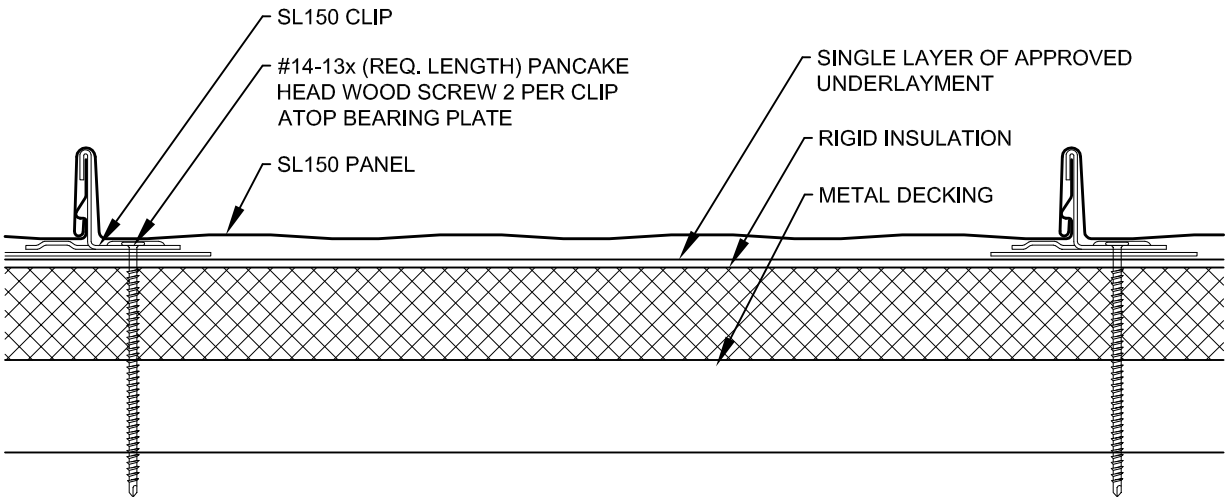
SL150 Standing Seam
Rigid Insulation Over Metal Deck Master Details

Architectural / Solid Substrate / Steep Slope

The following details are commonly used over steep sloped applications including those over solid substrates such as plywood or steel decking with rigid insulation. Such details are largely based on hydrokinetic (water shedding) design principles and architectural detailing.



FAYETTEVILLE, NC 888-685-7663
SPENCER, NC 800-526-8156
ANDERSON, SC 800-544-5169
TIFTON, GA 800-962-9131
ORANGE, VA 800-762-6785

OCALA, FL 800-331-3584
VICKSBURG, MS 888-661-0577
TIPP CITY, OH 877-615-9812
OKLAHOMA CITY, OK 866-373-5286
SCRANTON, PA 866-695-6455

www.unionmetalroofing.com

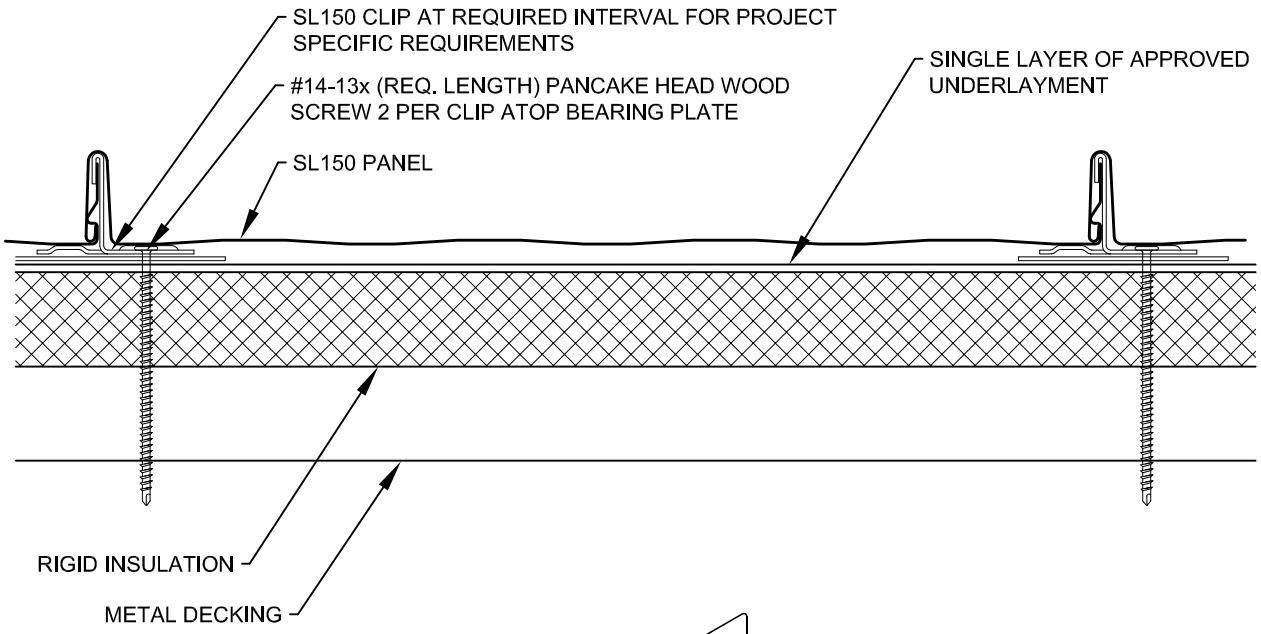
SL150 Standing Seam
-Rigid Insulation Over Metal Deck-

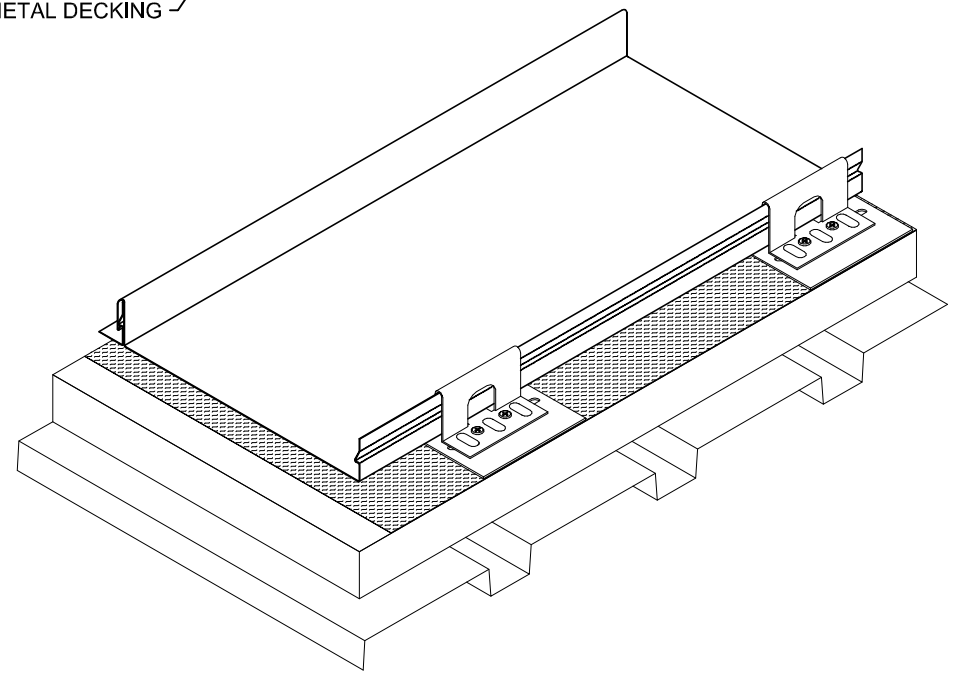
Index

(Continued...)

SL150 Standing Seam
-Rigid Insulation Over Metal Deck-

Index





UNION CORRUGATING COMPANY

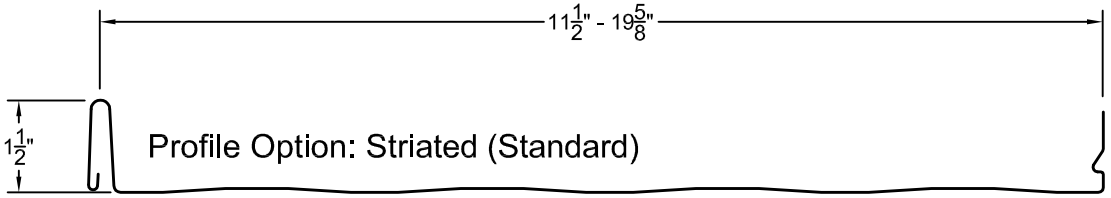
Description: SLI50 APPLICATION

Detail No.: SL150-MD-0.10

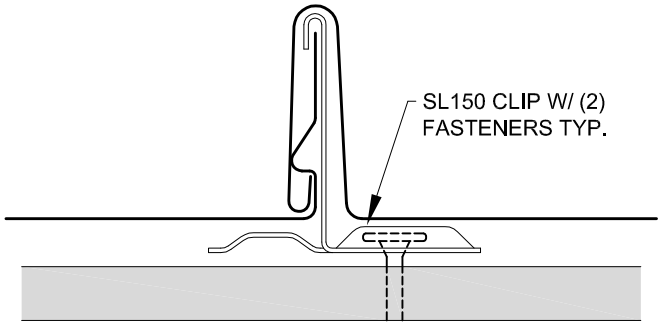
Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

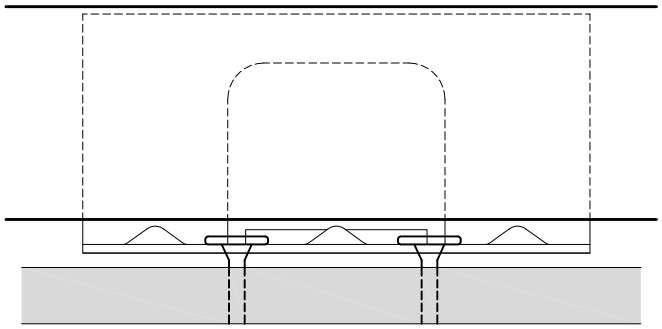
Location:



Profile Option: Striated (Standard)



Profile Option: 2 Pencil Ribs



Profile Option: Smooth

UNION CORRUGATING COMPANY

Description: SL150 SYSTEM OVERVIEW - PANEL PROFILES

Detail No.: SL150-0.20

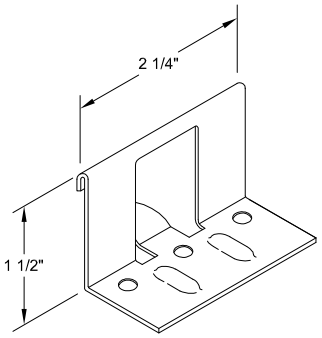
Substrate:

Project Name:

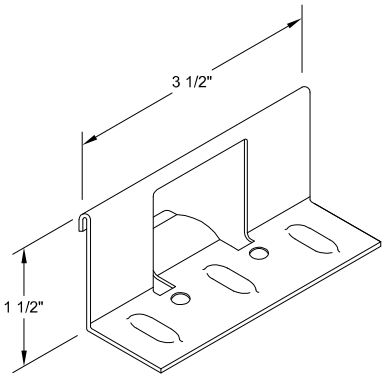
Location:

IMPORTANT INSTALLATION NOTE

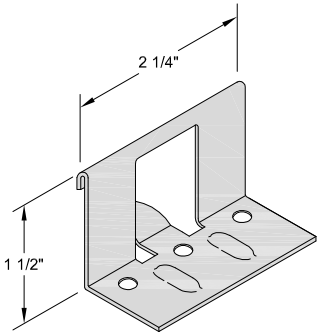
- SL150 CLIPS ALLOW FOR UNLIMITED THERMAL EXPANSION/CONTRACTION OF PANELS.
- "UL" CLIP TYPES MAY BE REQUIRED TO MEET SPECIFIC WIND UPLIFT TESTING.



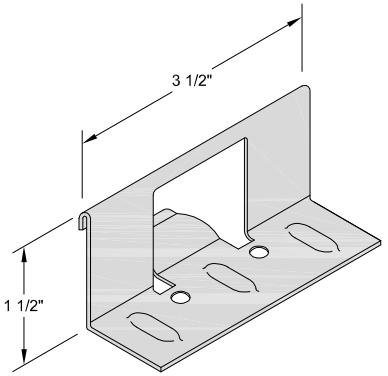
Clip 10
20 Ga. Galvanized
1.5" x 2.25"



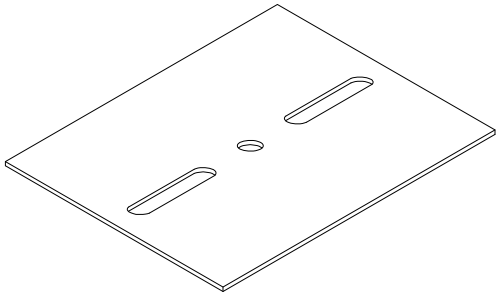
Clip 11 UL
18 Ga. Galvanized
1.5" x 3.5"



Clip 12
20 Ga. Stainless Steel
1.5" x 2.25"
Recommended for use with aluminum panels

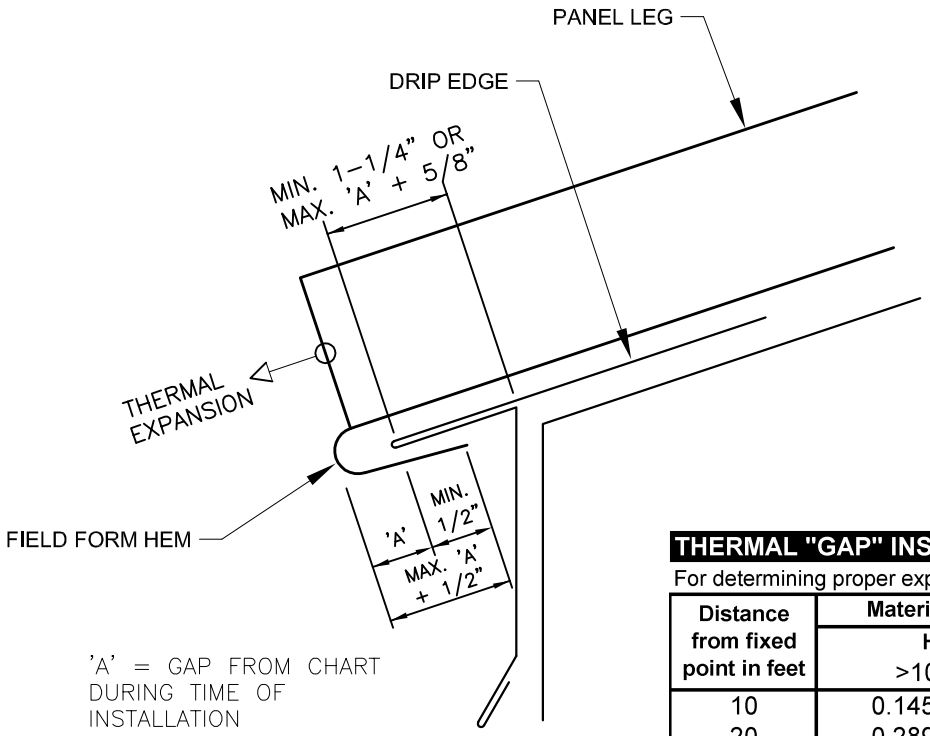


Clip 13 UL
18 Ga. Stainless Steel
1.5" x 3.5"
Recommended for use with aluminum panels



4" X 5" Bearing Plate
16 Ga. Galvanized
Required for use when clips are applied directly over rigid board insulation

UNION CORRUGATING COMPANY	Description: SLI50 SYSTEM OVERVIEW - CLIPS	Detail No.: SL150-0.21
	Substrate:	Project Name: Location:



THERMAL "GAP" INSTALLATION CHART (In inches) - STEEL

For determining proper expansion/contraction gap at panel ends during installation

Distance from fixed point in feet	Material Temperature (Surface Temperature) During Installation					
	Hot >100° F		Warm 100° to 50° F		Cold <50° F	
10	0.145	1/8	0.072	1/16	0.000	0
20	0.289	5/16	0.145	1/8	0.000	0
30	0.434	7/16	0.217	3/16	0.125	1/8
40	0.579	9/16	0.289	5/16	0.125	1/8
50	0.724	3/4	0.362	3/8	0.188	3/16
60	0.868	7/8	0.434	7/16	0.188	3/16
70	1.013	1	0.507	1/2	0.250	1/4
80	1.158	1 3/16	0.579	9/16	0.250	1/4
90	1.302	1 5/16	0.651	5/8	0.375	3/8
100	1.447	1 7/16	0.724	3/4	0.375	3/8

* Chart based on temperature differential of: 180 degrees F
* Coefficient of thermal expansion for steel: 0.0000067

UNION CORRUGATING COMPANY

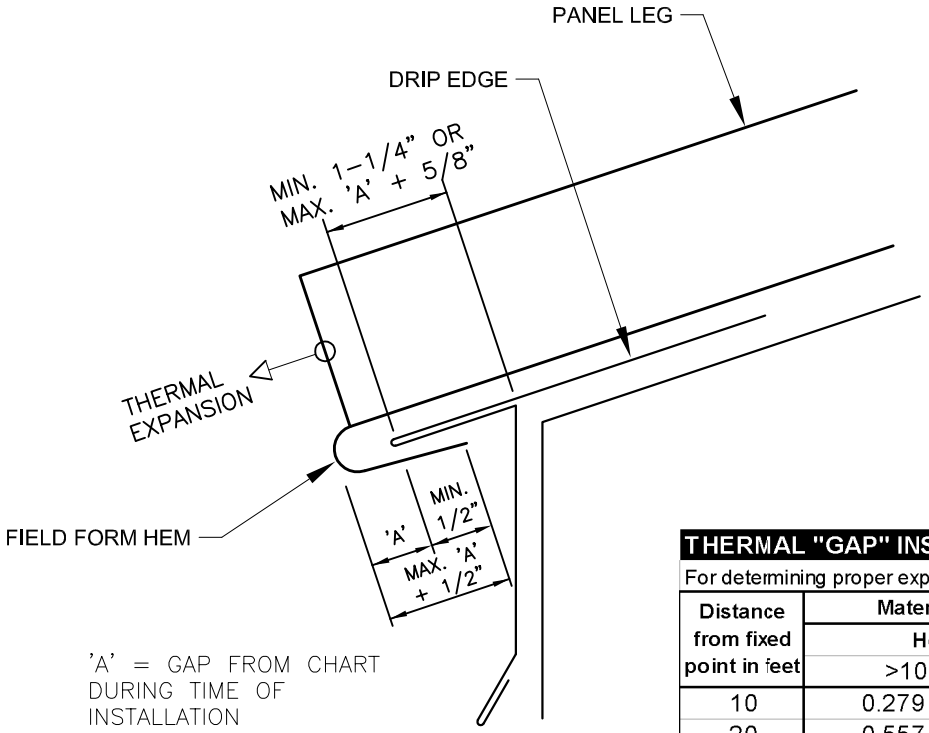
Description: THERMAL GAP INSTALLATION CHART - STEEL

Detail No.: SL150-0.30

Substrate:

Project Name:

Location:



THERMAL "GAP" INSTALLATION CHART (In inches) - ALUMINUM

For determining proper expansion/contraction gap at panel ends during installation

Distance from fixed point in feet	Material Temperature (Surface Temperature) During Installation					
	Hot		Warm		Cold	
	>100° F		100° to 50° F		<50° F	
10	0.279	1/4	0.139	1/8	0.000	0
20	0.557	9/16	0.279	1/4	0.000	0
30	0.836	13/16	0.418	7/16	0.125	1/8
40	1.115	1 1/8	0.557	9/16	0.125	1/8
50	1.393	1 3/8	0.697	11/16	0.188	3/16
60	1.672	1 11/16	0.836	13/16	0.188	3/16
70	1.950	1 15/16	0.975	1	0.250	1/4
80	2.229	2 1/4	1.115	1 1/8	0.250	1/4
90	2.508	2 1/2	1.254	1 1/4	0.375	3/8
100	2.786	2 13/16	1.393	1 3/8	0.375	3/8
* Chart based on temperature differential of:				180	degrees F	
* Coefficient of thermal expansion for alum.:				0.0000129		

UNION CORRUGATING COMPANY

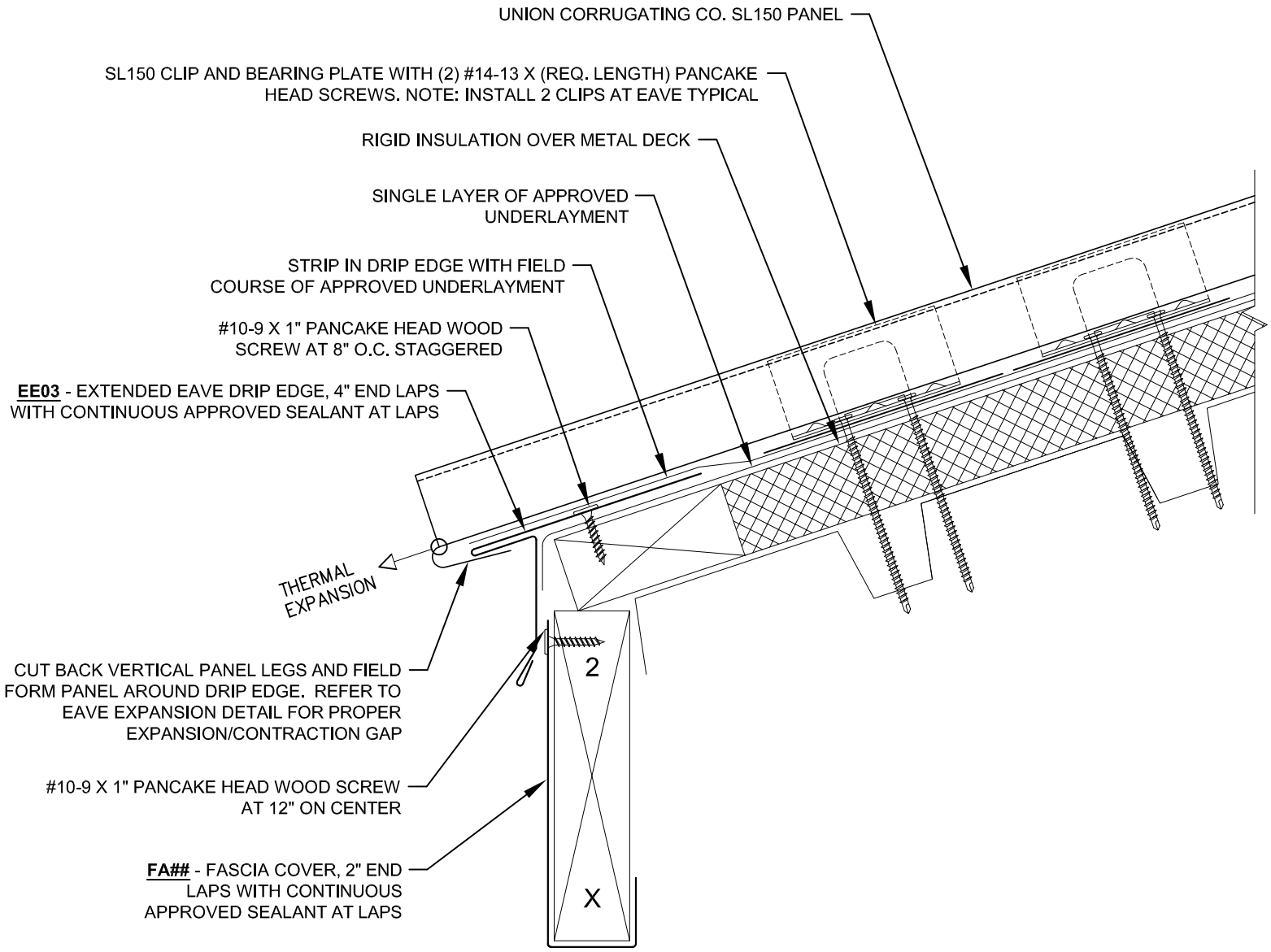
Description: THERMAL GAP INSTALLATION CHART - ALUMINUM

Detail No.: SL150-0.31

Substrate:

Project Name:

Location:



