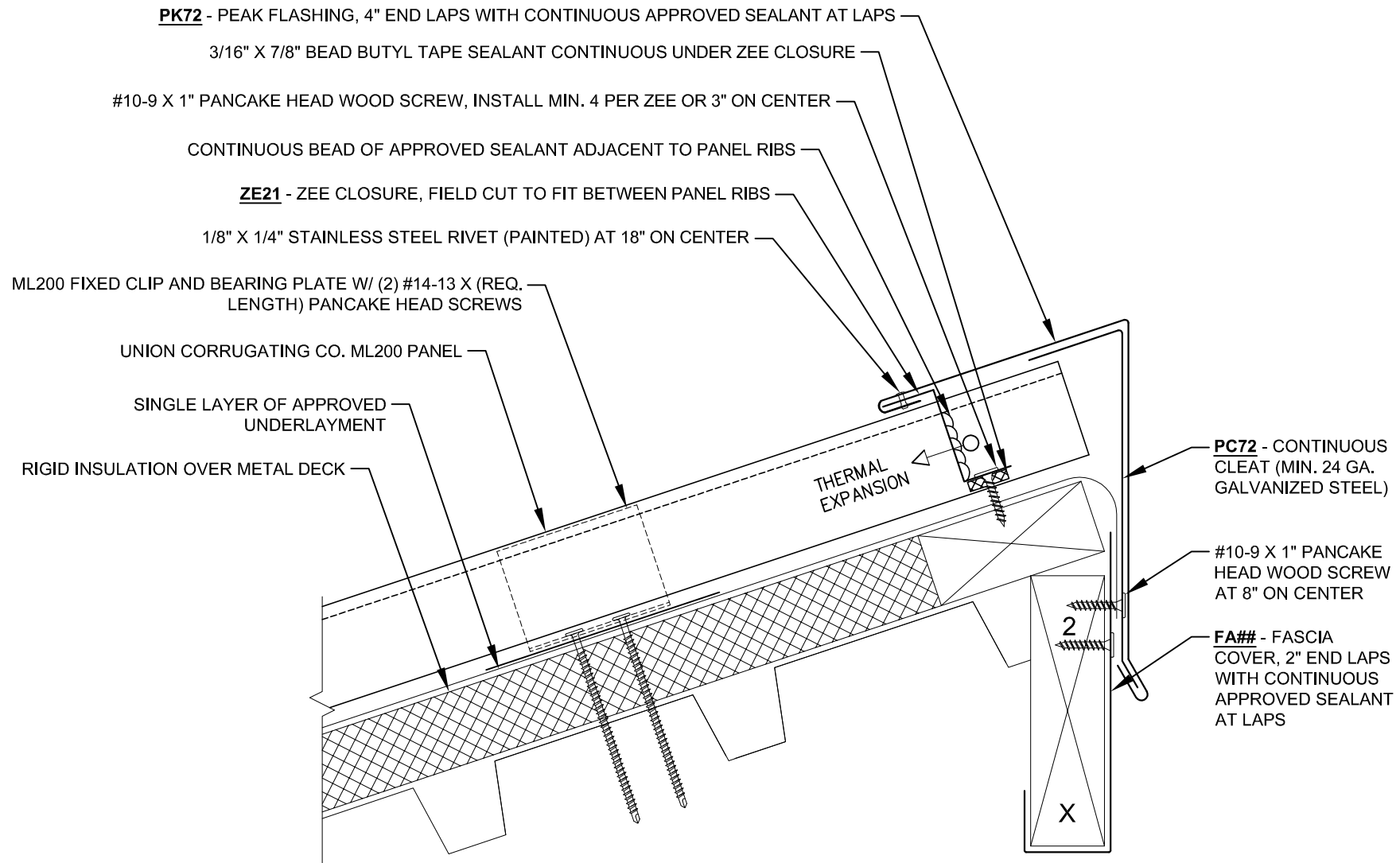
HIP & RIDGE CAP EXPANSION

Detail No.:

ML200-4.91

Project Name:

Location:



Description:

PEAK DETAIL - FIXED CLIP

Detail No.:

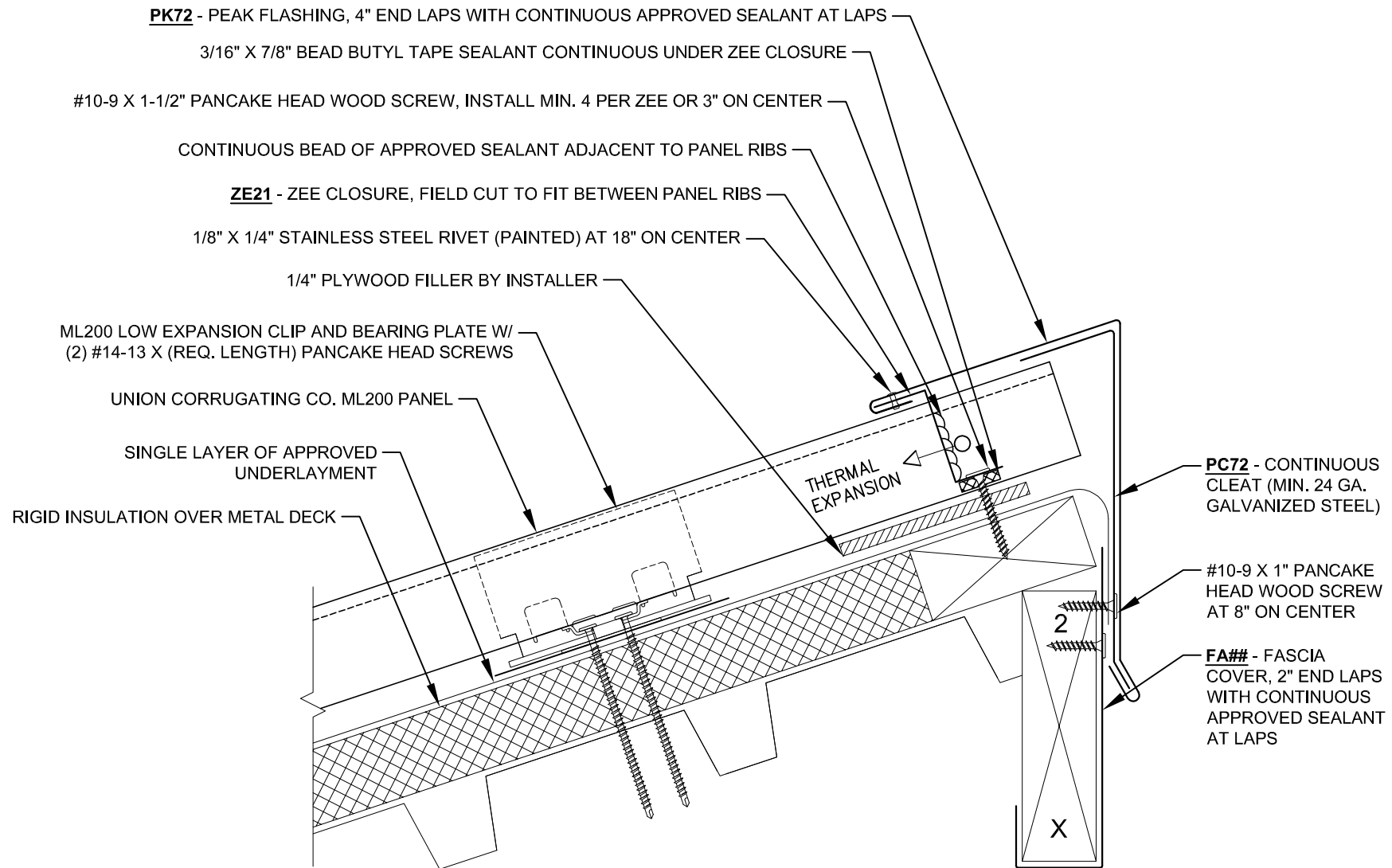
ML200-MD-5.10_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

PEAK DETAIL - EXPANSION CLIP

Detail No.:

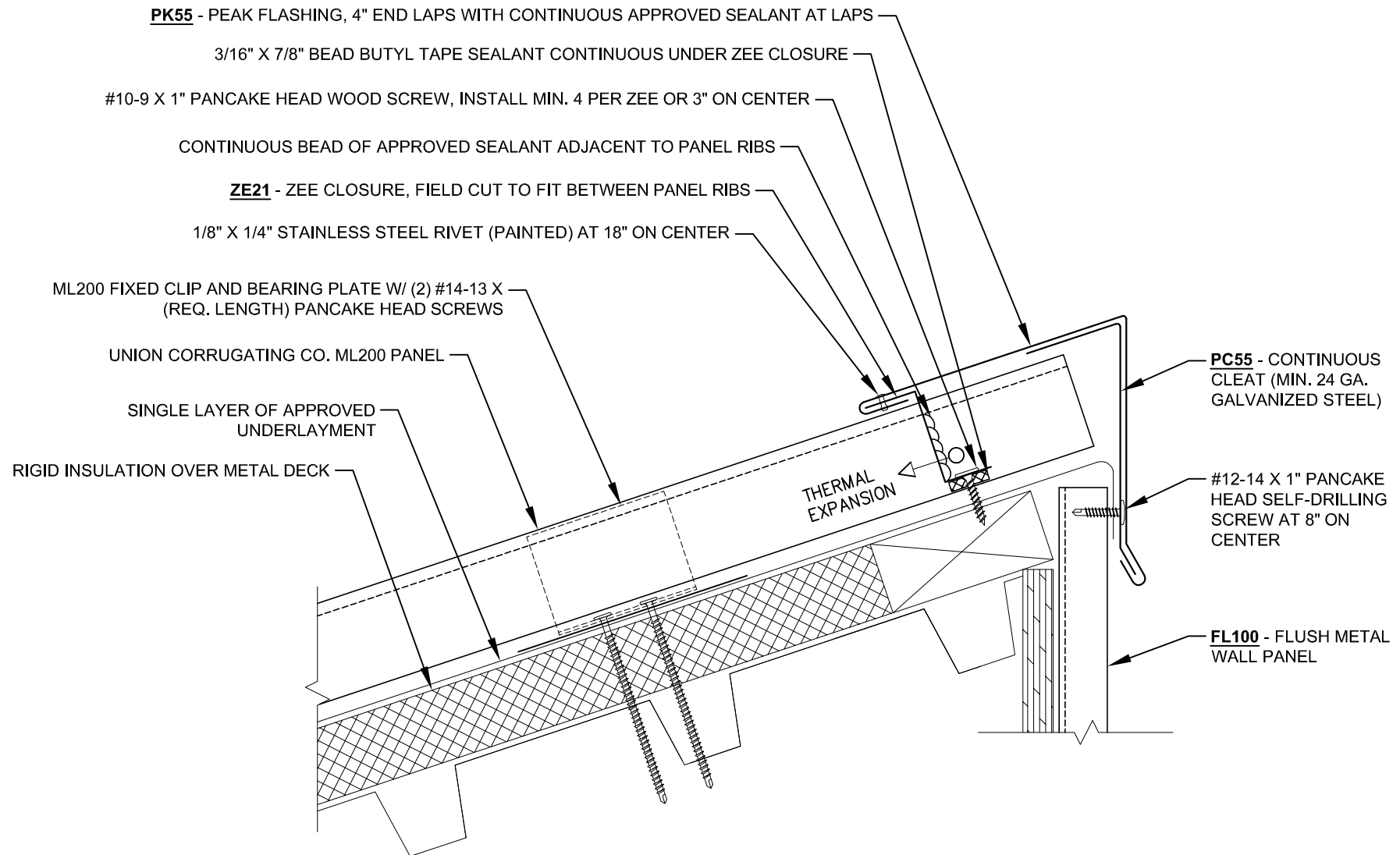
ML200-MD-5.10_EX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:

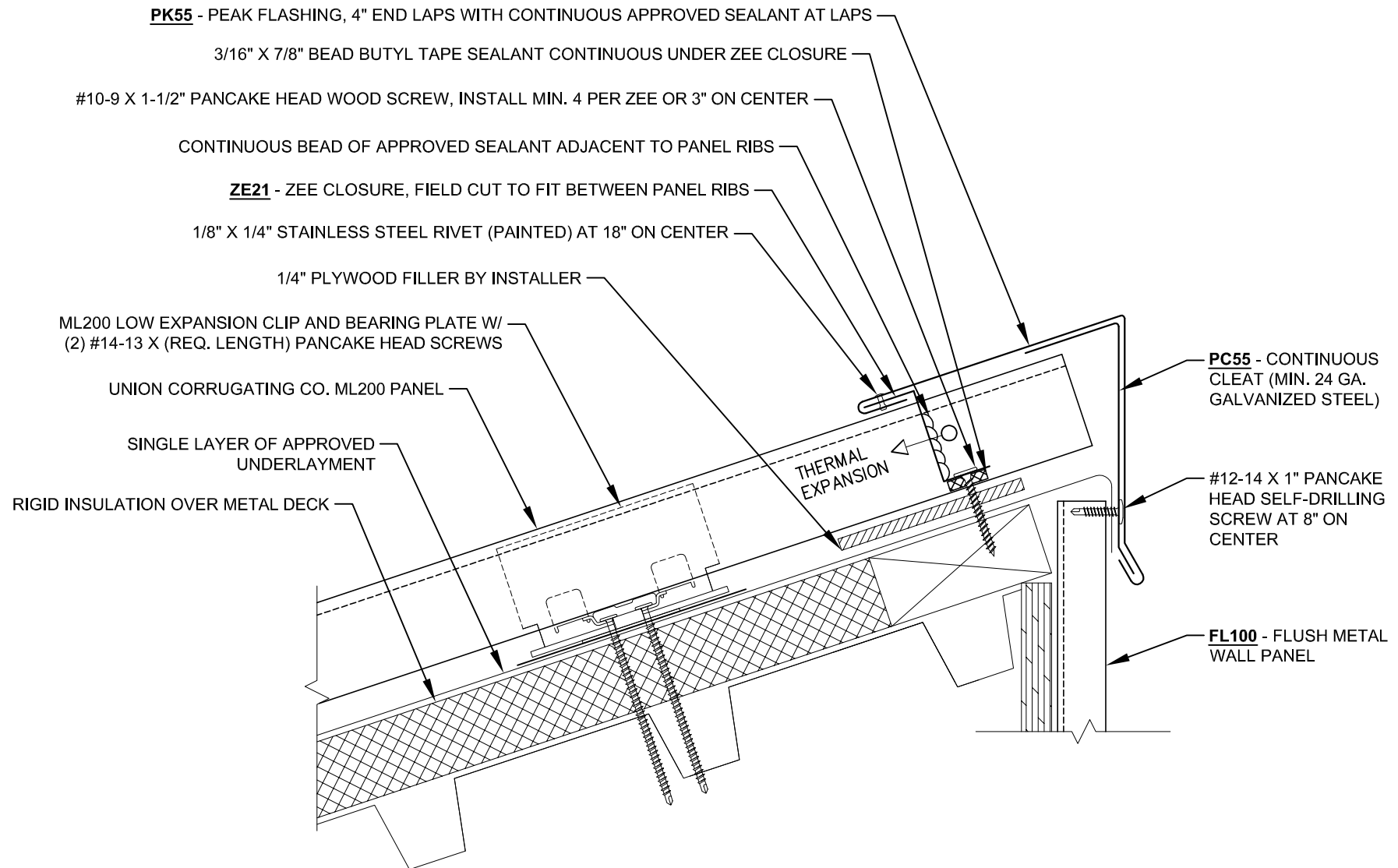


Description: **PEAK DETAIL W/ FLUSH WALL PANEL - FIXED CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:

Detail No.:
ML200-MD-5.40_FX

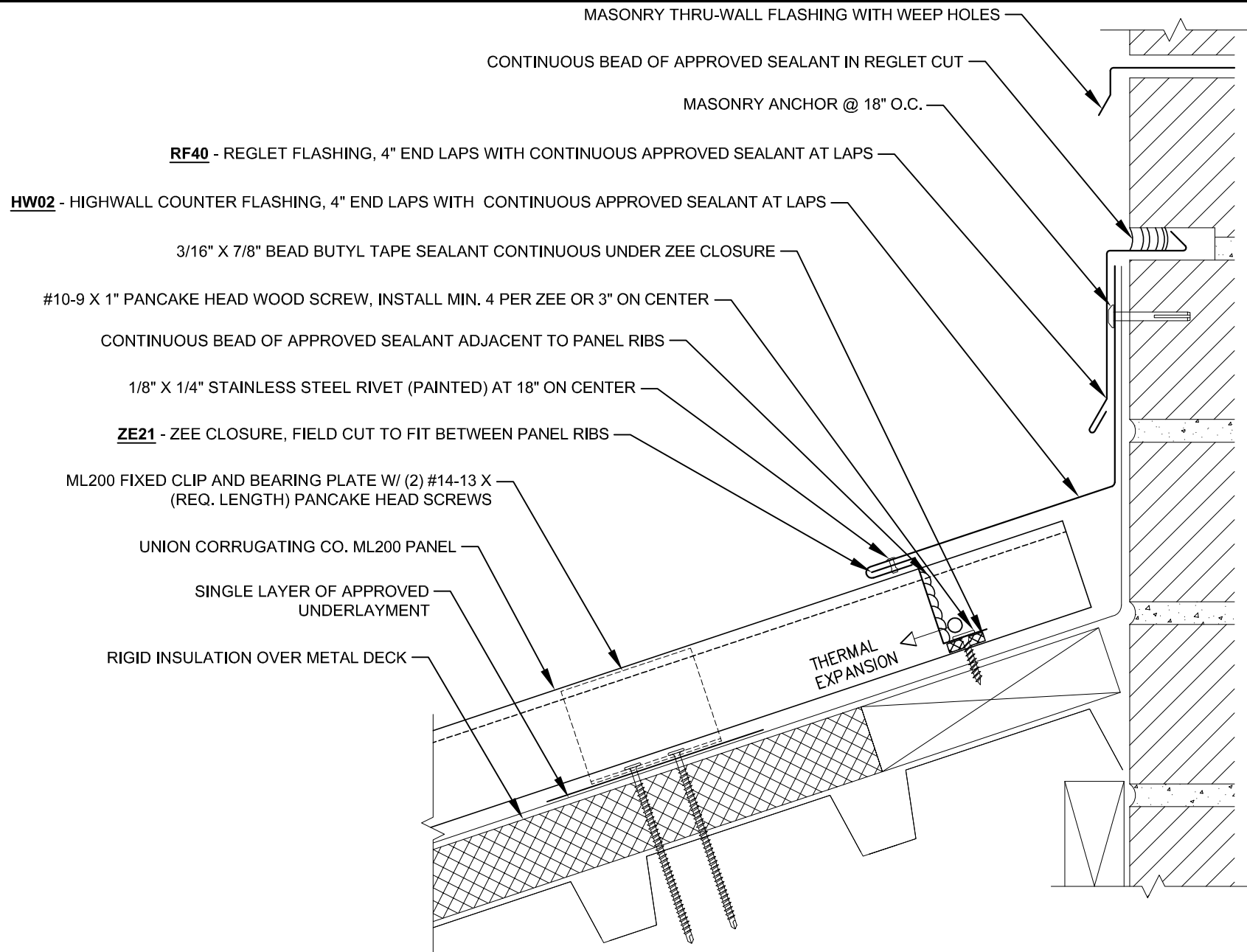


Description: **PEAK DETAIL W/ FLUSH WALL PANEL - EXPANSION CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Detail No.: **ML200-MD-5.40_EX**

Project Name:
Location:



Description:

HIGH WALL DETAIL - REGLET - FIXED CLIP

Substrate:

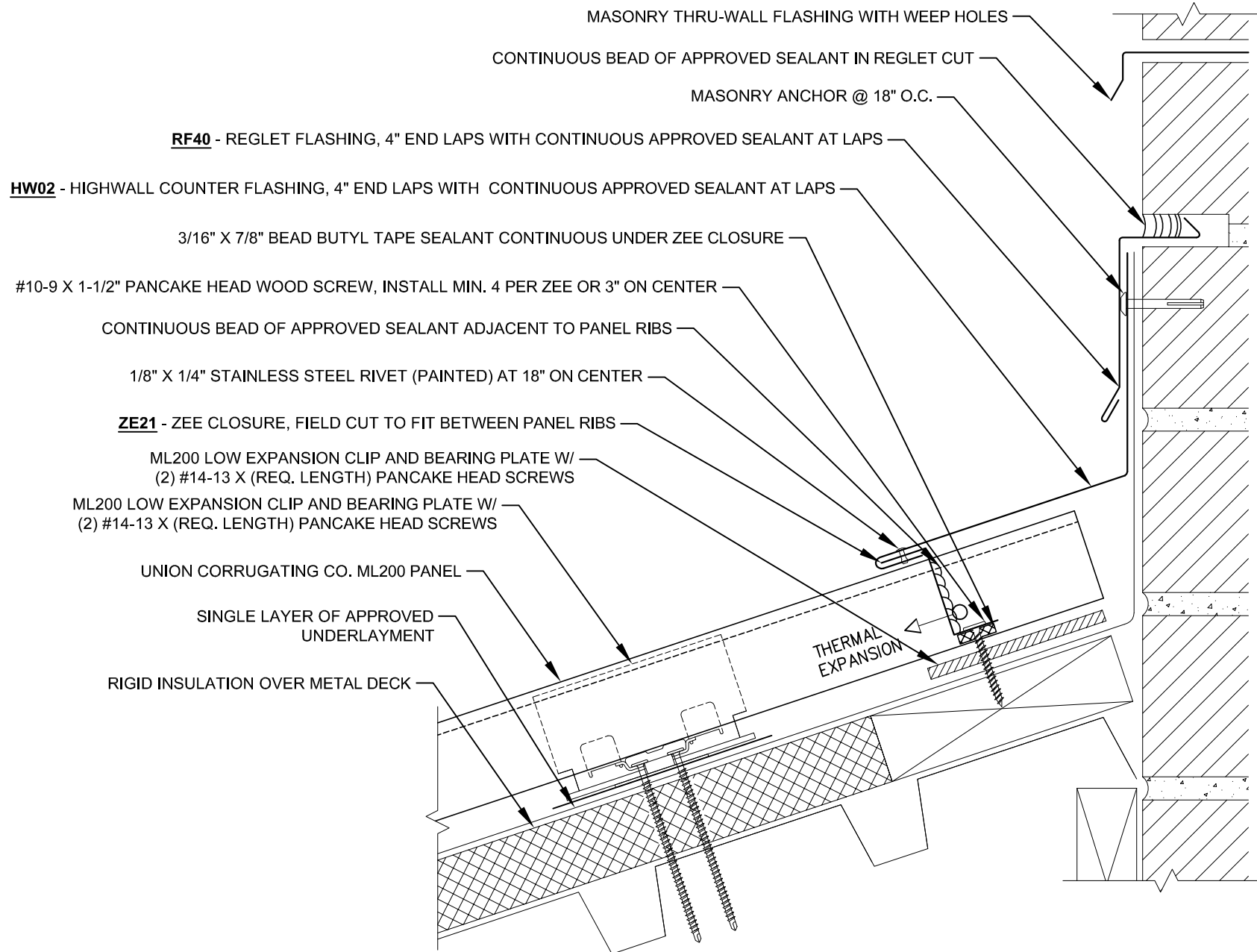
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

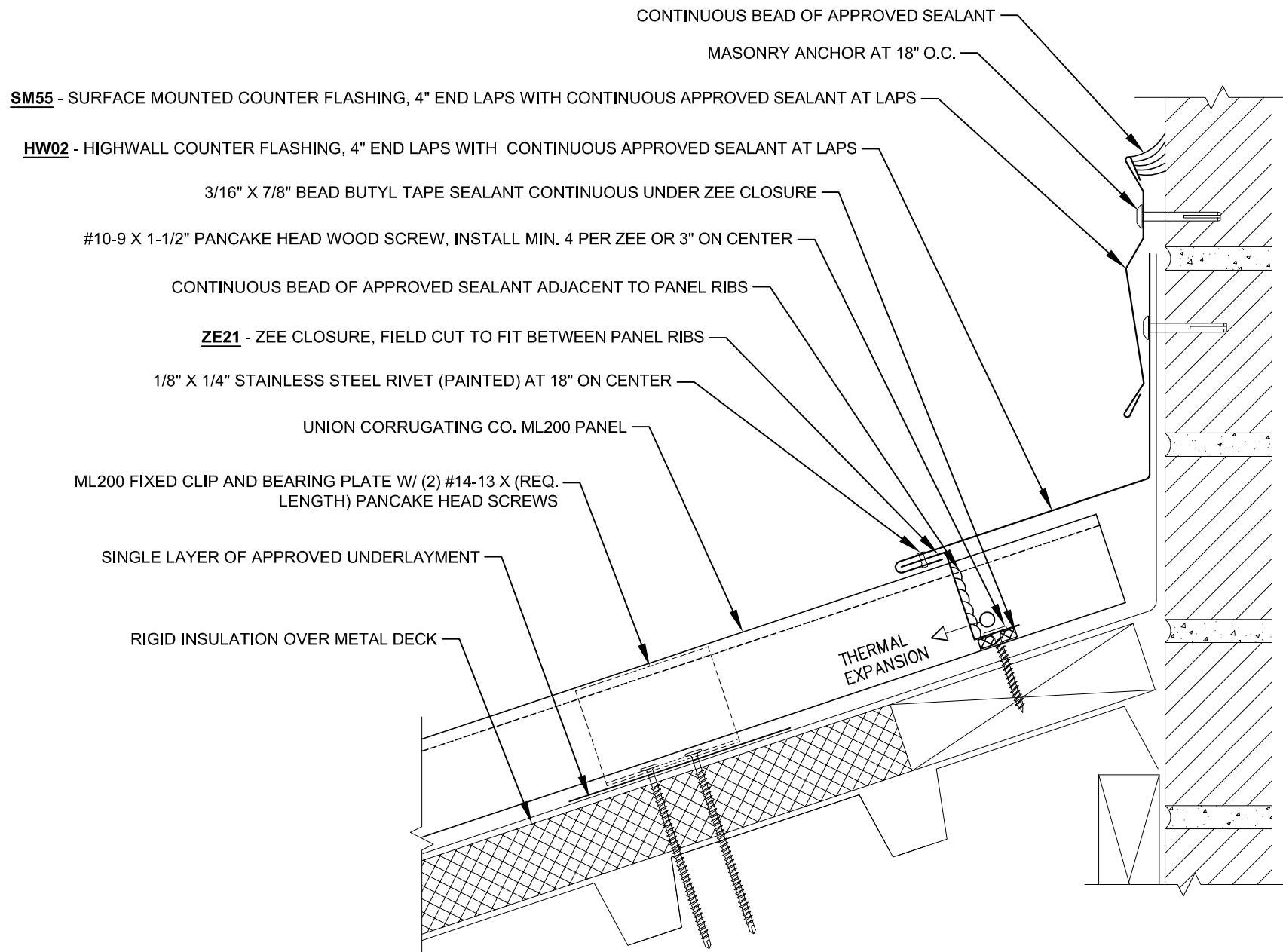
ML200-MD-6.10_FX



Description:	HIGH WALL DETAIL - REGLET - EXPANSION CLIP
Substrate:	RIGID INSULATION OVER METAL DECK

Project Name:	
Location:	

Detail No.:	ML200-MD-6.10_EX
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Description:

HIGH WALL DETAIL - SURFACE MOUNT - FIXED CLIP

Substrate:

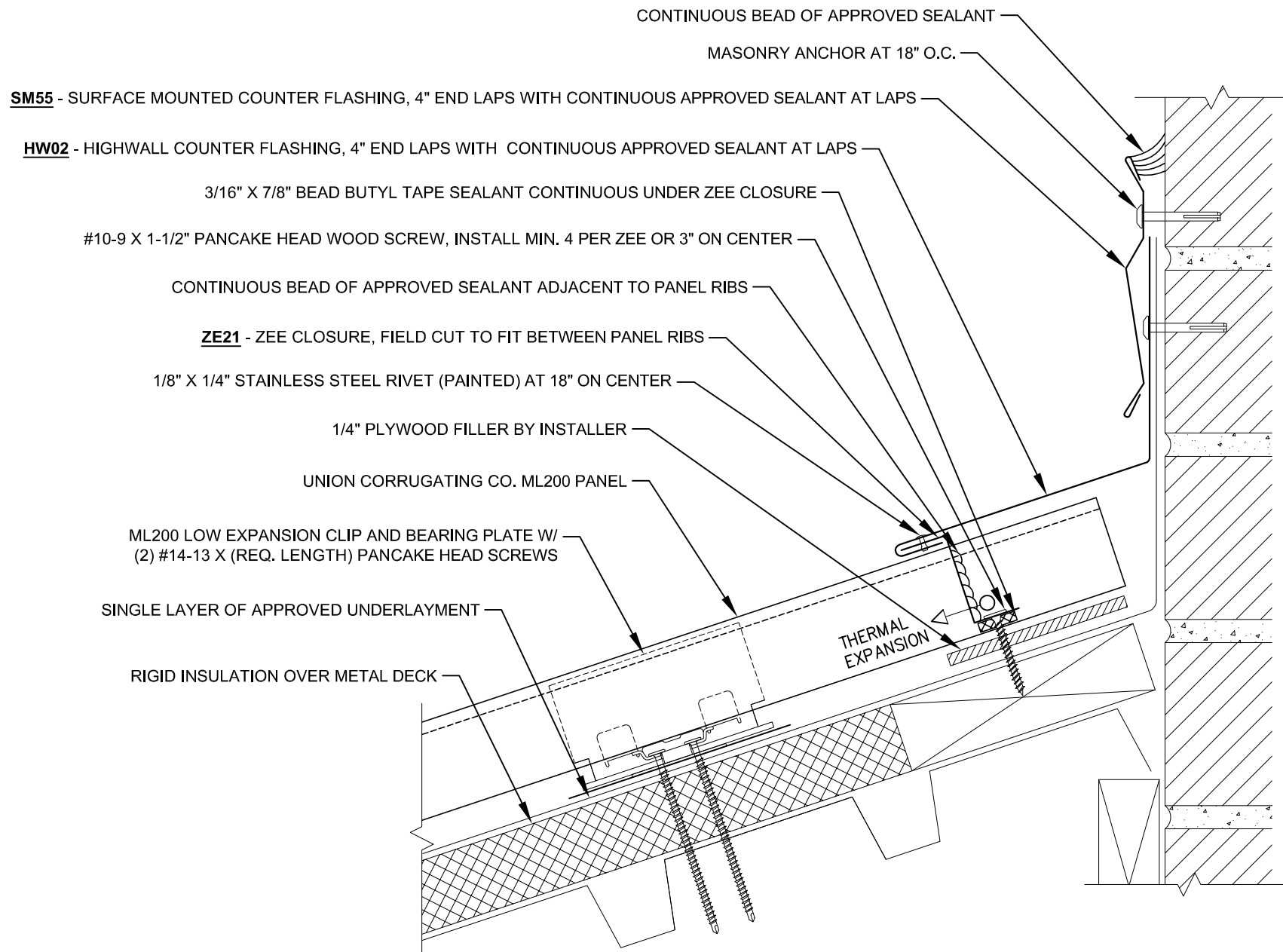
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-6.12_FX

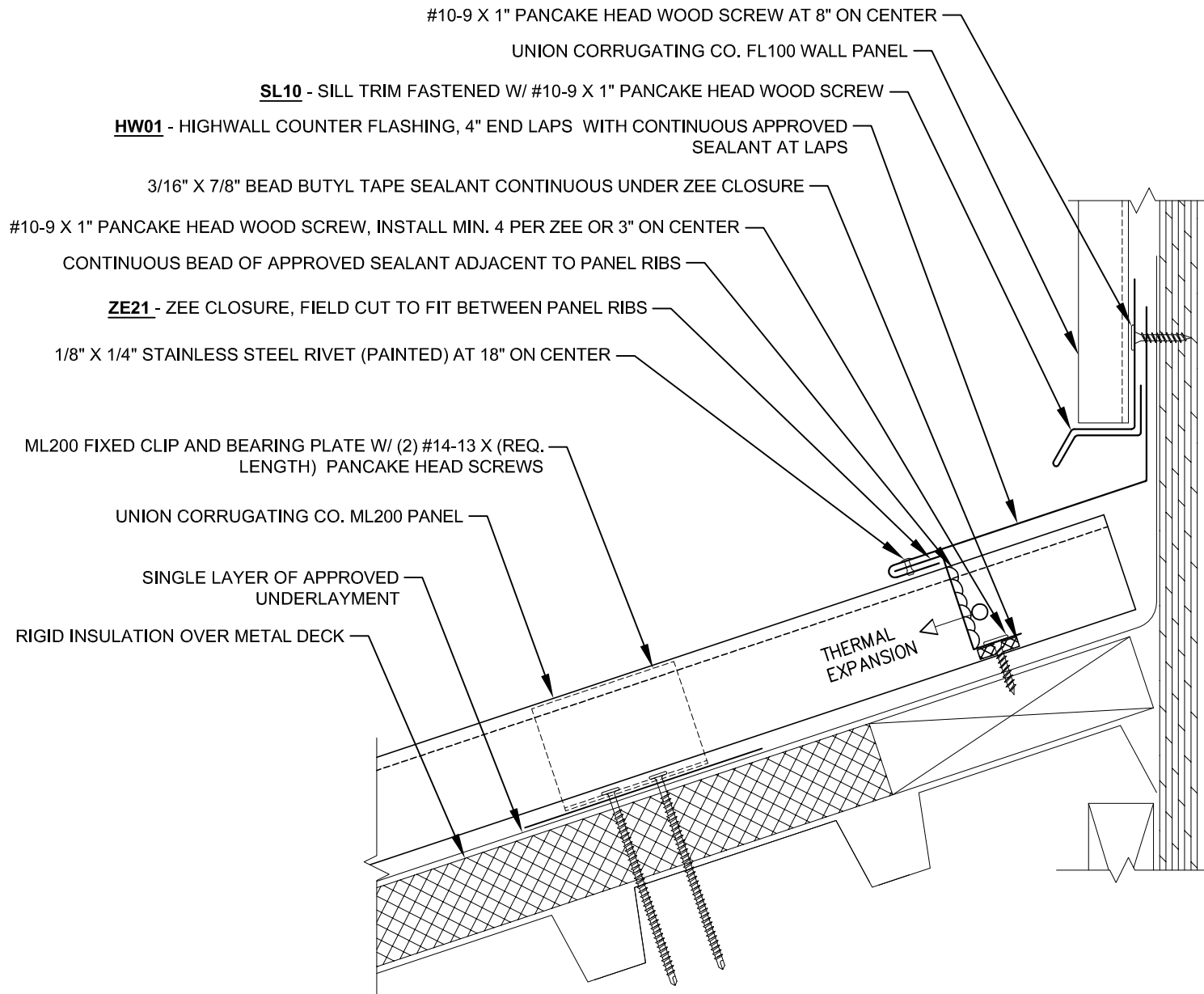


Description: **HIGH WALL DETAIL - SURFACE MOUNT - EXPANSION CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Detail No.: **ML200-MD-6.12_EX**

Project Name:
Location:

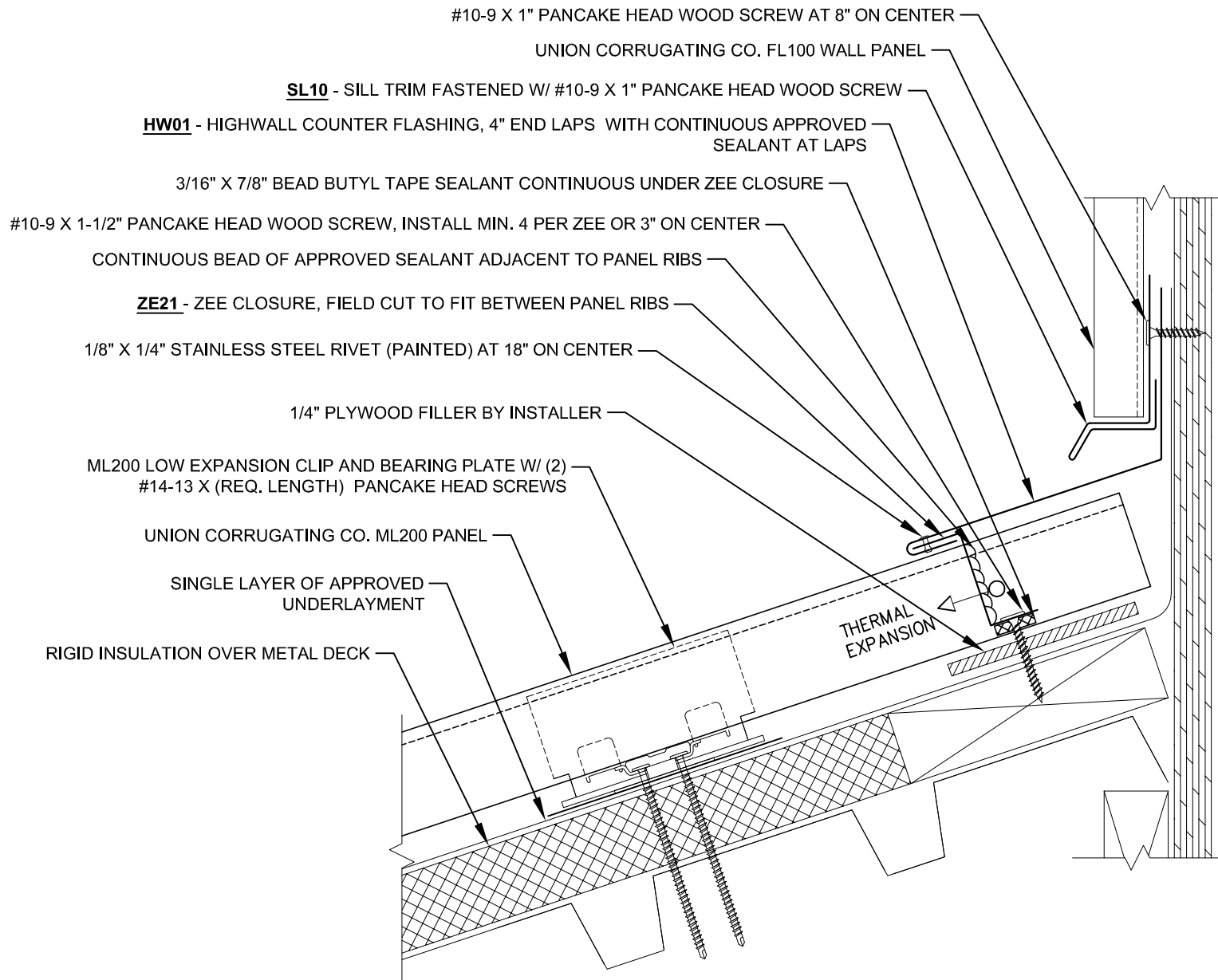


Description: **HIGH WALL DETAIL - WALL PANEL W/ SILL - FIXED CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:

Detail No.:
ML200-MD-6.14_FX



Description: **HIGH WALL DETAIL - WALL PANEL W/ SILL - EXPANSION CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:

Detail No.: **ML200-MD-6.14_EX**

MEMBRANE ROOFING SYSTEM. EXTEND OVER PARAPET AND DOWN FACE OF WALL MINIMUM 3"

COPING SYSTEM WITH CONTINUOUS CLEAT (MIN. 24 GAUGE) FASTENED AT 8" ON CENTER AT CLEAT AND 24" ON CENTER AT REAR. INSTALL WITH 4" END LAPS WITH CONTINUOUS APPROVED SEALANT AT LAPS.

HW02 - HIGHWALL COUNTER FLASHING, 4" END LAPS WITH CONTINUOUS APPROVED SEALANT AT LAPS

3/16" X 7/8" BEAD BUTYL TAPE SEALANT CONTINUOUS UNDER ZEE CLOSURE

#10-9 X 1" PANCAKE HEAD WOOD SCREW, INSTALL MIN. 4 PER ZEE OR 3" ON CENTER

CONTINUOUS BEAD OF APPROVED SEALANT ADJACENT TO PANEL RIBS

ZE21 - ZEE CLOSURE, FIELD CUT TO FIT BETWEEN PANEL RIBS

1/8" X 1/4" STAINLESS STEEL RIVET (PAINTED) AT 18" ON CENTER

ML200 FIXED CLIP AND BEARING PLATE W/ (2) #14-13 X (REQ. LENGTH) PANCAKE HEAD SCREWS

UNION CORRUGATING CO. ML200 PANEL

SINGLE LAYER OF APPROVED UNDERLAYMENT

RIGID INSULATION OVER METAL DECK

THERMAL EXPANSION



Description: **HIGH WALL DETAIL - PARAPET COPING - FIXED CLIP**

Detail No.: **ML200-MD-6.20_FX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:

Location:

MEMBRANE ROOFING SYSTEM. EXTEND OVER PARAPET AND DOWN FACE OF WALL MINIMUM 3"

COPING SYSTEM WITH CONTINUOUS CLEAT (MIN. 24 GAUGE) FASTENED AT 8" ON CENTER AT CLEAT AND 24" ON CENTER AT REAR. INSTALL WITH 4" END LAPS WITH CONTINUOUS APPROVED SEALANT AT LAPS.

HW02 - HIGHWALL COUNTER FLASHING, 4" END LAPS WITH CONTINUOUS APPROVED SEALANT AT LAPS

3/16" X 7/8" BEAD BUTYL TAPE SEALANT CONTINUOUS UNDER ZEE CLOSURE

#10-9 X 1-1/2" PANCAKE HEAD WOOD SCREW, INSTALL MIN. 4 PER ZEE OR 3" ON CENTER

CONTINUOUS BEAD OF APPROVED SEALANT ADJACENT TO PANEL RIBS

ZE21 - ZEE CLOSURE, FIELD CUT TO FIT BETWEEN PANEL RIBS

1/8" X 1/4" STAINLESS STEEL RIVET (PAINTED) AT 18" ON CENTER

1/4" PLYWOOD FILLER BY INSTALLER

ML200 LOW EXPANSION CLIP AND BEARING PLATE W/ (2)
#14-13 X (REQ. LENGTH) PANCAKE HEAD SCREWS

UNION CORRUGATING CO. ML200 PANEL

SINGLE LAYER OF APPROVED UNDERLAYMENT

RIGID INSULATION OVER METAL DECK

THERMAL
EXPANSION



Description:

HIGH WALL DETAIL - PARAPET COPING - EXPANSION CLIP

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-6.20_EX

FILL END OF PANEL RIB W/ APPROVED SEALANT FOLD TAB AROUND RIB FOR CLOSURE

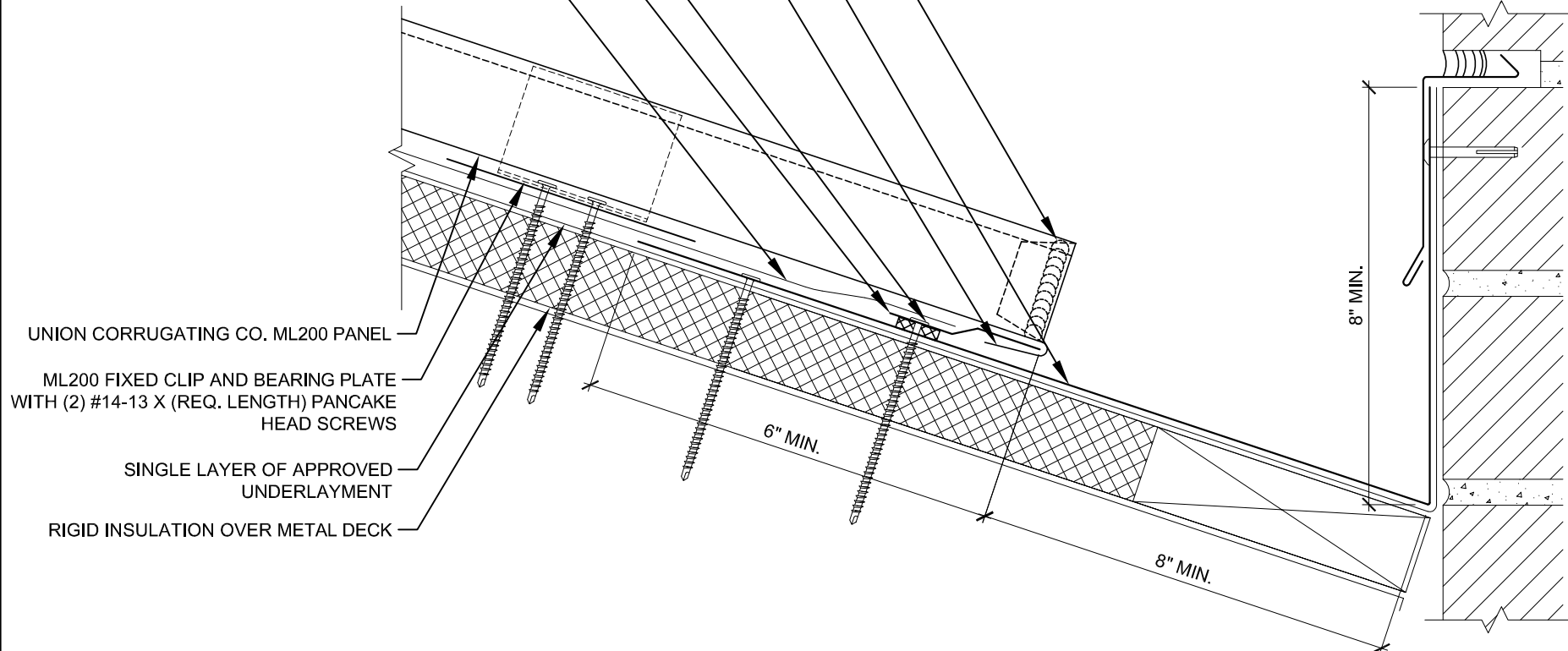
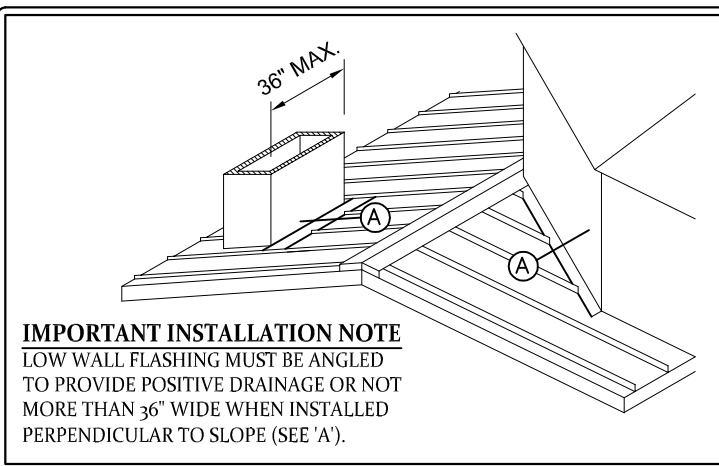
LW01 - LOW WALL FLASHING, 12" END LAPS WITH 2 ROWS OF APPROVED SEALANT AT LAPS

CUT BACK VERTICAL PANEL LEGS AND FIELD FORM PANEL AROUND OFFSET. REFER TO EAVE EXPANSION DETAIL FOR PROPER EXPANSION/CONTRACTION GAP

#14-13 X (REQ. LENGTH) PANCAKE HEAD SCREW AT 8" O.C.

OC01 - CONTINUOUS 24 GAUGE OFFSET CLEAT SET IN CONTINUOUS 3/16" X 7/8" BUTYL TAPE SEALANT

STRIP IN LOW WALL FLASHING WITH FIELD COURSE OF APPROVED UNDERLAYMENT



Description:

VALLEY WALL DETAIL - FIXED CLIP

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-6.30_FX

FILL END OF PANEL RIB W/ APPROVED SEALANT FOLD TAB AROUND RIB FOR CLOSURE

LW01 - LOW WALL FLASHING, 12" END LAPS WITH 2 ROWS OF APPROVED SEALANT AT LAPS

CUT BACK VERTICAL PANEL LEGS AND FIELD FORM PANEL AROUND OFFSET. REFER TO EAVE EXPANSION DETAIL FOR PROPER EXPANSION/CONTRACTION GAP

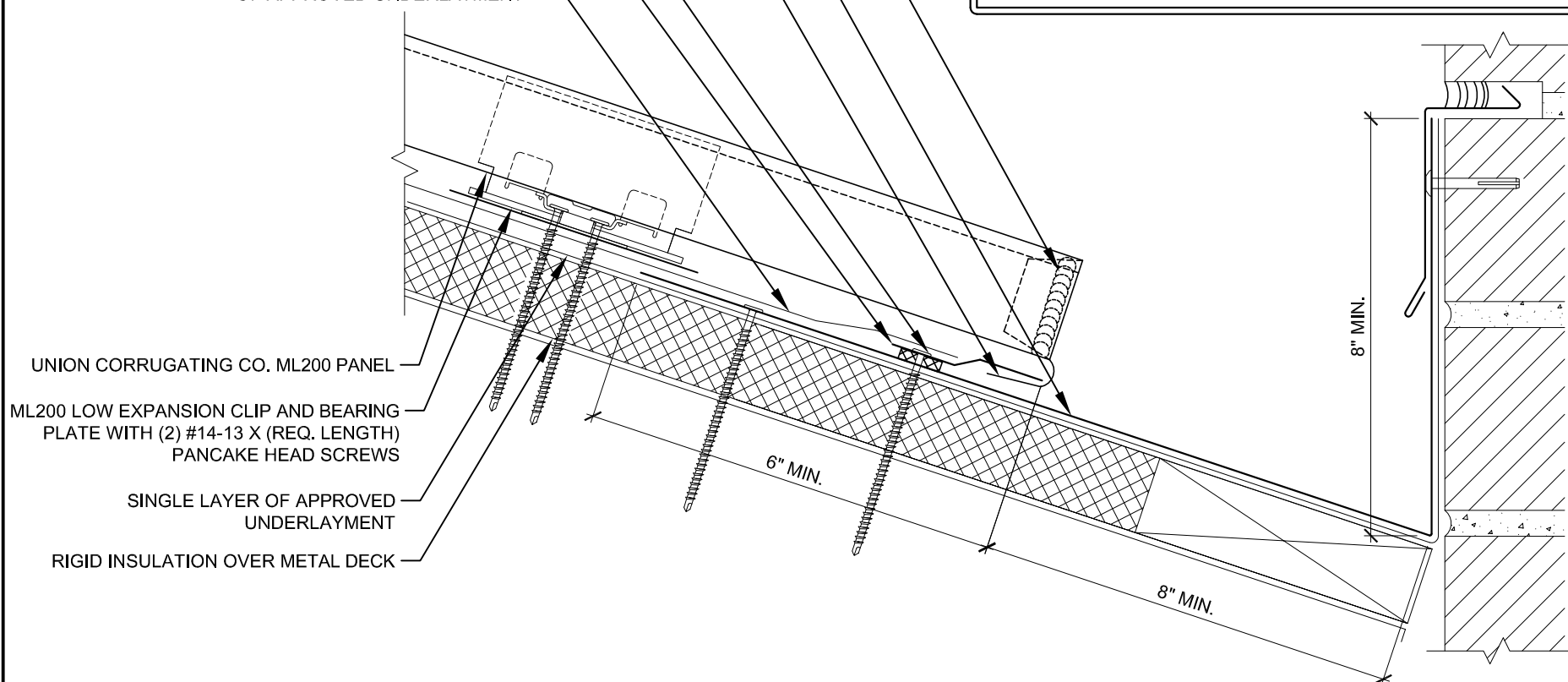
#14-13 X (REQ. LENGTH) PANCAKE HEAD SCREW AT 8" O.C.

OC01 - CONTINUOUS 24 GAUGE OFFSET CLEAT SET IN CONTINUOUS 3/16" X 7/8" BUTYL TAPE SEALANT

STRIP IN LOW WALL FLASHING WITH FIELD COURSE OF APPROVED UNDERLAYMENT

IMPORTANT INSTALLATION NOTE

LOW WALL FLASHING MUST BE ANGLED TO PROVIDE POSITIVE DRAINAGE OR NOT MORE THAN 36" WIDE WHEN INSTALLED PERPENDICULAR TO SLOPE (SEE 'A').