UNION CORRUGATING COMPANY

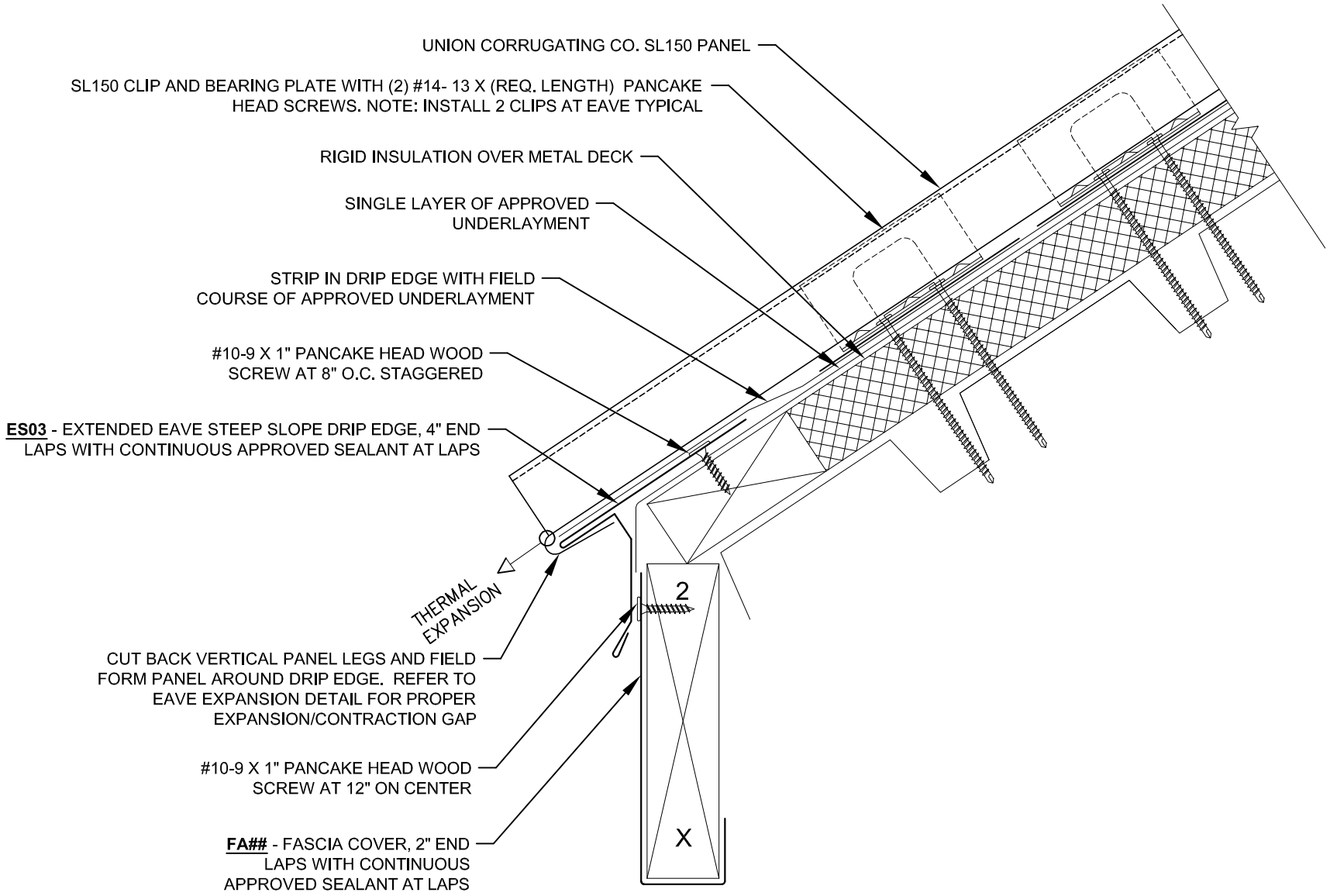
Description: EXTENDED EAVE

Detail No.: SL150-MD-1.10

Substrate: RIGID INSULATION OVER METAL DECK

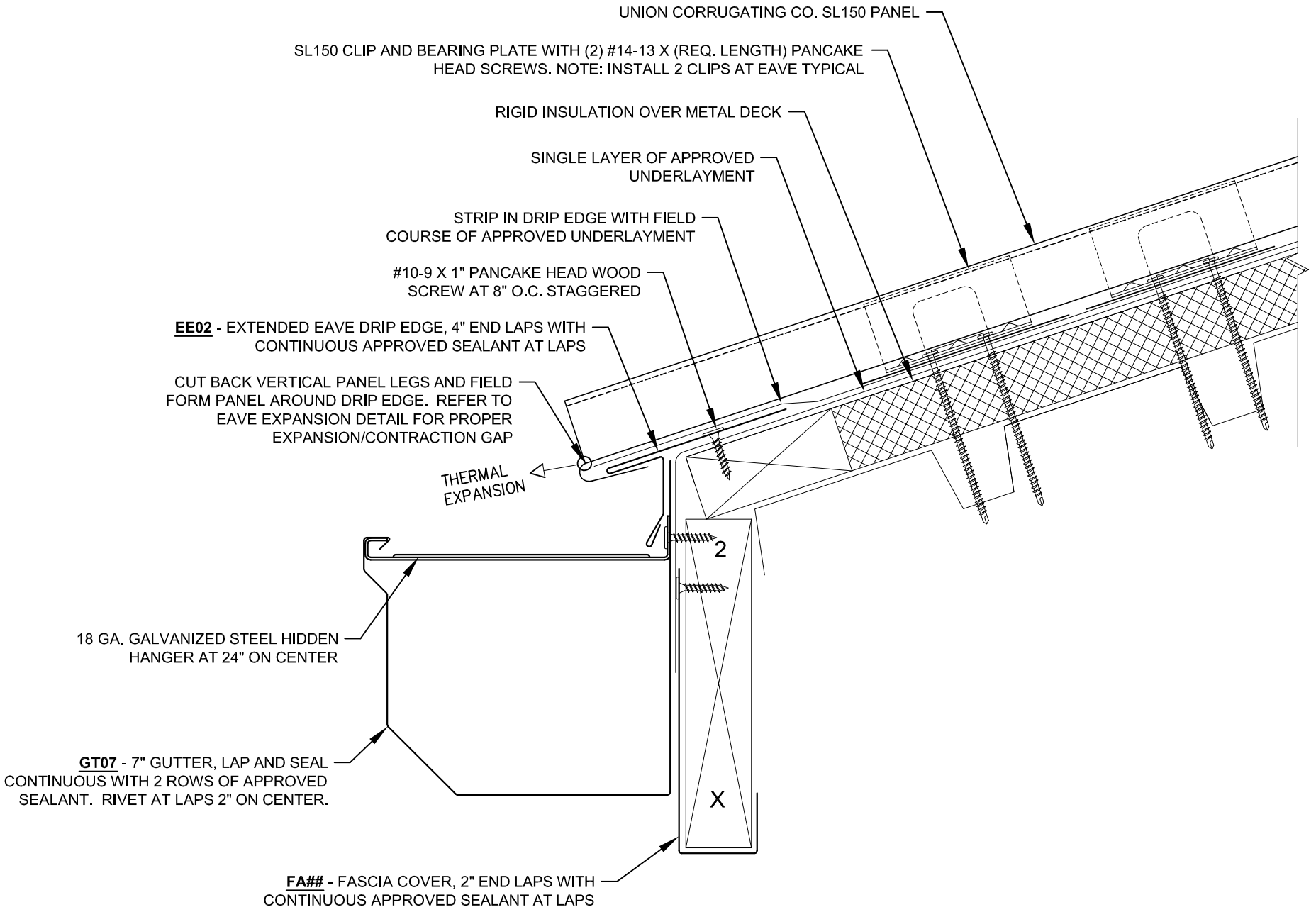
Project Name:

Location:

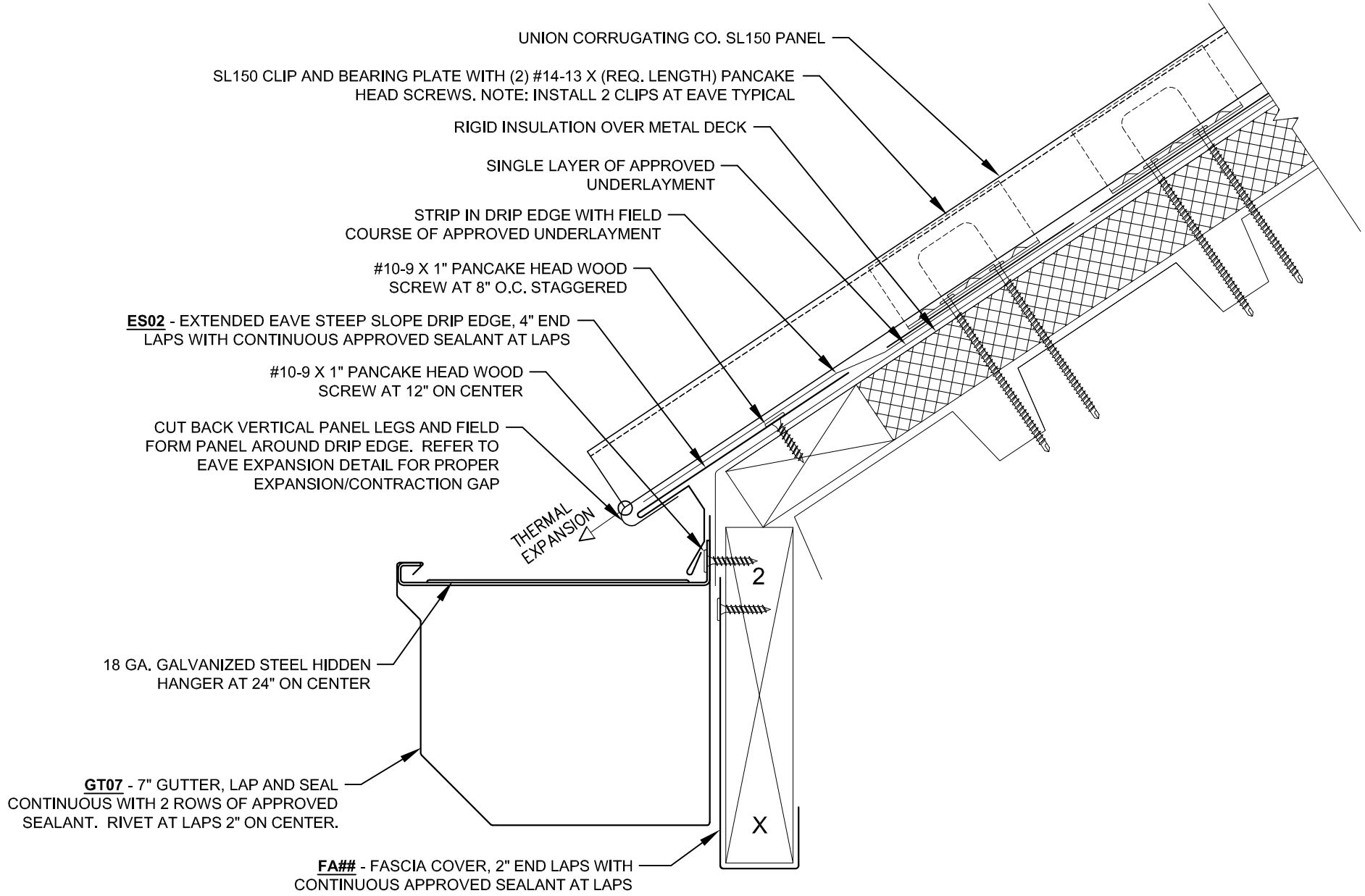


UNION CORRUGATING COMPANY

Description: EXTENDED EAVE - STEEP SLOPE		Detail No.: SL150-MD-1.10A
Substrate: RIGID INSULATION OVER METAL DECK	Project Name: Location:	



UNION CORRUGATING COMPANY	Description: EXTENDED EAVE WITH GUTTER	Detail No.: SL150-MD-1.20
	Substrate: RIGID INSULATION OVER METAL DECK	Project Name: Location:



UNION CORRUGATING COMPANY

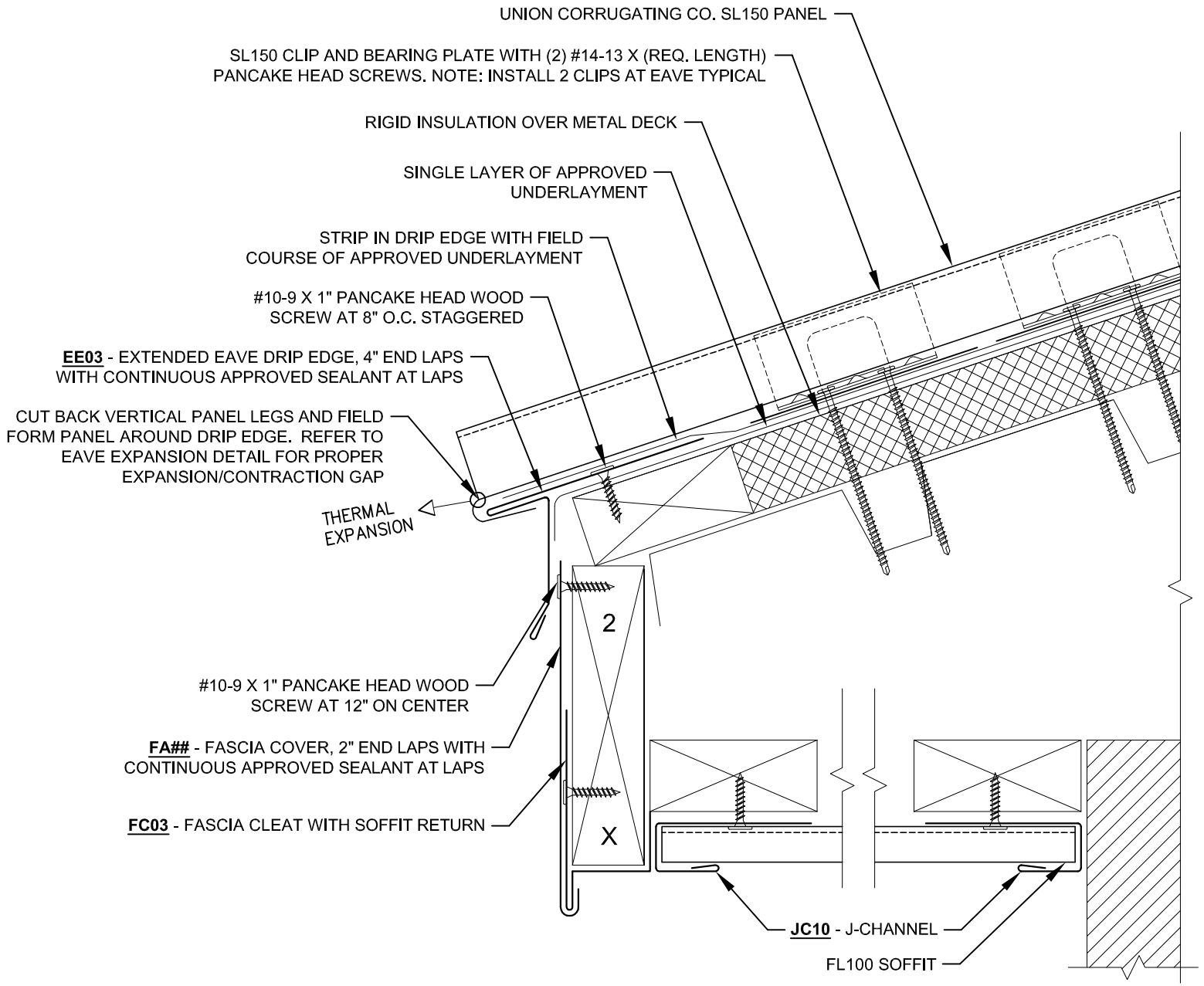
Description: EXTENDED EAVE W/ GUTTER- STEEP SLOPE

Detail No.: SL150-MD-1.20A

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

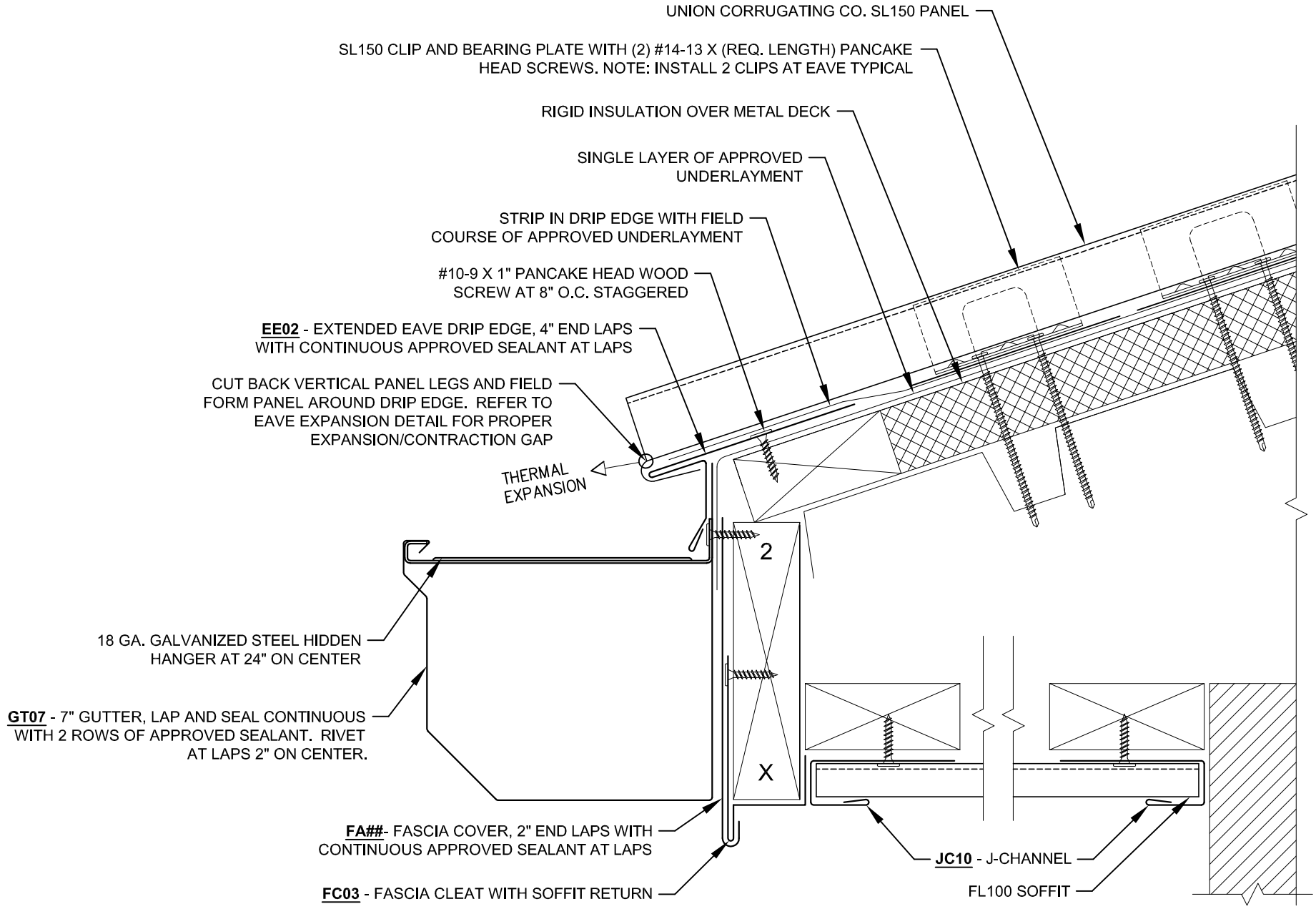
Description: EXTENDED EAVE WITH SOFFIT

Detail No.: SL150-MD-1.30

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

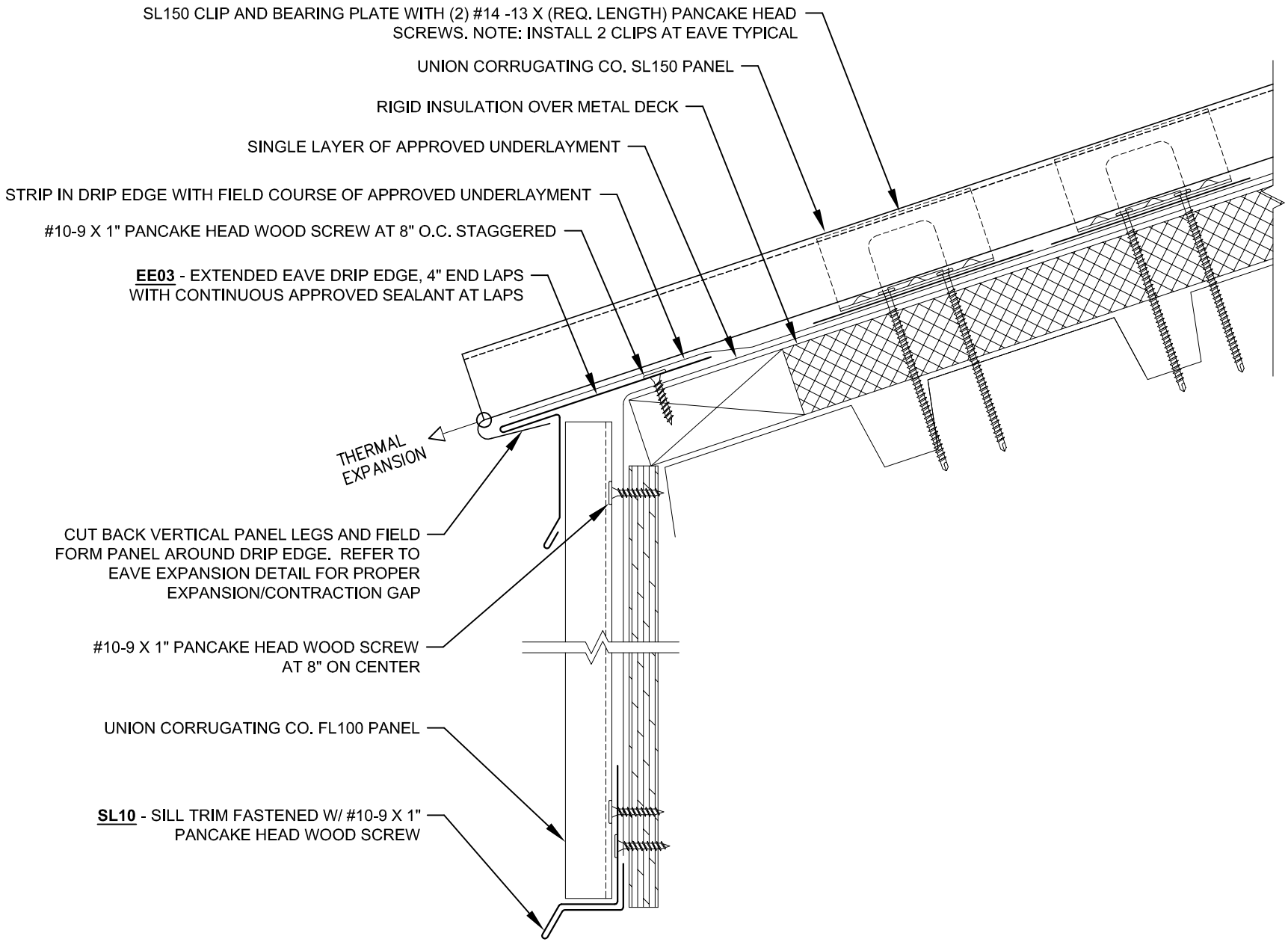
Description: EXTENDED EAVE WITH SOFFIT & GUTTER

Detail No.: SL150-MD-1.40

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

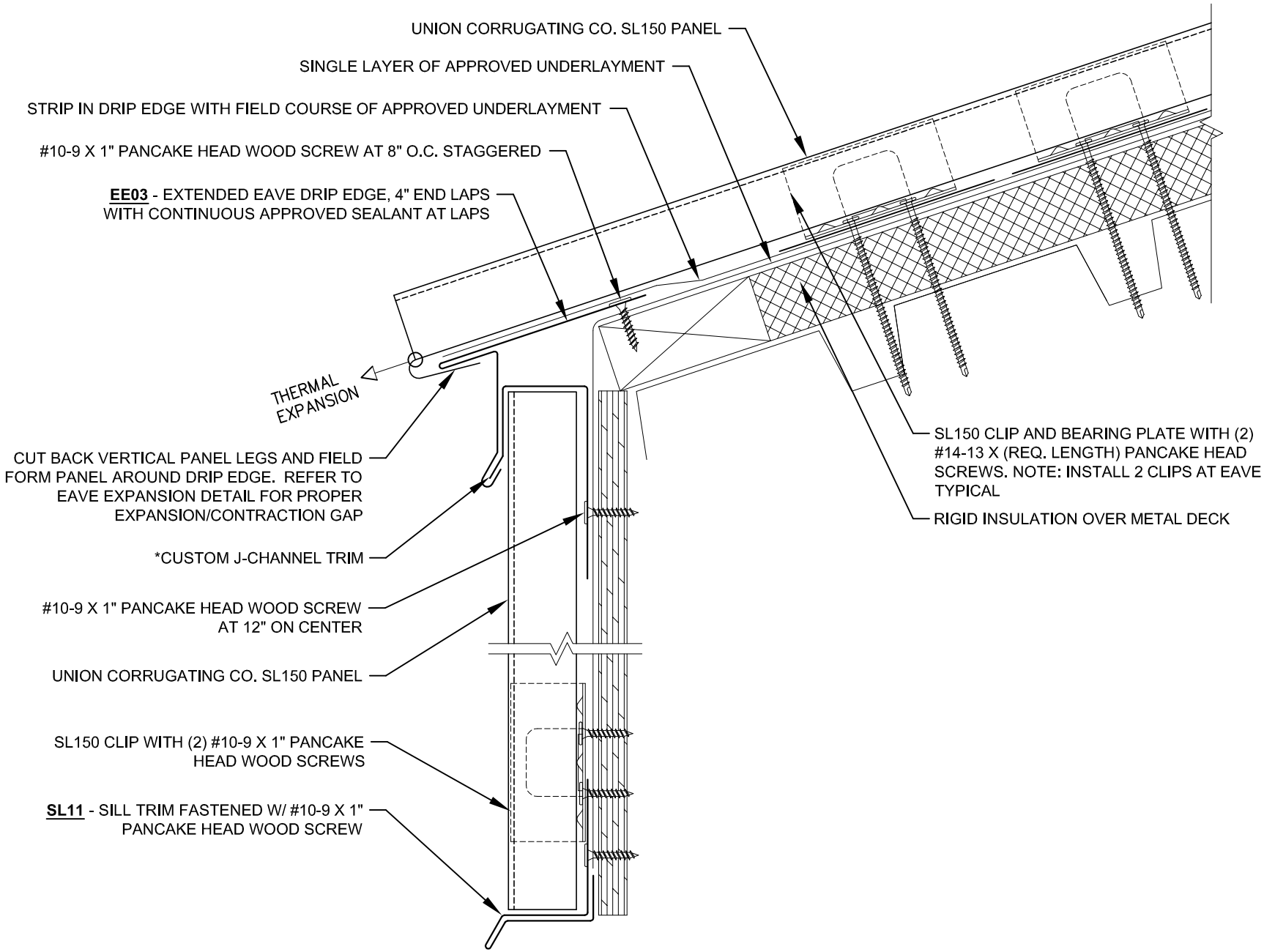
Description: EXTENDED EAVE W/ VERTICAL FLUSH PANEL

Detail No.: SL150-MD-1.50

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

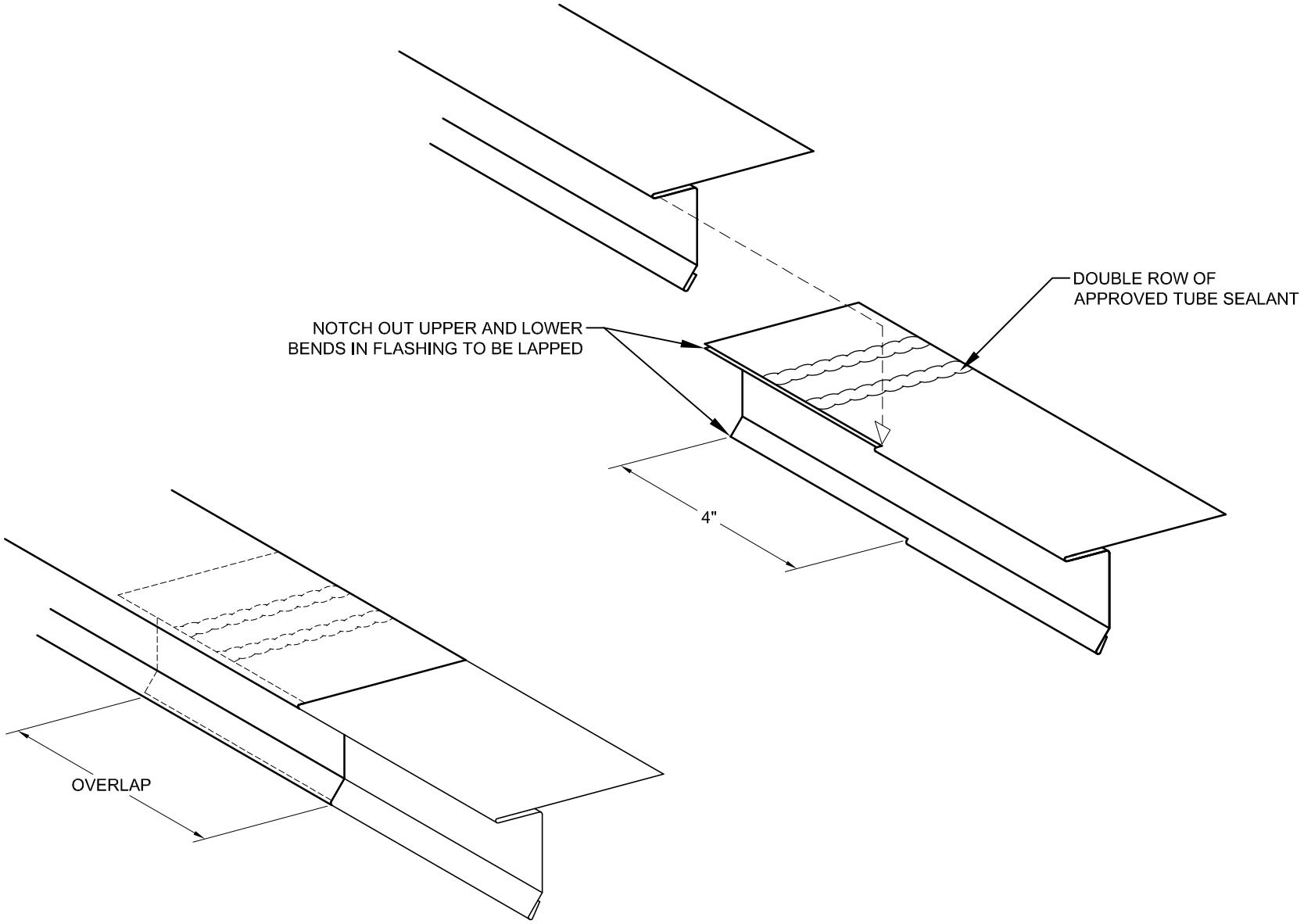
Description: EXT. EAVE W/ VERTICAL STANDING SEAM PANELS