Description:

VALLEY WALL DETAIL - EXPANSION CLIP

Substrate:

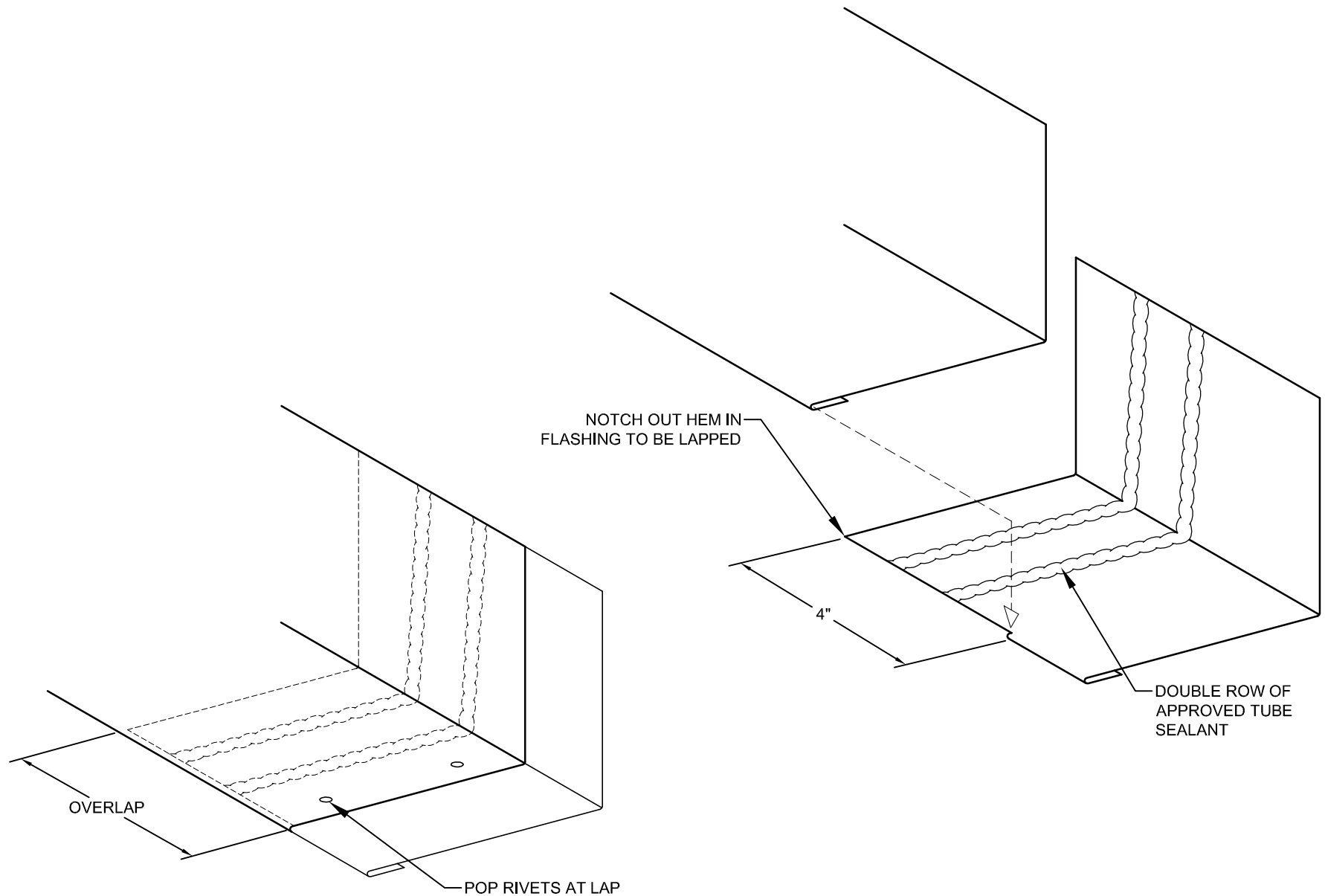
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-6.30_EX



Description:

HIGHWALL LAP DETAIL

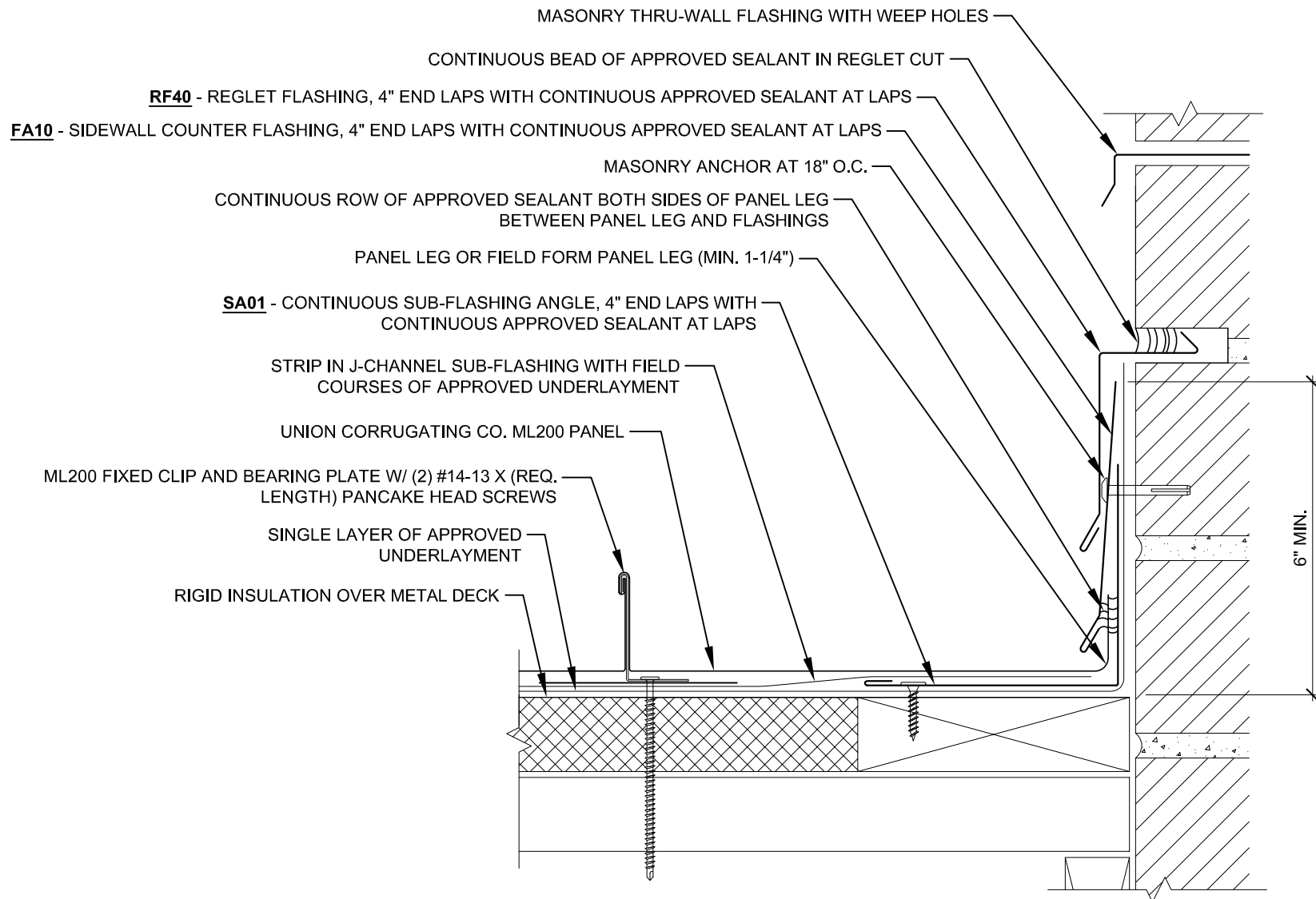
Detail No.:

ML200-6.90

Substrate:

Project Name:

Location:



Description:

SIDEWALL DETAIL - REGLET - FIXED CLIP

Substrate:

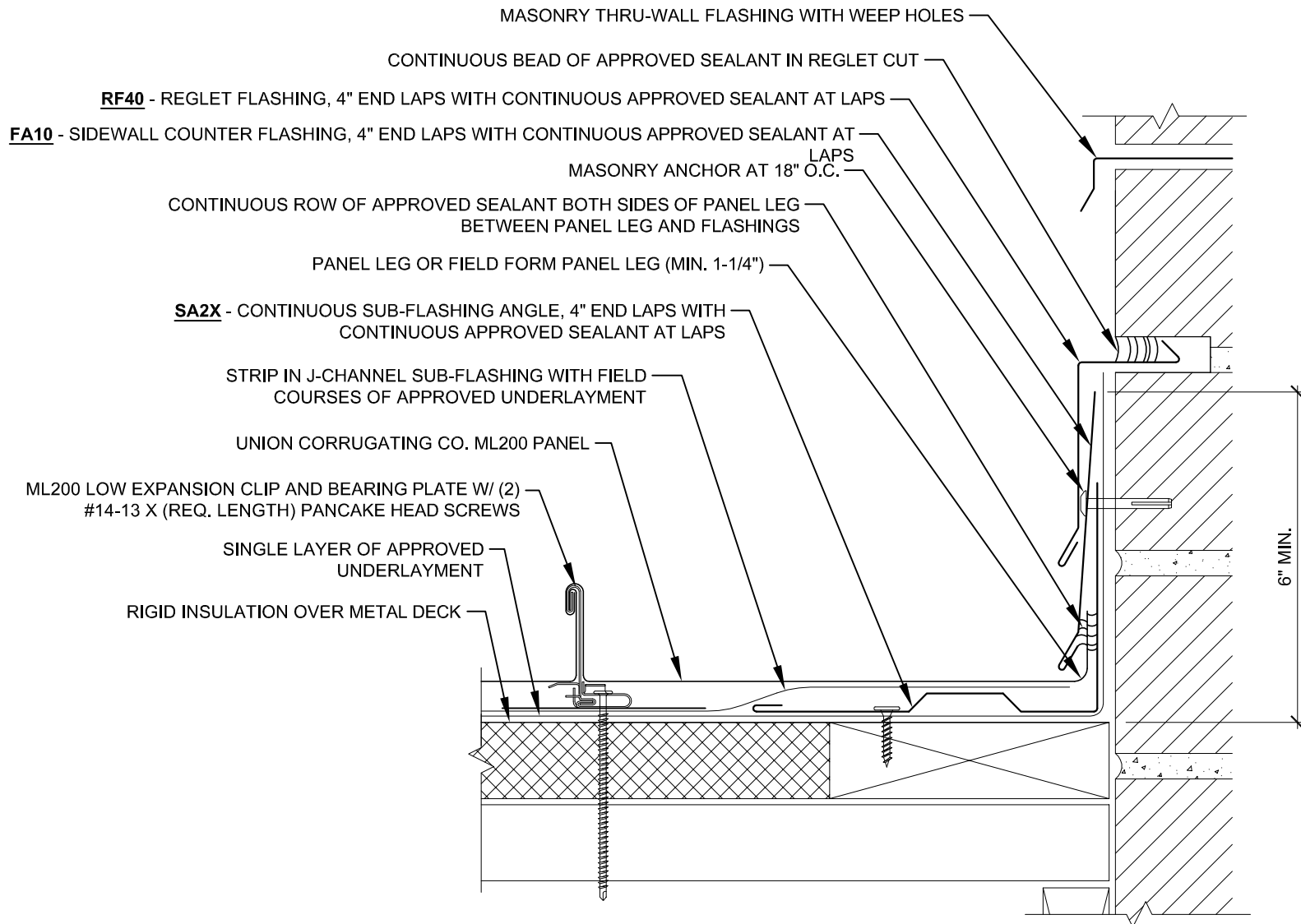
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.11_FX

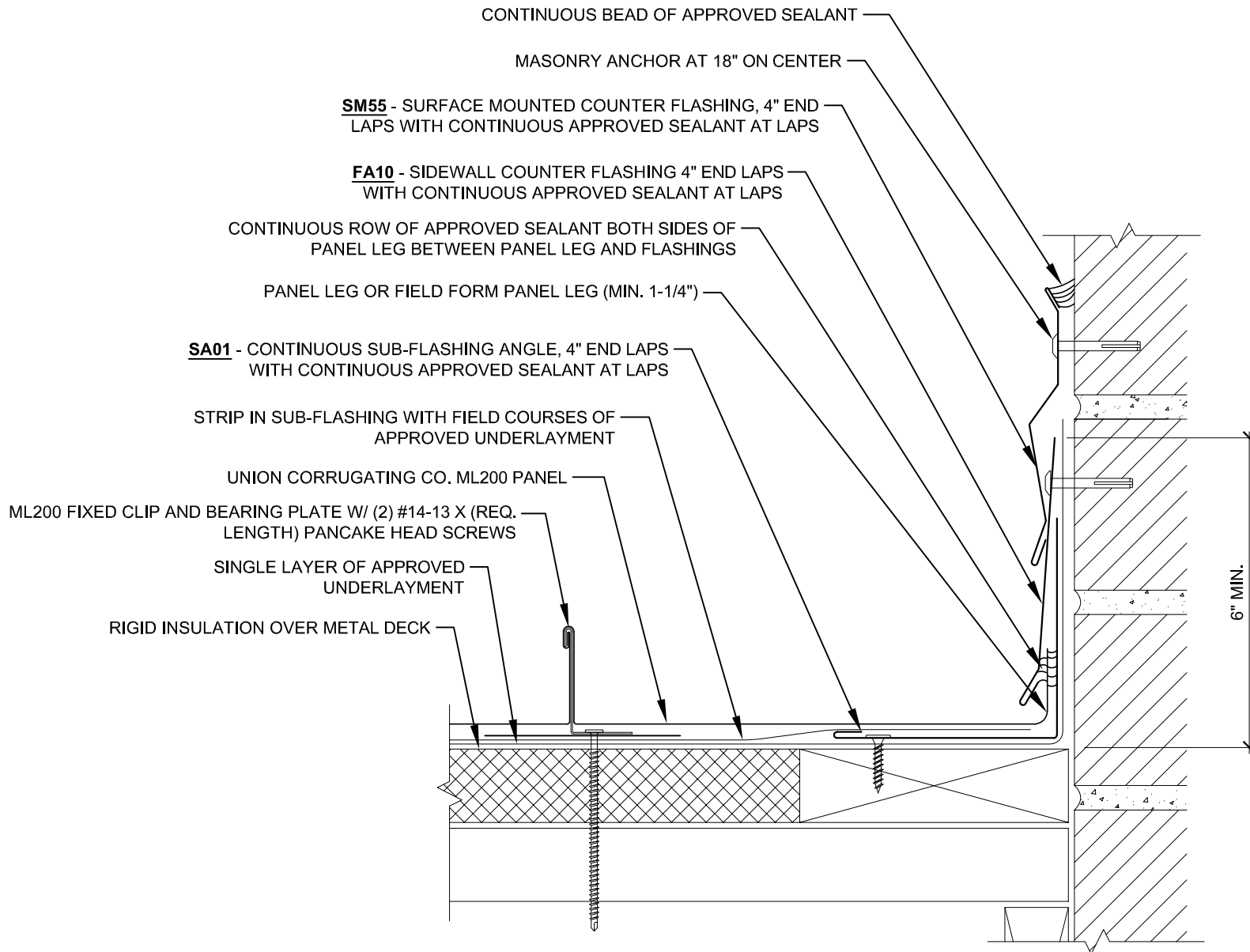


Description: **SIDEWALL DETAIL - REGLET - EXPANSION CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Detail No.: **ML200-MD-7.11_EX**

Project Name:
Location:

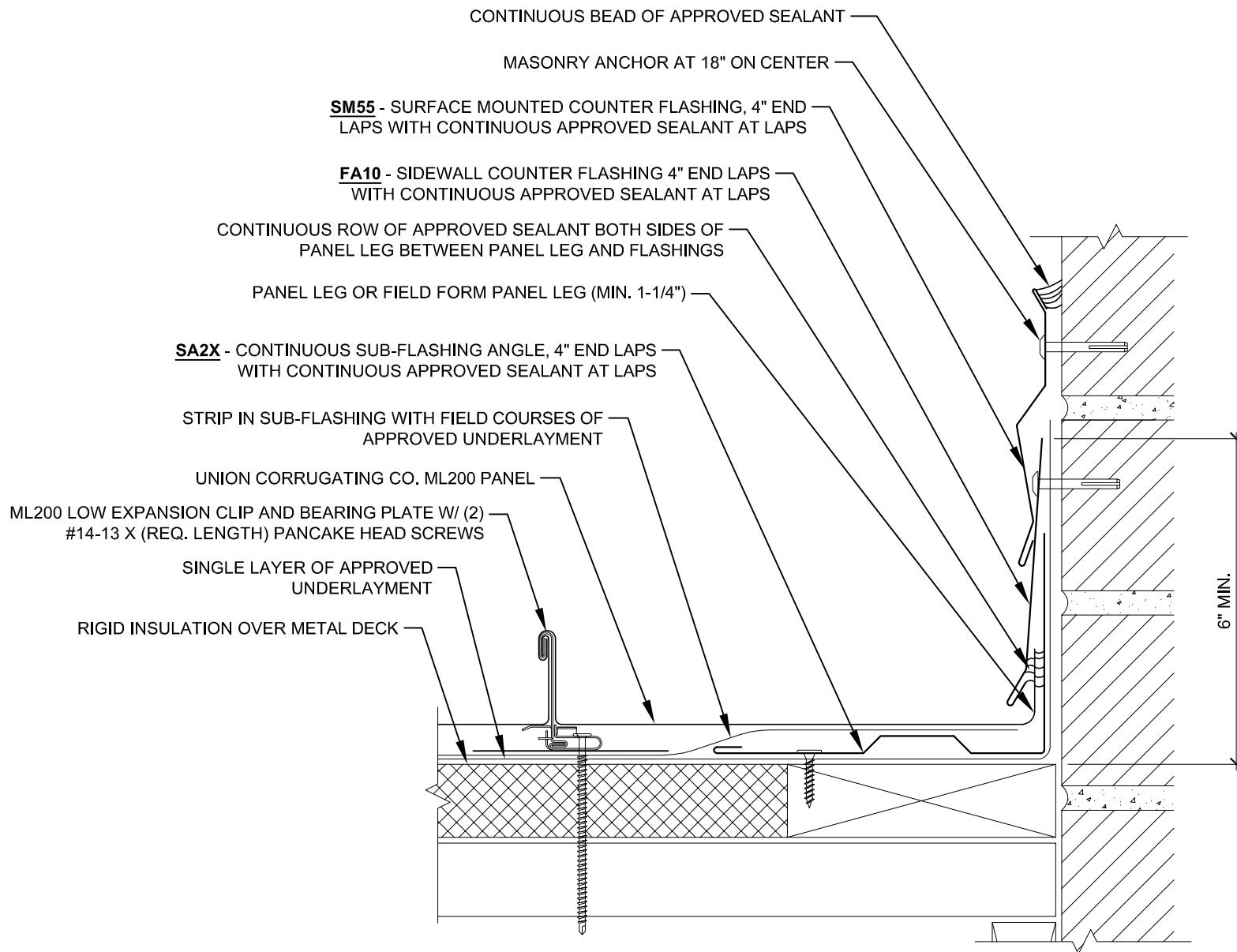


Description: **SIDEWALL DETAIL - SURFACE MOUNT - FIXED CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:

Detail No.: **ML200-MD-7.12_FX**

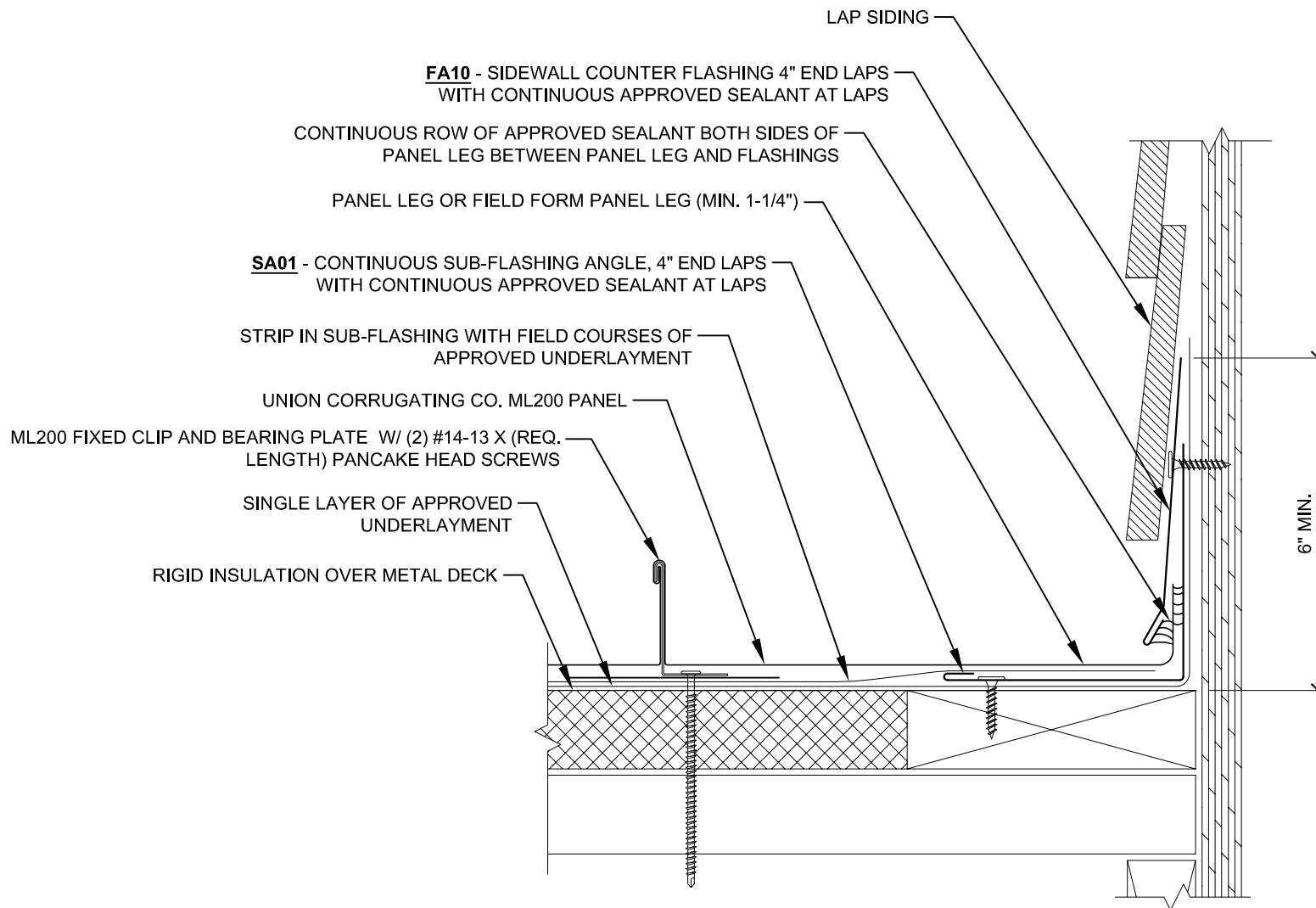


Description: **SIDEWALL DETAIL - SURFACE MOUNT - EXPANSION CLIP**

Detail No.: **ML200-MD-7.12_EX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:



Description:

SIDEWALL DETAIL - W/ SIDING - FIXED CLIP

Substrate:

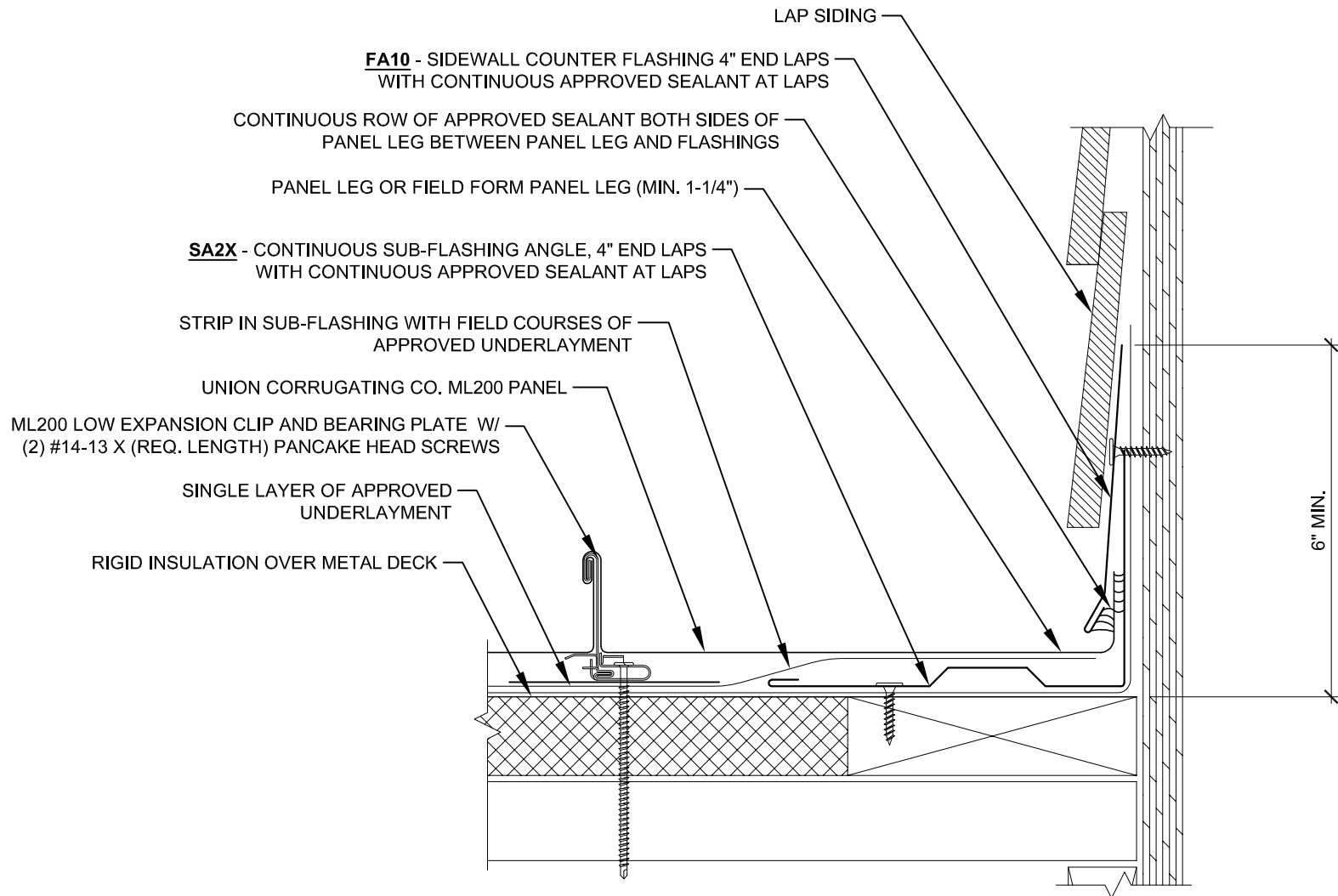
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.13_FX

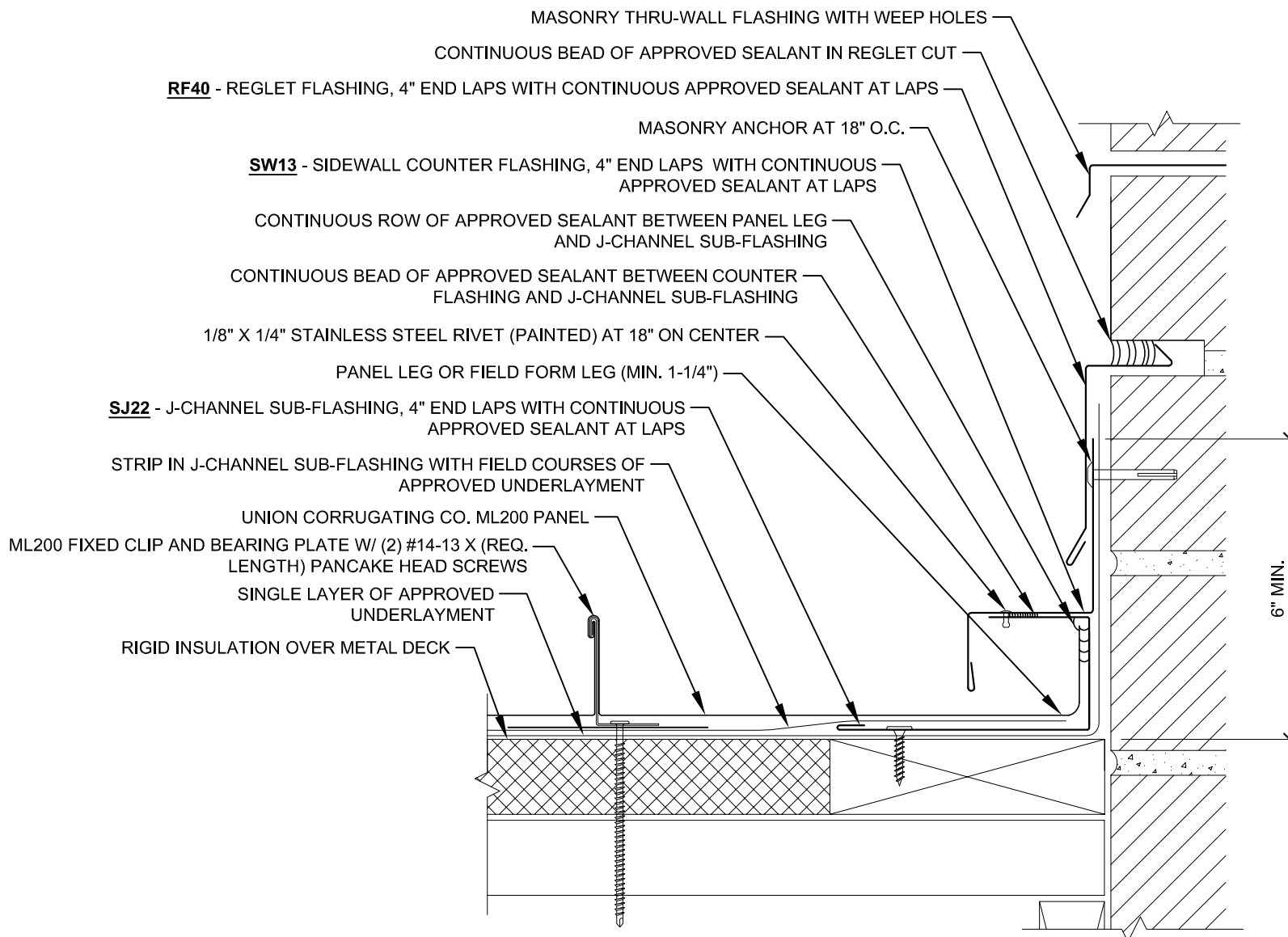


Description: **SIDEWALL DETAIL - W/ SIDING - EXPANSION CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Detail No.: **ML200-MD-7.13_EX**

Project Name:
Location:



Description:

SIDEWALL DETAIL - REGLET - FIXED CLIP

Substrate:

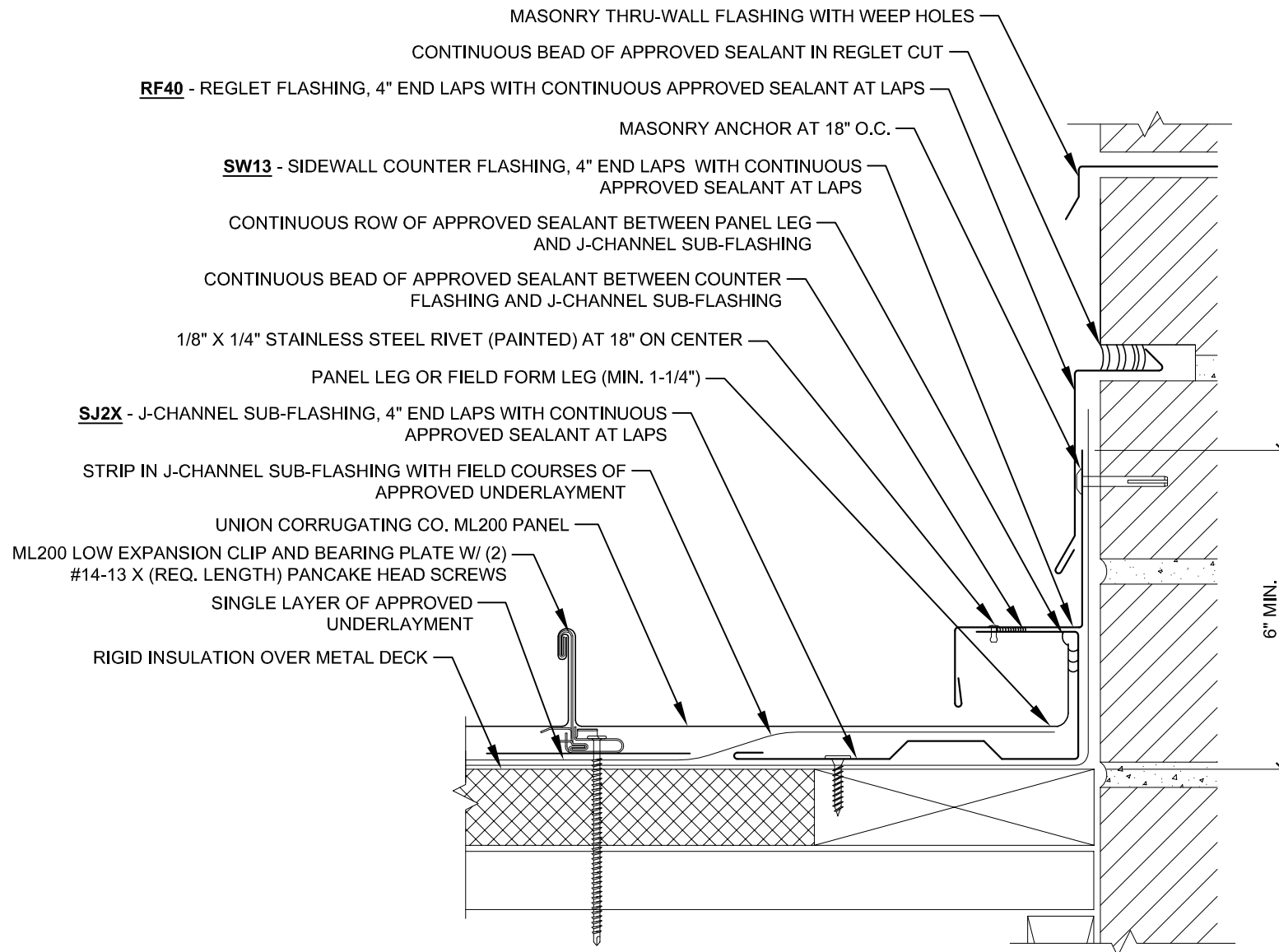
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.21_FX

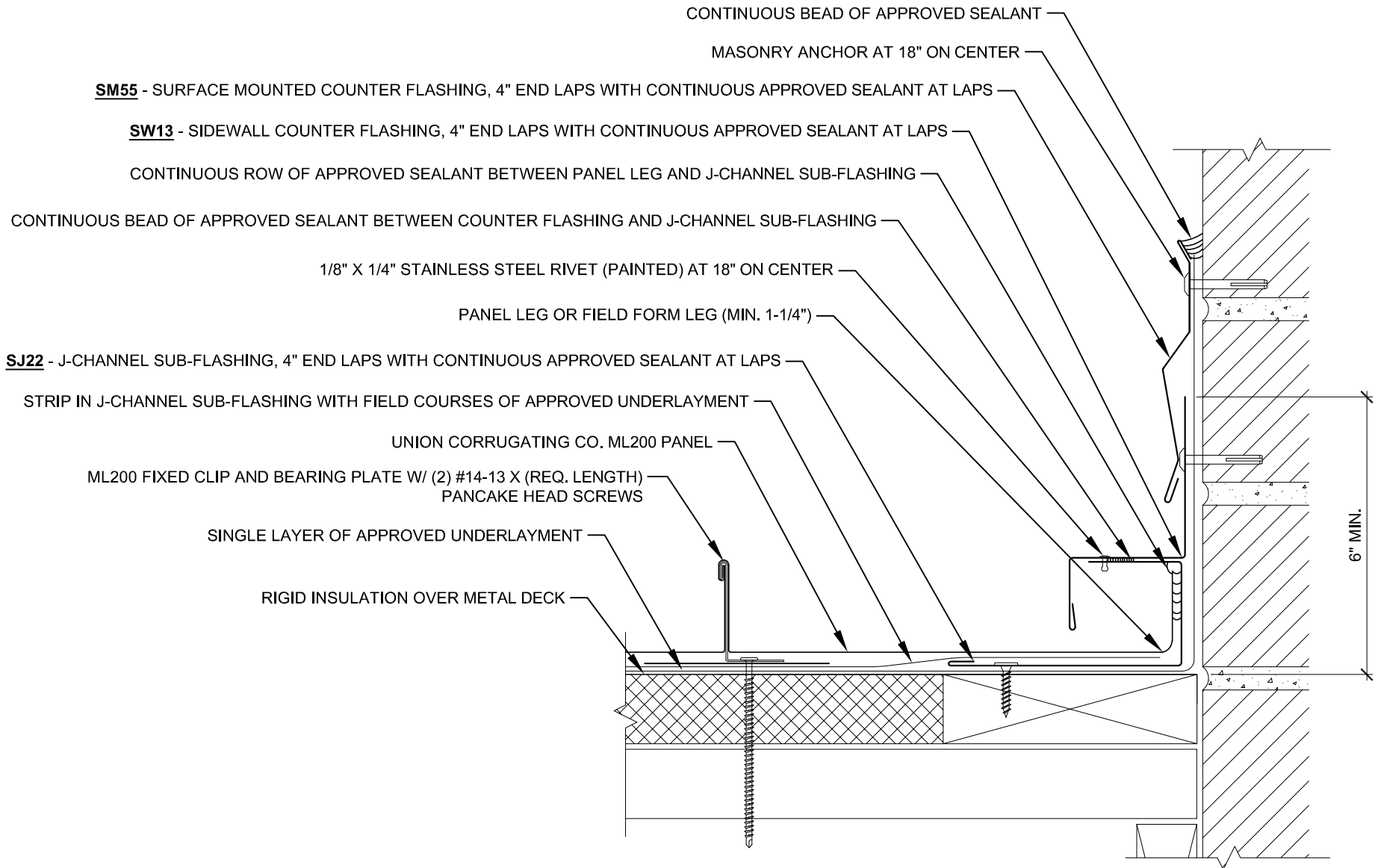


Description: **SIDEWALL DETAIL - REGLET - EXPANSION CLIP**

Detail No.: **ML200-MD-7.21_EX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:

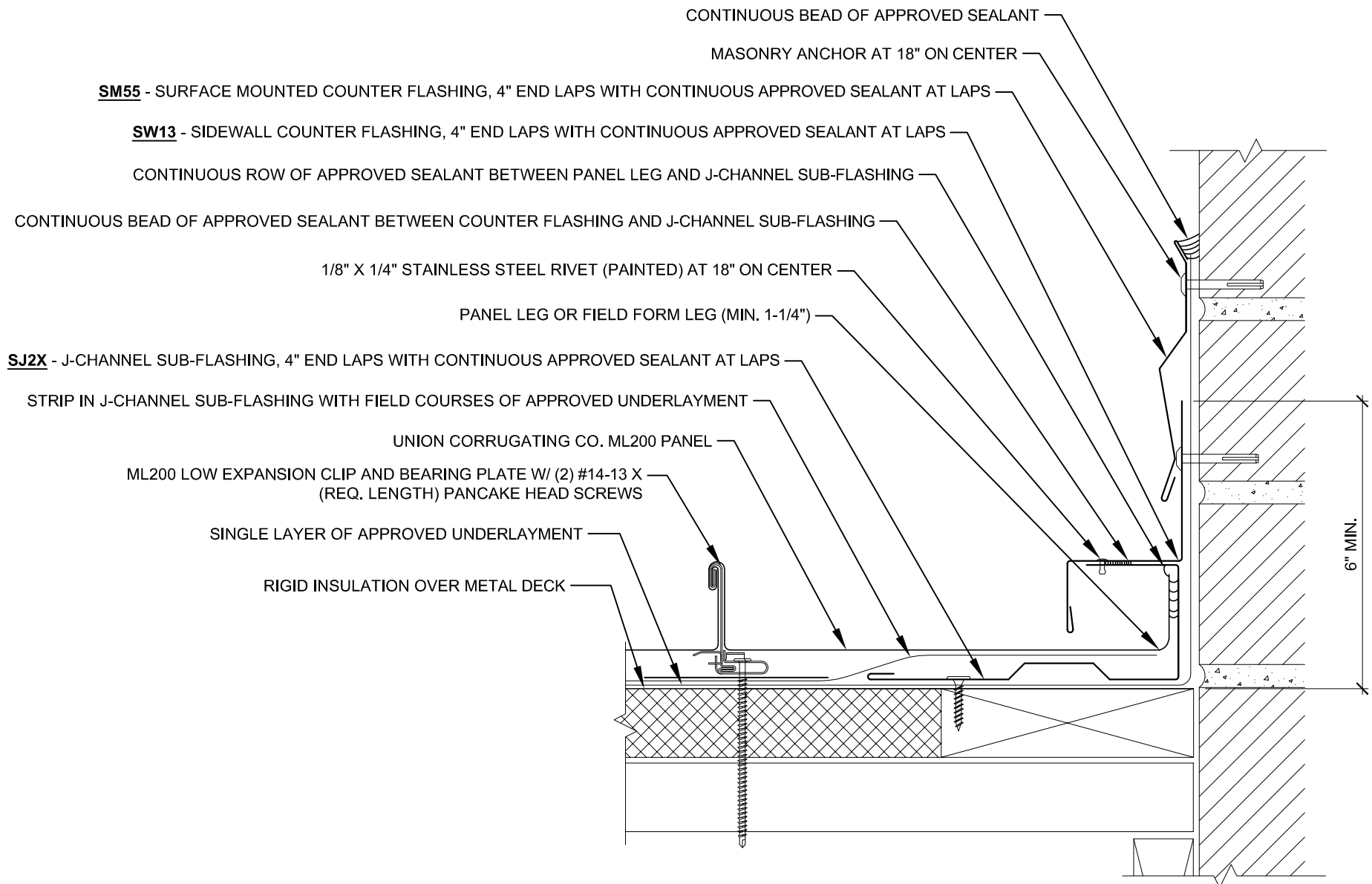


Description: **SIDEWALL DETAIL - SURFACE MOUNT - FIXED CLIP**

Detail No.: **ML200-MD-7.22_FX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:

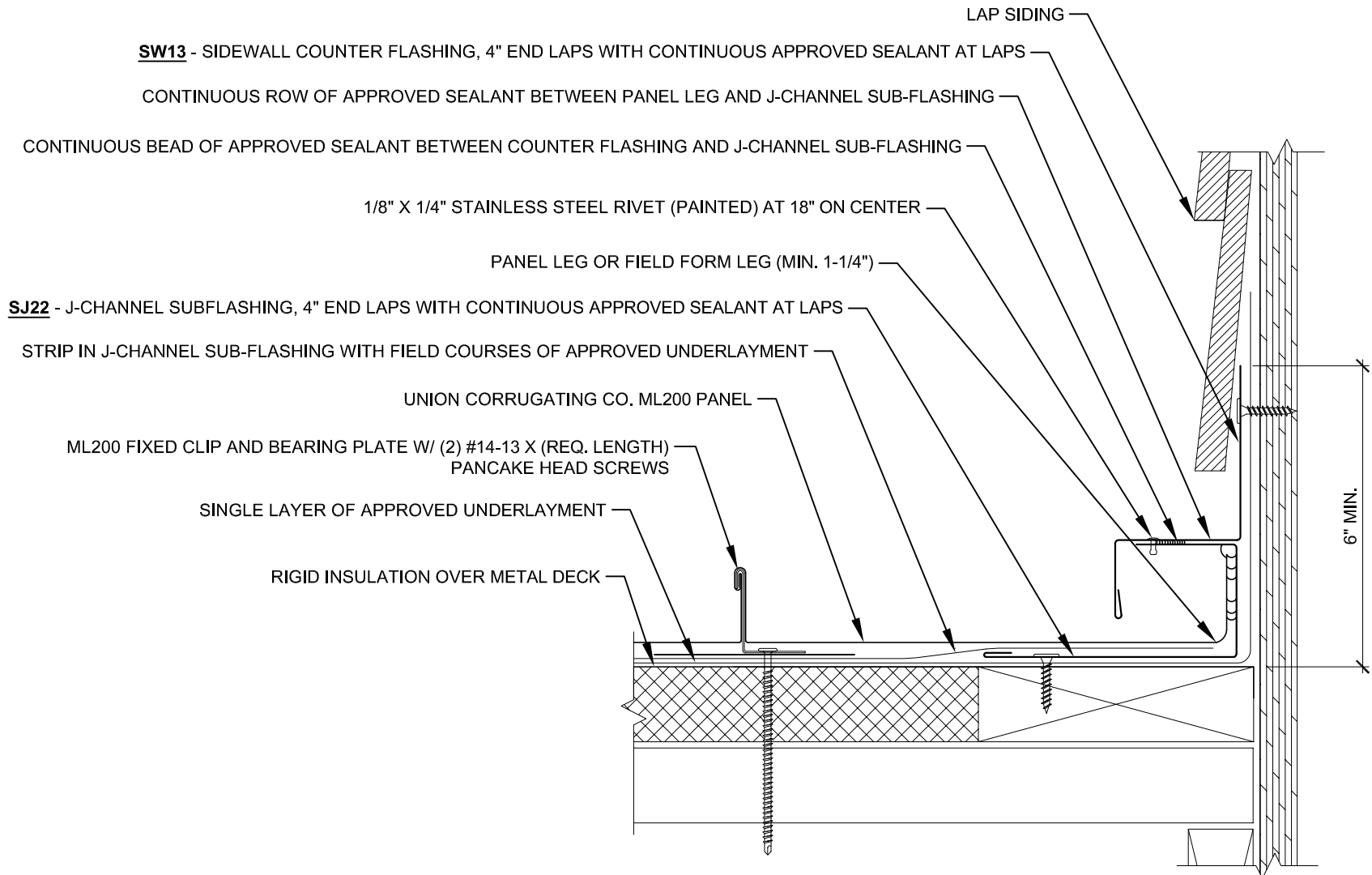


Description: **SIDEWALL DETAIL - SURFACE MOUNT - EXPANSION CLIP**

Detail No.: **ML200-MD-7.22_EX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:



Description:

SIDEWALL DETAIL W/ SIDING - FIXED CLIP

Substrate:

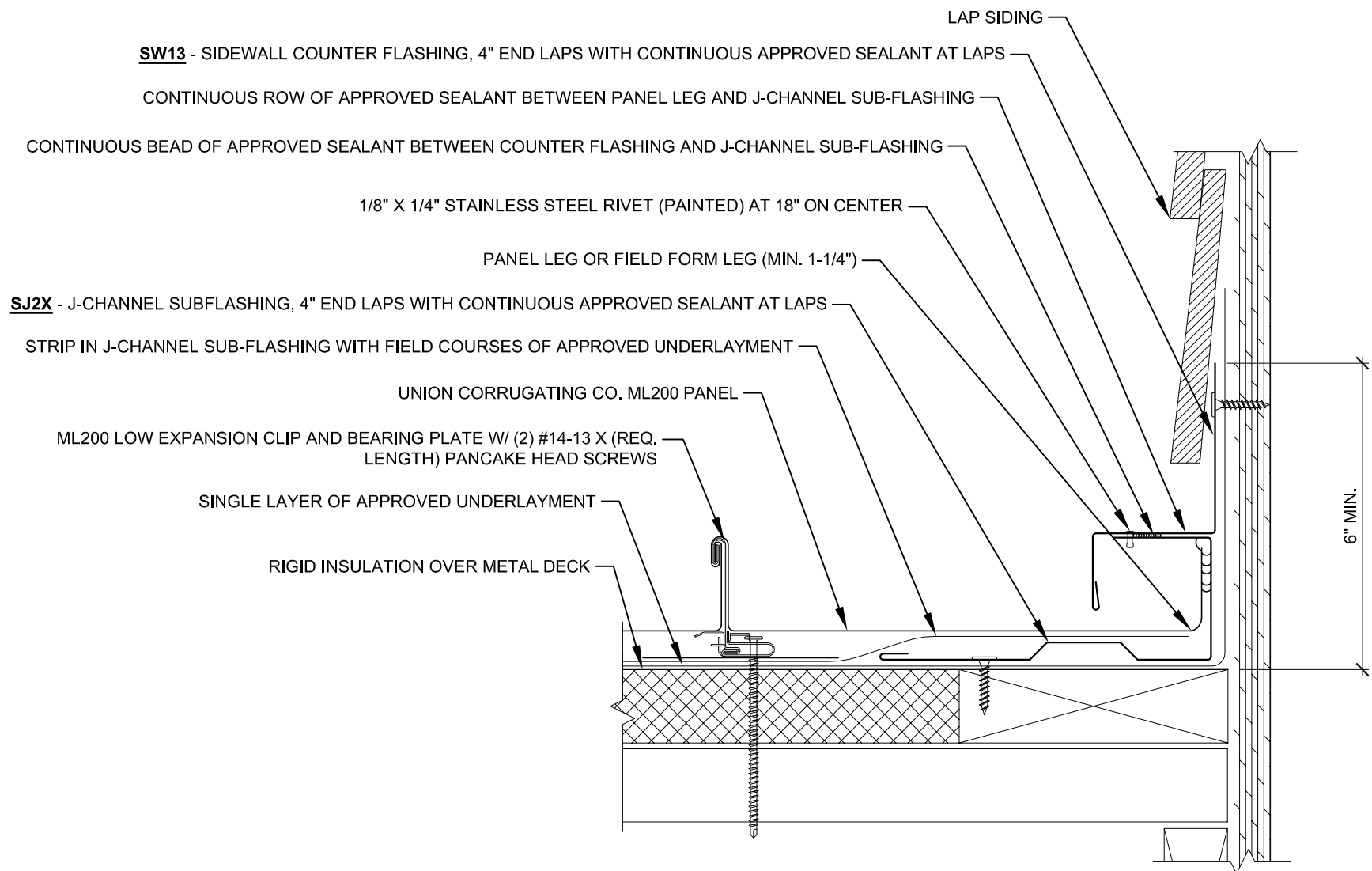
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.23_FX

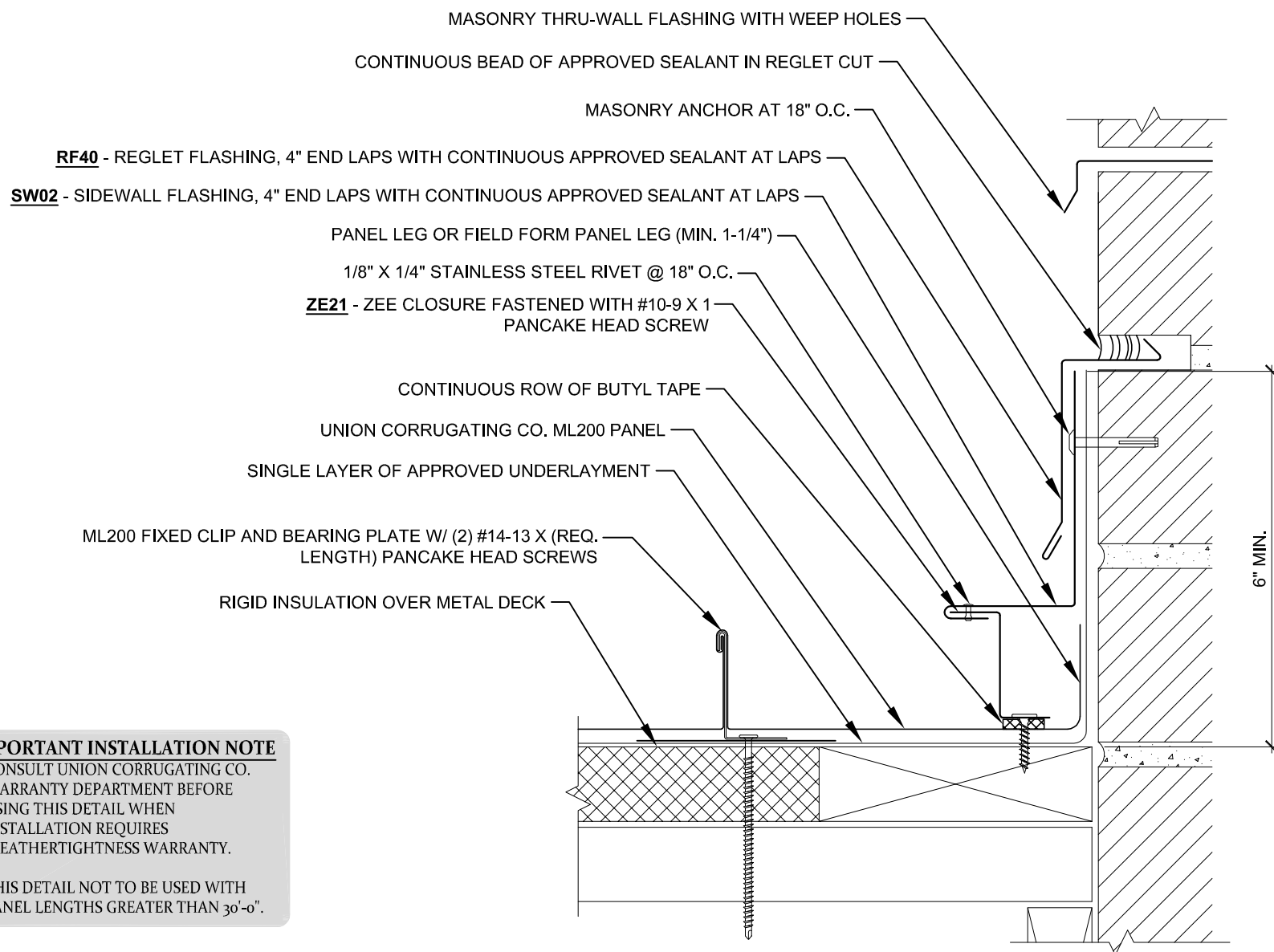


Description: **SIDEWALL DETAIL - W/ SIDING - EXPANSION CLIP**

Detail No.: **ML200-MD-7.23_EX**

Substrate: **RIGID INSULATION OVER METAL DECK**

Project Name:
Location:



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".