Detail No.: SL150-MD-1.60

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

Description:

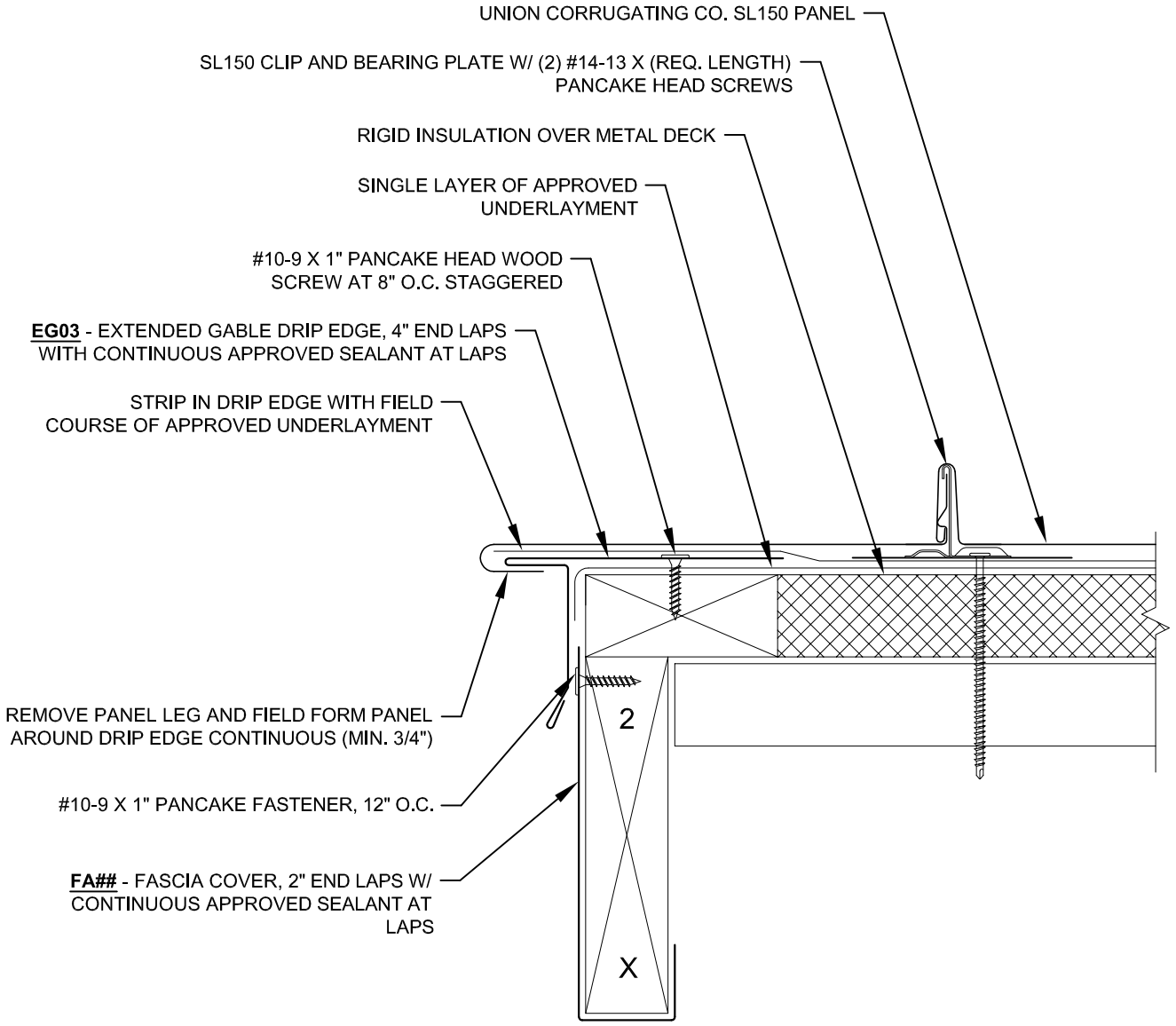
DRIP EDGE LAP DETAIL

Detail No.:
SL150-1.90

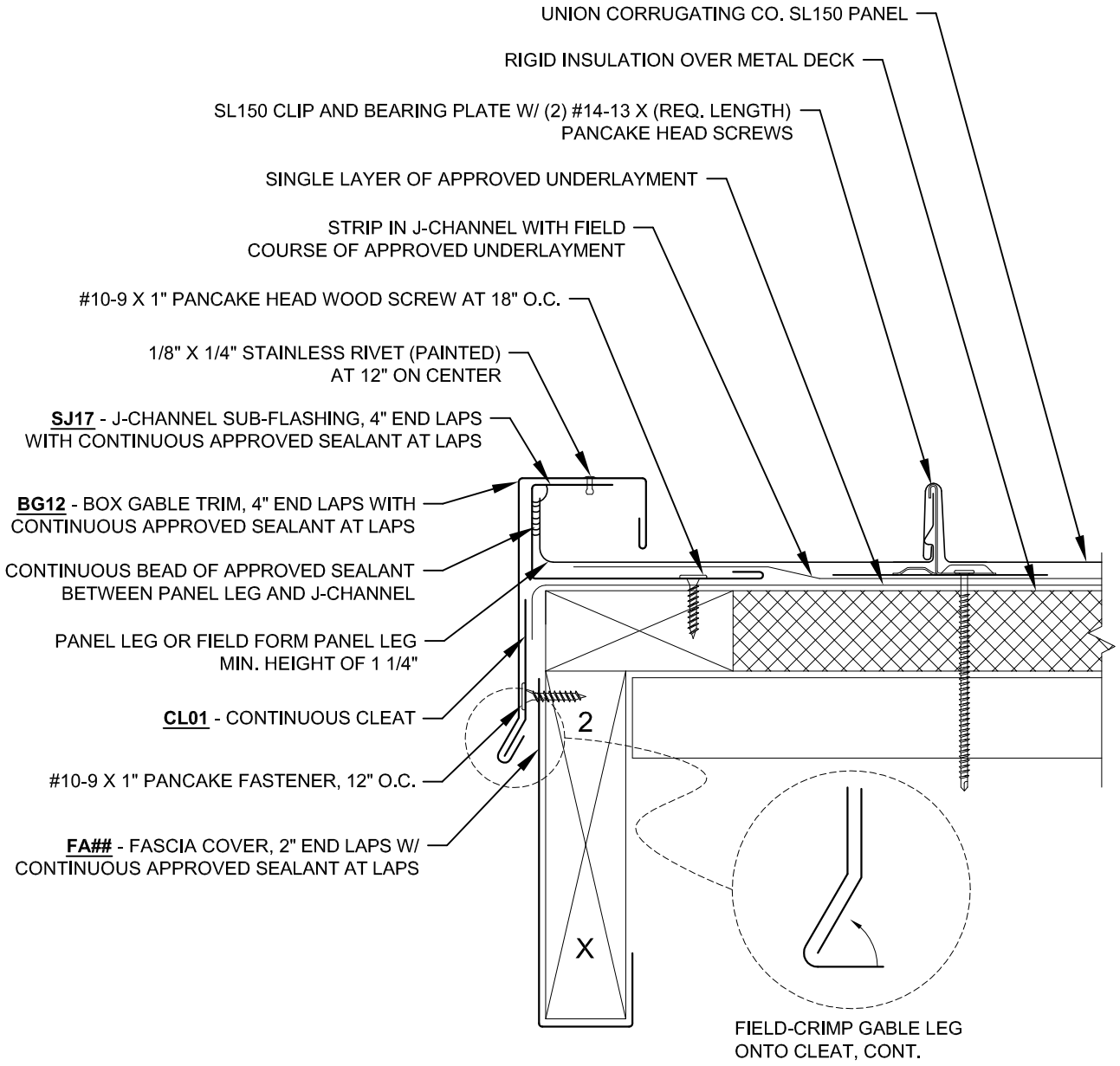
Substrate:

Project Name:

Location:



UNION CORRUGATING COMPANY	Description: GABLE DETAIL - EXTENDED DRIP STYLE	Detail No.: SL150-MD-2.10
	Substrate: RIGID INSULATION OVER METAL DECK	Project Name: Location:



UNION CORRUGATING COMPANY

Description:

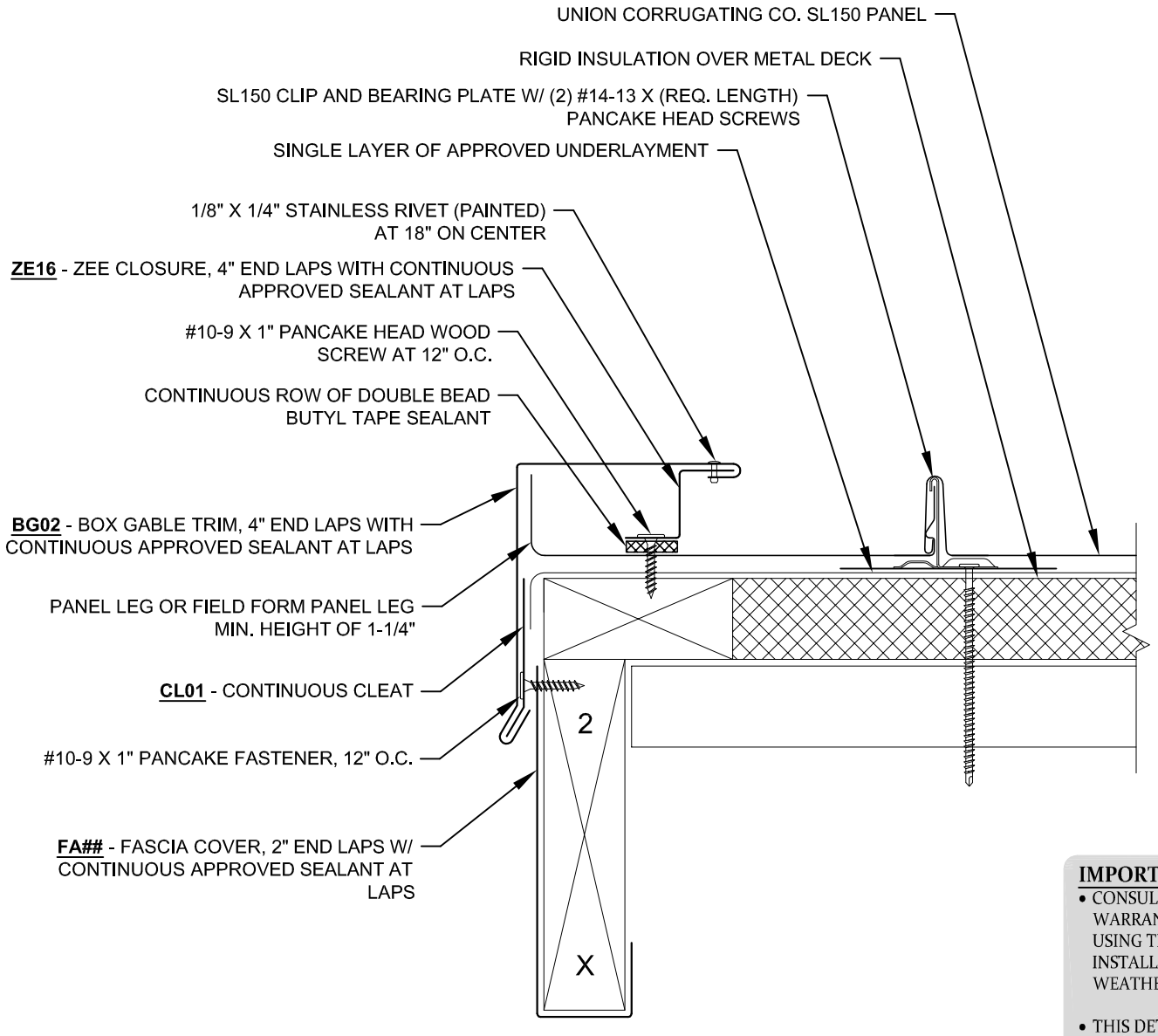
GABLE DETAIL - BOX STYLE

Detail No.: SL150-MD-2.20

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".

UNION CORRUGATING COMPANY

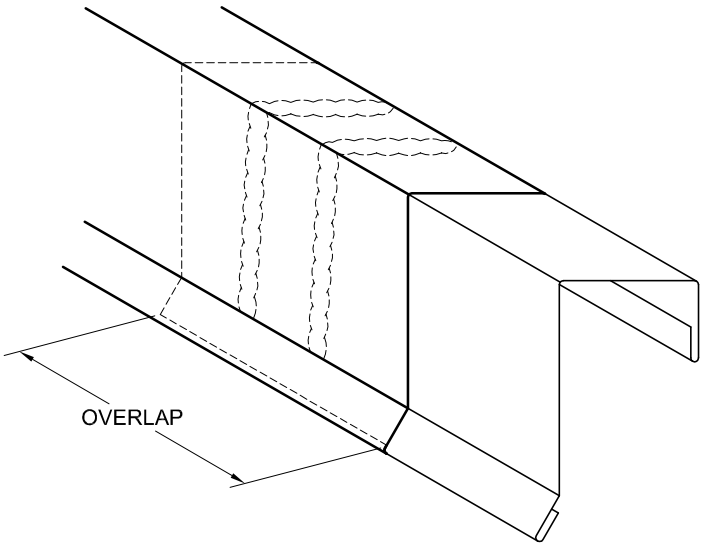
Description: GABLE DETAIL - BOX STYLE w/ Z-CLOSURE

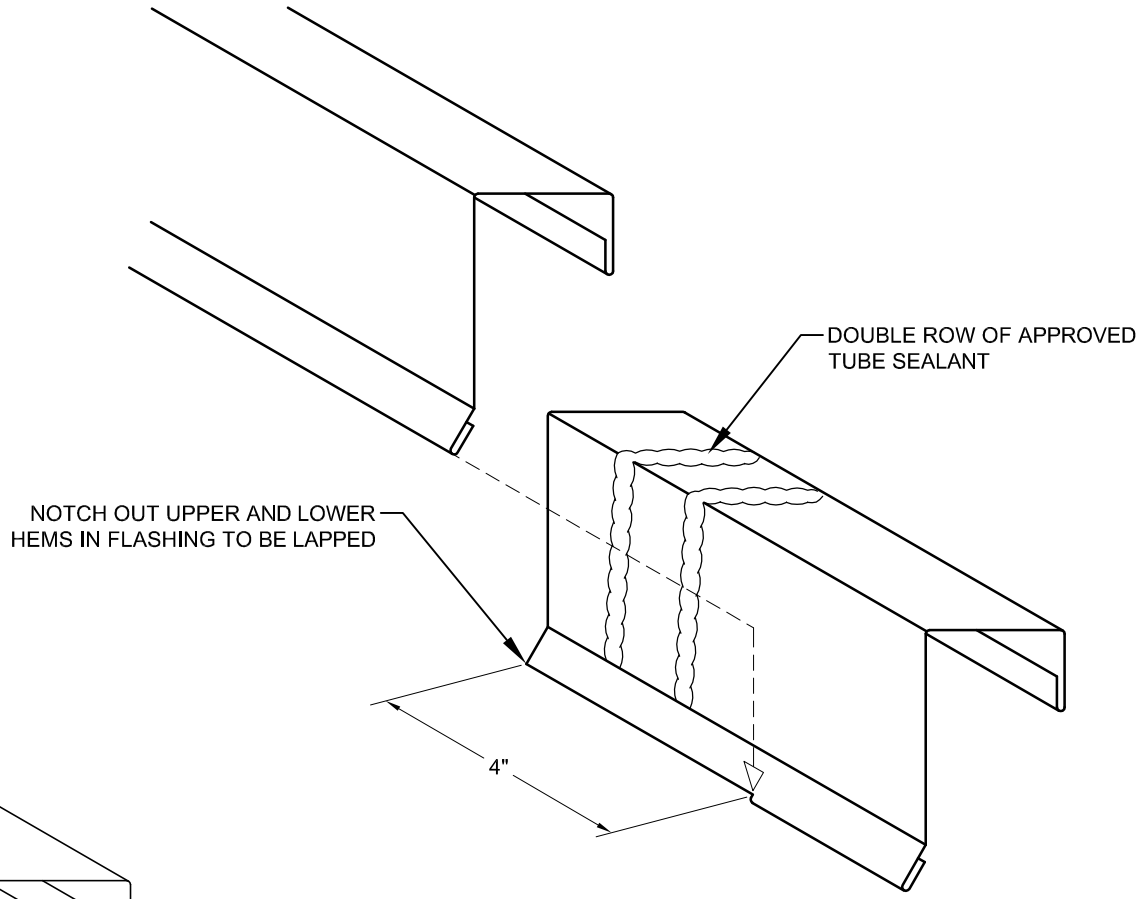
Detail No.: SL150-MD-2.30

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:





UNION
CORRUGATING COMPANY

Description:

BOX GABLE LAP DETAIL

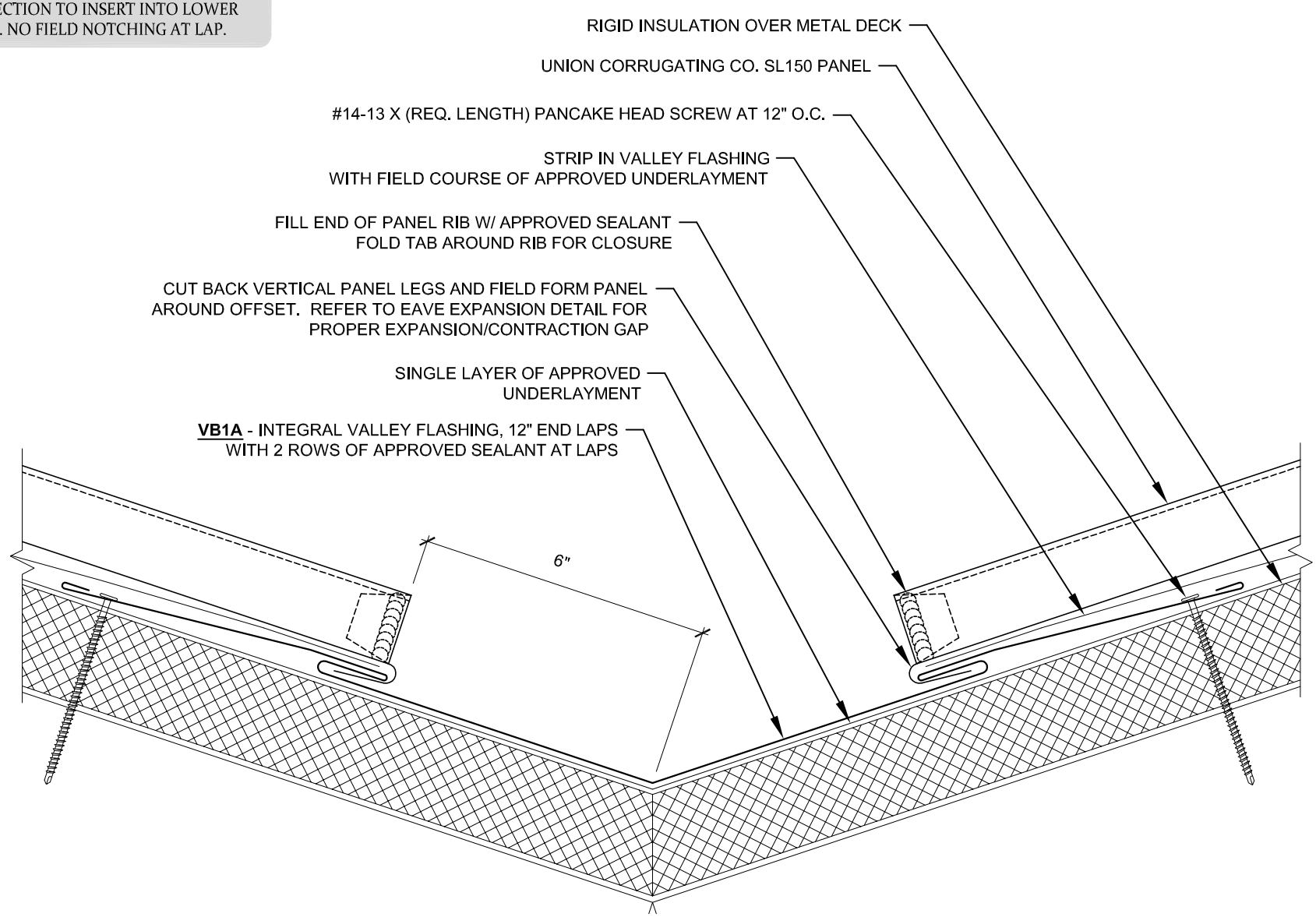
Detail No.:
SL150-2.90

Substrate:

Project Name:

Location:

IMPORTANT INSTALLATION NOTE
EACH VALLEY SECTION IS MADE PROGRESSIVELY SMALLER TO ALLOW UPPER SECTION TO INSERT INTO LOWER SECTION. NO FIELD NOTCHING AT LAP.



UNION CORRUGATING COMPANY

Description: VALLEY DETAIL - INTEGRAL CLEAT

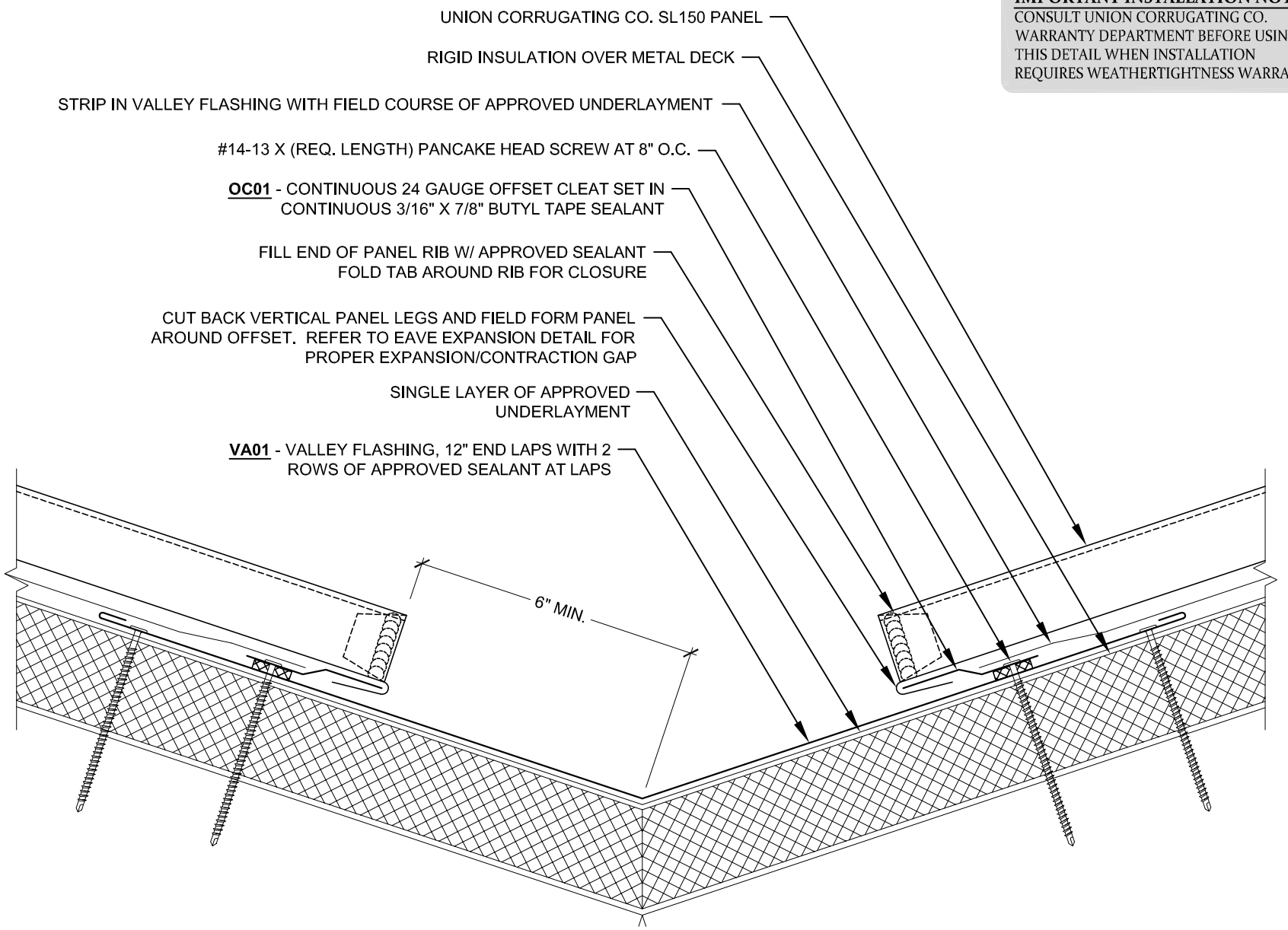
Detail No.: SL150-MD-3.10

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:

IMPORTANT INSTALLATION NOTE
CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.



UNION CORRUGATING COMPANY

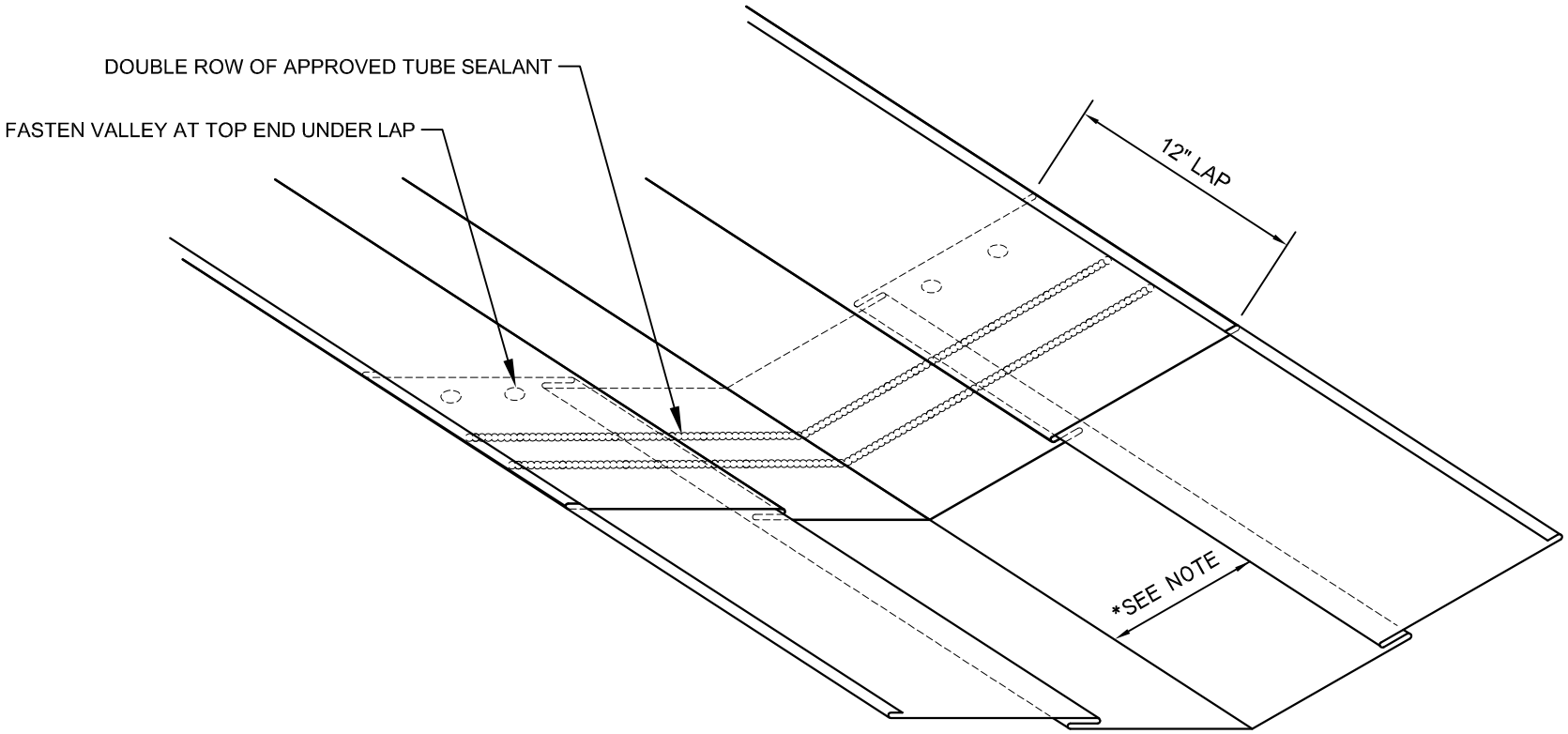
Description: VALLEY - WITH OFFSET CLEAT

Detail No.: SL150-MD-3.20

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



TELESCOPING VALLEY FLASHING LAP

IMPORTANT INSTALLATION NOTE

EACH VALLEY SECTION IS MADE PROGRESSIVELY SMALLER TO ALLOW UPPER SECTION TO INSERT INTO LOWER SECTION. NO FIELD NOTCHING AT LAP.