Description:

SIDEWALL W/ ZEE DETAIL - REGLET

Substrate:

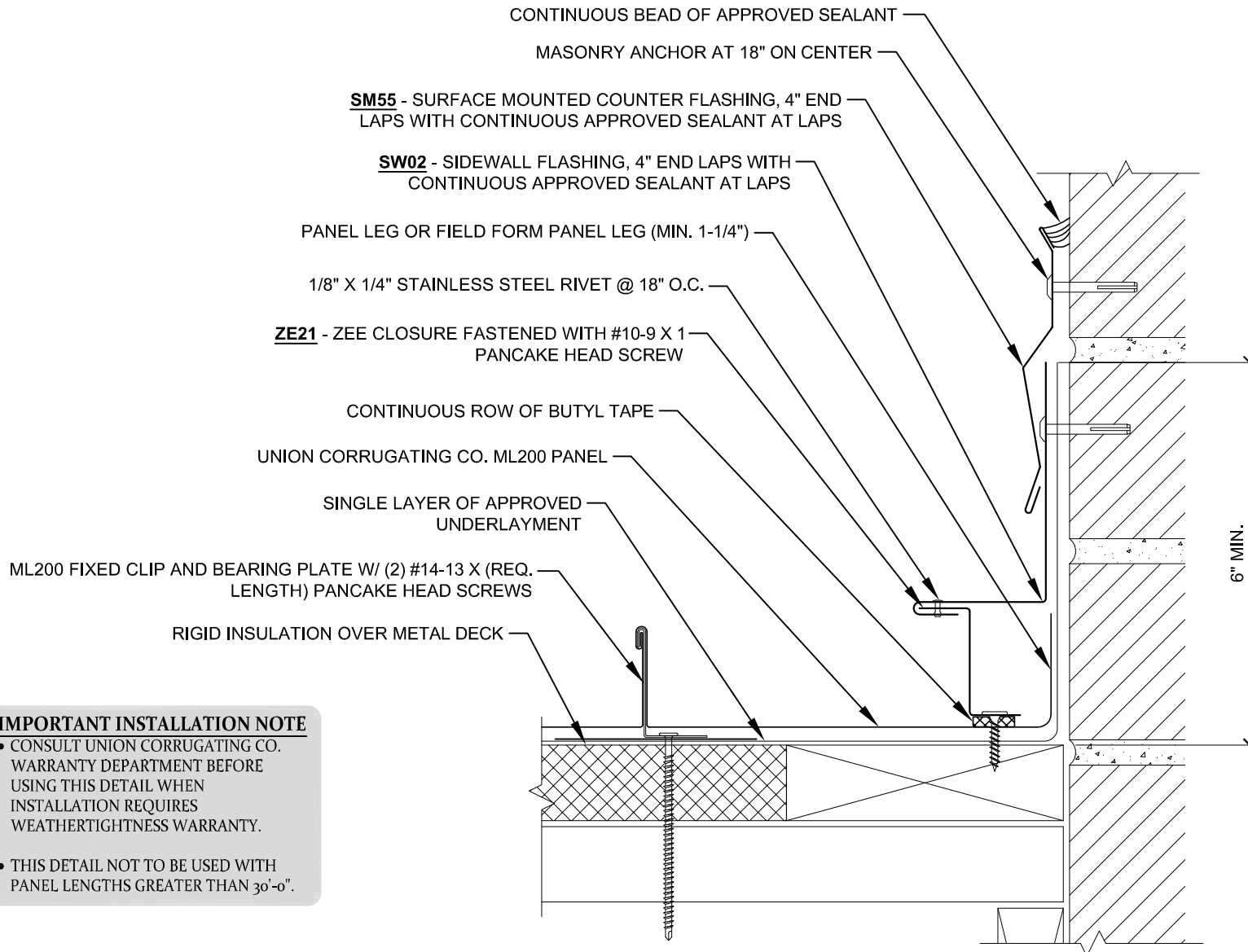
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.31_FX



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".



Description:

SIDEWALL W/ ZEE DETAIL - SURFACE MOUNT - FIXED CLIP

Substrate:

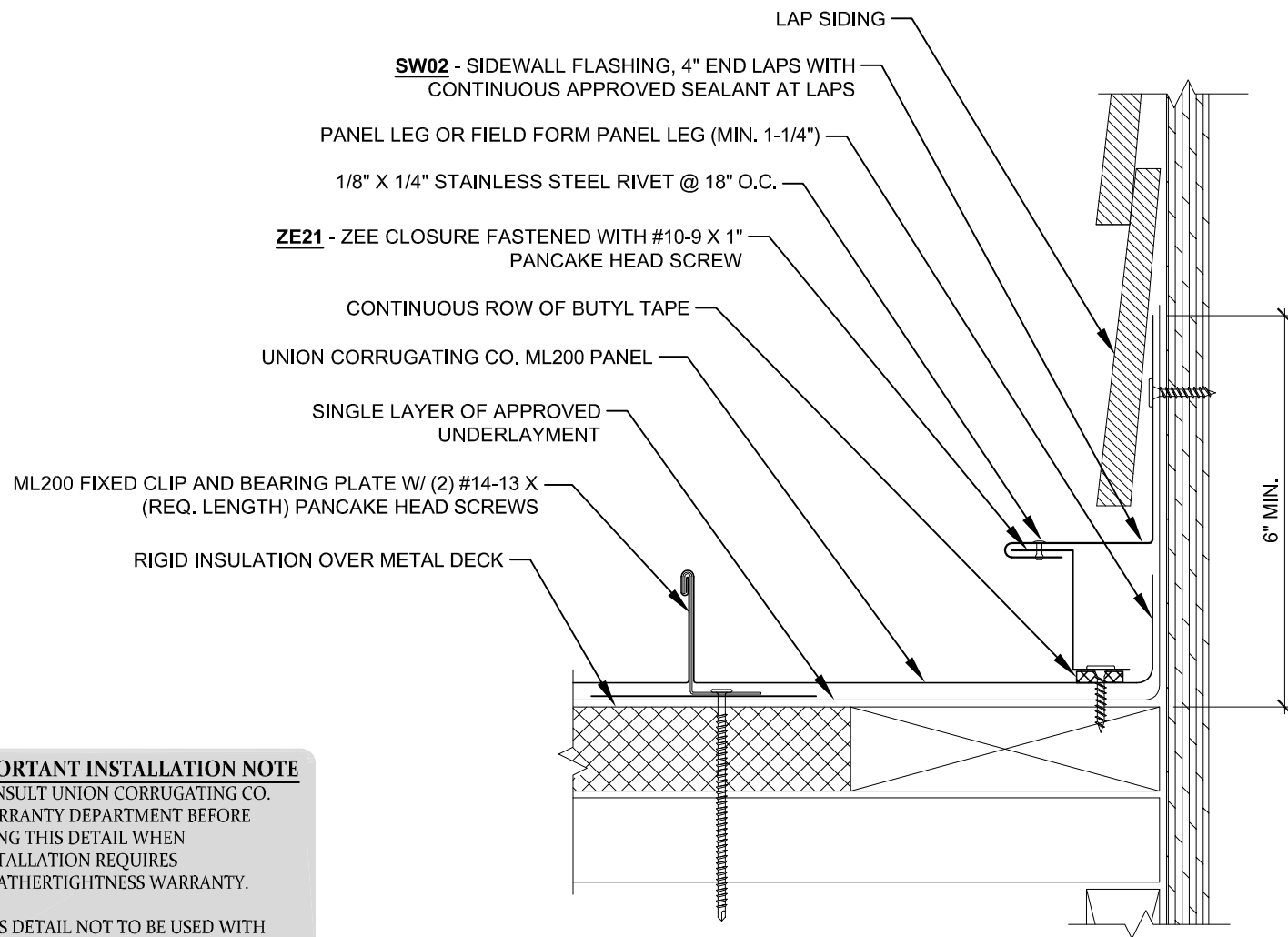
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.32_FX



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".



Description:

SIDEWALL W/ ZEE - W/ SIDING - FIXED CLIP

Substrate:

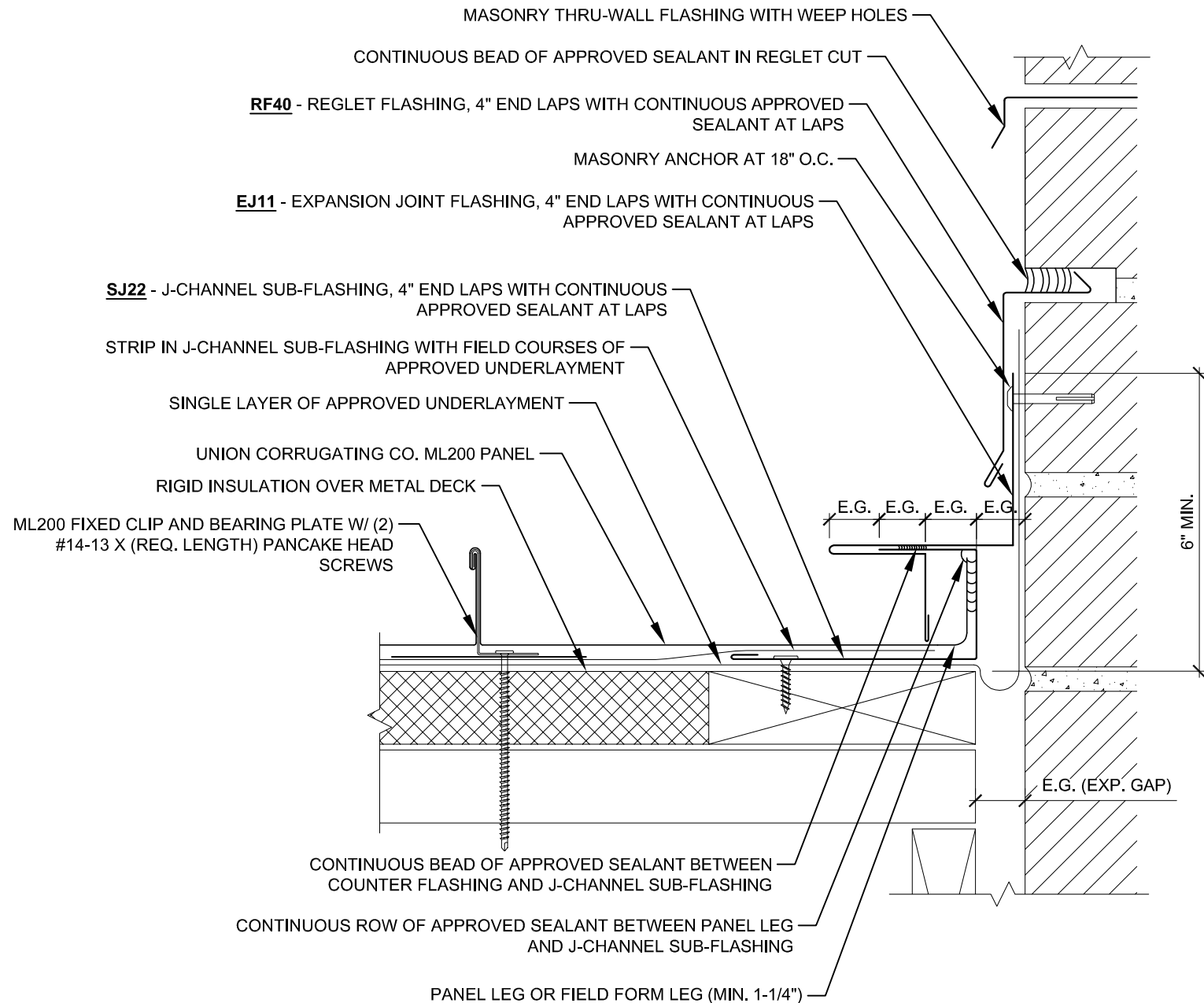
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.33_FX



Description:

SIDEWALL EXPANSION JOINT DETAIL - FIXED CLIP

Substrate:

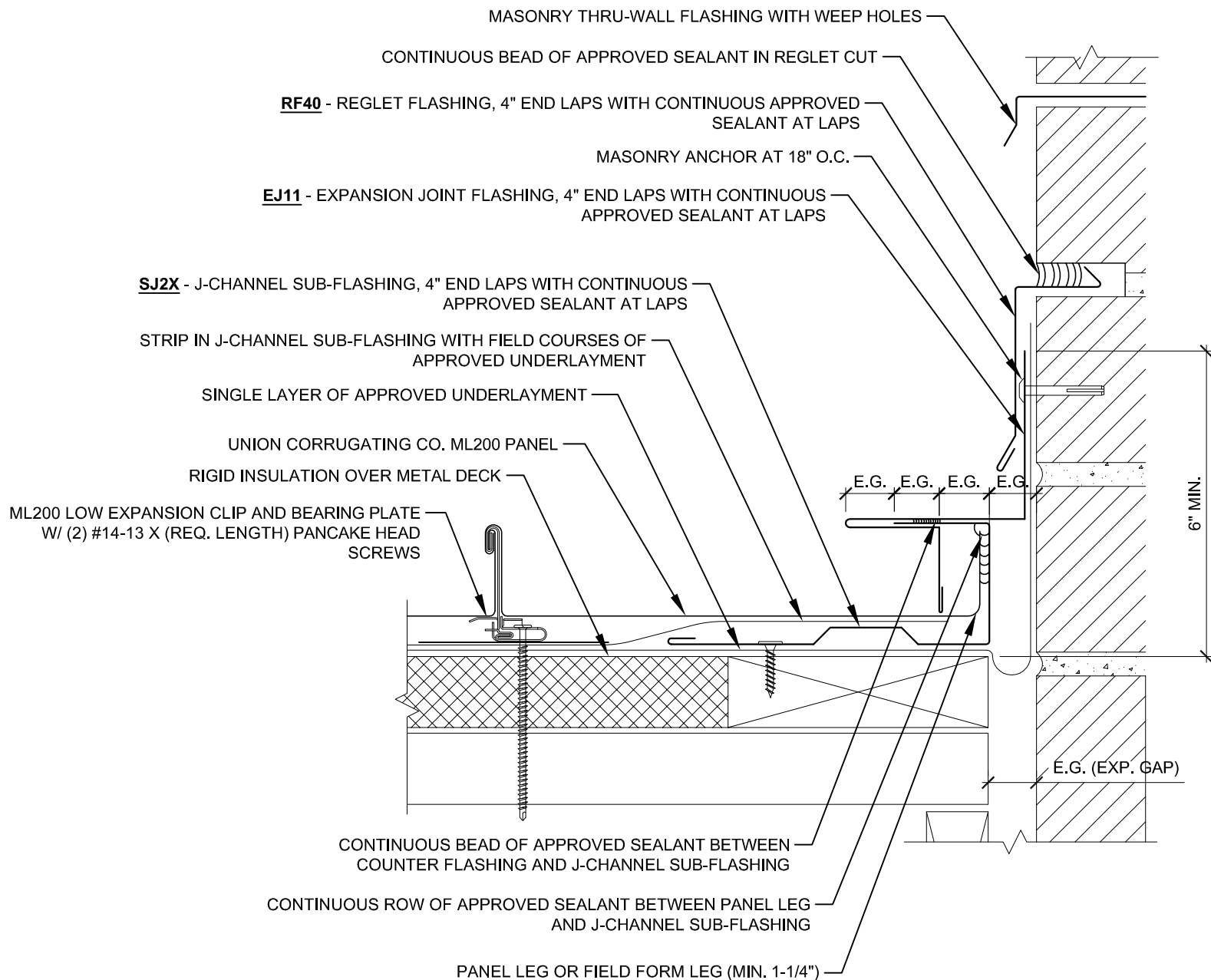
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.40_FX



Description:

SIDEWALL EXPANSION JOINT DETAIL - EXPANSION CLIP

Substrate:

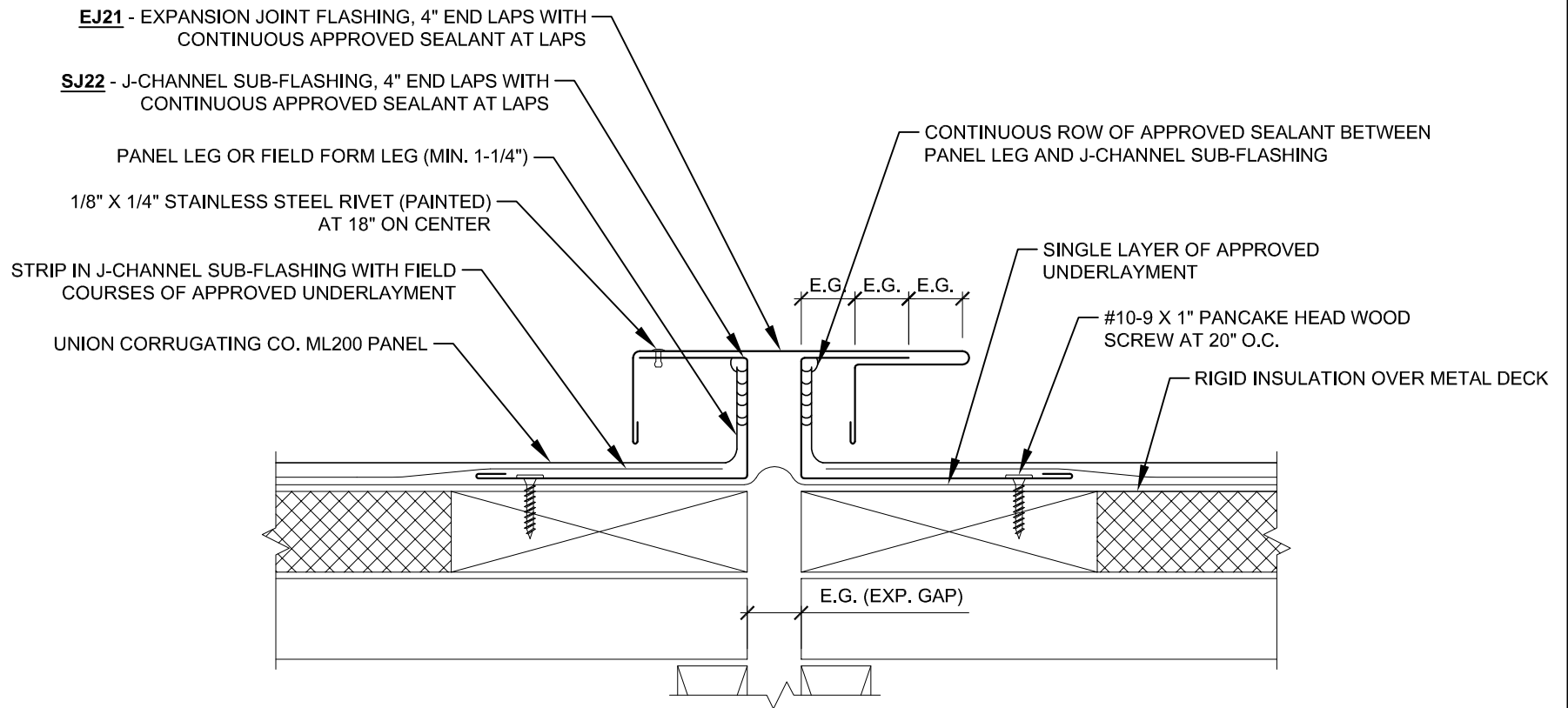
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-7.40_EX



Description:

EXPANSION JOINT (MID-ROOF) - FIXED CLIP

Detail No.:

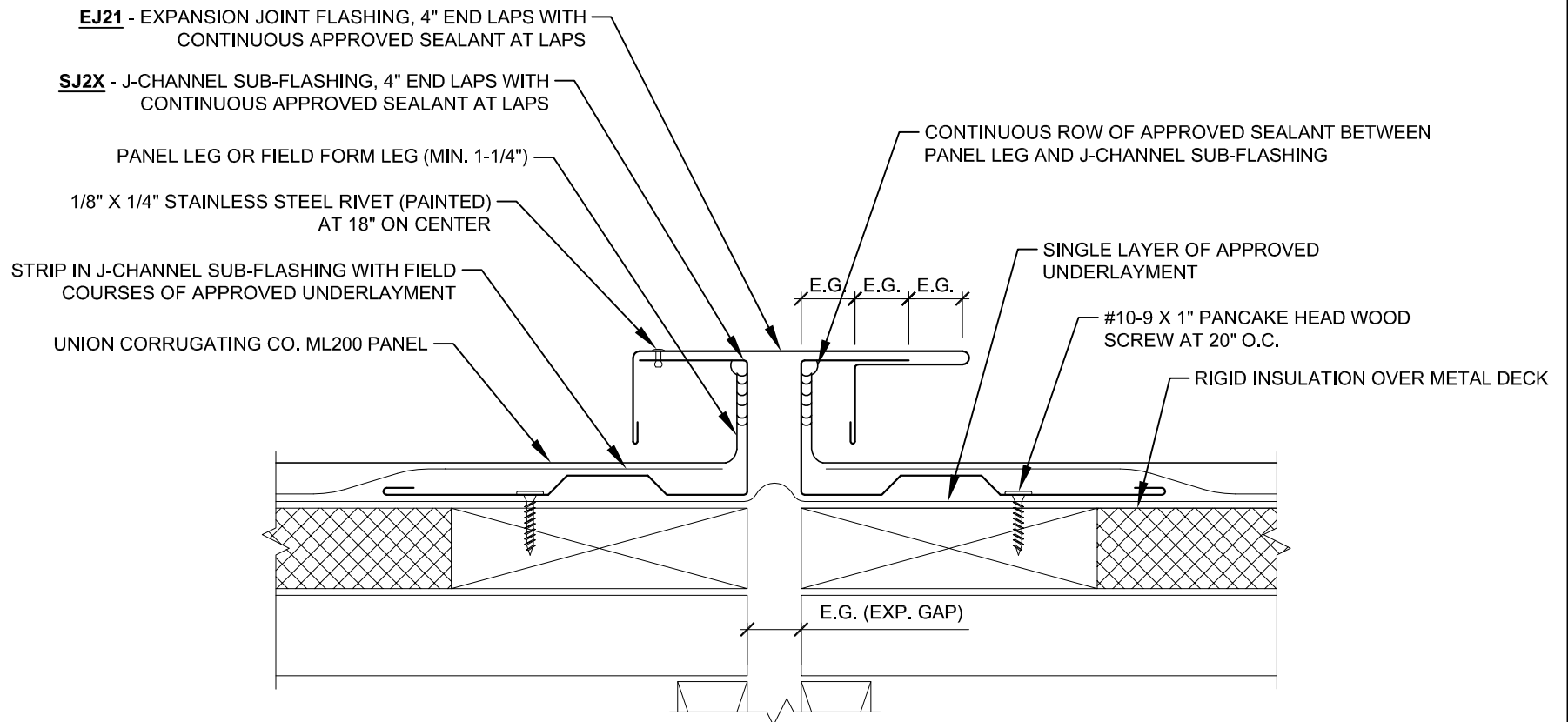
ML200-MD-7.50_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

EXPANSION JOINT (MID-ROOF) - EXPANSION CLIP

Detail No.:

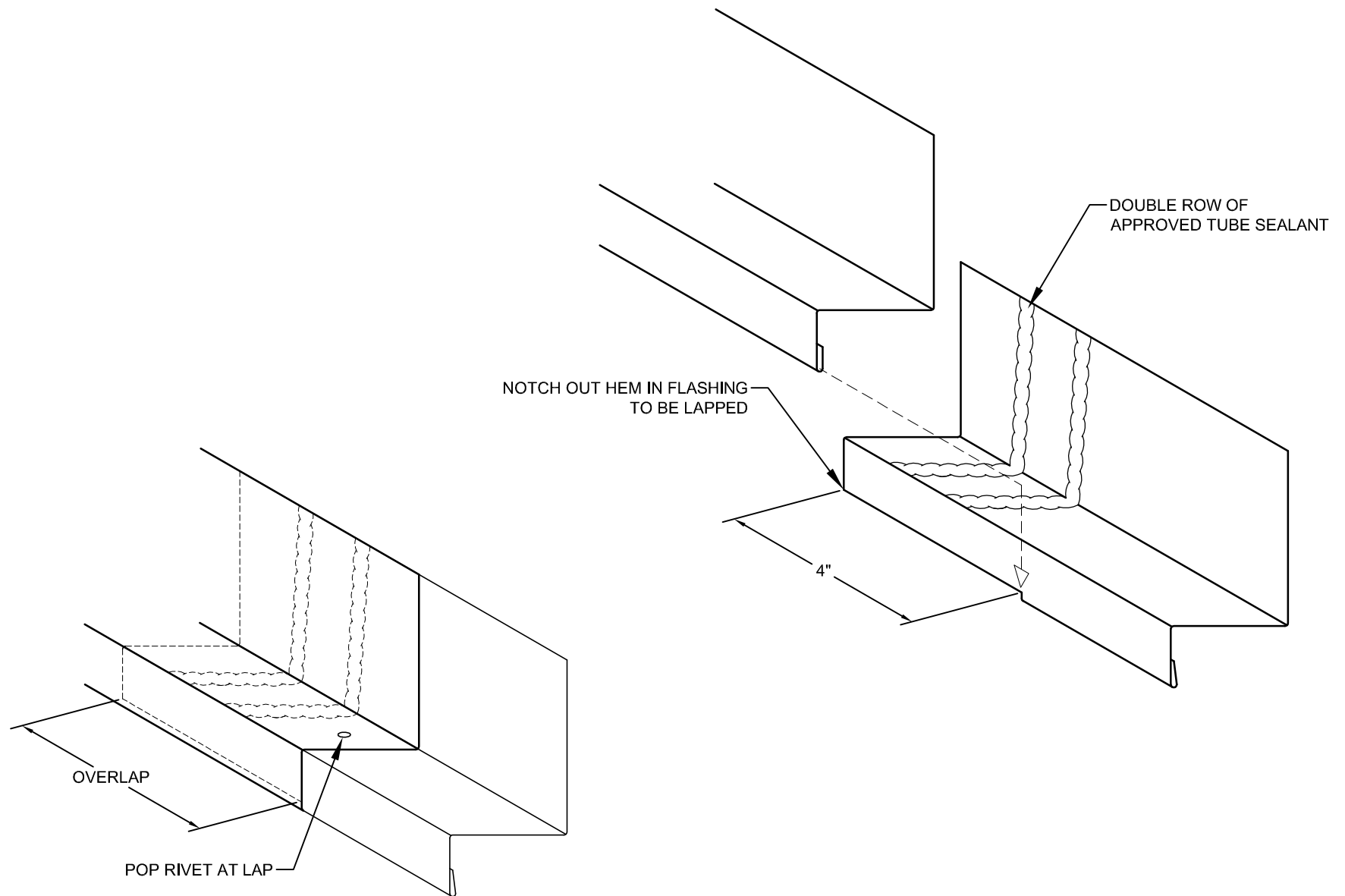
ML200-MD-7.50_EX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

SIDEWALL LAP DETAIL

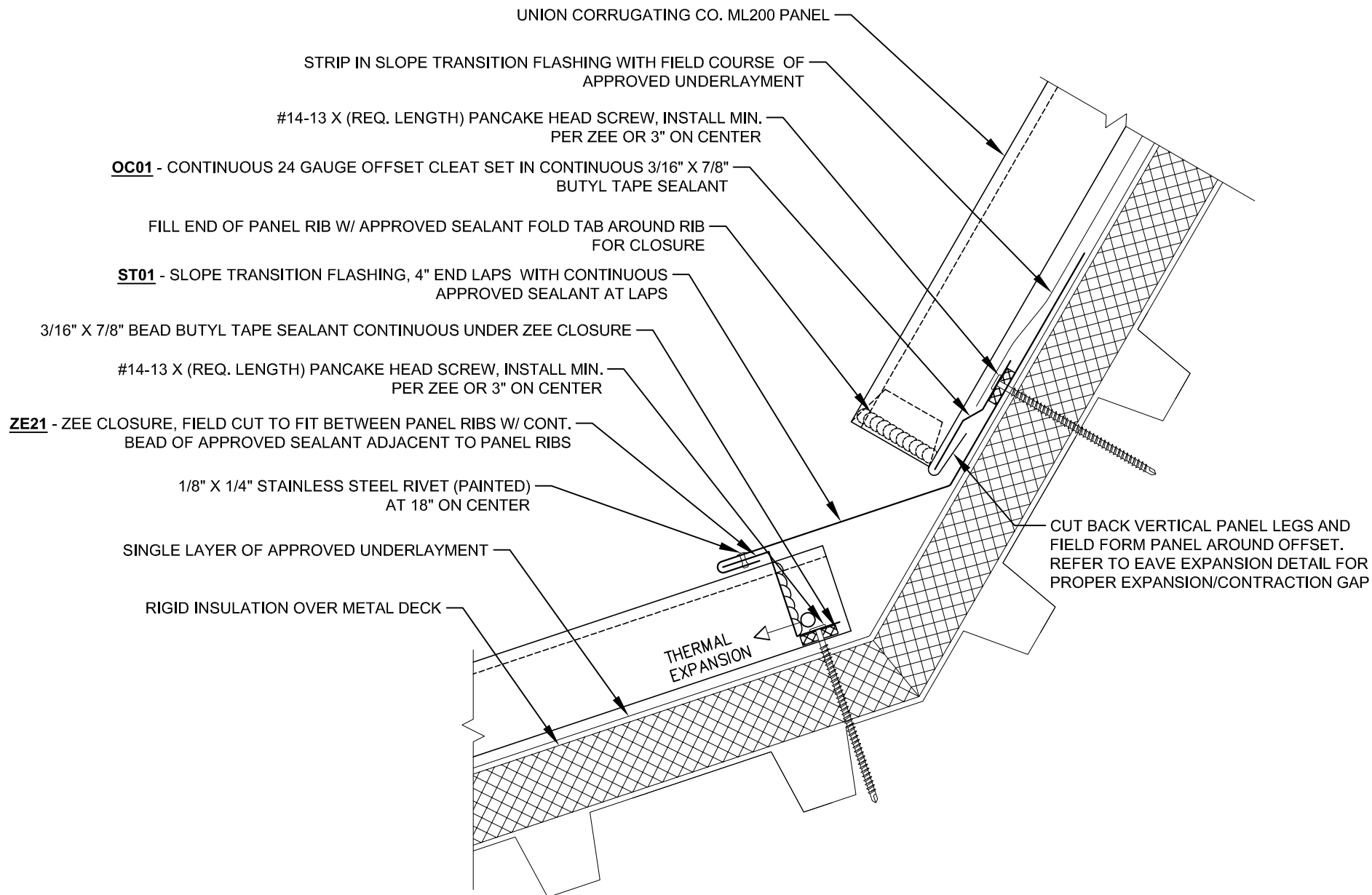
Detail No.:

ML200-7.90

Substrate:

Project Name:

Location:



Description:

SLOPE TRANSITION DETAIL - FIXED CLIP

Detail No.:

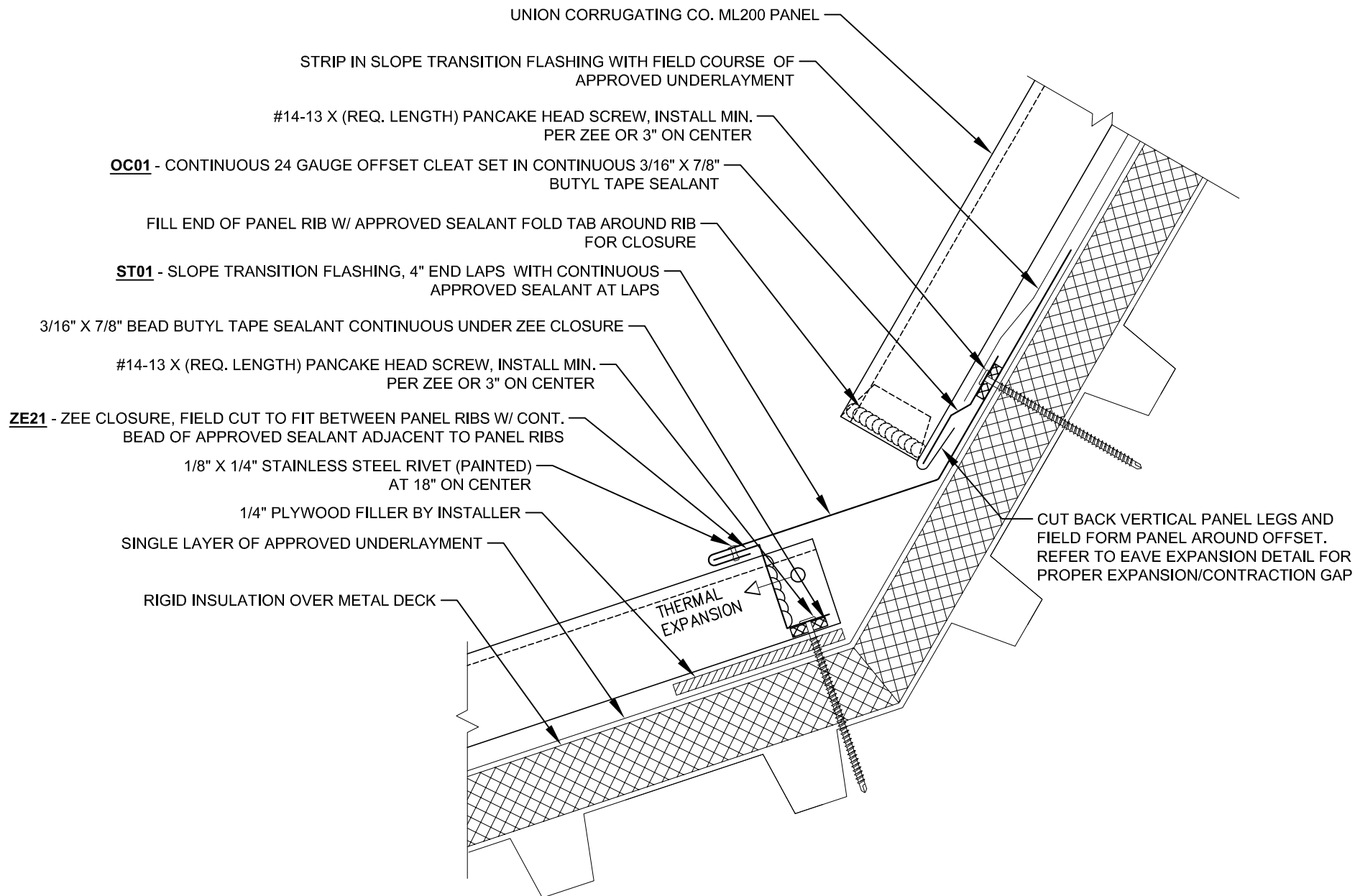
ML200-MD-8.10_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

SLOPE TRANSITION DETAIL - EXPANSION CLIP

Substrate:

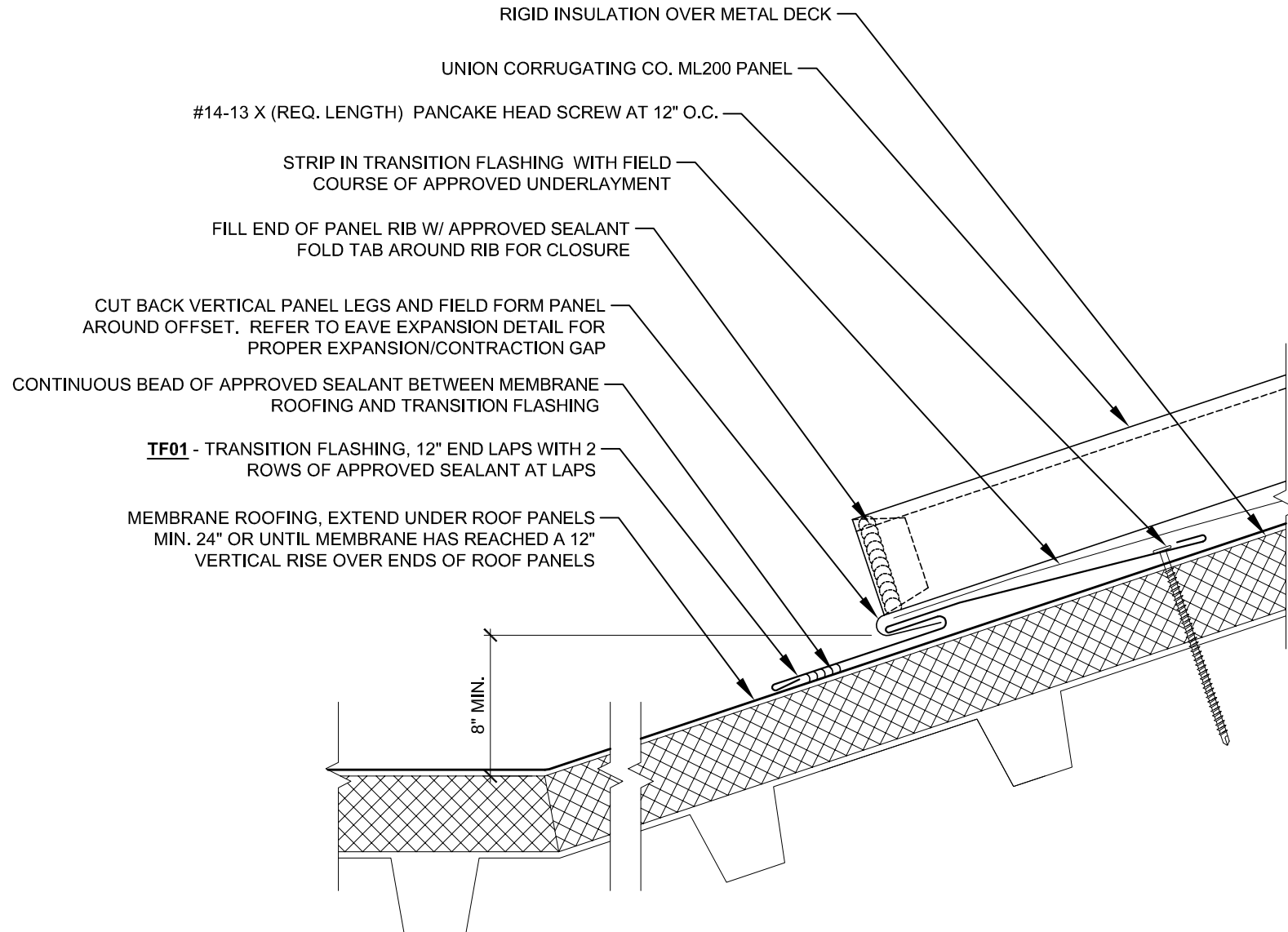
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-8.10_EX



Description:

TRANSITION AT MEMBRANE ROOFING

Detail No.:

ML200-MD-8.20

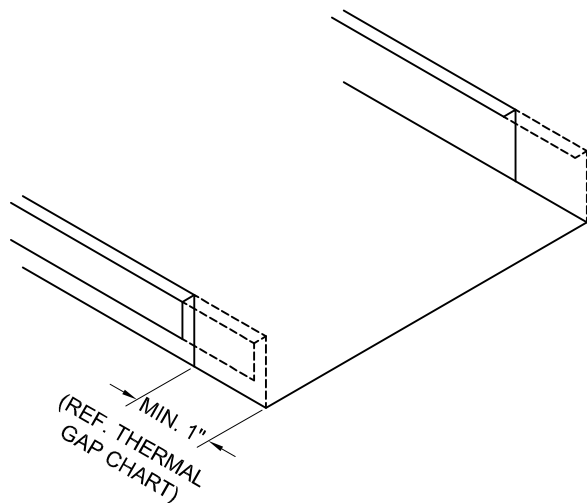
Substrate:

RIGID INSULATION OVER METAL DECK

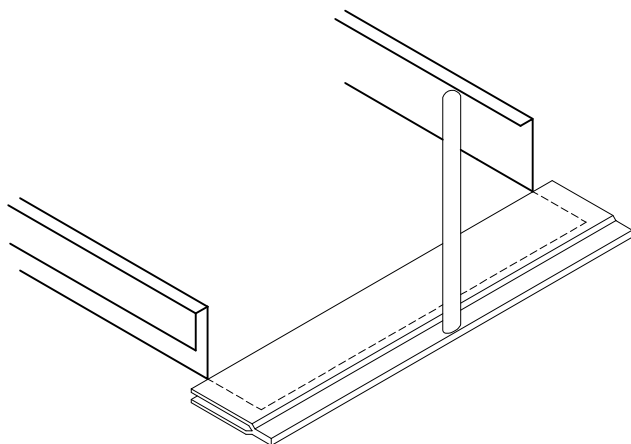
Project Name:

Location:

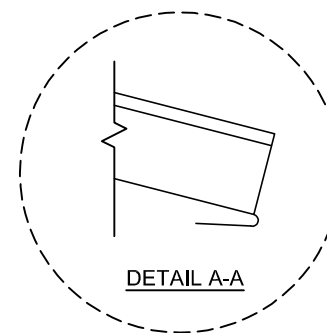
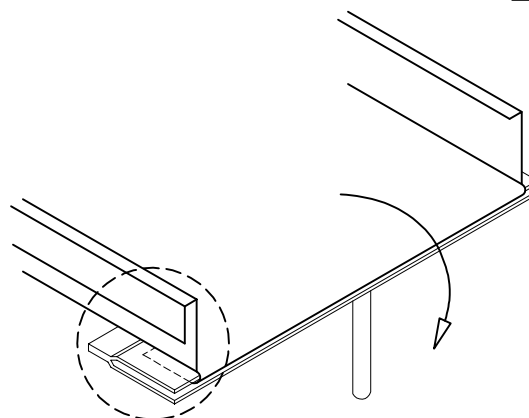
STEP 1: FIELD NOTCH RIBS AND REMOVE



STEP 2: ENGAGE PANEL HEMMING TOOL OVER FLAT PART OF PANEL TO ACCEPT OFFSET CLEAT



STEP 3: BEND TO FORM OPEN HEM



SEE DETAIL A-A



Description:

FIELD HEMMING PANEL END

Detail No.:

ML200-10.10

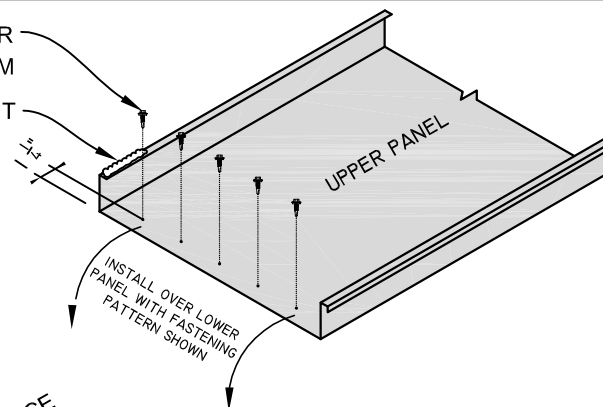
Substrate:

Project Name:

Location:

#14 x $\frac{7}{8}$ " HWH LAP TEK FASTENER W/ WASHER
ZINC CAPPED-(PAINTED) 3 $\frac{1}{4}$ " O.C. MINIMUM

ROW OF APPROVED TUBE SEALANT



6" MIN. LAP
(REMOVE TOP FLANGE
OF MALE LEG AS SHOWN)

APPROVED TUBE SEALANT
AT VERTICAL PANEL LEGS
EACH SIDE ALIGNED
WITH TAPE SEALANT

1 ROW OF $\frac{7}{8}$ " DOUBLE
BEAD TAPE SEALANT

REMOVE DOWN-LEG OF
FEMALE LEG AS SHOWN

A-A
LOWER PANEL

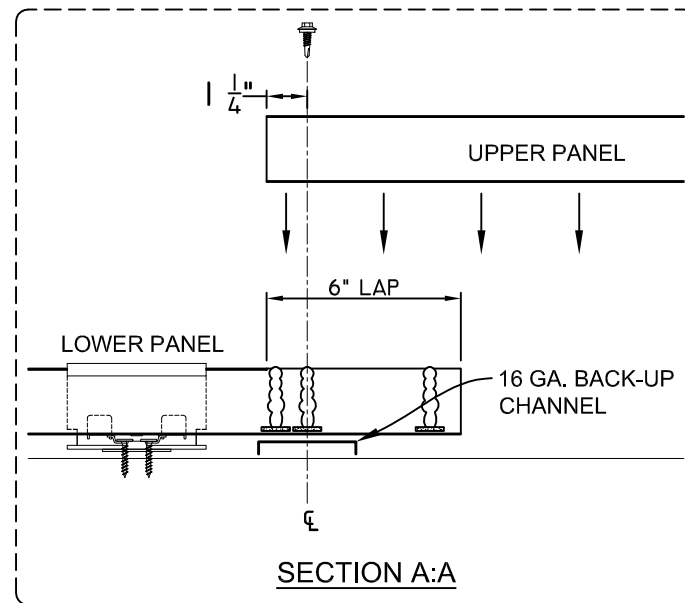
UPPER PANEL

6" MIN. LAP

STAGGER LAPS MIN. 24"

PANEL
INSTALLATION
DIRECTION

16 GA. BACK-UP CHANNEL
UNDER EACH LAP



Description:

PANEL LAP DETAIL - LOW SLOPE (LESS THAN 3:12)

Substrate:

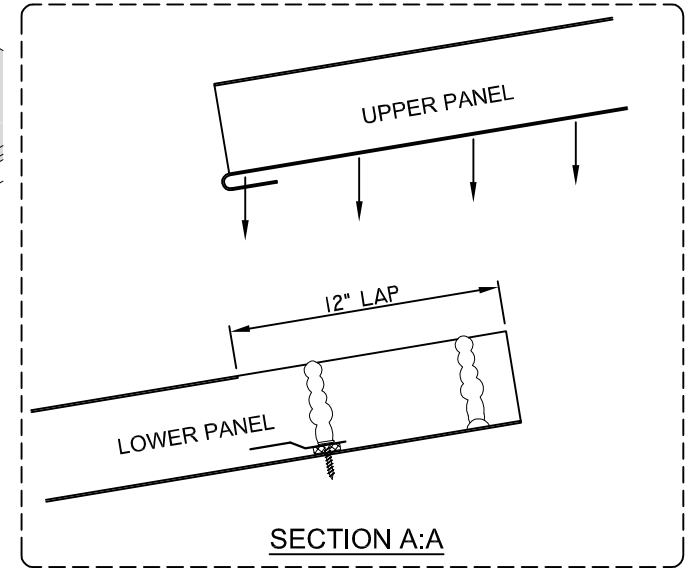
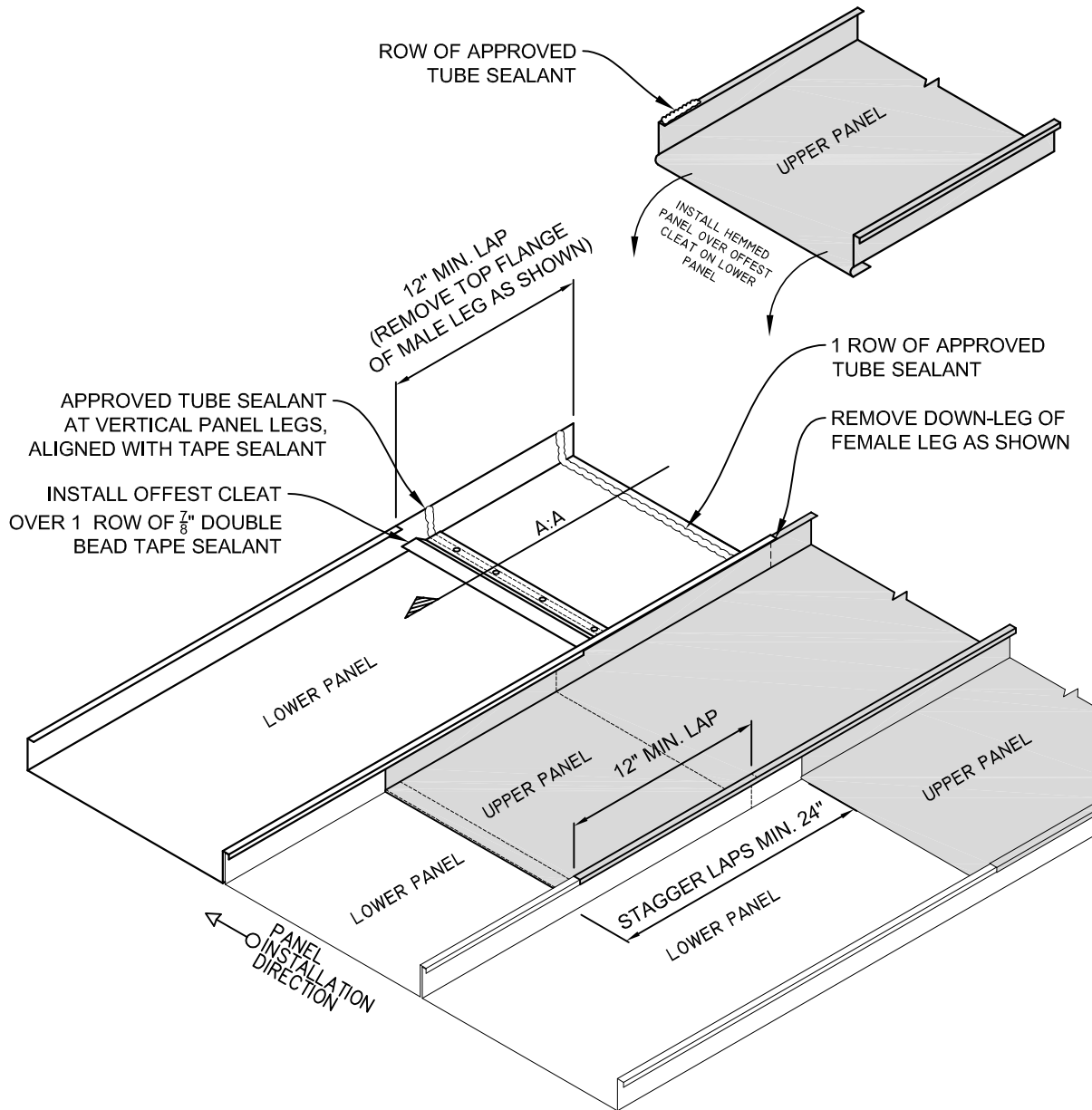
Detail No.:

ML200-LAP-10.14

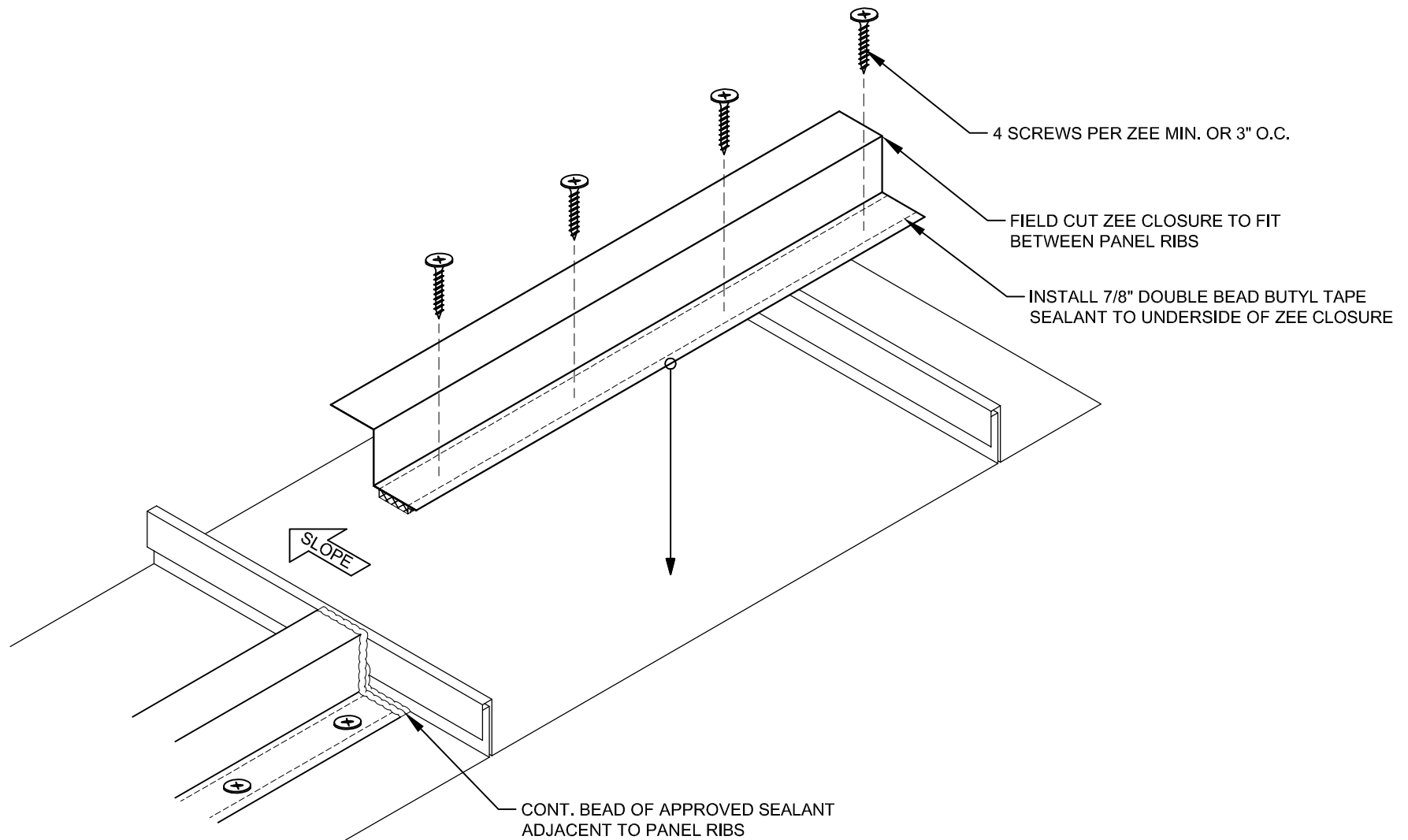
Project Name:

Location:

IMPORTANT INSTALLATION NOTE
THIS DETAIL NOT RECOMMENDED
FOR SLOPES LESS THAN 3:12.