UNION CORRUGATING COMPANY

Description:

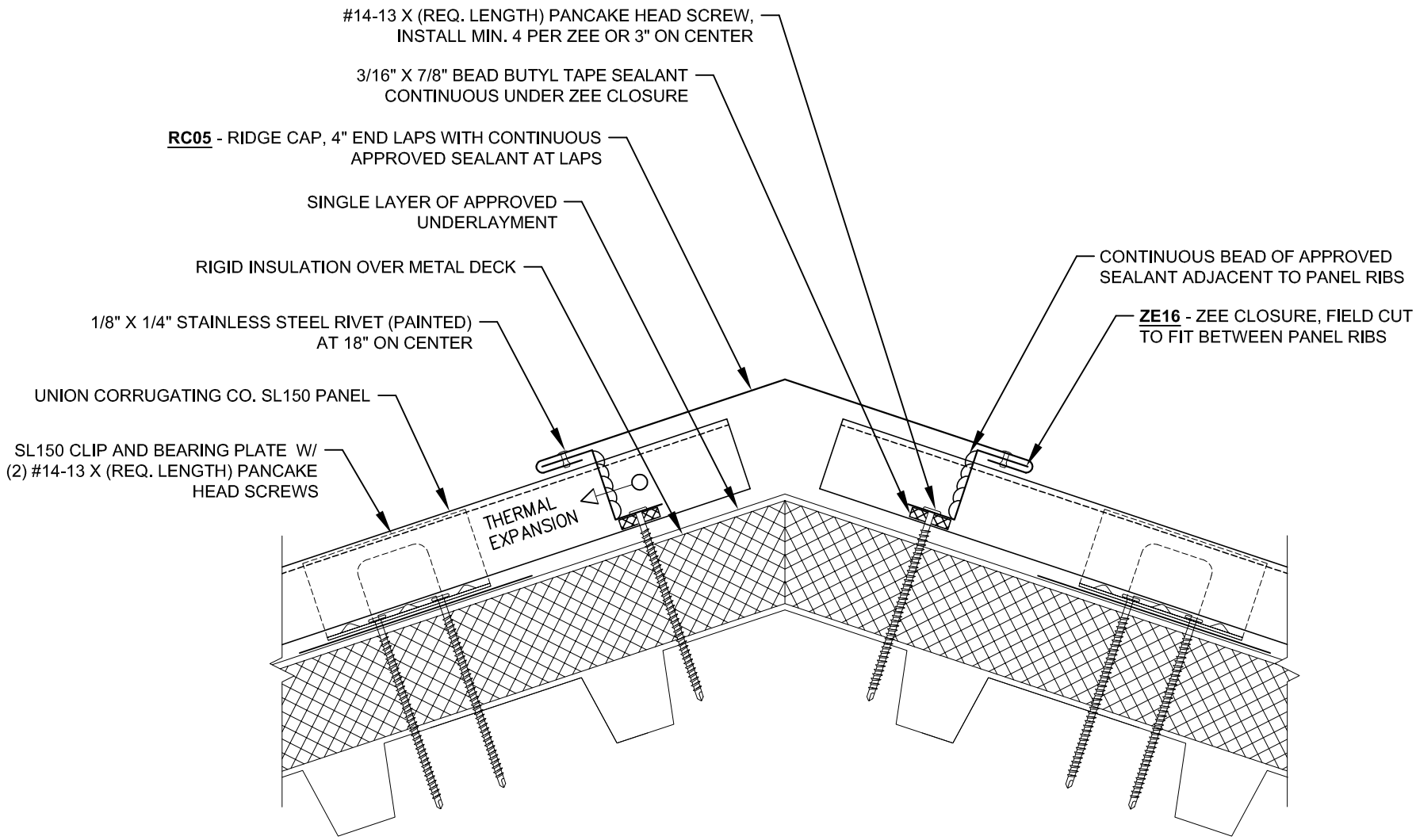
VALLEY LAP DETAIL

Detail No.: SL150-3.90

Substrate:

Project Name:

Location:



UNION CORRUGATING COMPANY

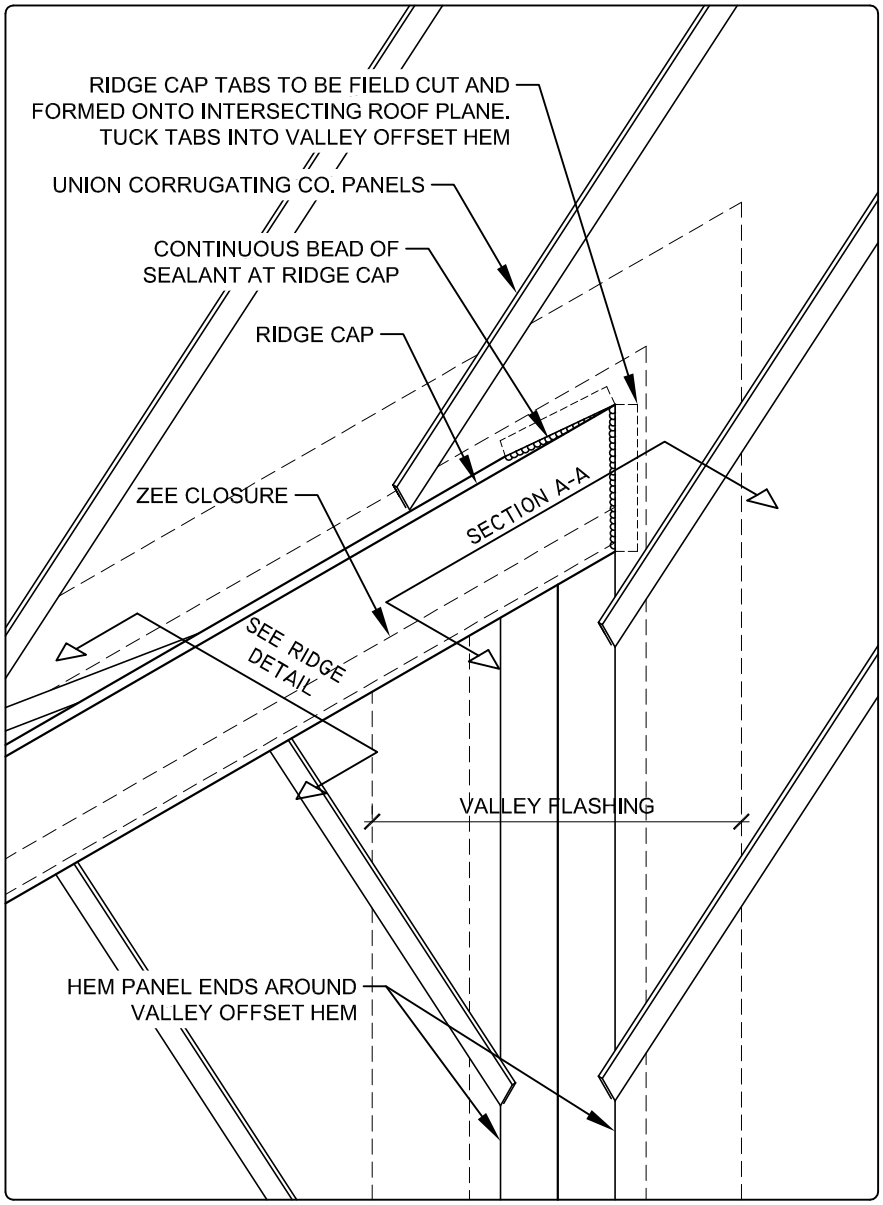
Description: HIP AND RIDGE DETAIL

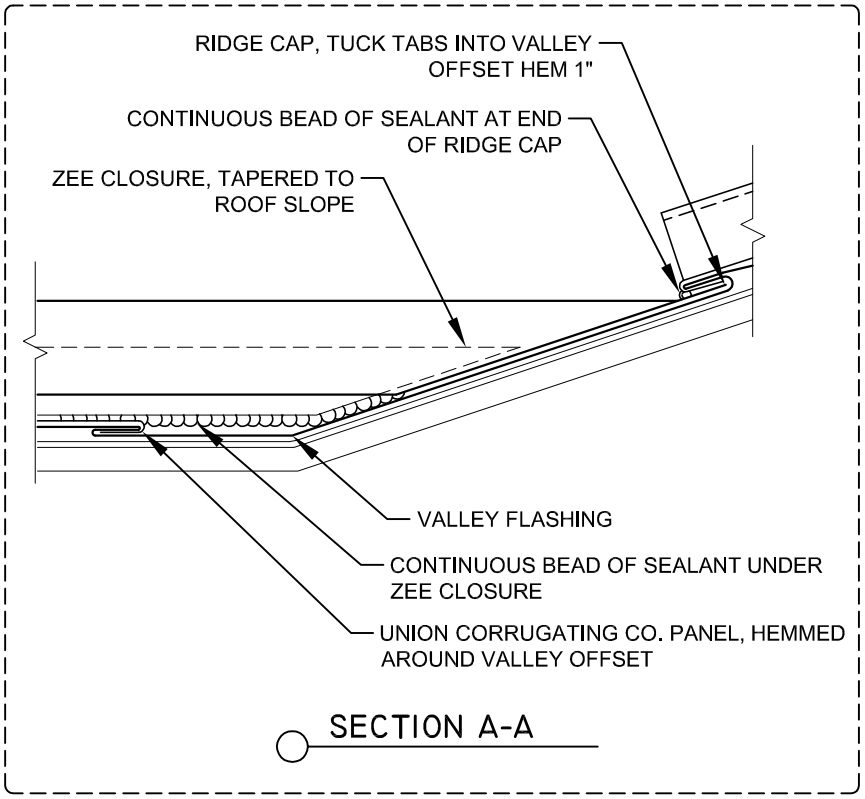
Detail No.: SL150-MD-4.10

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:





UNION CORRUGATING COMPANY

Description:

RIDGE TERMINATION @ VALLEY

Detail No.: SL150-4.40

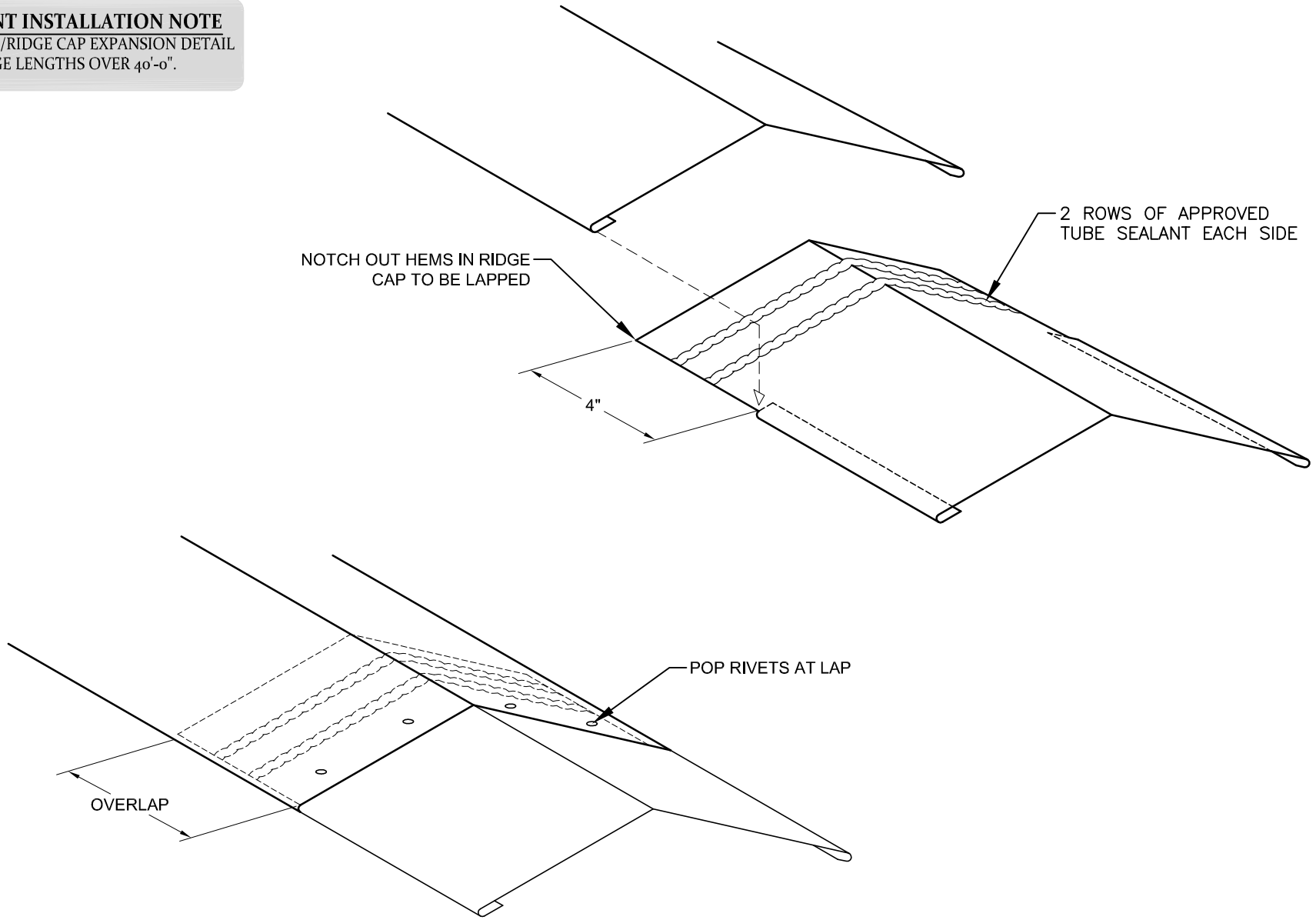
Substrate:

Project Name:

Location:

IMPORTANT INSTALLATION NOTE

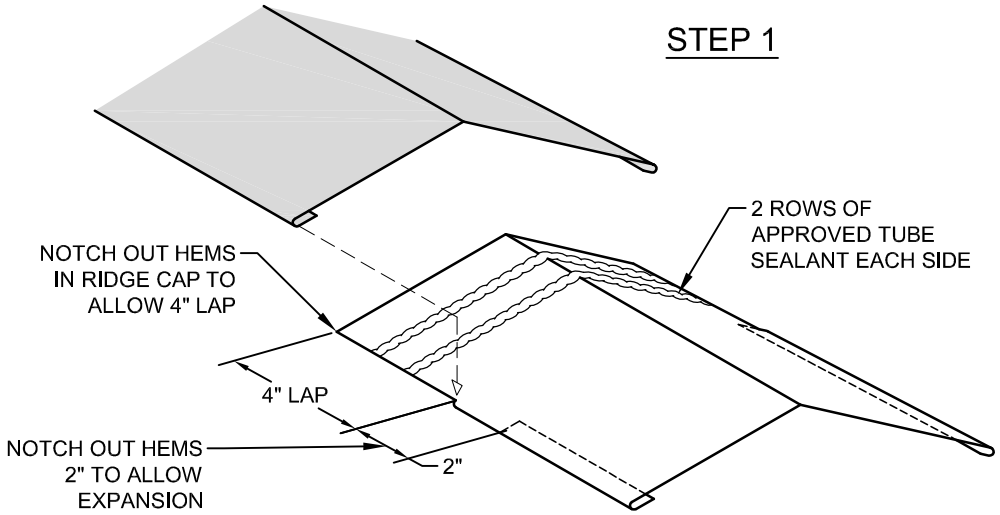
REFER TO HIP/RIDGE CAP EXPANSION DETAIL FOR HIP/RIDGE LENGTHS OVER 40'-0".



UNION CORRUGATING COMPANY

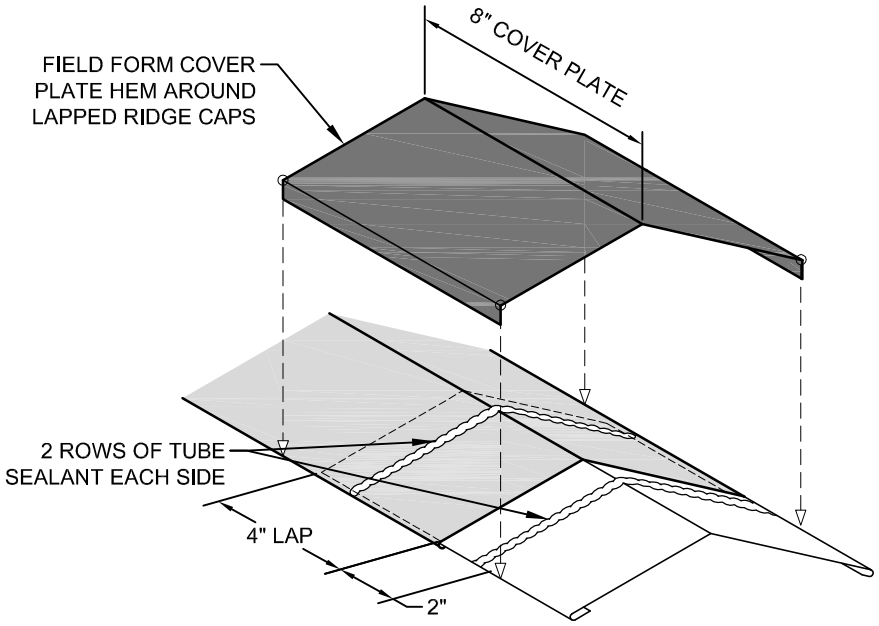
Description: HIP & RIDGE CAP LAP DETAIL		Detail No.: SL150-4.90
Substrate:	Project Name: Location:	

STEP 1

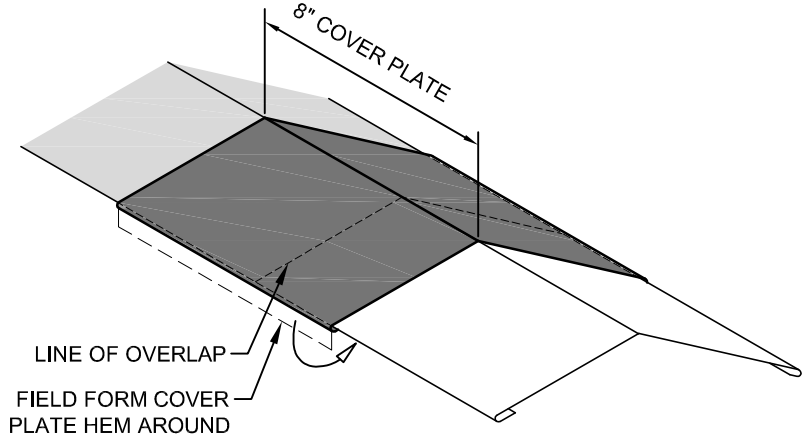


IMPORTANT INSTALLATION NOTE

USE AT EVERY 40'0" OF CONTINUOUS RIDGE.
DO NOT POP RIVET LAPPED FLASHING.



STEP 2



STEP 3

UNION CORRUGATING COMPANY

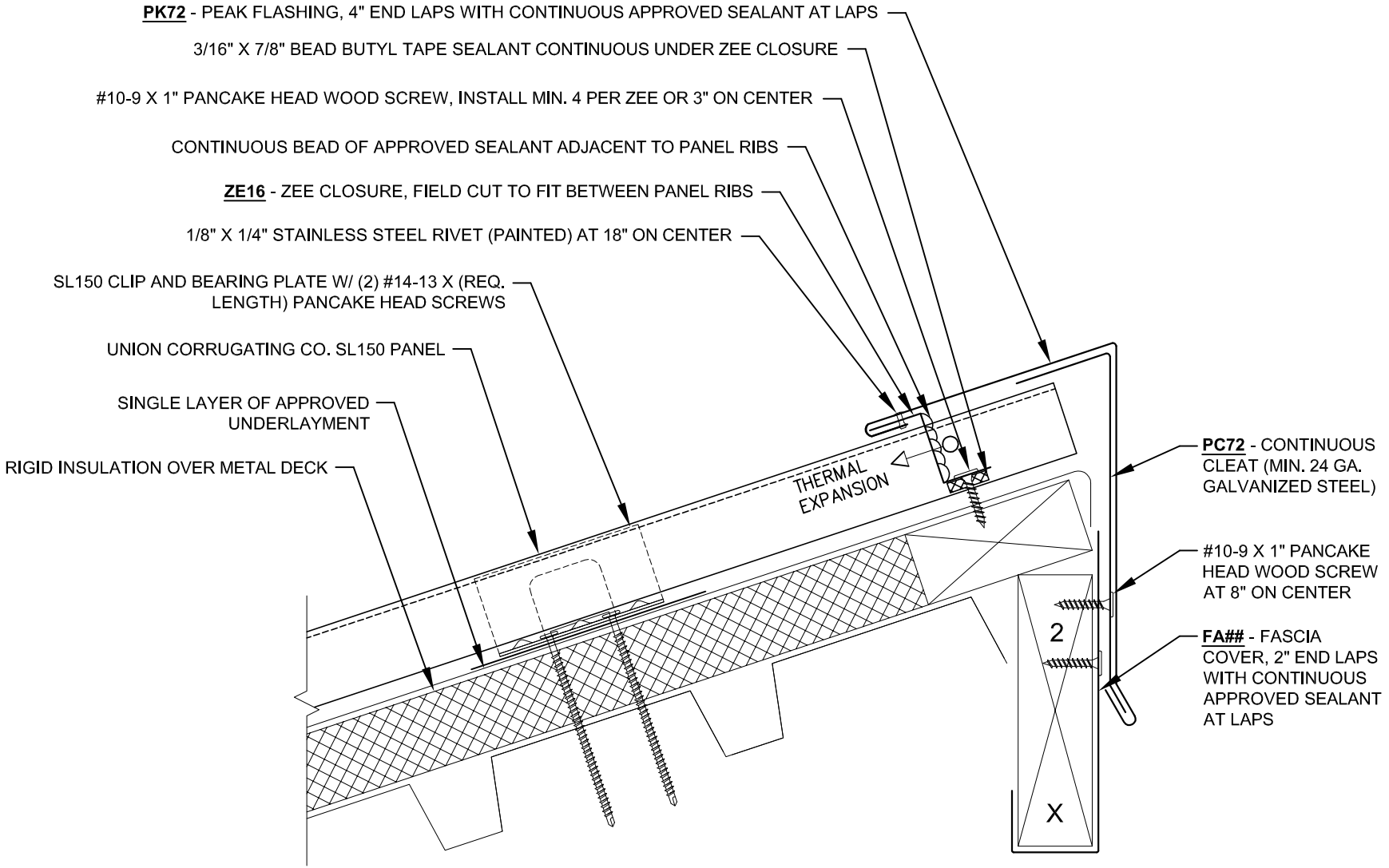
Description: HIP & RIDGE CAP EXPANSION

Detail No.: SL150-4.91

Substrate:

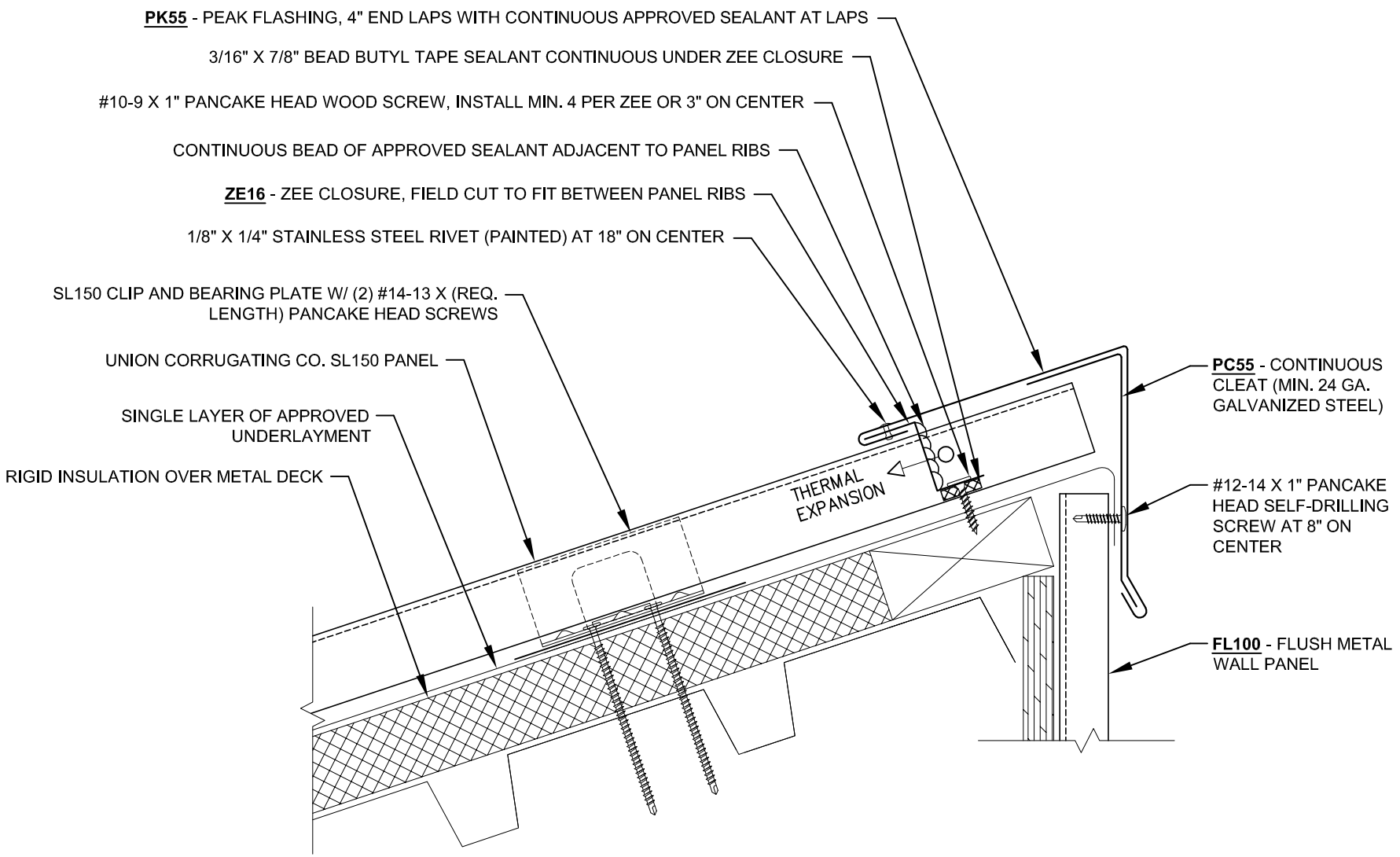
Project Name:

Location:



UNION CORRUGATING COMPANY

Description: PEAK DETAIL		Detail No.: SL150-MD-5.10
Substrate: RIGID INSULATION OVER METAL DECK	Project Name: Location:	



UNION CORRUGATING COMPANY

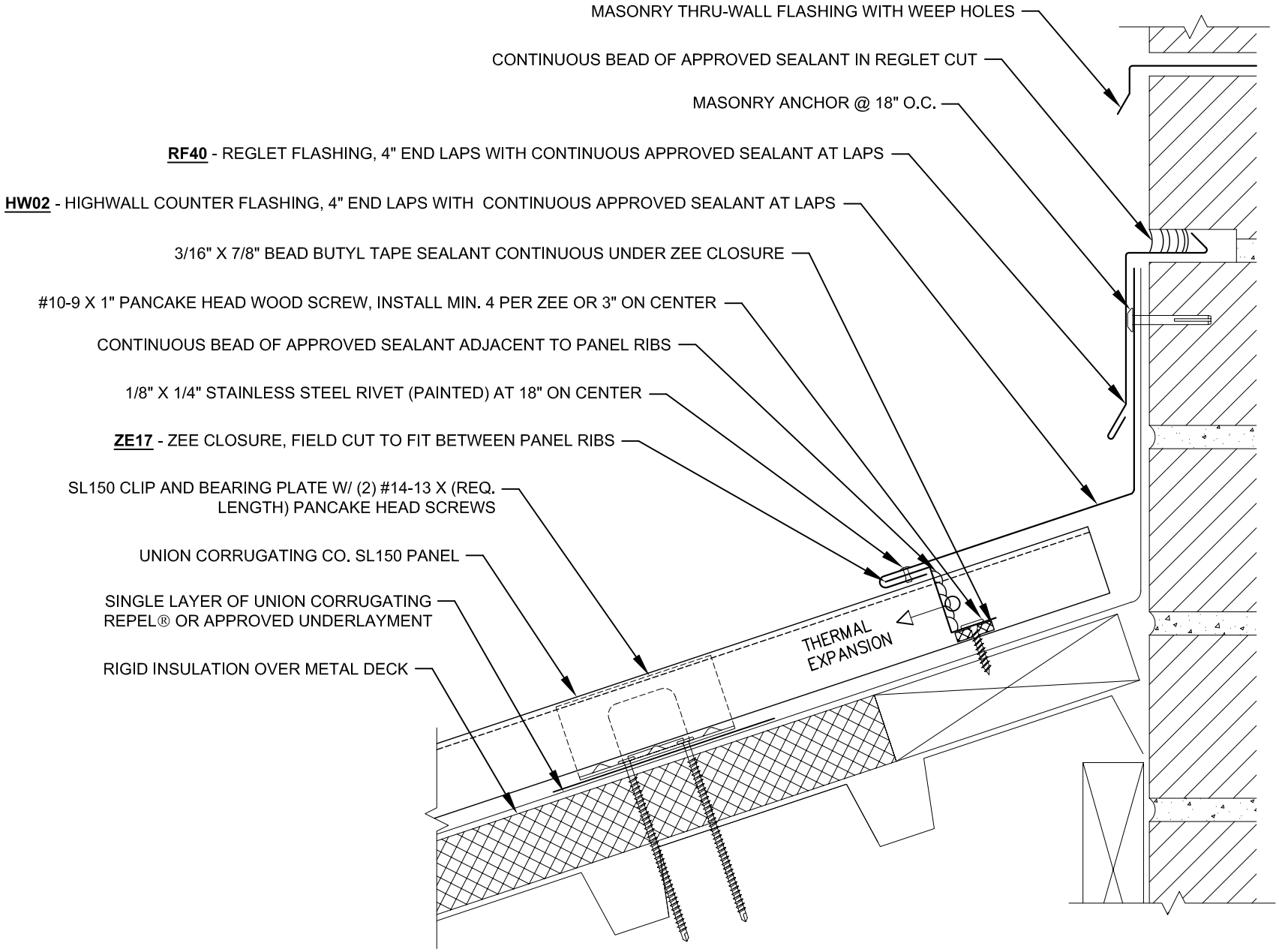
Description: PEAK DETAIL - WITH WALL PANELS

Detail No.: SL150-MD-5.40

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

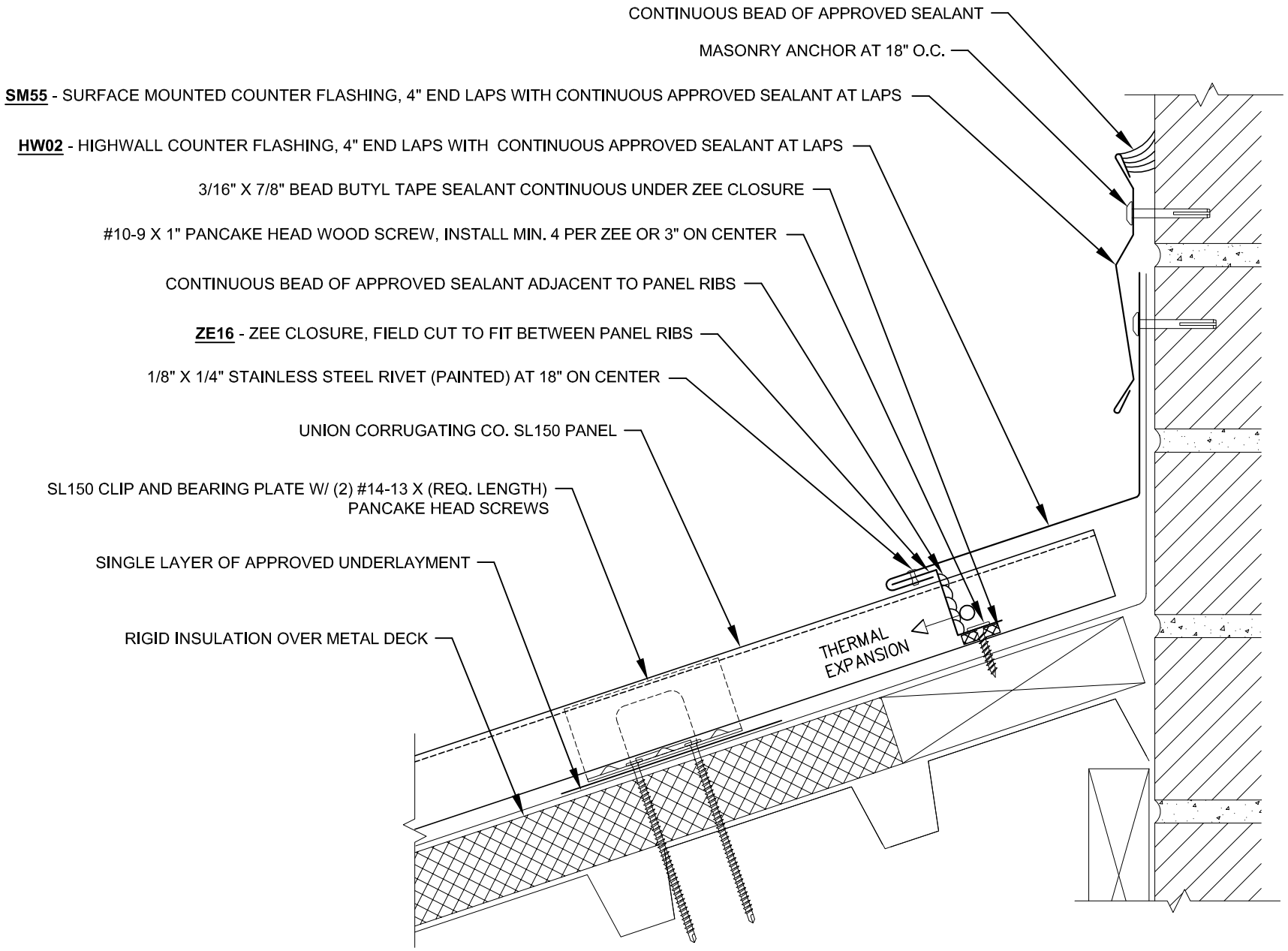
Description: HIGHWALL DETAIL - REGLET

Detail No.: SL150-MD-6.10

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

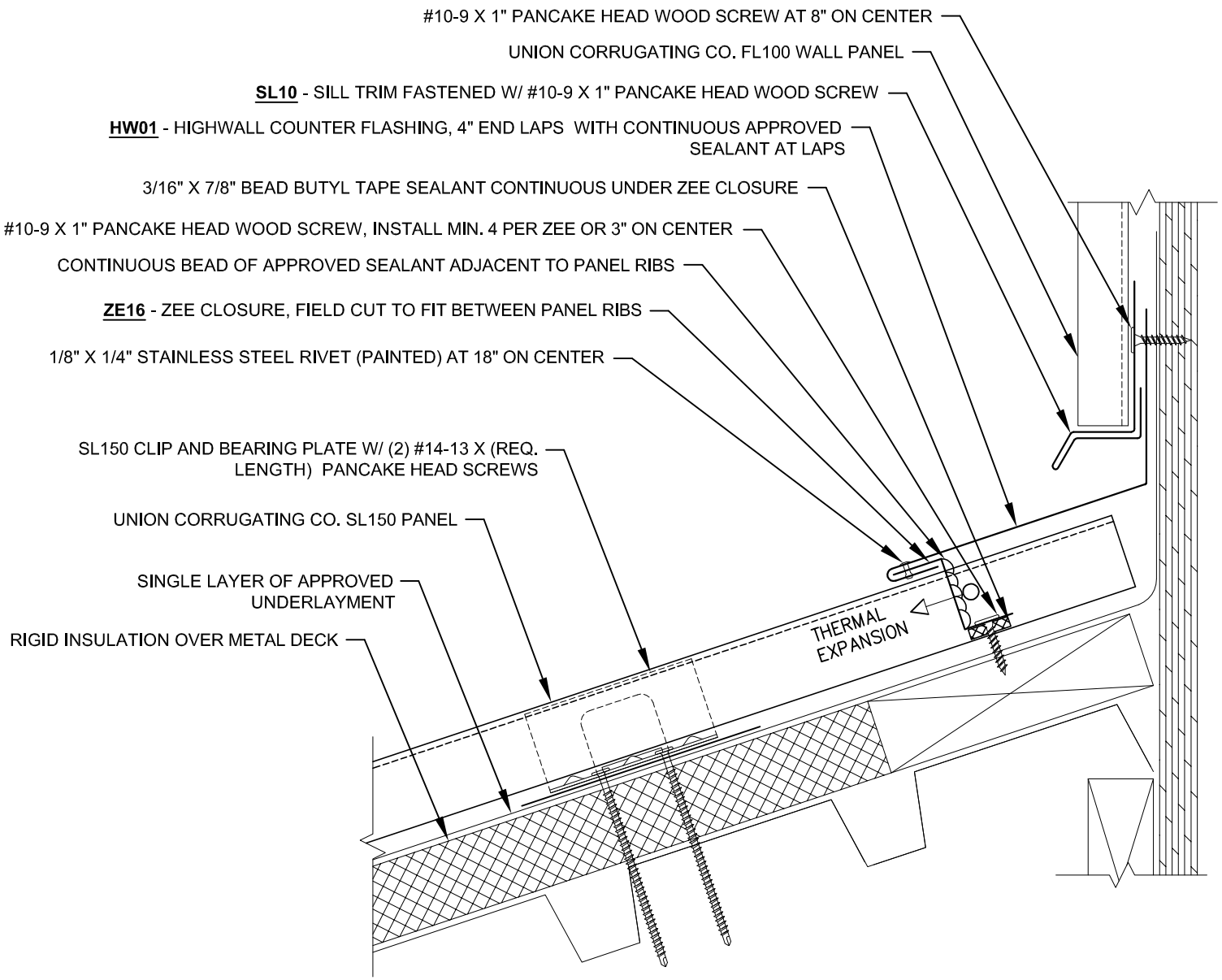
Description: HIGHWALL DETAIL - SURFACE MOUNT

Detail No.: SL150-MD-6.12

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

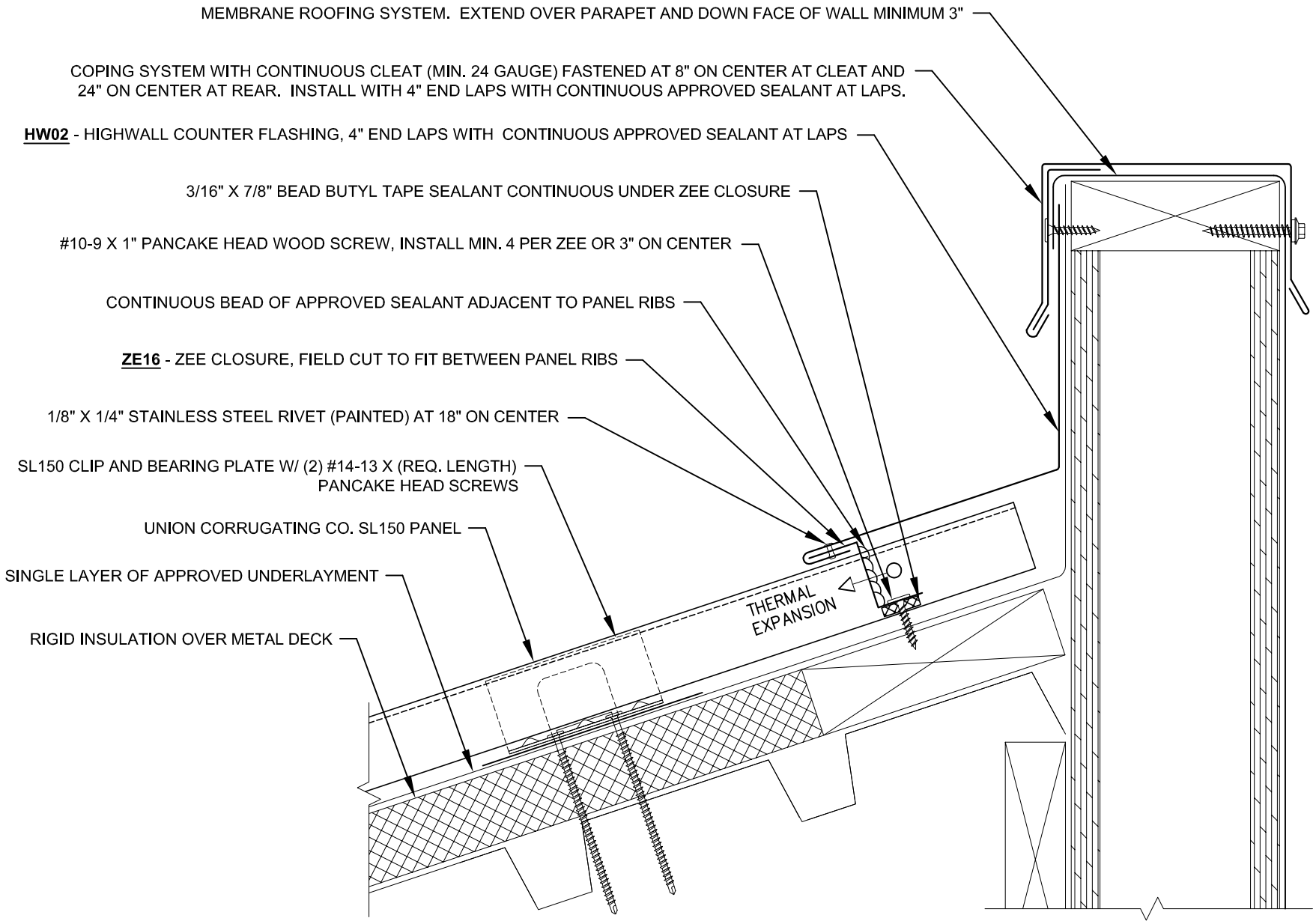
Description: HIGHWALL DETAIL - WALL PANEL W/ SILL

Detail No.: SL150-MD-6.14

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

Description: HIGHWALL DETAIL - PARAPET COPING

Detail No.: SL150-MD-6.20

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:

FILL END OF PANEL RIB W/ APPROVED SEALANT FOLD TAB AROUND RIB FOR CLOSURE

LW01 - LOW WALL FLASHING, 12" END LAPS WITH 2 ROWS OF APPROVED SEALANT AT LAPS

CUT BACK VERTICAL PANEL LEGS AND FIELD FORM PANEL AROUND OFFSET. REFER TO EAVE EXPANSION DETAIL FOR PROPER EXPANSION/CONTRACTION GAP

#14-13 X (REQ. LENGTH) PANCAKE HEAD SCREW AT 8" O.C.

OC01 - CONTINUOUS 24 GAUGE OFFSET CLEAT SET IN CONTINUOUS 3/16" X 7/8" BUTYL TAPE SEALANT

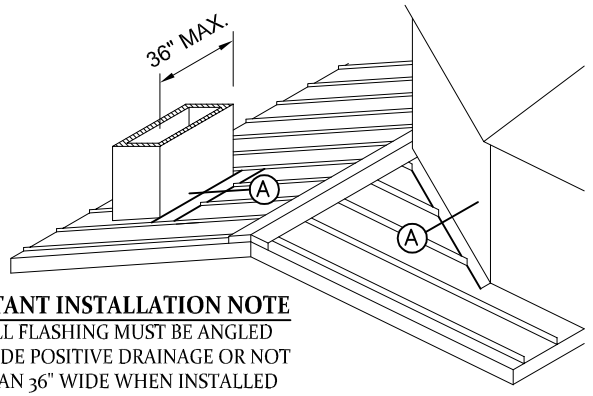
STRIP IN LOW WALL FLASHING WITH FIELD COURSE OF APPROVED UNDERLAYMENT

UNION CORRUGATING CO. SL150 PANEL

SL150 CLIP AND BEARING PLATE WITH (2) #14-13 X (REQ. LENGTH) PANCAKE HEAD SCREWS

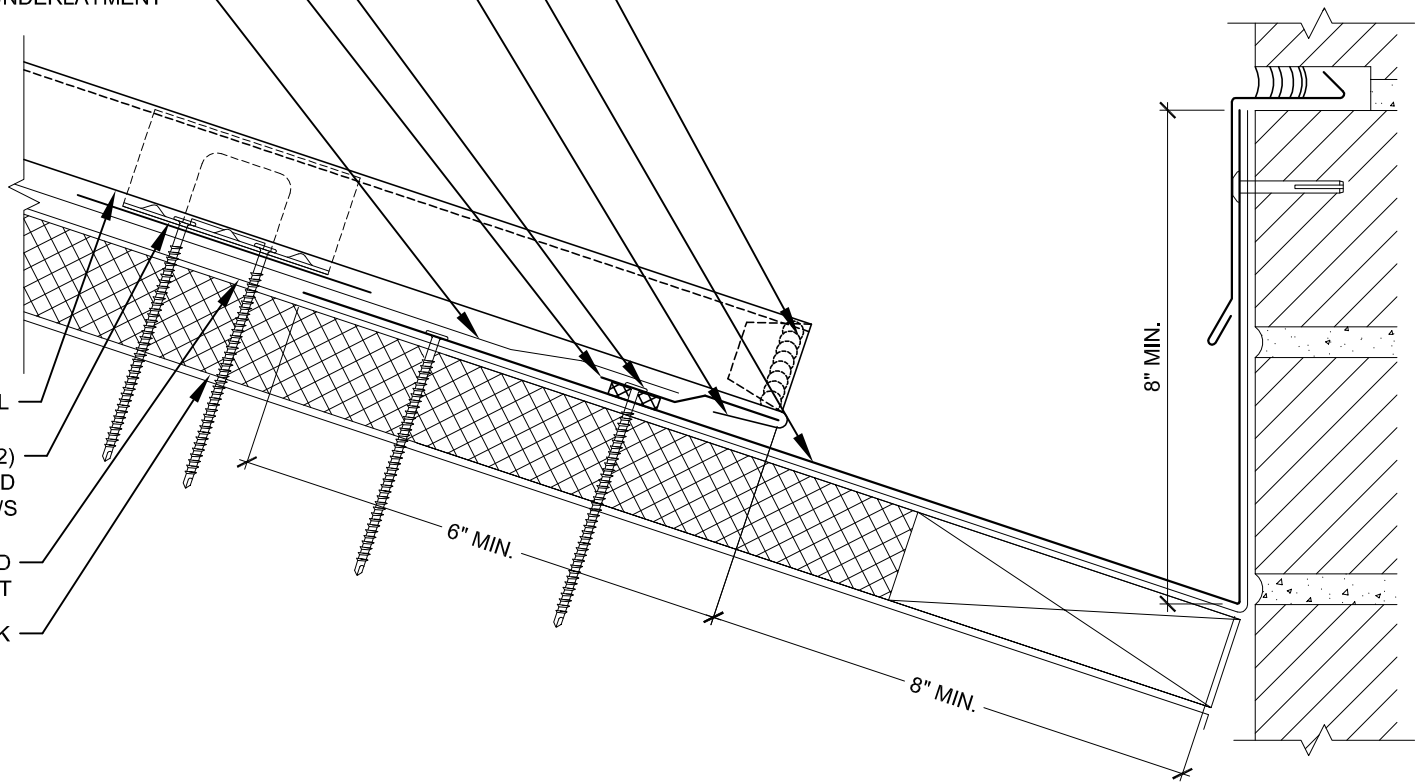
SINGLE LAYER OF APPROVED UNDERLAYMENT

RIGID INSULATION OVER METAL DECK



IMPORTANT INSTALLATION NOTE

LOW WALL FLASHING MUST BE ANGLED TO PROVIDE POSITIVE DRAINAGE OR NOT MORE THAN 36" WIDE WHEN INSTALLED PERPENDICULAR TO SLOPE (SEE 'A').



UNION CORRUGATING COMPANY

Description: VALLEY WALL DETAIL

Detail No.: SL150-MD-6.30

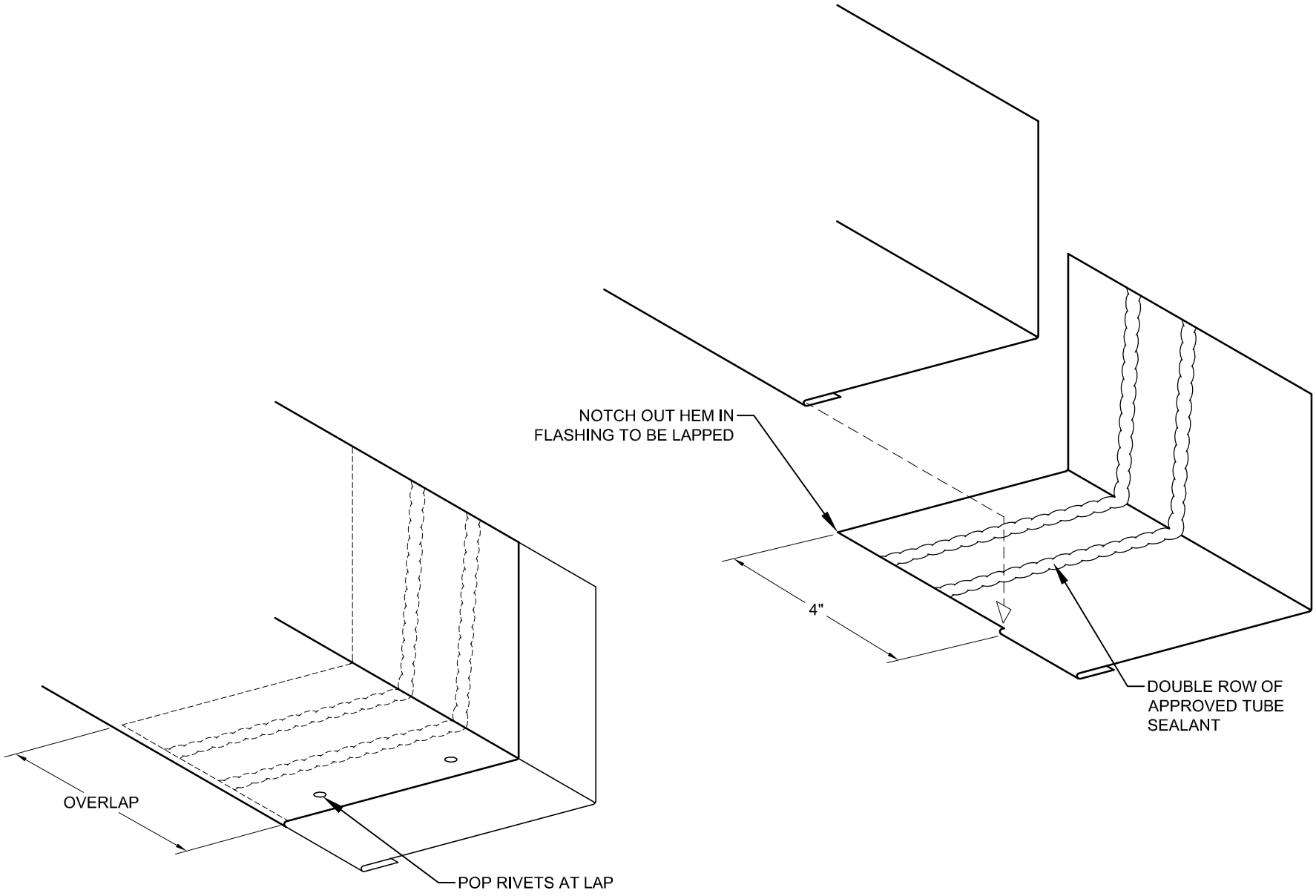
Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Details and instructions subject to change without notice. Contact Union Corrugating Company for specific project details.