Description:	PANEL LAP DETAIL - STEEP SLOPE		Detail No.: ML200-LAP-10.15
Substrate:	Project Name:	Location:	



Description:

ZEE CLOSURE INSTALLATION

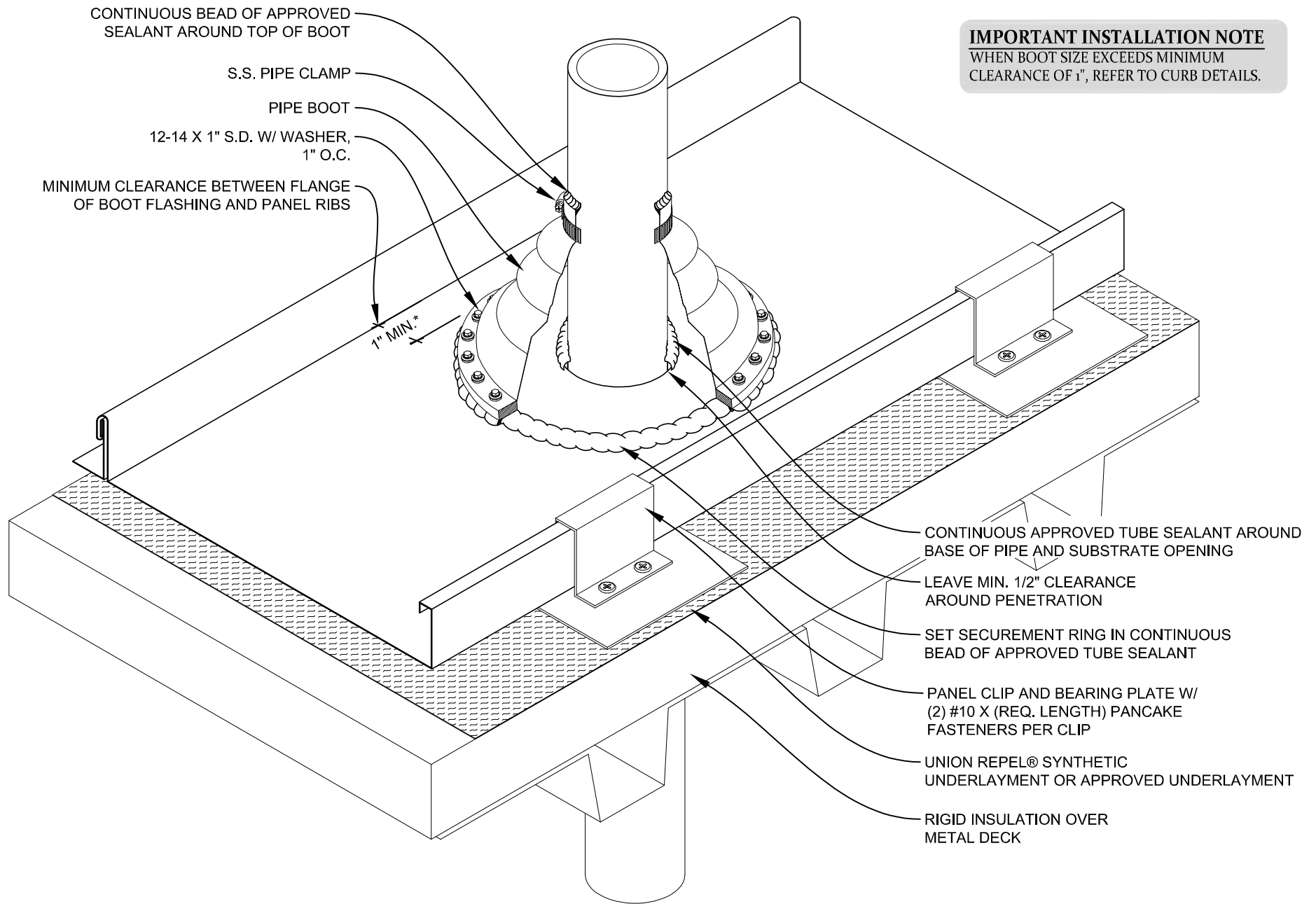
Detail No.:

ML200-10.20

Substrate:

Project Name:

Location:



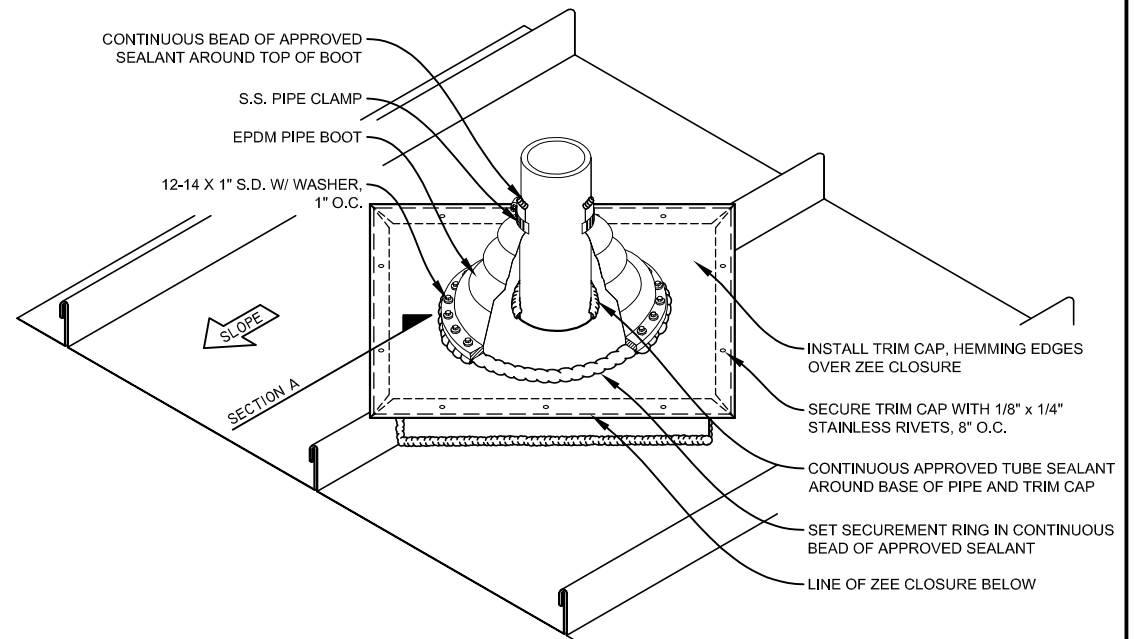
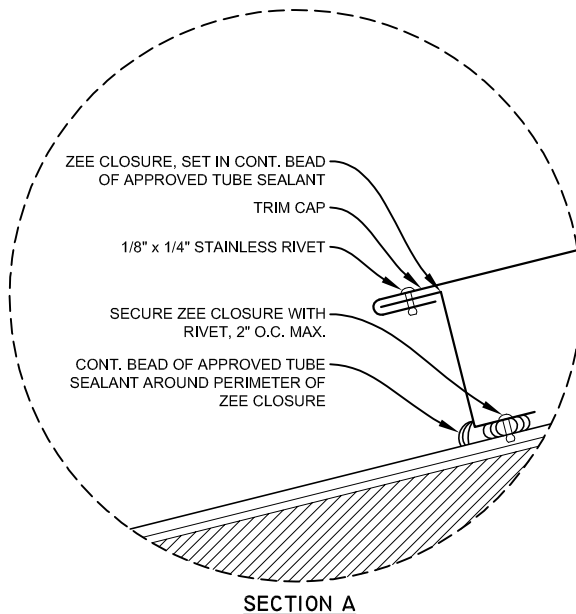
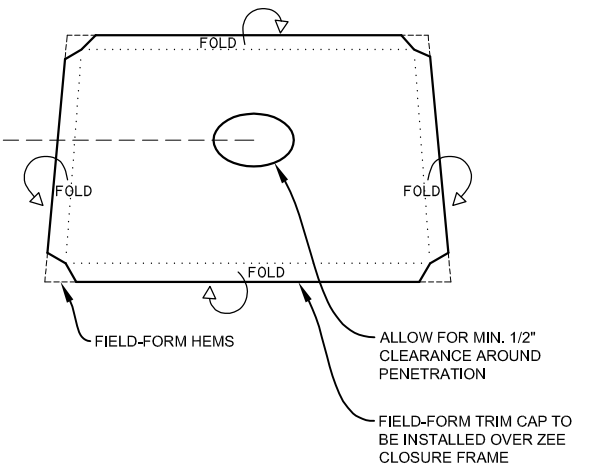
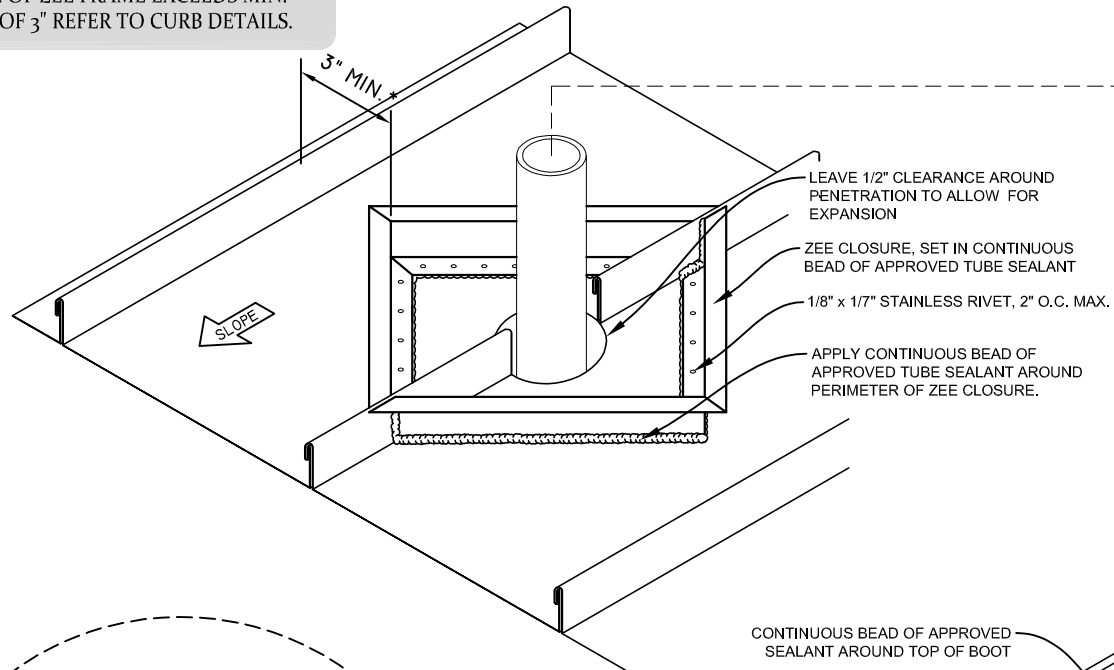
IMPORTANT INSTALLATION NOTE
 WHEN BOOT SIZE EXCEEDS MINIMUM
 CLEARANCE OF 1", REFER TO CURB DETAILS.



Description:	PIPE PENETRATION		Detail No.: ML200-MD-10.30
Substrate:	RIGID INSULATION OVER METAL DECK		Project Name: Location:

IMPORTANT INSTALLATION NOTE

*WHEN BASE OF ZEE FRAME EXCEEDS MIN. CLEARANCE OF 3" REFER TO CURB DETAILS.



Description:

PIPE PENETRATION THROUGH PANEL RIB

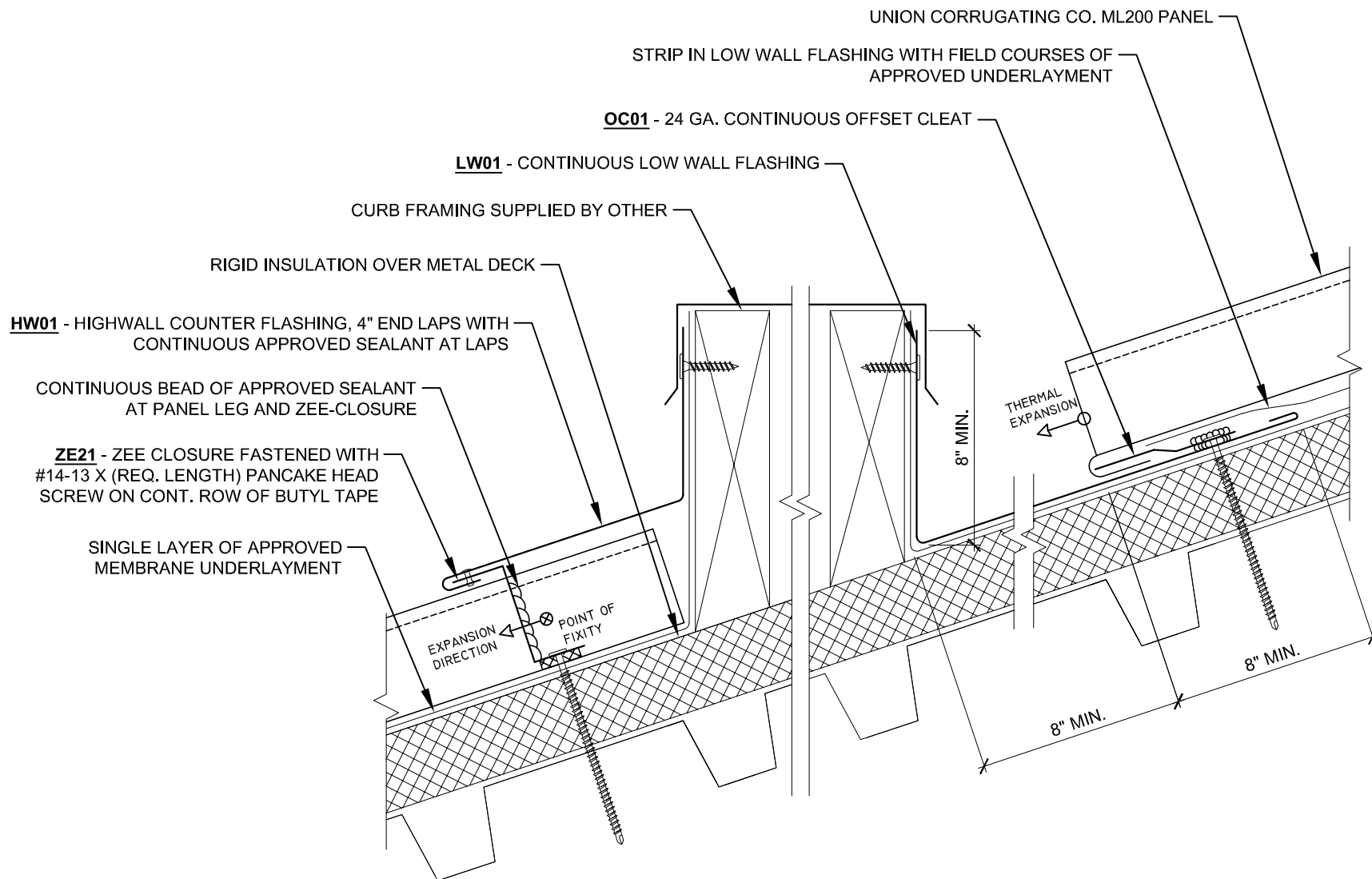
Detail No.:

ML200-10.31

Substrate:

Project Name:

Location:



Description:

LOW WALL & HIGHWALL @ CURB - FIXED CLIP

Substrate:

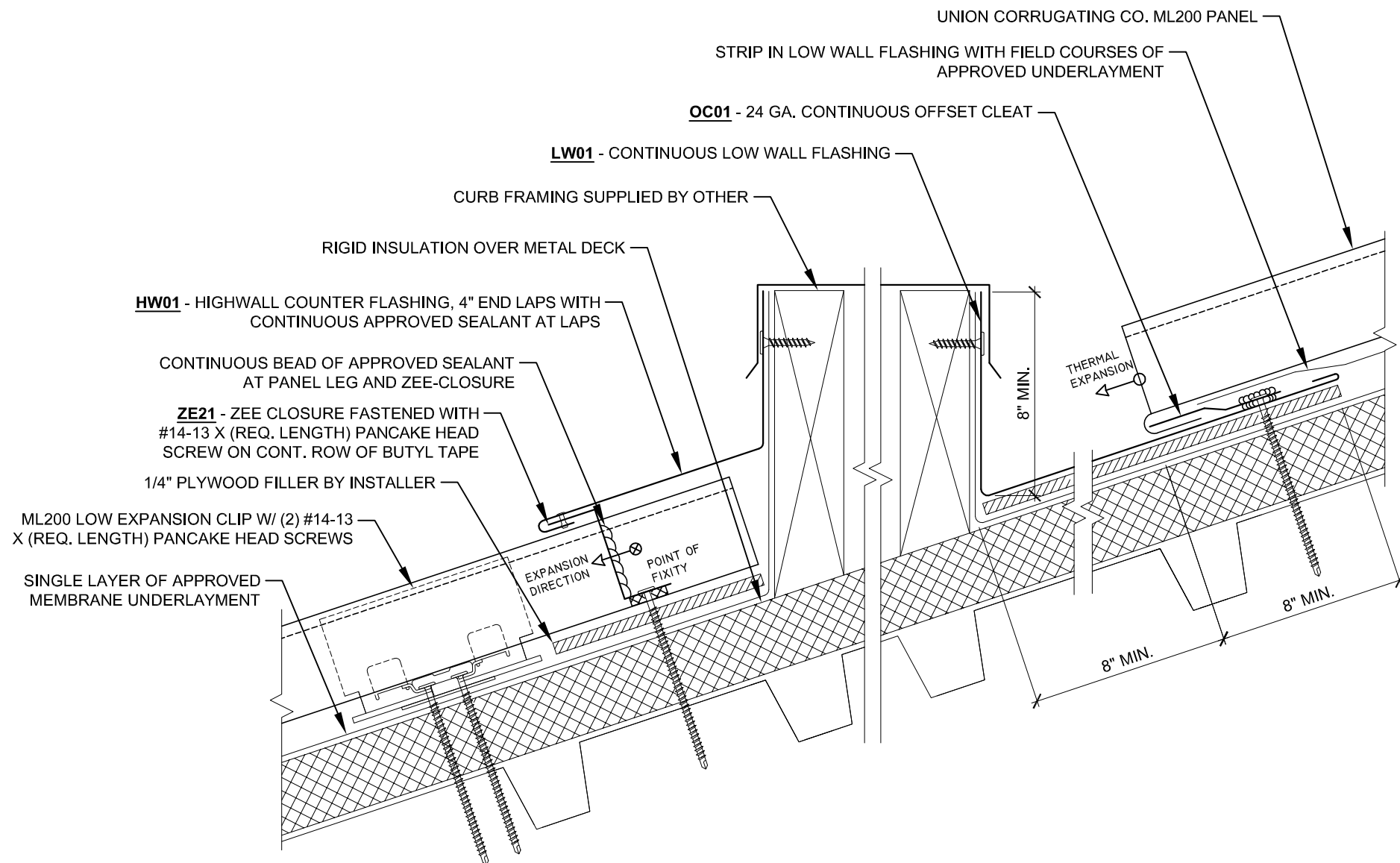
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Detail No.:

ML200-MD-10.40_FX



Description: **LOW WALL & HIGHWALL @ CURB - EXPANSION CLIP**

Substrate: **RIGID INSULATION OVER METAL DECK**

Detail No.: **ML200-MD-10.40_EX**

Project Name:
Location:

SW02 - SIDEWALL COUNTER FLASHING, 4" END LAPS
WITH CONTINUOUS APPROVED SEALANT AT LAPS

PANEL LEG OR FIELD FORM PANEL LEG (MIN. 1-1/4")

ZE21 - ZEE CLOSURE FASTENED WITH #14-13 X
(REQ. LENGTH) PANCAKE HEAD SCREW

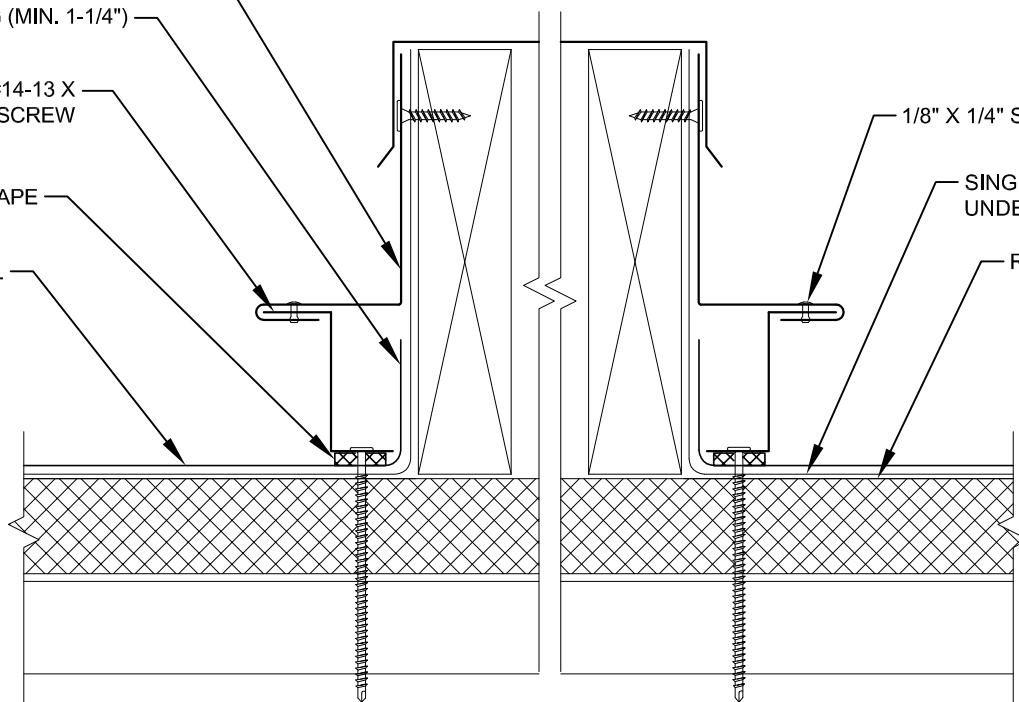
CONTINUOUS ROW OF BUTYL TAPE

UNION CORRUGATING CO. PANEL

1/8" X 1/4" STAINLESS STEEL RIVET

SINGLE LAYER OF APPROVED
UNDERLAYMENT

RIGID INSULATION OVER METAL DECK



Description:

SIDEWALL @ CURB - FIXED CLIP

Detail No.:

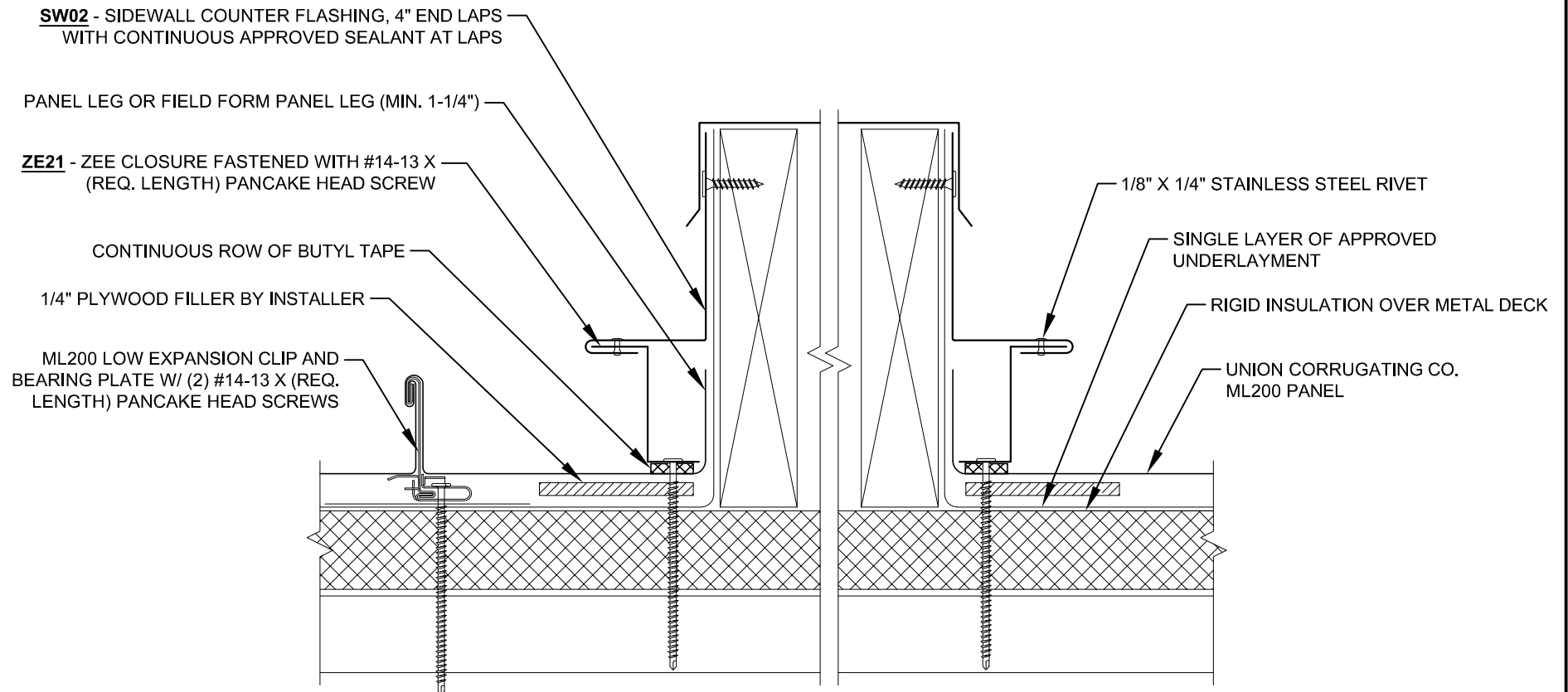
ML200-MD-10.41_FX

Substrate:

RIGID INSULATION OVER METAL DECK

Project Name:

Location:



Description:

SIDEWALL @ CURB - EXPANSION CLIP

Detail No.:

ML200-MD-10.41_EX

Substrate:

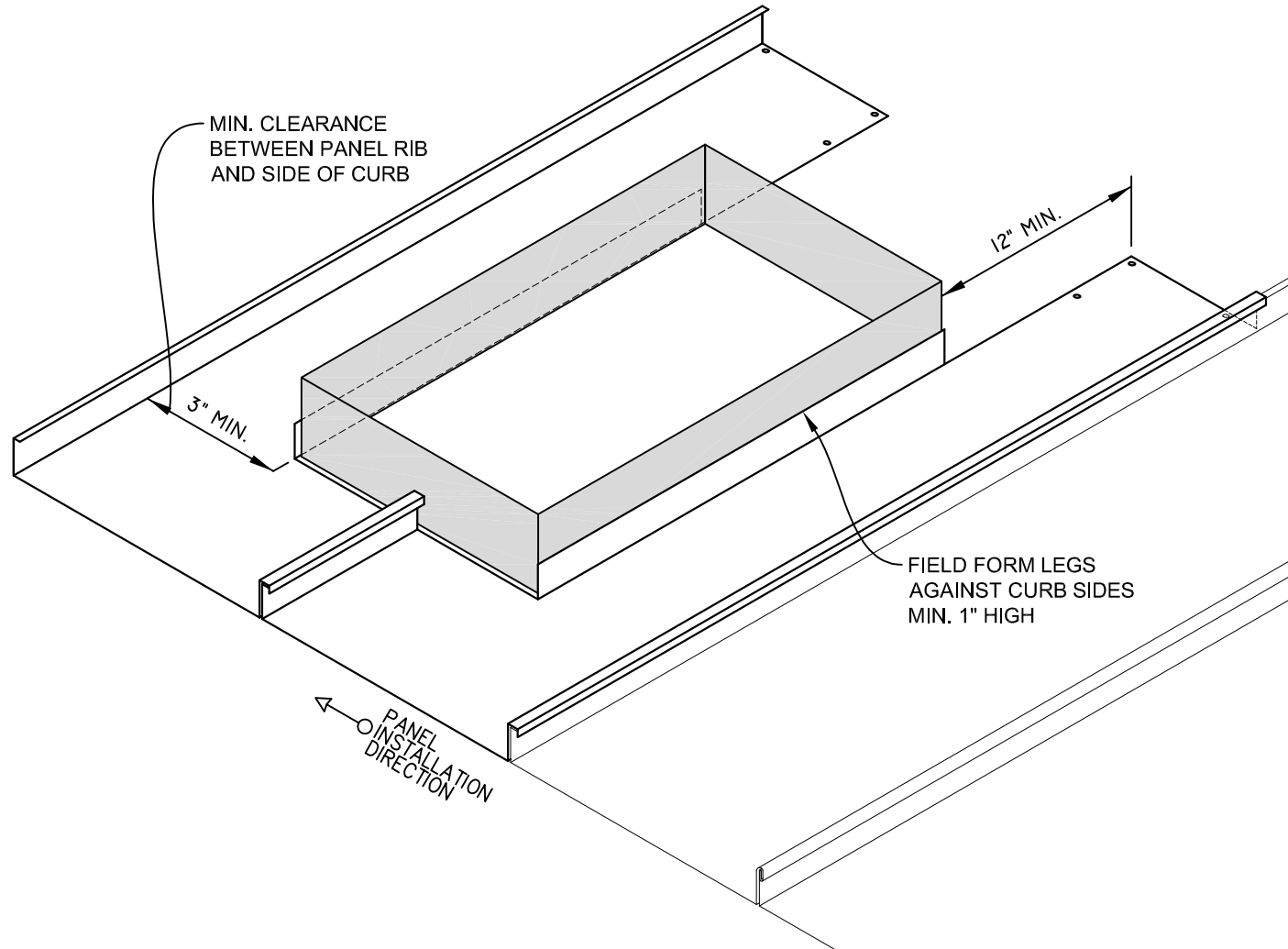
RIGID INSULATION OVER METAL DECK

Project Name:

Location:

STEP 1

INSTALL PANELS
AROUND CURB



Description:

ML200 CURB DETAILS - STEP 1

Detail No.:

ML200-CRB: 1 of 6

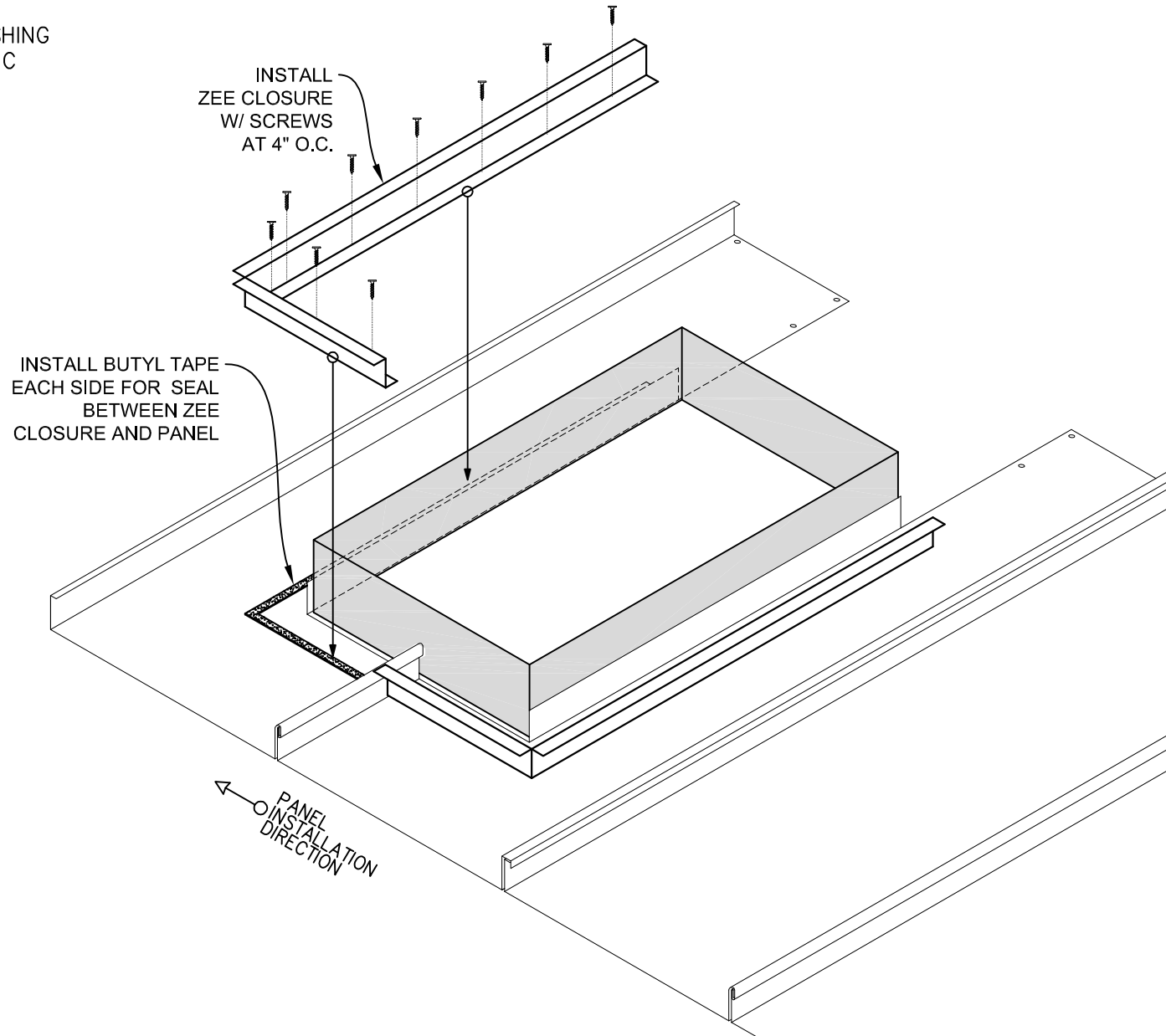
Substrate:

Project Name:

Location:

STEP 2

APPLY ZEE CLOSURE FLASHING
OVER DOUBLE BEAD MASTIC



Description:

ML200 CURB DETAILS - STEP 2

Detail No.:

ML200-CRB: 2 of 6

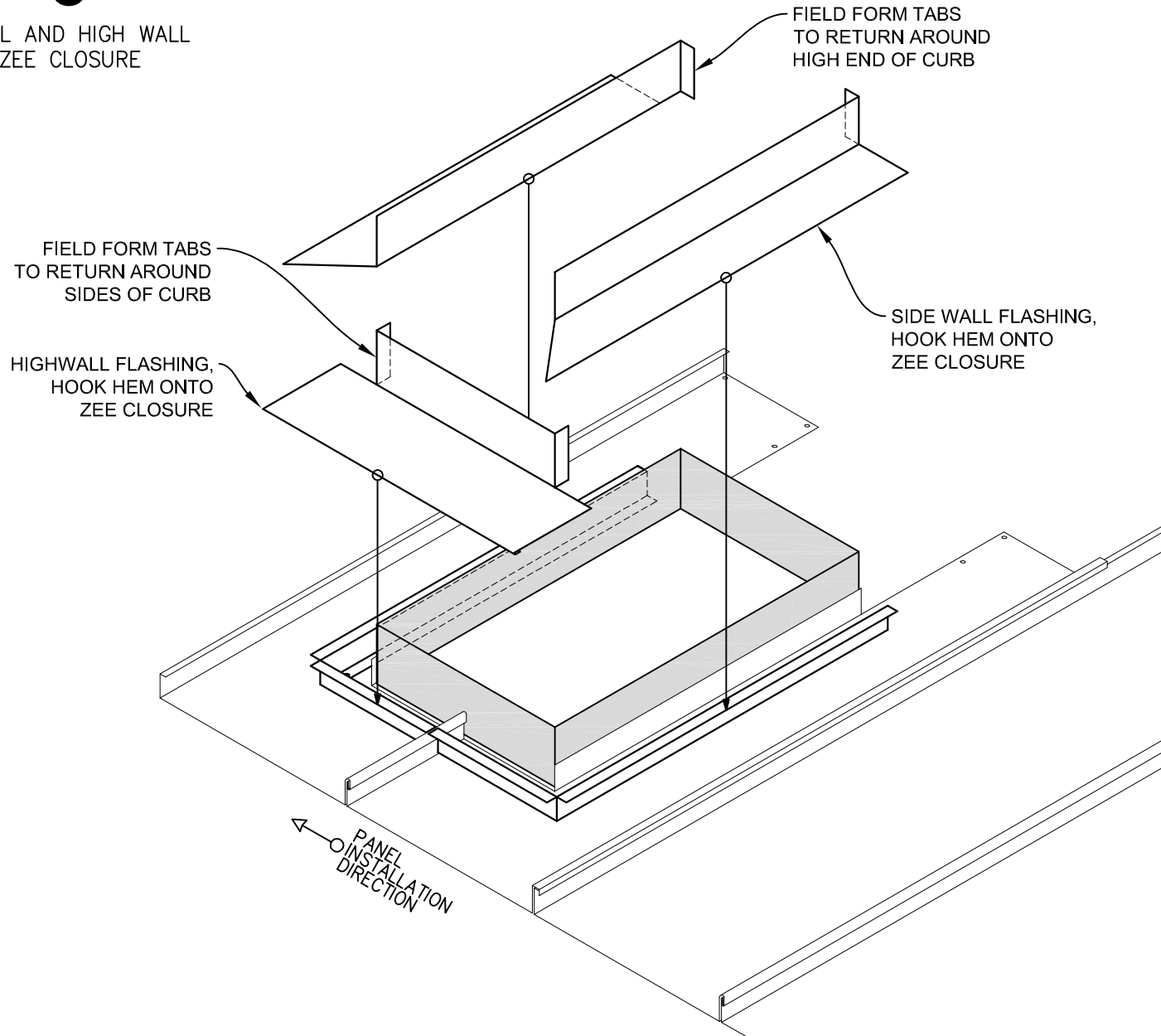
Substrate:

Project Name:

Location:

STEP 3

INSTALL SIDE WALL AND HIGH WALL
FLASHINGS ATOP ZEE CLOSURE



Description:

ML200 CURB DETAILS - STEP 3

Detail No.:

ML200-CRB: 3 of 6

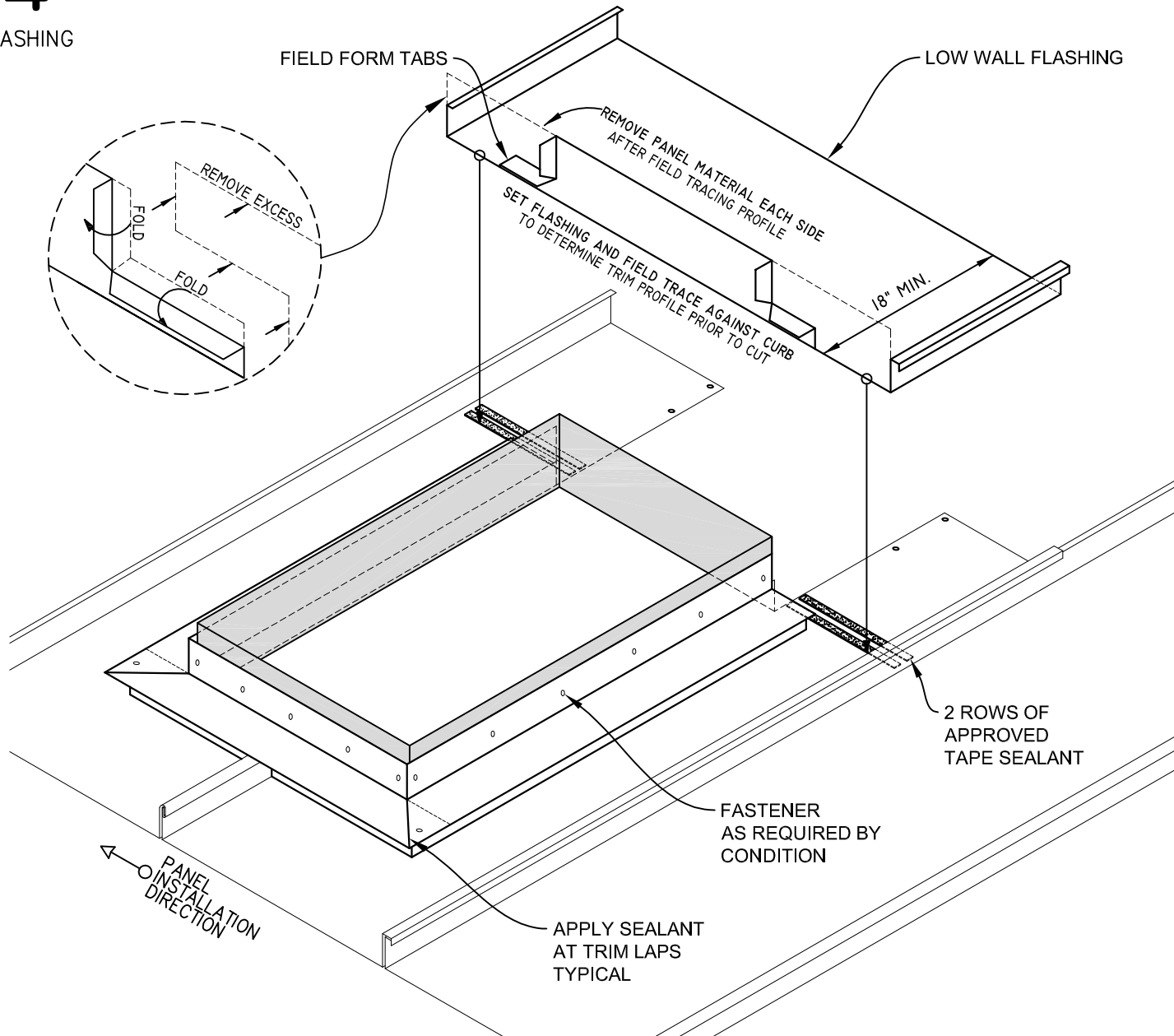
Substrate:

Project Name:

Location:

STEP 4

INSTALL LOW WALL FLASHING



Description:

ML200 CURB DETAILS - STEP 4

Detail No.:

ML200-CRB: 4 of 6

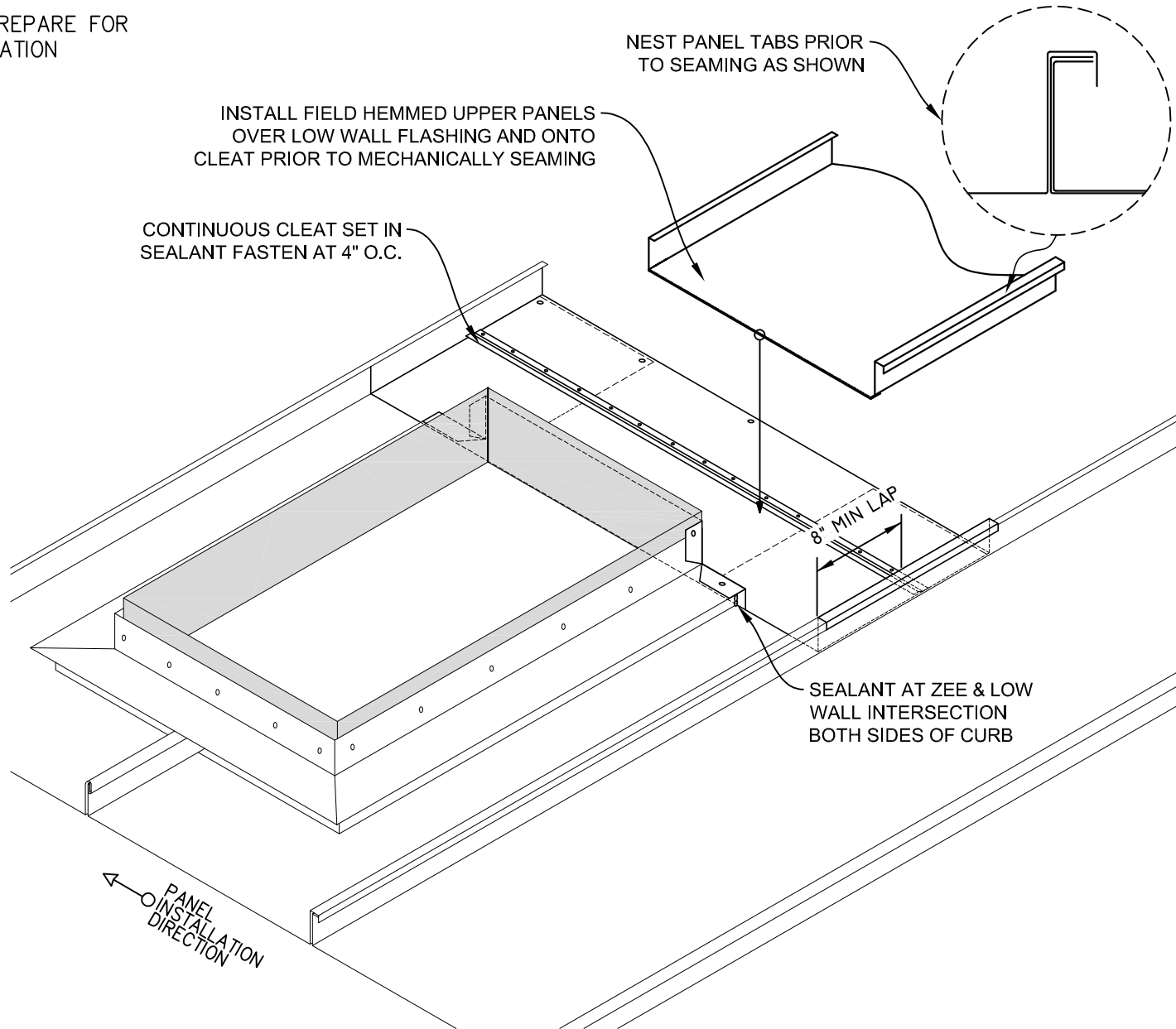
Substrate:

Project Name:

Location:

STEP 5

INSTALL CLEAT AND PREPARE FOR
UPPER PANEL INSTALLATION



Description:

ML200 CURB DETAILS - STEP 5

Detail No.:

ML200-CRB: 5 of 6

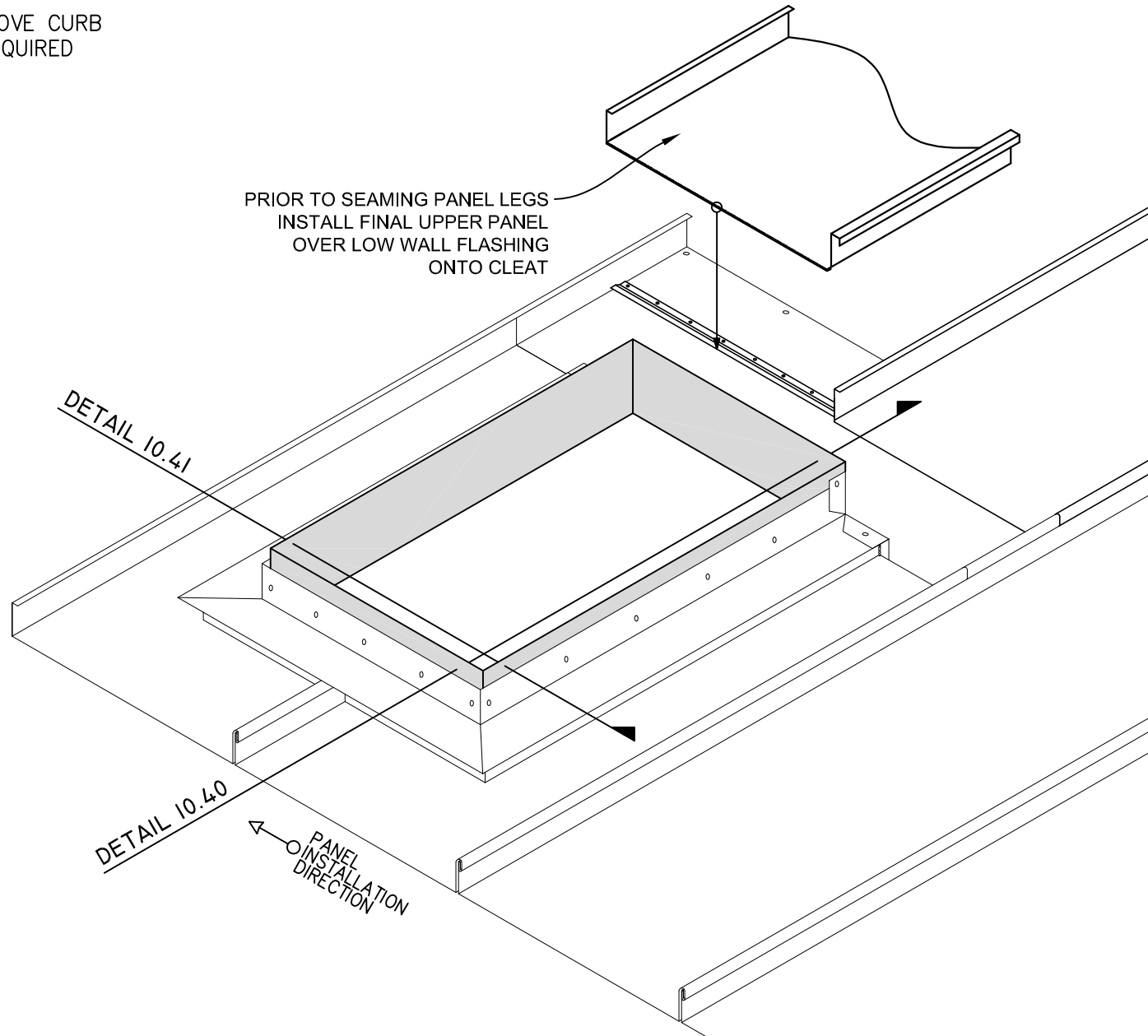
Substrate:

Project Name:

Location:

STEP 6

INSTALL FINAL PANEL ABOVE CURB
SEAL AND FASTEN AS REQUIRED



Description:

ML200 CURB DETAILS - STEP 6

Substrate:

Project Name:

Location:

Detail No.:

ML200-CRB: 6 of 6