2016-0301



UNION CORRUGATING COMPANY

Description:

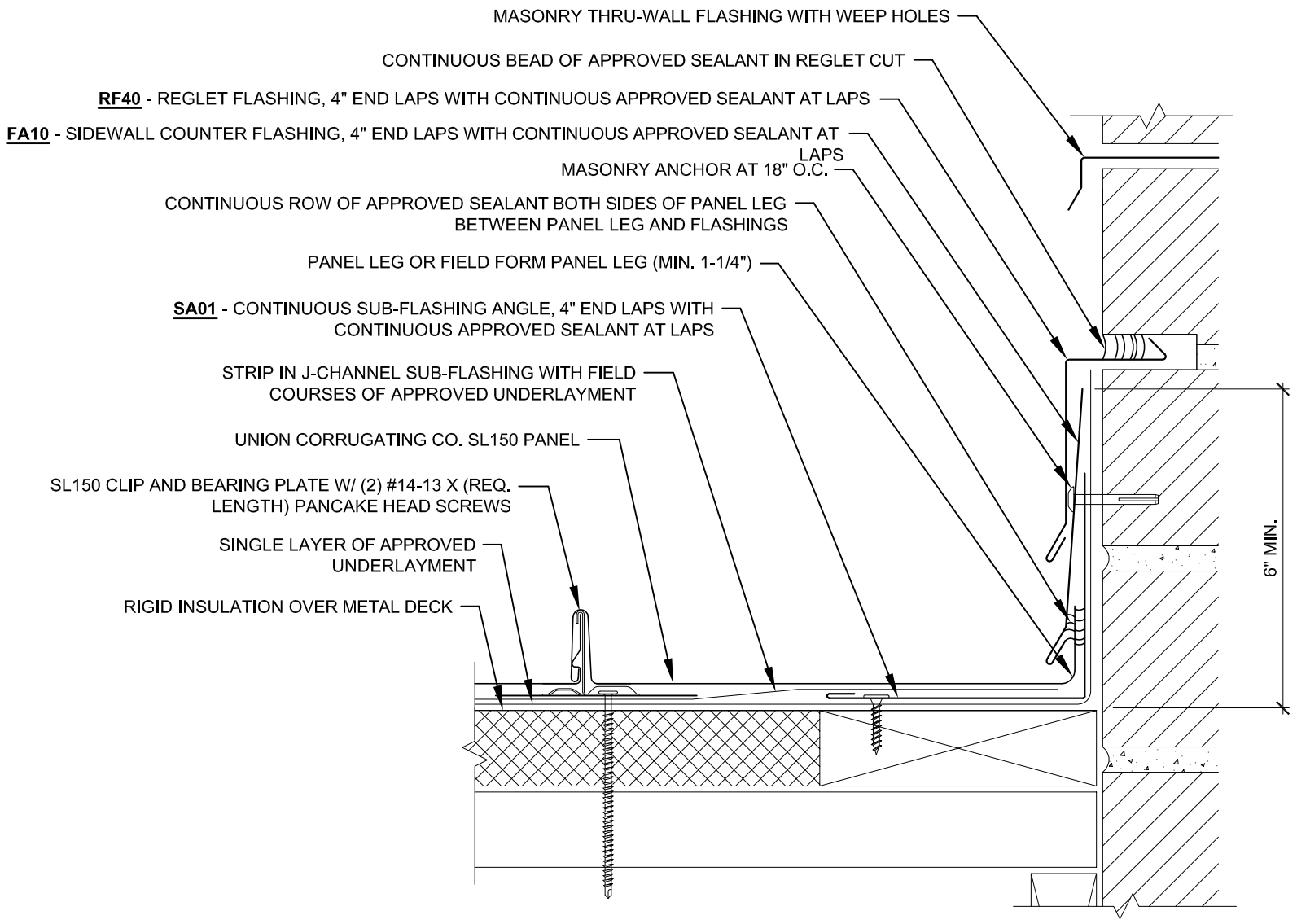
HIGHWALL LAP DETAIL

Detail No.:
SL150-6.90

Substrate:

Project Name:

Location:



UNION CORRUGATING COMPANY

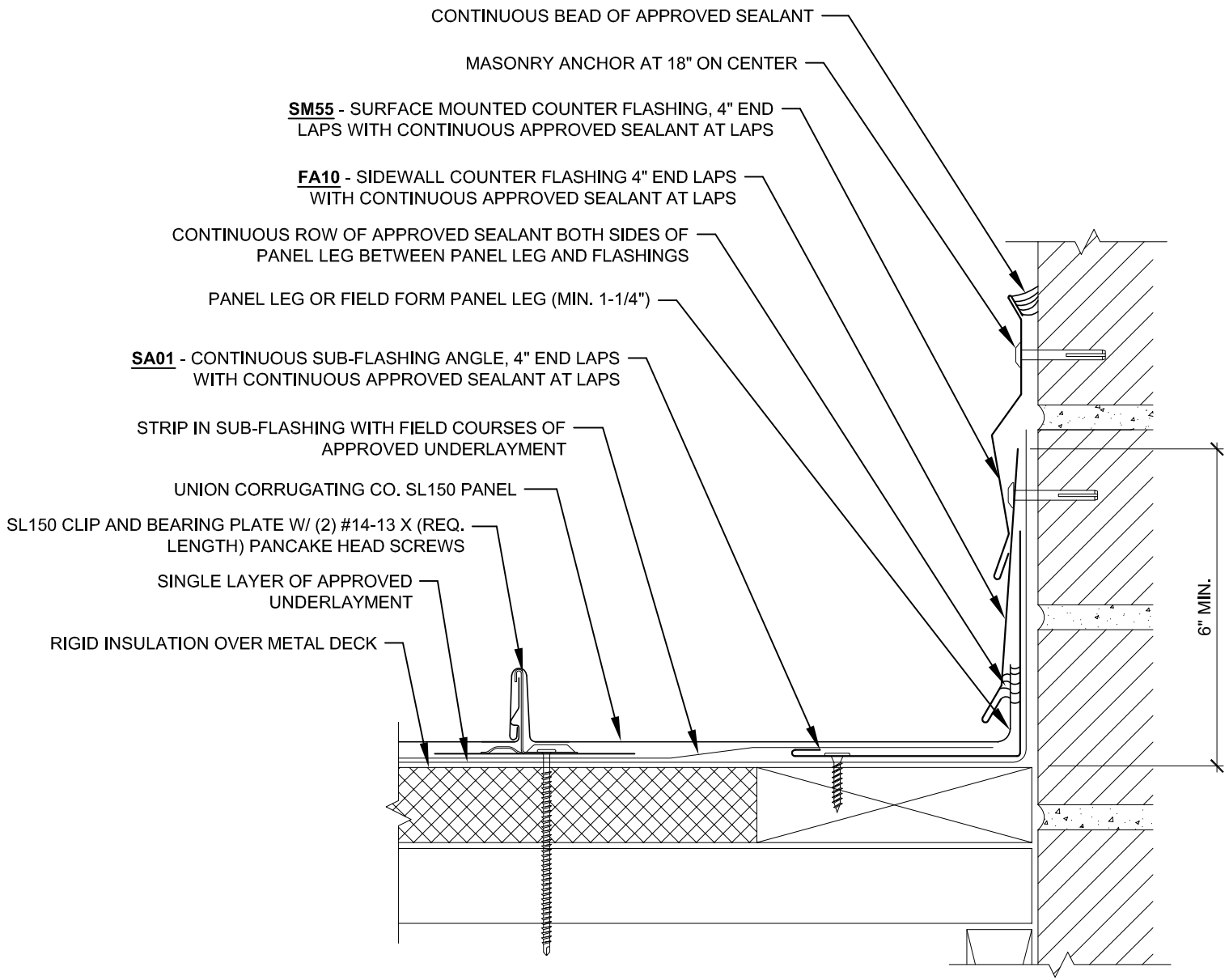
Description: SIDEWALL DETAIL - REGLET

Detail No.: SL150-MD-7.11

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

Description:

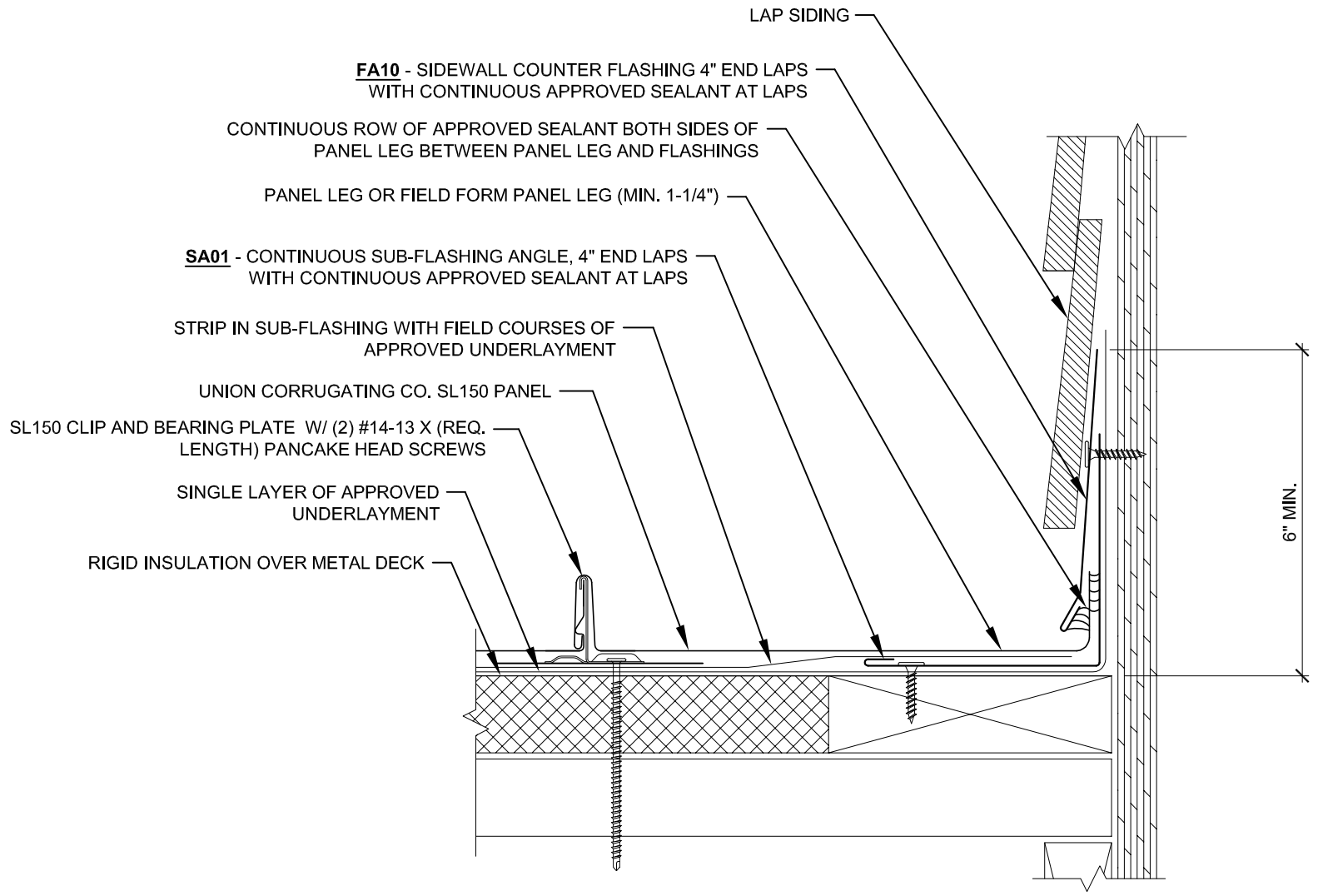
SIDEWALL DETAIL - SURFACE MOUNT

Detail No.: SL150-MD-7.12

Substrate: RIGID INSULATION OVER METAL DECK

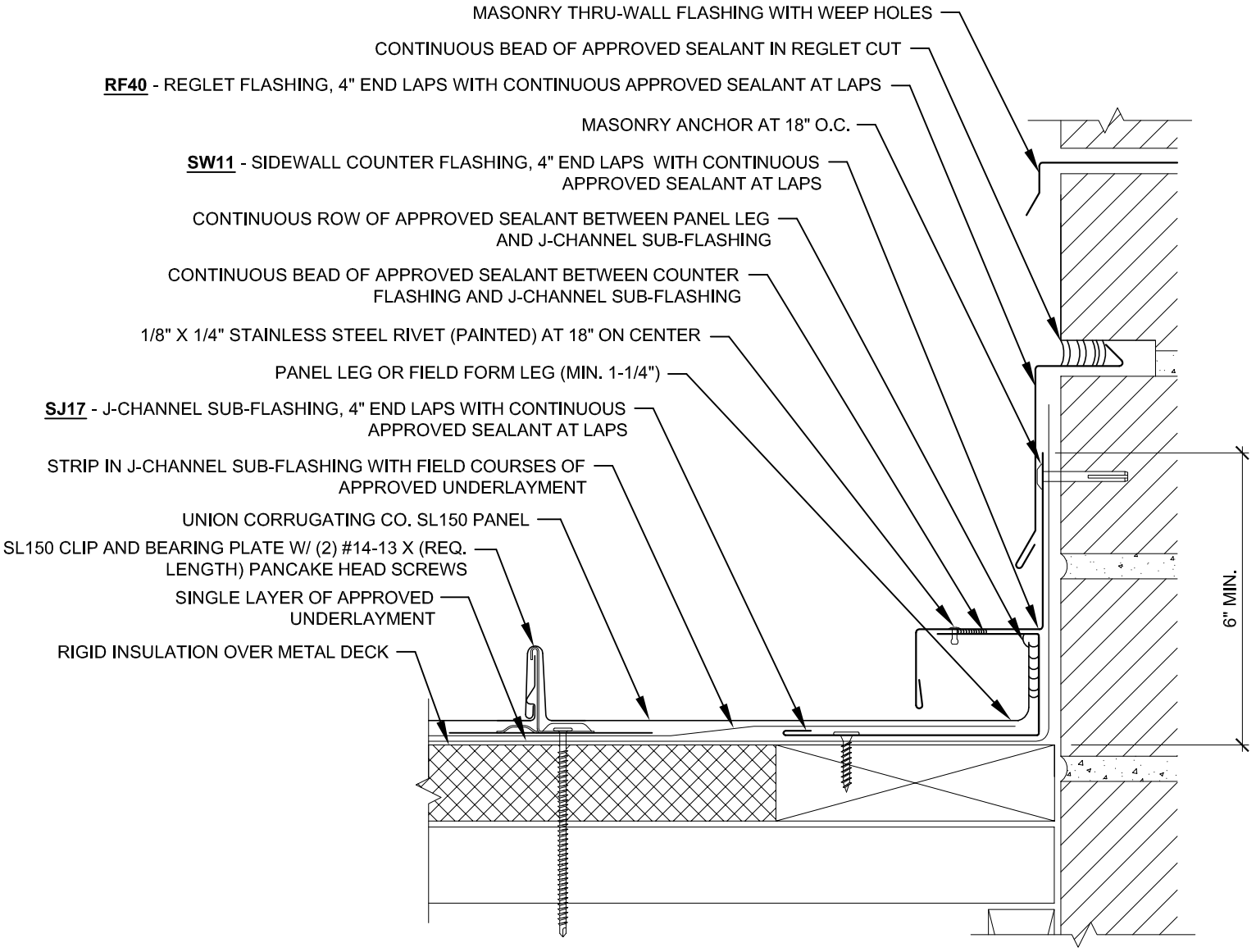
Project Name:

Location:



UNION CORRUGATING COMPANY

Description: SIDEWALL DETAIL - WOOD FRAMING & SIDING		Detail No.: SL150-MD-7.13
Substrate: RIGID INSULATION OVER METAL DECK	Project Name: Location:	



UNION CORRUGATING COMPANY

Description:

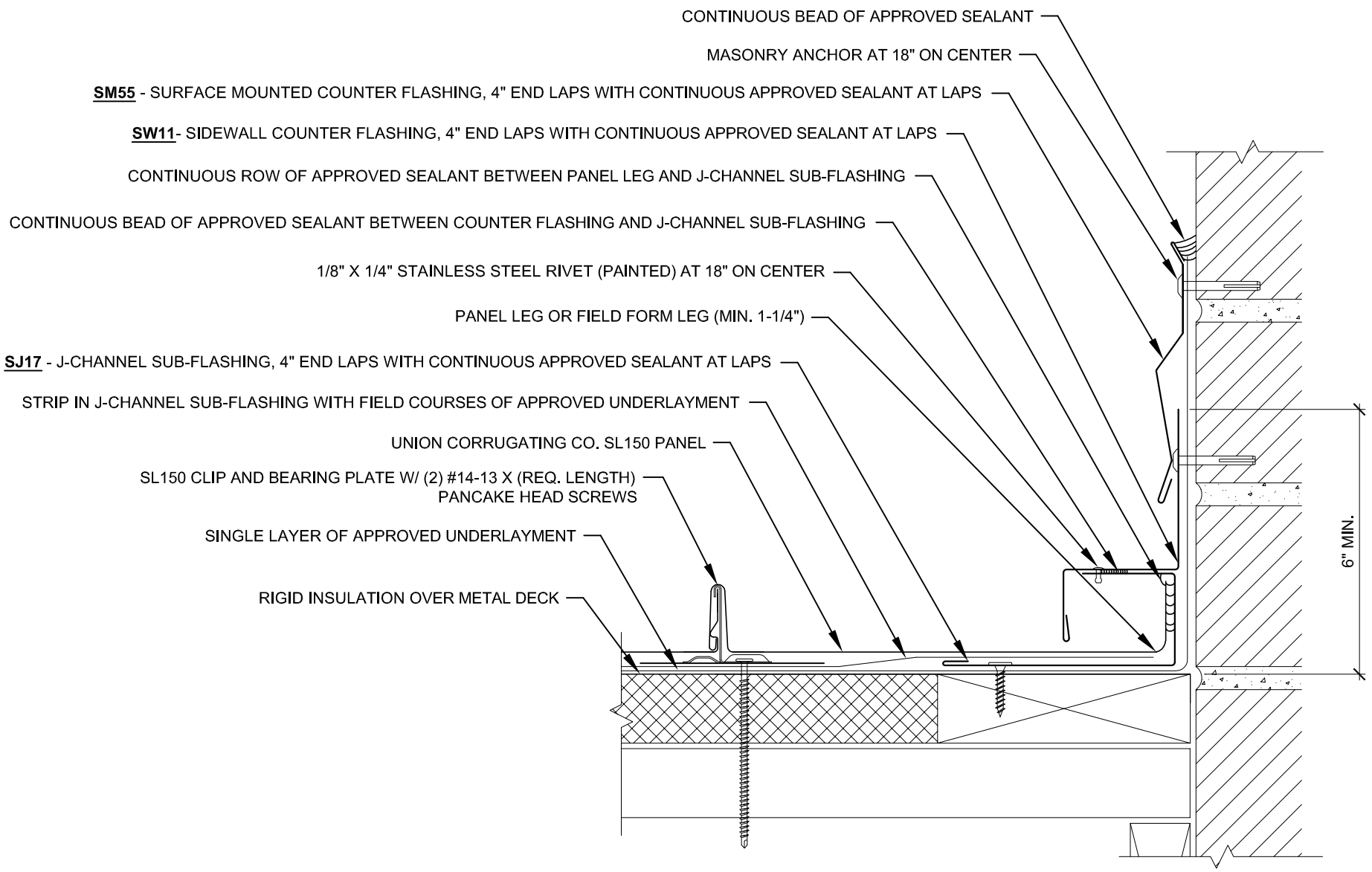
SIDEWALL DETAIL - REGLET

Detail No.: SL150-MD-7.21

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

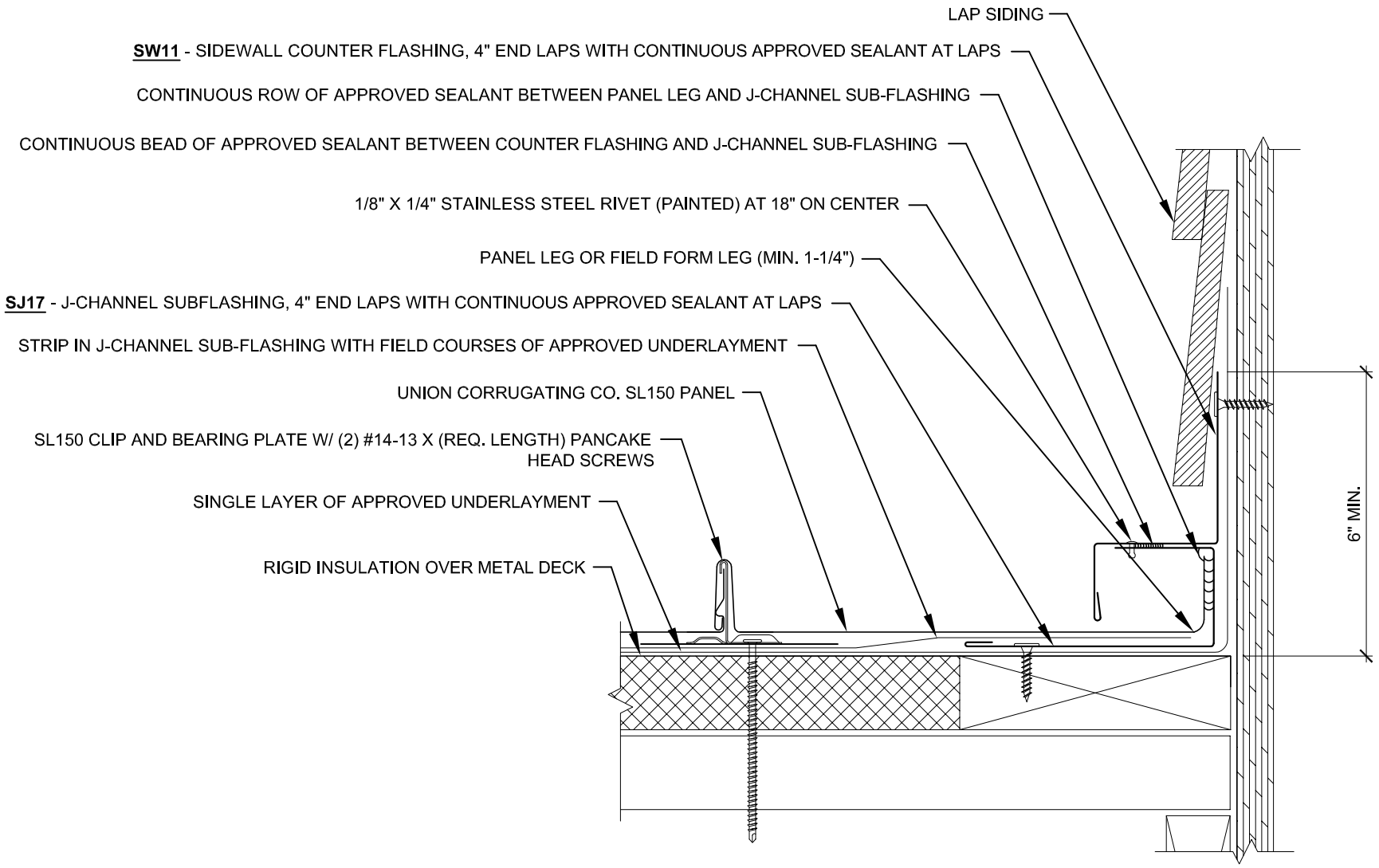
Description: SIDEWALL DETAIL - SURFACE MOUNT

Detail No.: SL150-MD-7.22

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

Description: SIDEWALL DETAIL - WOOD FRAMING & SIDING

Detail No.: SL150-MD-7.23

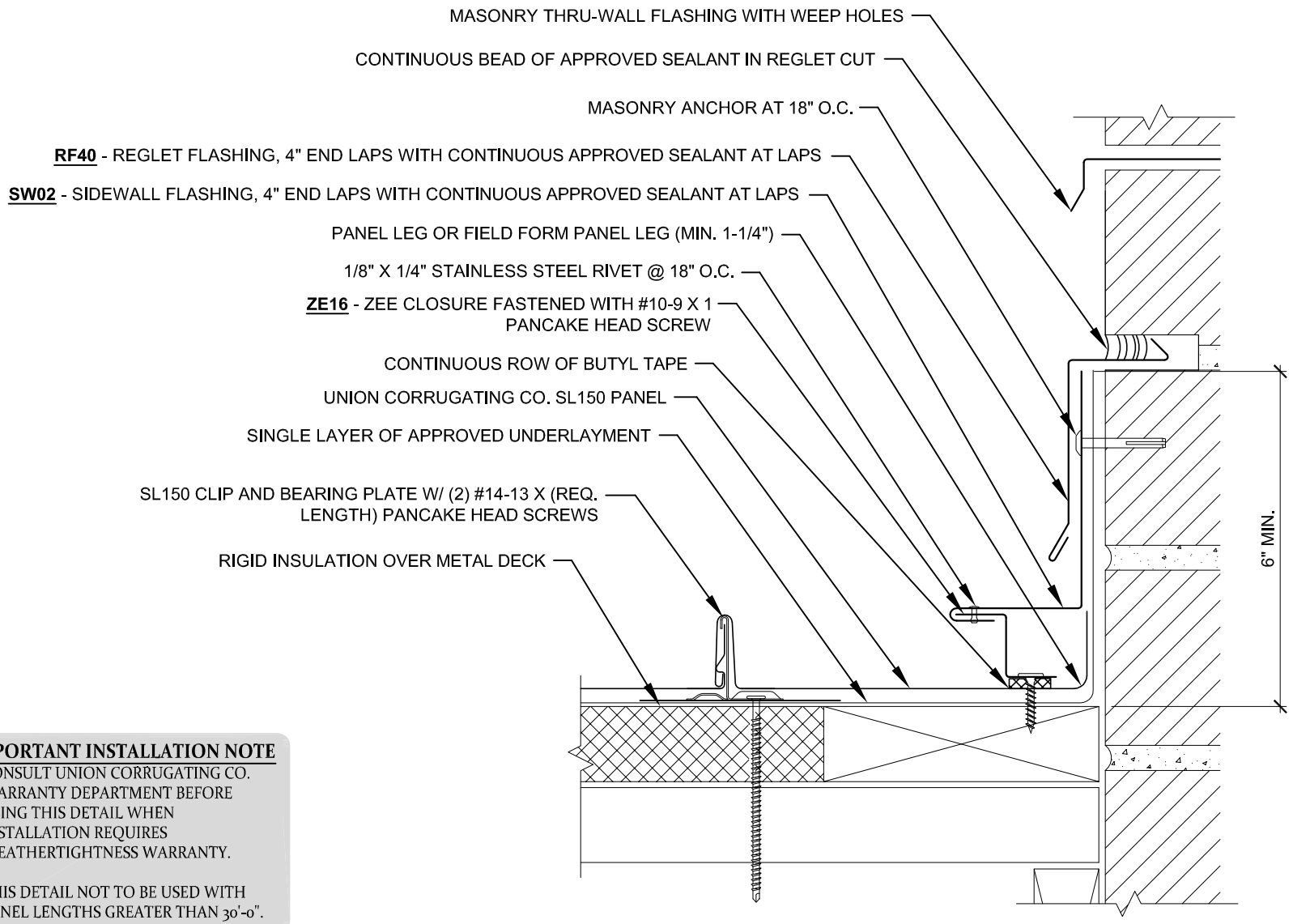
Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:

Details and instructions subject to change without notice. Contact Union Corrugating Company for specific project details.

2016-0301



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".

UNION CORRUGATING COMPANY

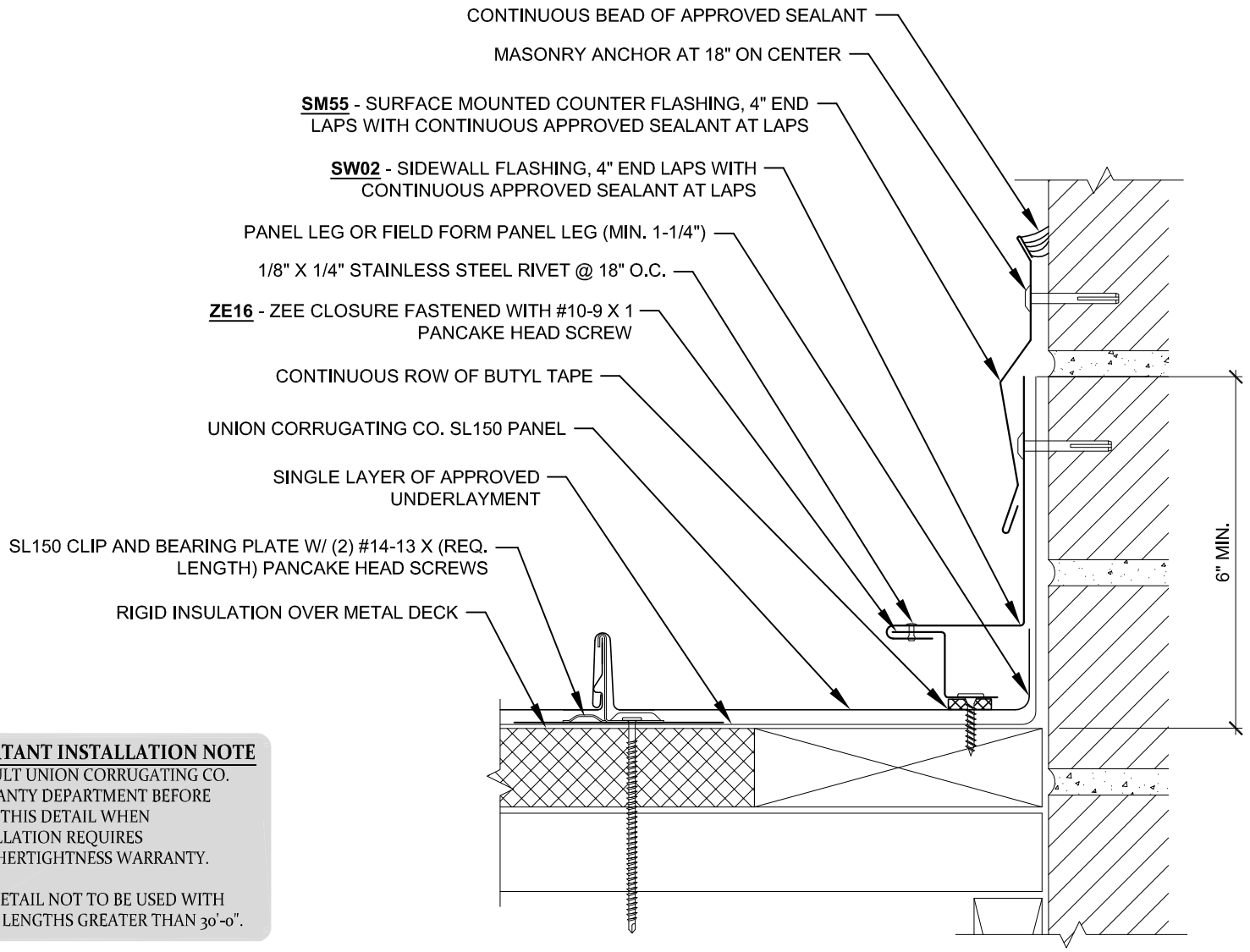
Description: SIDEWALL W/ ZEE DETAIL - REGLET

Detail No.: SL150-MD-7.31

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".

UNION CORRUGATING COMPANY

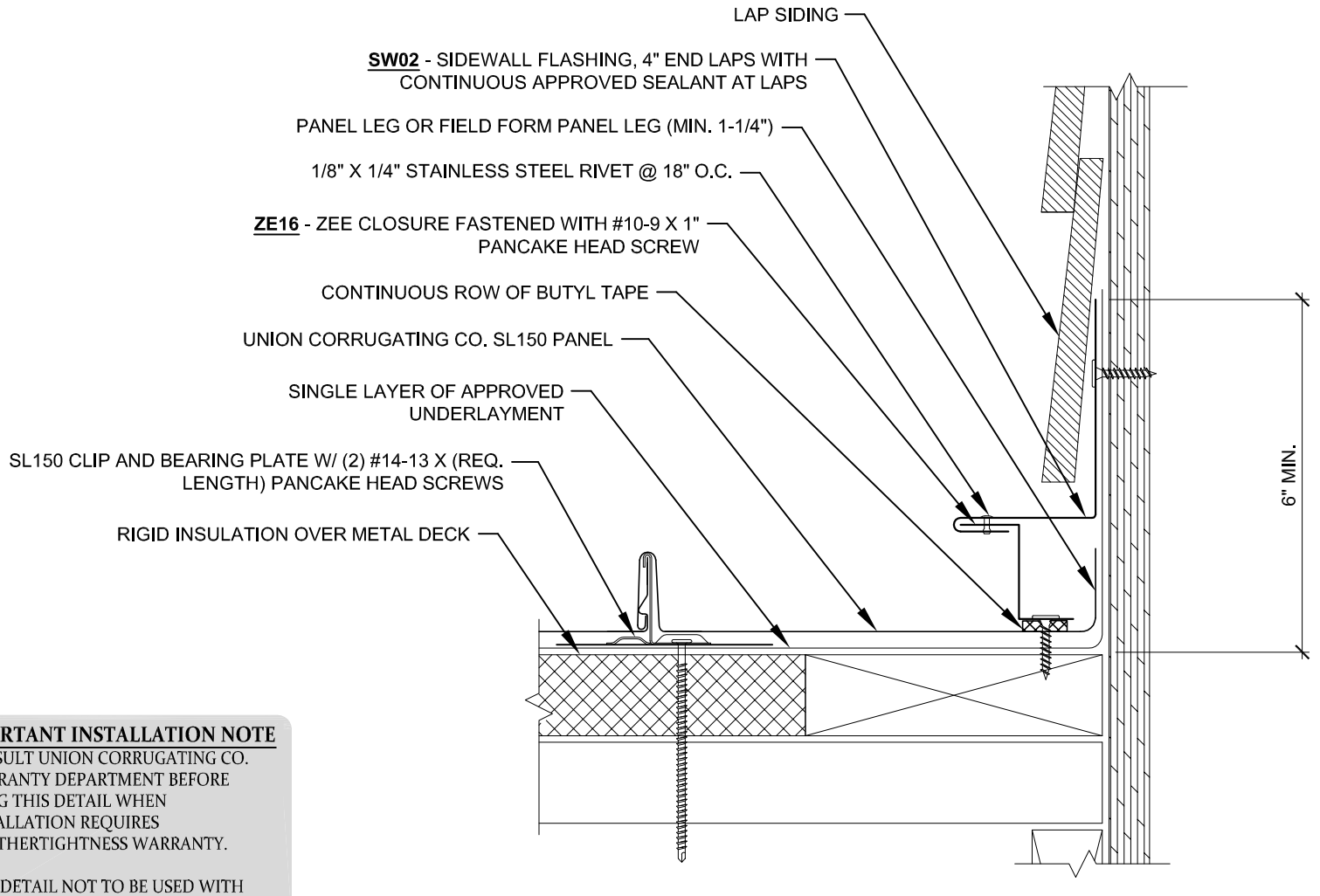
Description: SIDEWALL W/ ZEE DETAIL - SURFACE MOUNT

Detail No.: SL150-MD-7.32

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



IMPORTANT INSTALLATION NOTE

- CONSULT UNION CORRUGATING CO. WARRANTY DEPARTMENT BEFORE USING THIS DETAIL WHEN INSTALLATION REQUIRES WEATHERTIGHTNESS WARRANTY.
- THIS DETAIL NOT TO BE USED WITH PANEL LENGTHS GREATER THAN 30'-0".

UNION CORRUGATING COMPANY

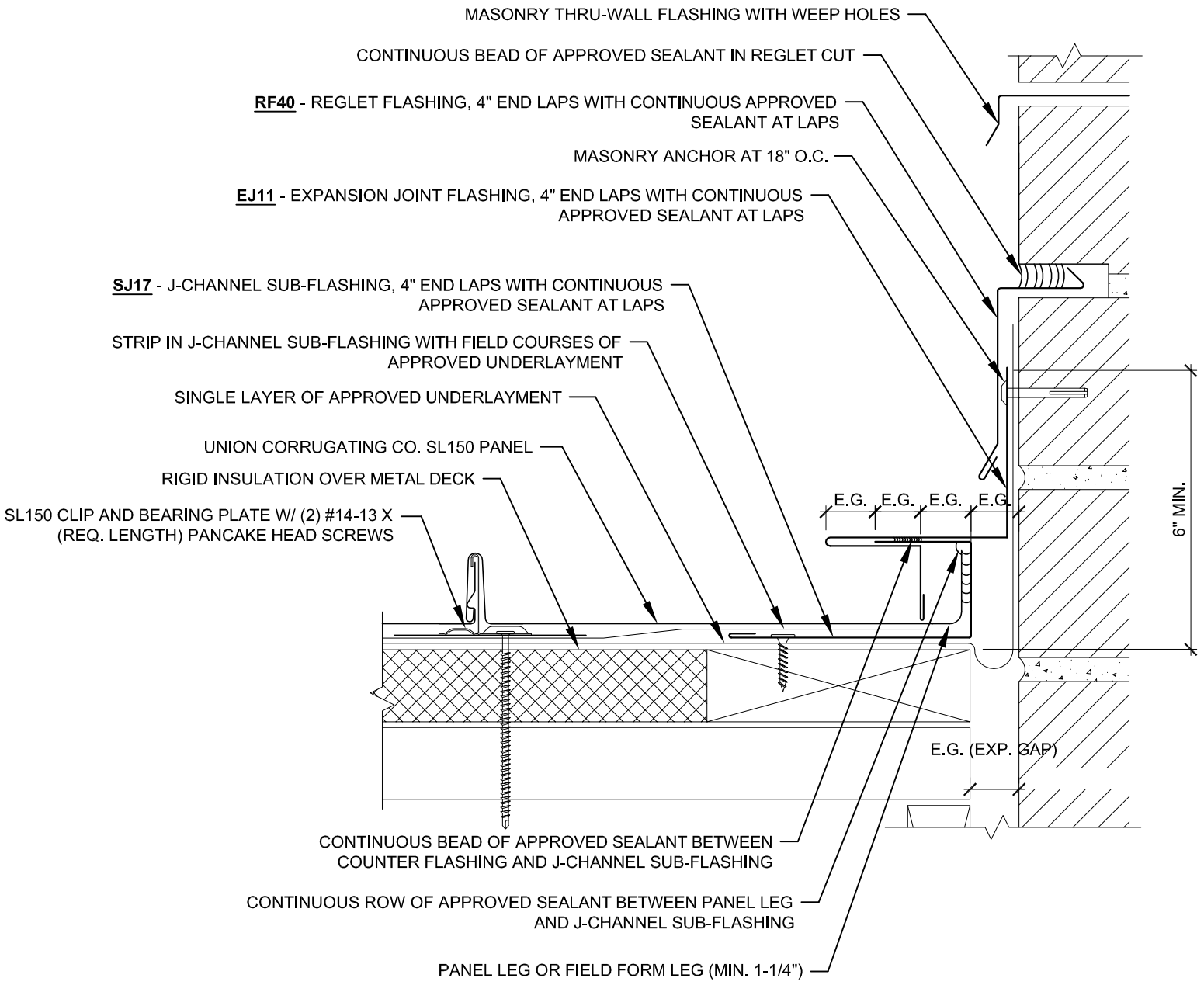
Description: SIDEWALL W/ ZEE - WOOD FRAMING & SIDING

Detail No.: SL150-MD-7.33

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

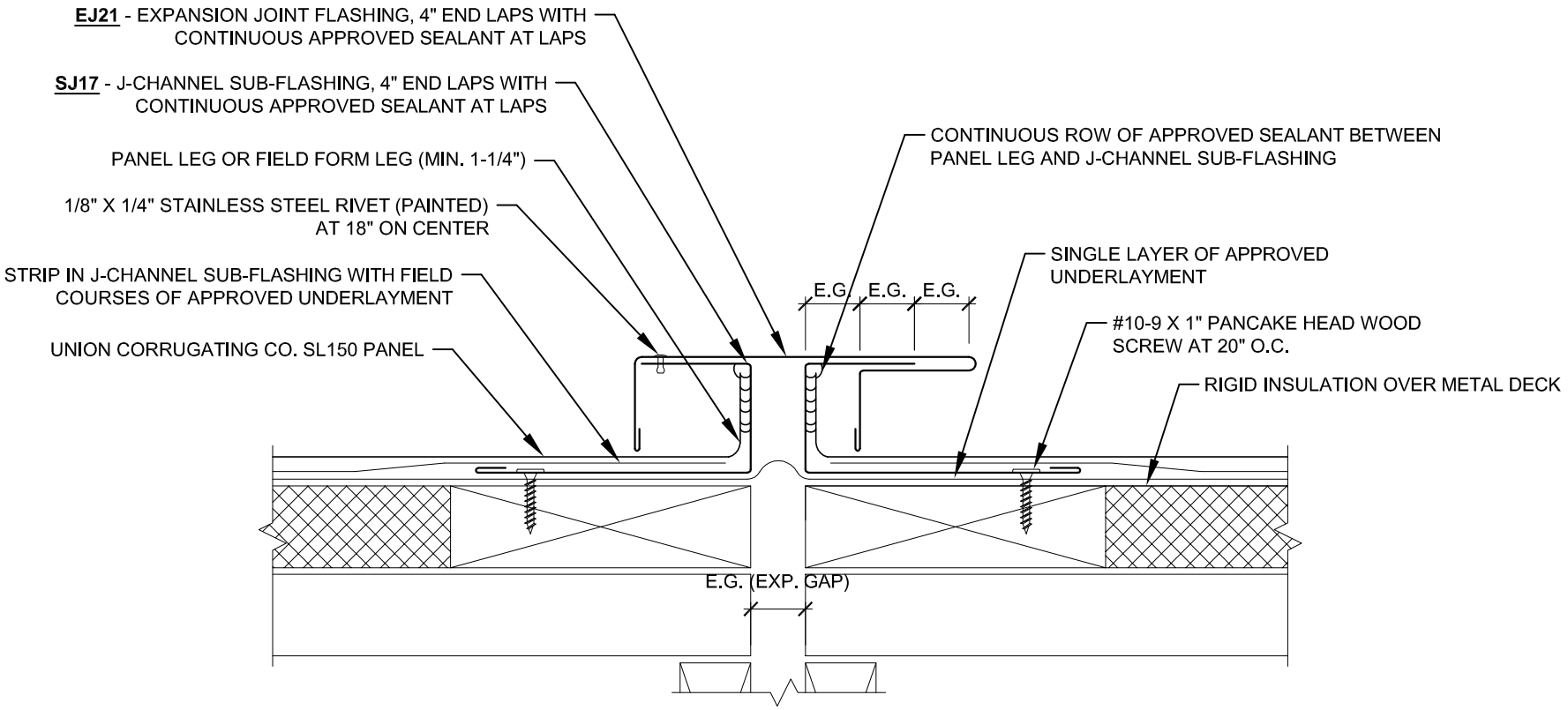
Description: SIDEWALL EXPANSION JOINT DETAIL

Detail No.: SL150-MD-7.40

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

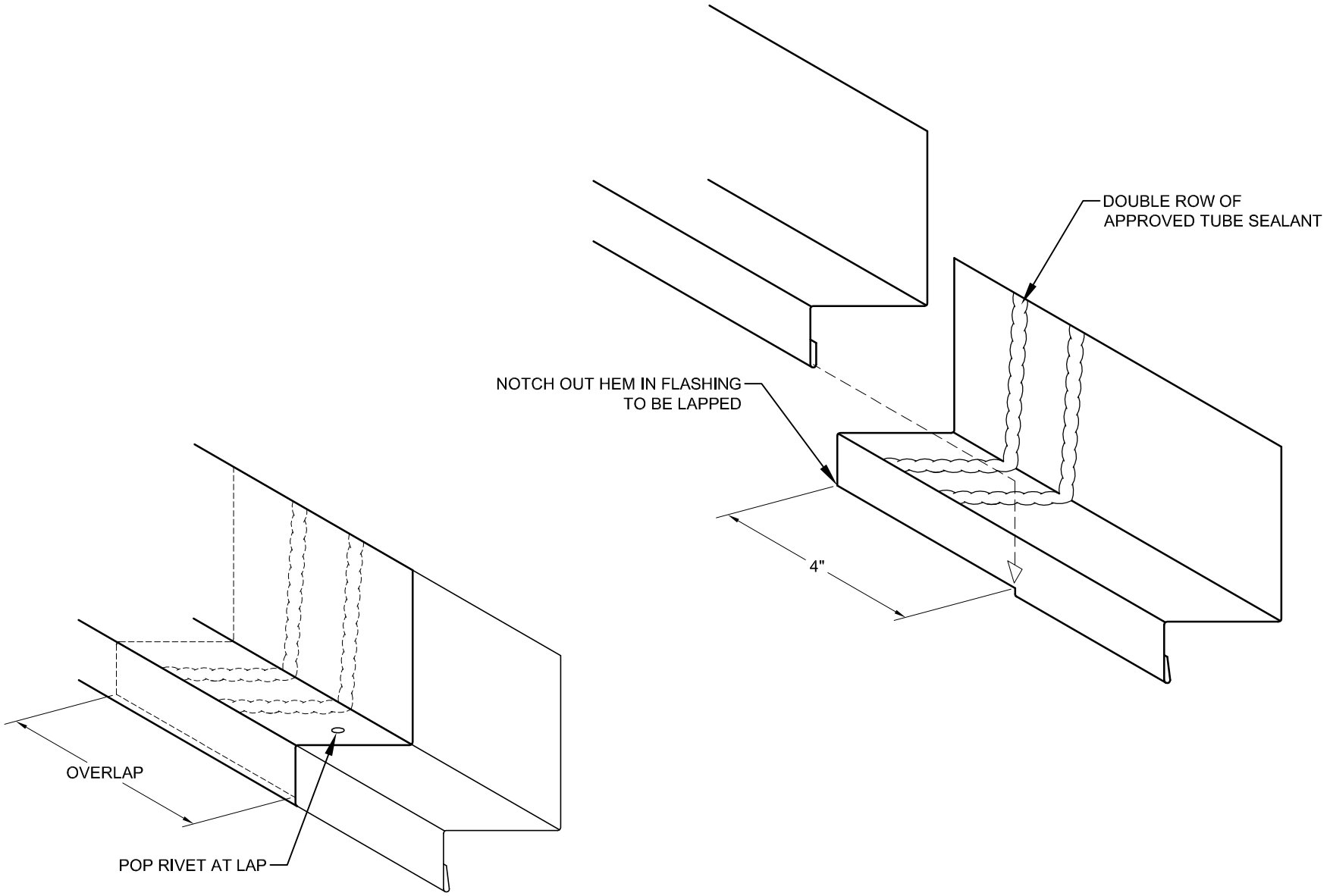
Description: EXPANSION JOINT (MID-ROOF)

Detail No.: SL150-MD-7.50

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

Description: SIDEWALL LAP DETAIL

Detail No.: SL150-7.90

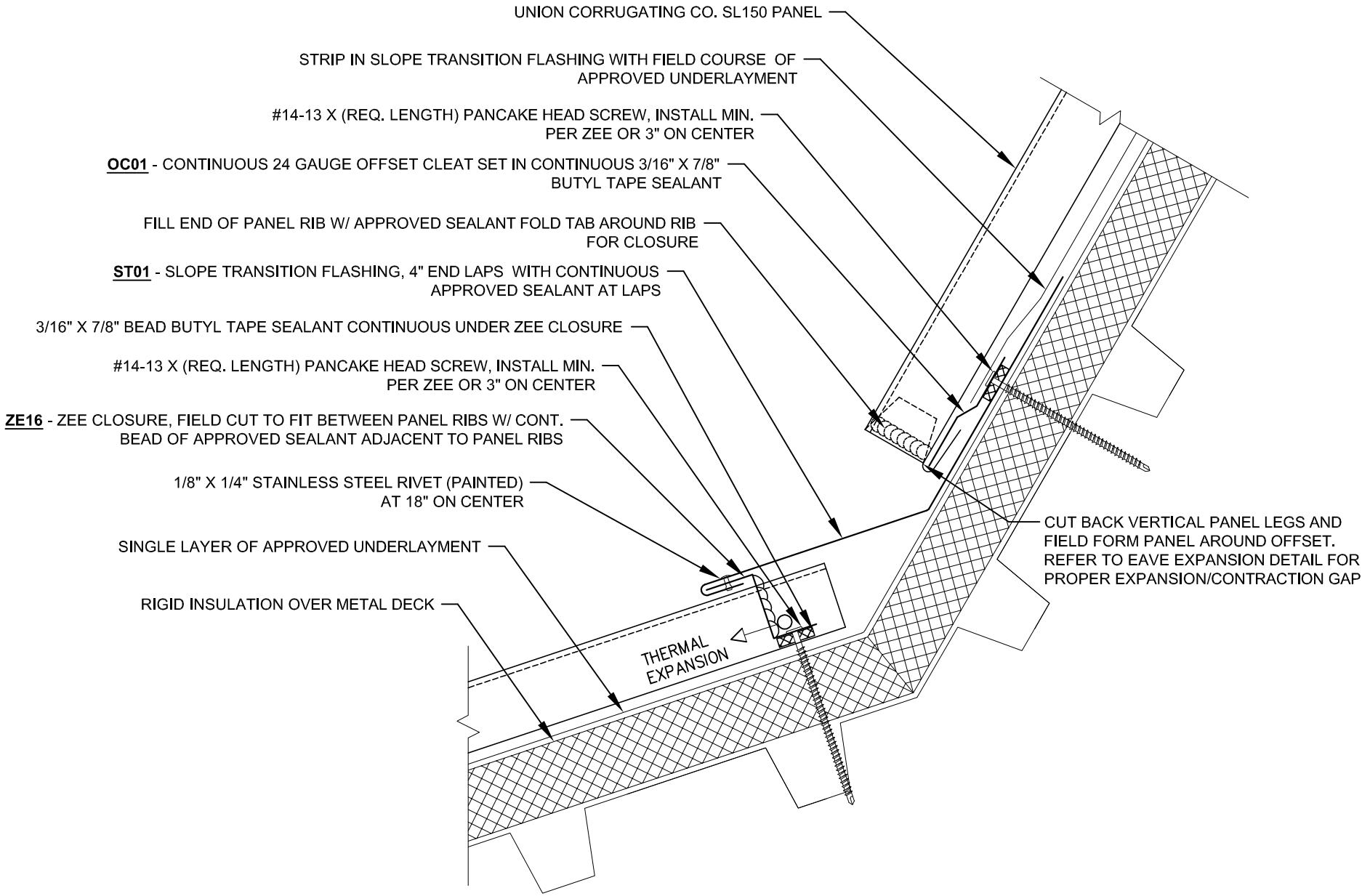
Substrate:

Project Name:

Location:

Details and instructions subject to change without notice. Contact Union Corrugating Company for specific project details.

2016-0301



UNION CORRUGATING COMPANY

Description:

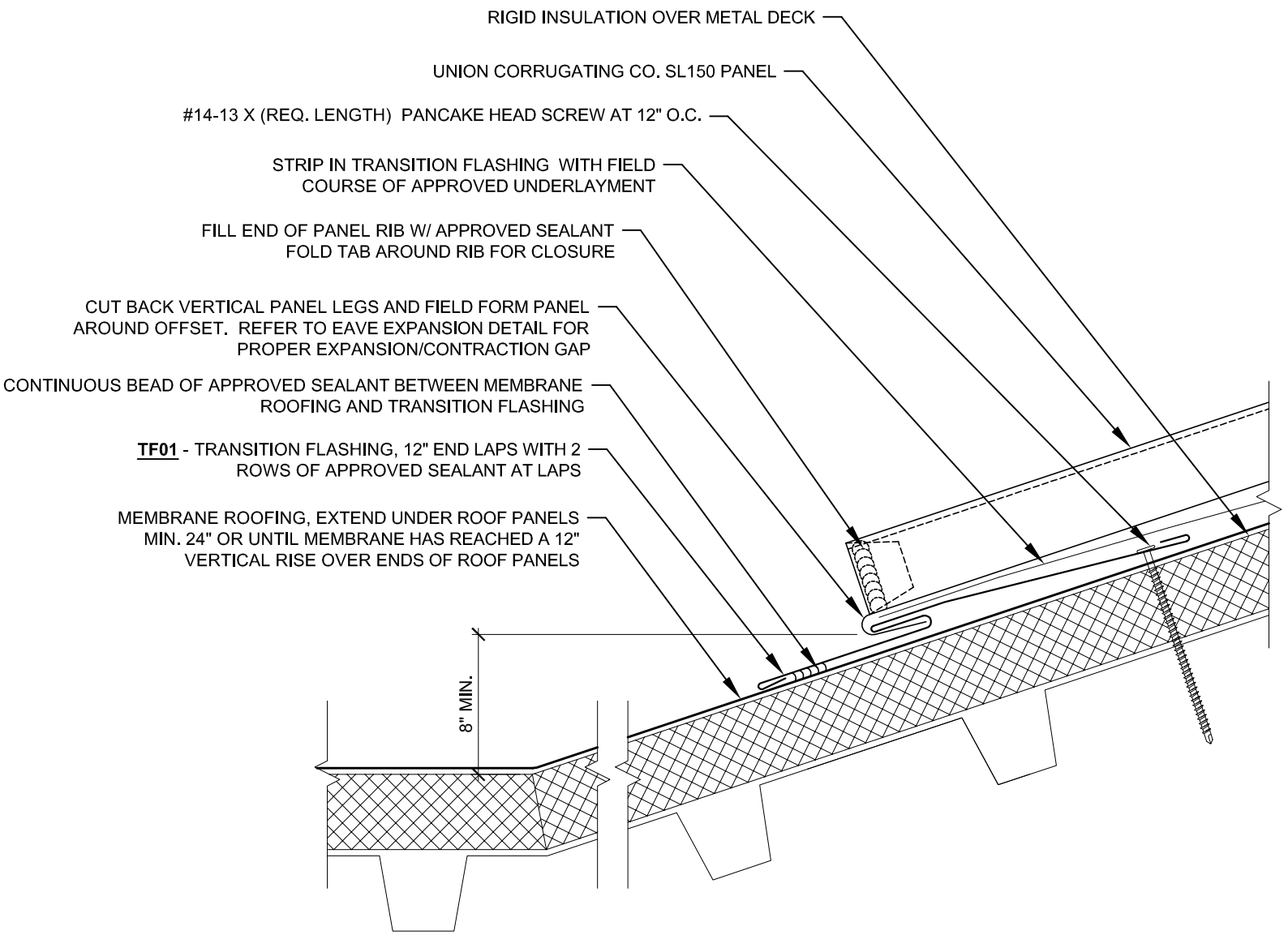
SLOPE TRANSITION DETAIL

Detail No.: SL150-MD-8.10

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

Description: TRANSITION AT MEMBRANE ROOFING

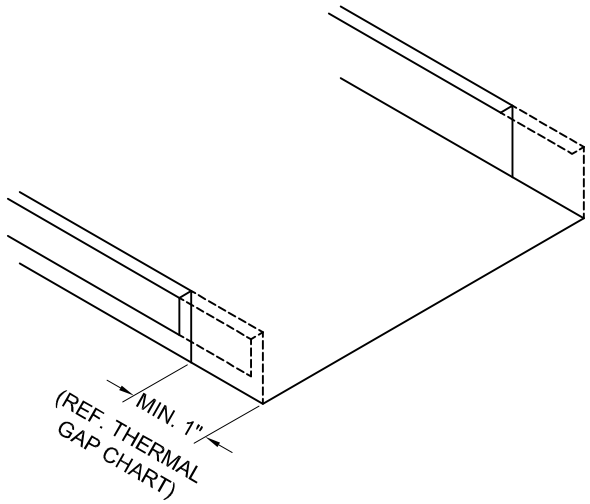
Detail No.: SL150-MD-8.20

Substrate: RIGID INSULATION OVER METAL DECK

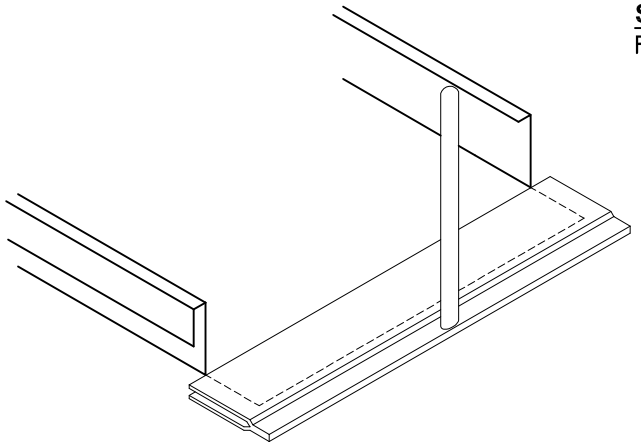
Project Name:

Location:

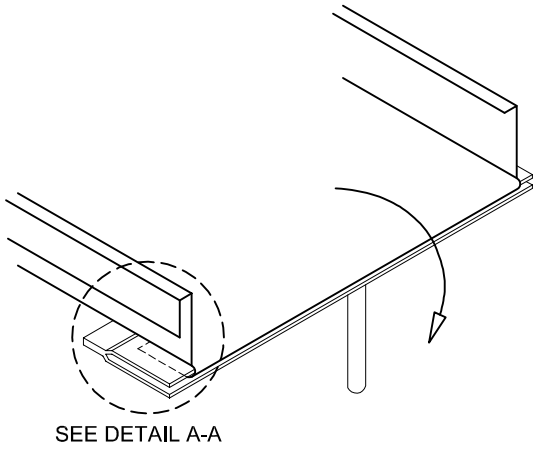
STEP 1: FIELD NOTCH RIBS AND REMOVE

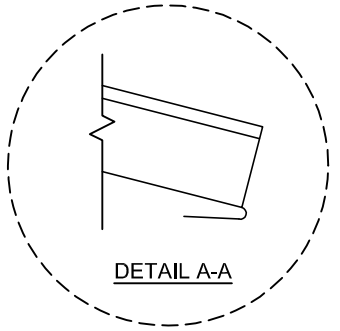


STEP 2: ENGAGE PANEL HEMMING TOOL OVER FLAT PART OF PANEL TO ACCEPT OFFSET CLEAT



STEP 3: BEND TO FORM OPEN HEM





UNION CORRUGATING COMPANY

Description: FIELD HEMMING PANEL END

Detail No.: SL150-10.10

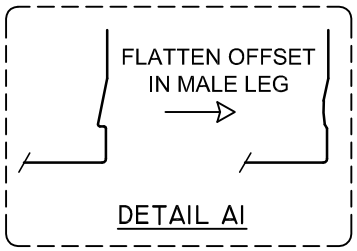
Substrate:

Project Name:

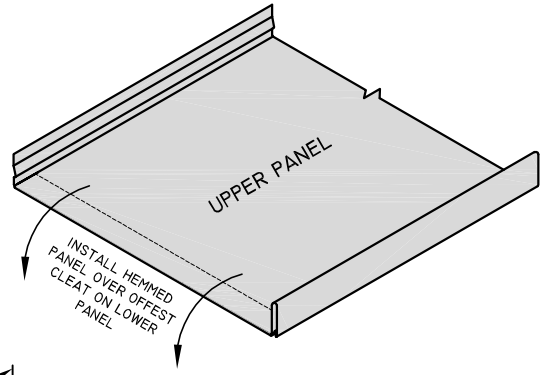
Location:

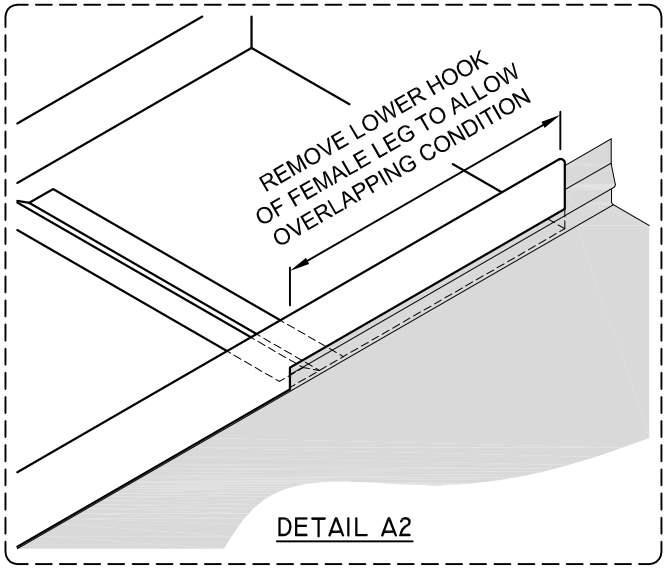
Details and instructions subject to change without notice. Contact Union Corrugating Company for specific project details.

2016-0301

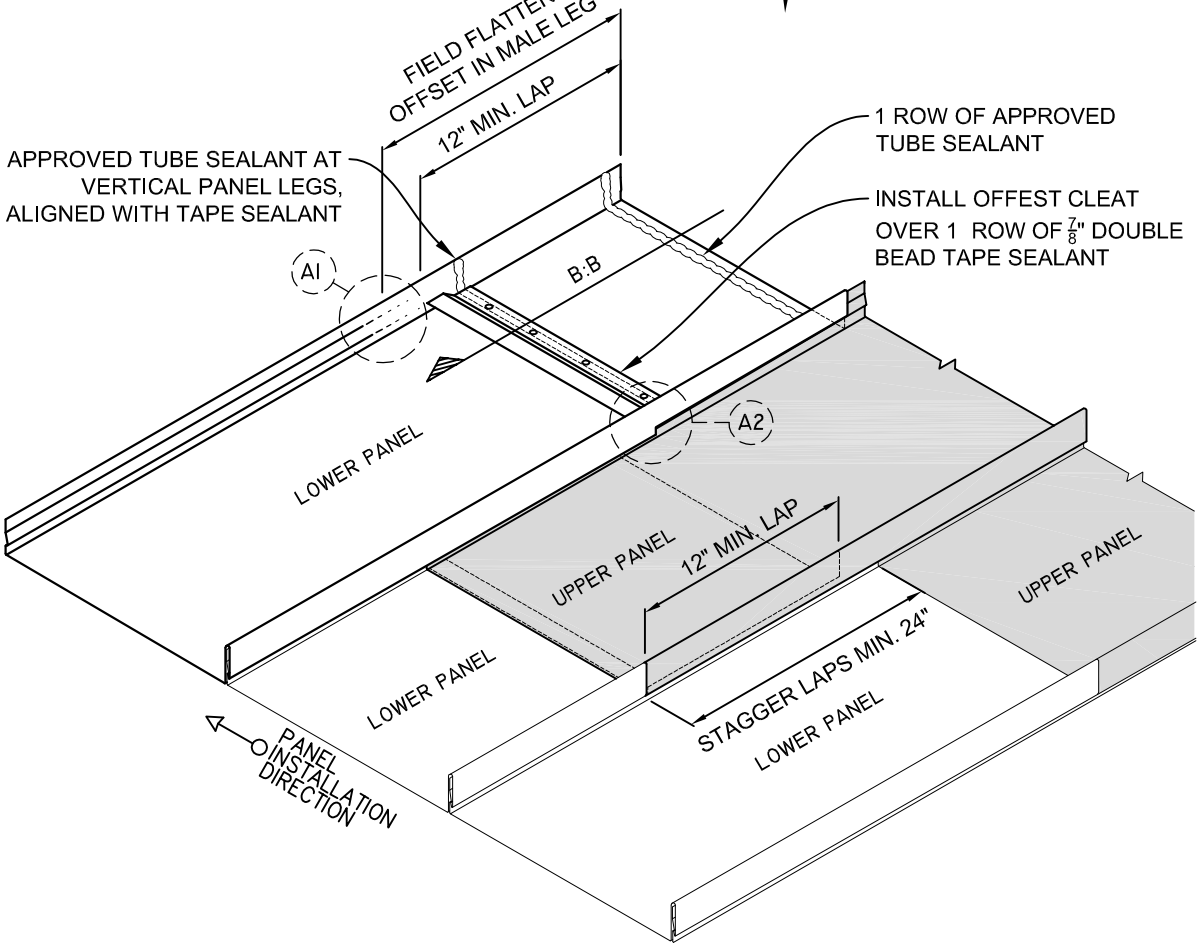


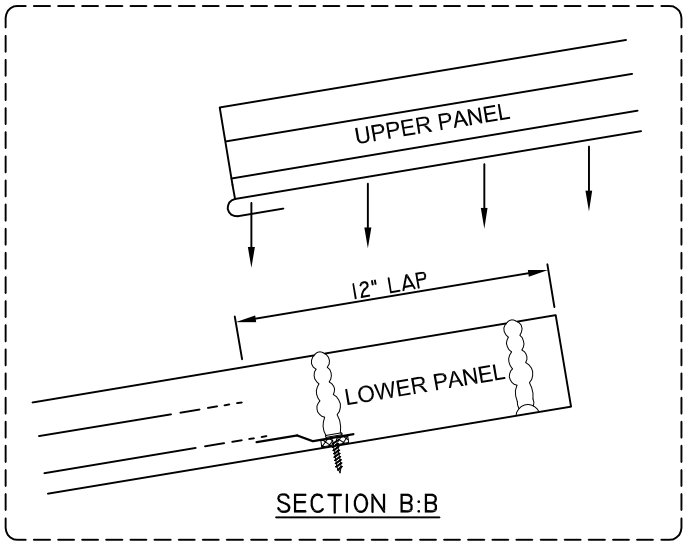
DETAIL AI





DETAIL A2





SECTION B:B

UNION CORRUGATING COMPANY

Description:

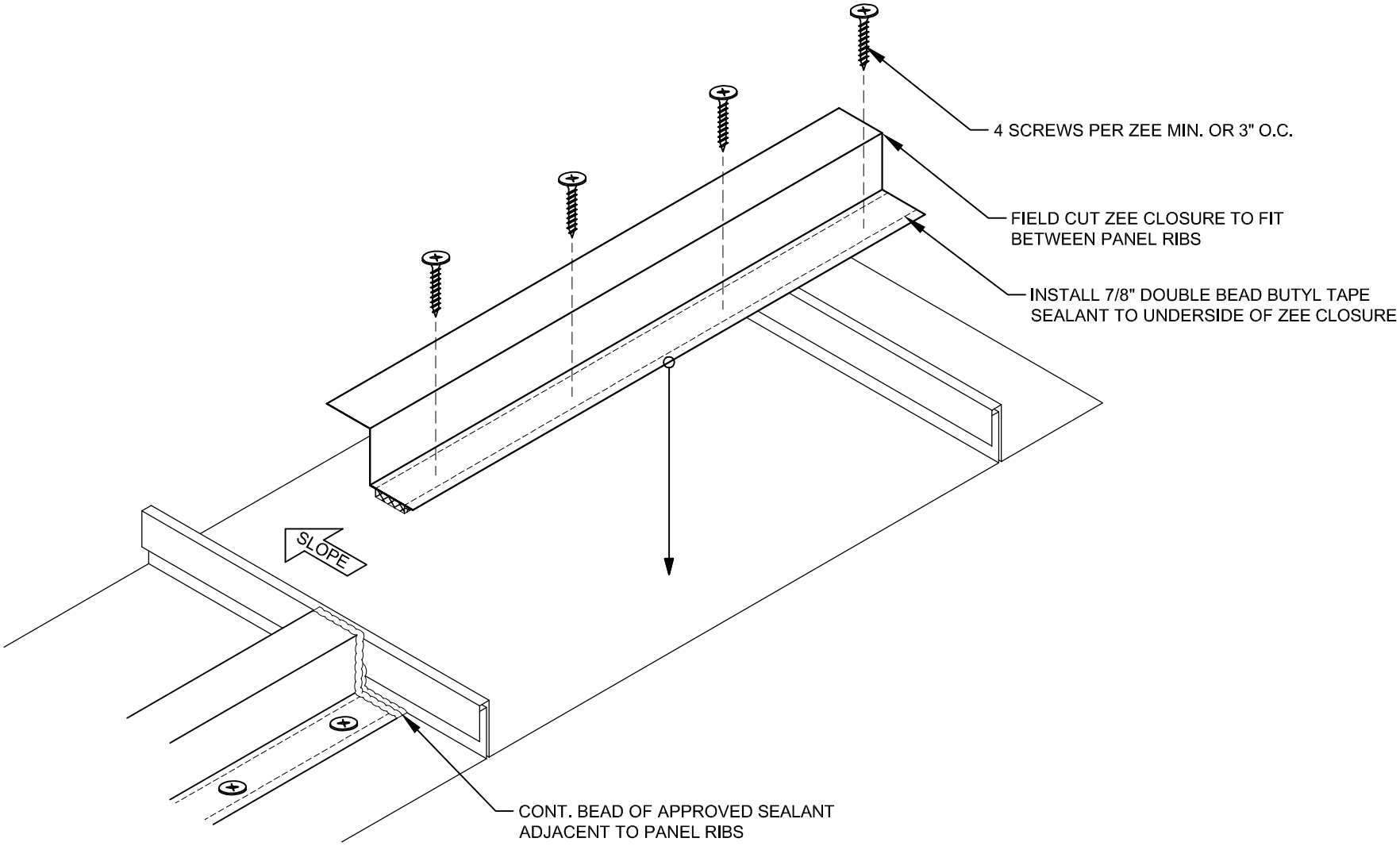
PANEL LAP DETAIL - STEEP SLOPE

Detail No.: SL150-LAP-10.15

Substrate:

Project Name:

Location:



UNION CORRUGATING COMPANY

Description:

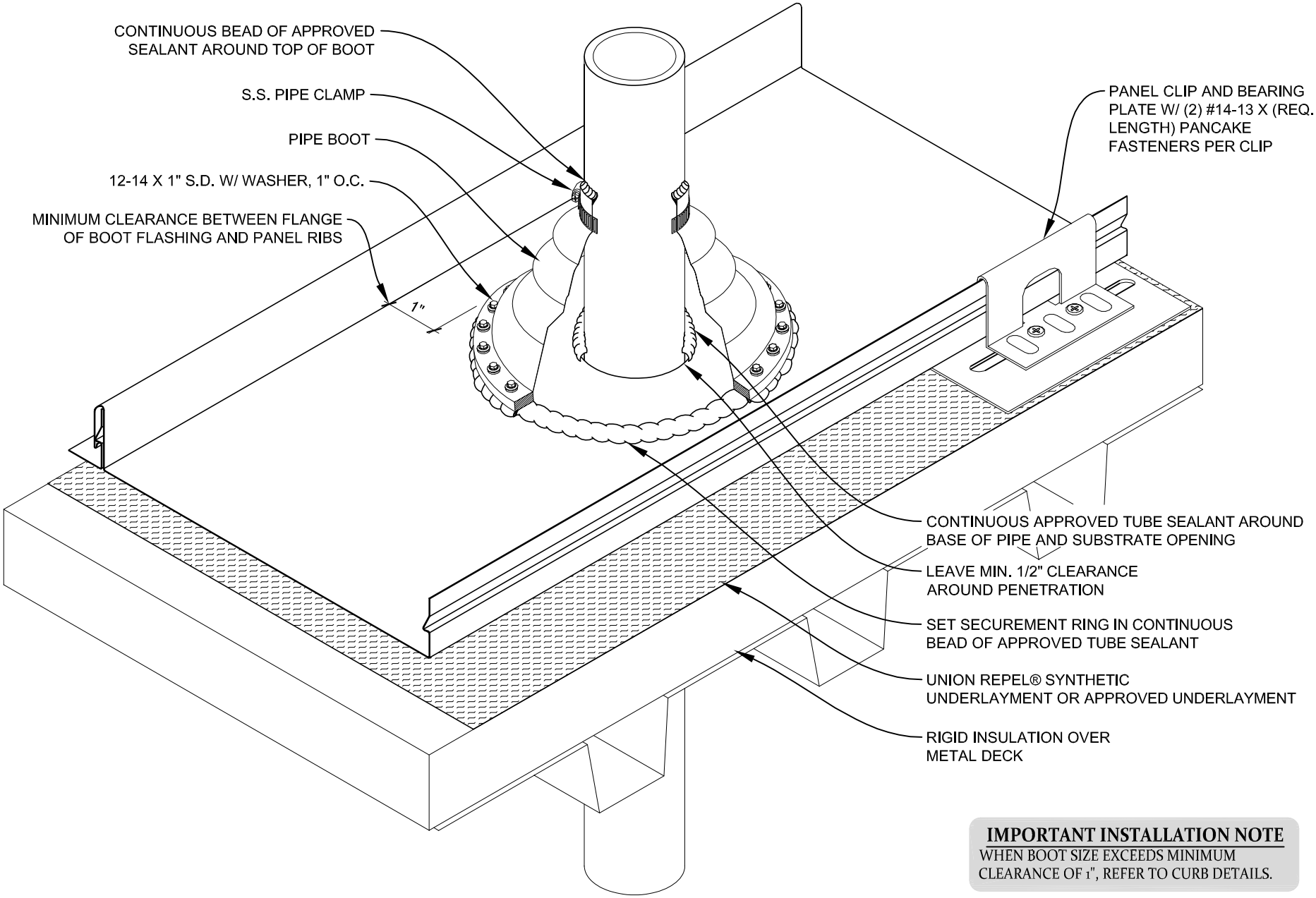
ZEE CLOSURE INSTALLATION

Detail No.: SL150-10.20

Substrate:

Project Name:

Location:



IMPORTANT INSTALLATION NOTE

WHEN BOOT SIZE EXCEEDS MINIMUM CLEARANCE OF 1", REFER TO CURB DETAILS.

UNION CORRUGATING COMPANY

Description: PIPE PENETRATION

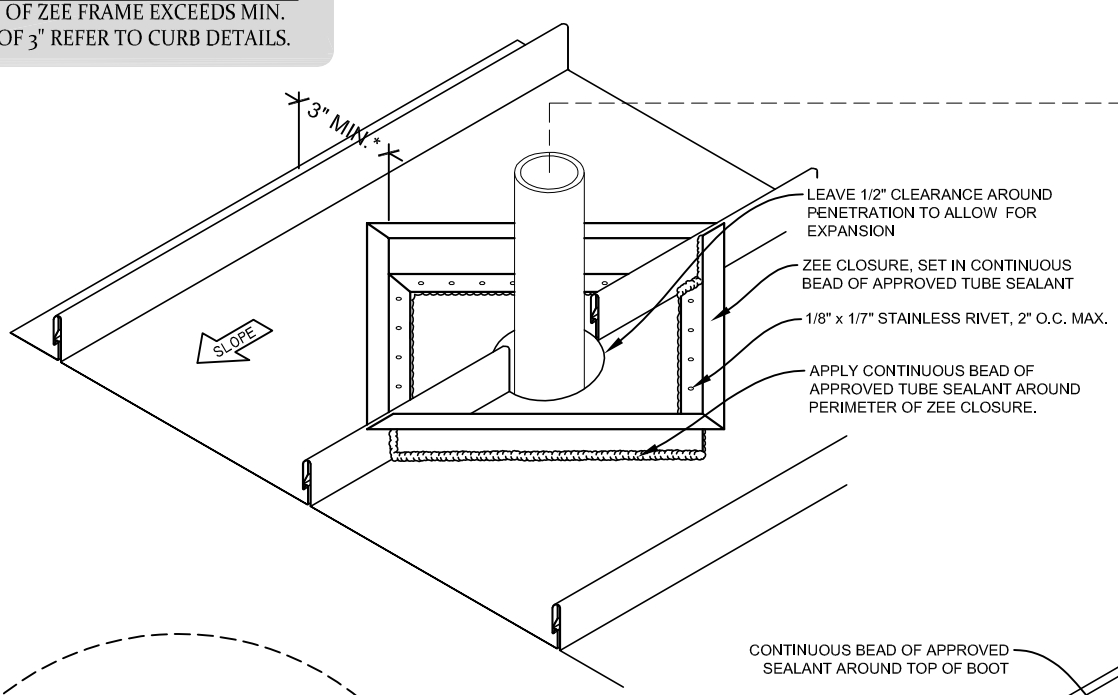
Detail No.: SL150-MD-10.30

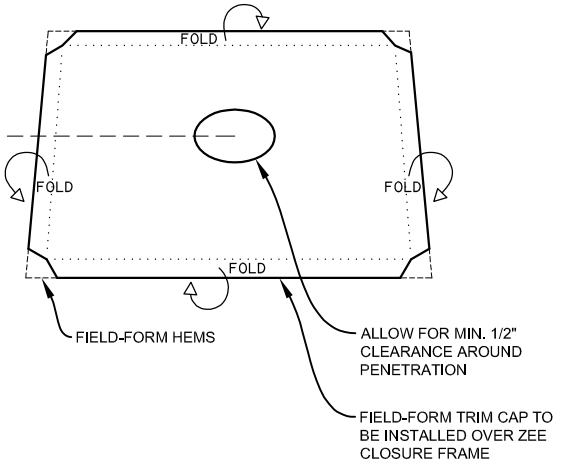
Substrate: RIGID INSULATION OVER METAL DECK

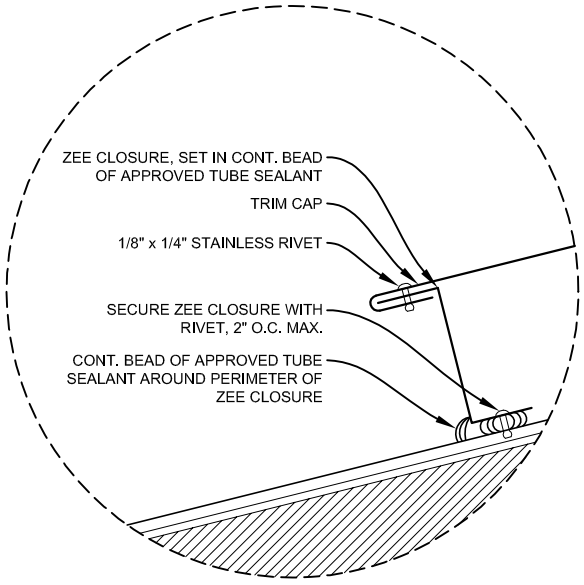
Project Name:

Location:

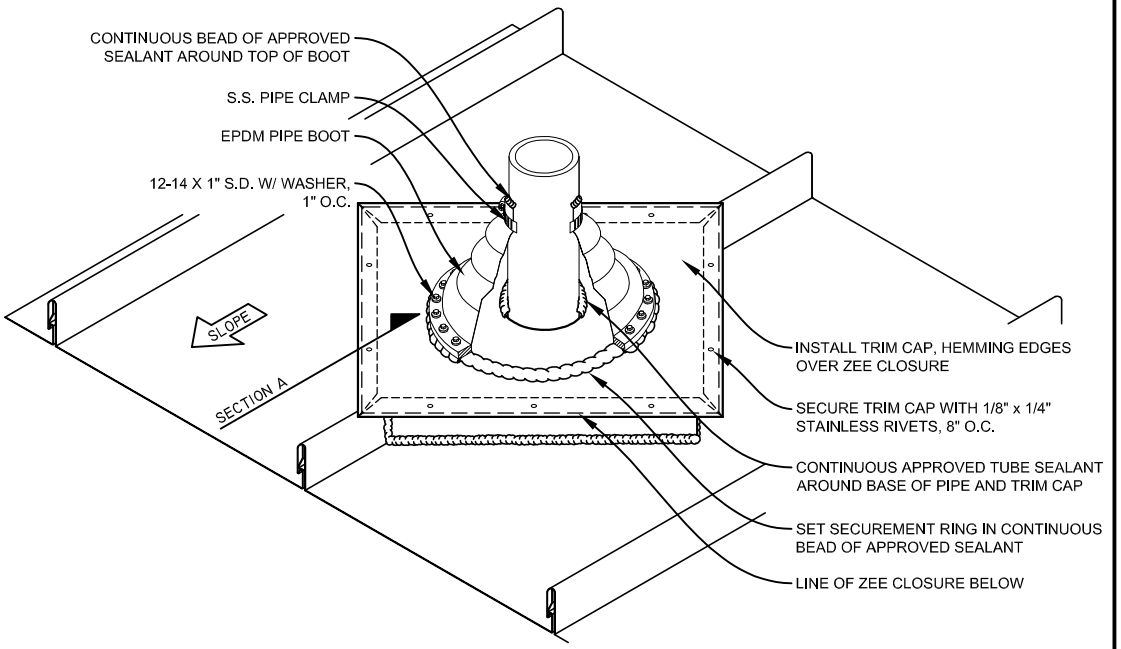
IMPORTANT INSTALLATION NOTE
*WHEN BASE OF ZEE FRAME EXCEEDS MIN. CLEARANCE OF 3" REFER TO CURB DETAILS.







SECTION A



UNION CORRUGATING COMPANY

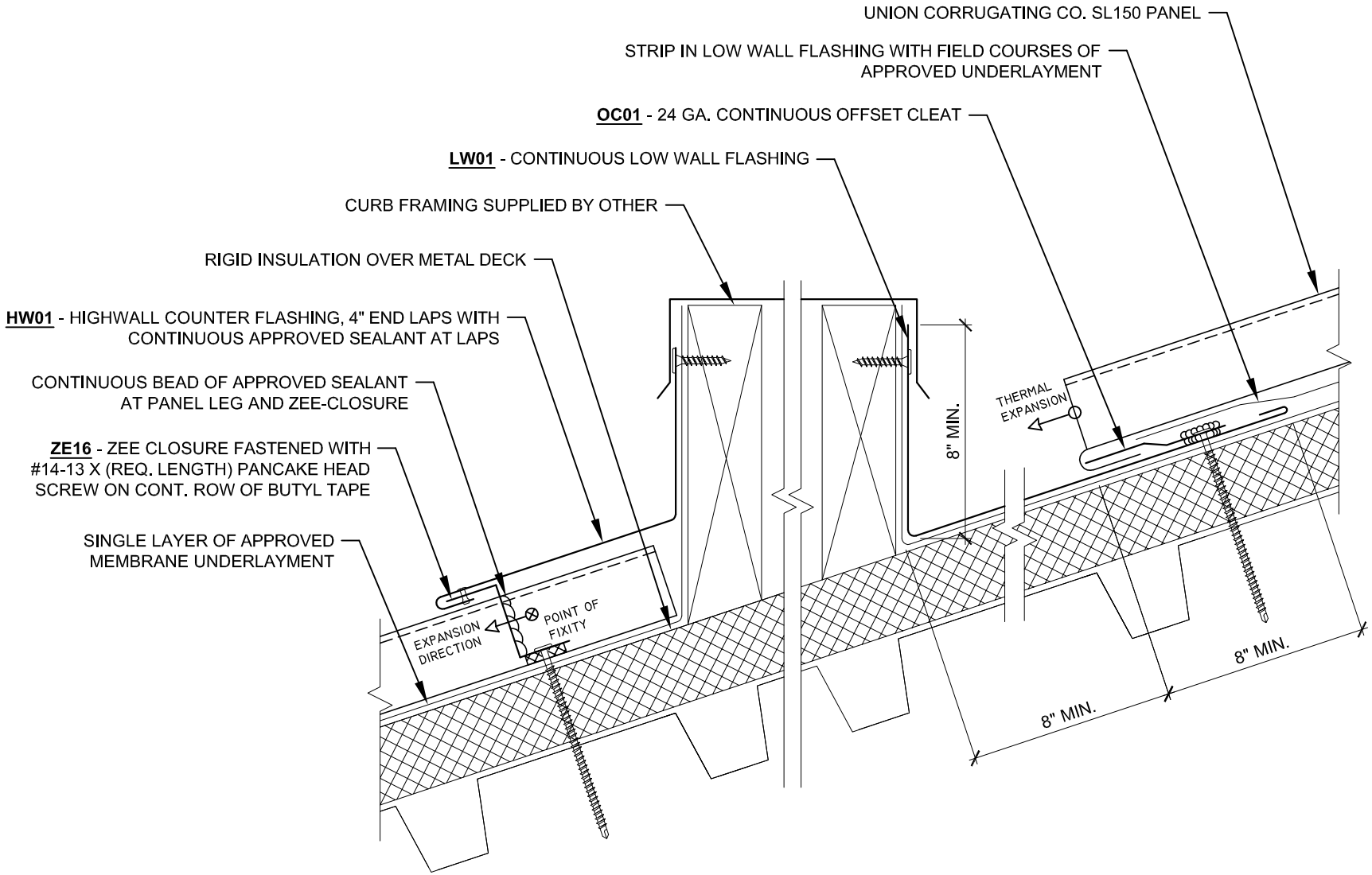
Description: PIPE PENETRATION THROUGH PANEL RIB

Detail No.: SL150-10.31

Substrate:

Project Name:

Location:



UNION CORRUGATING COMPANY

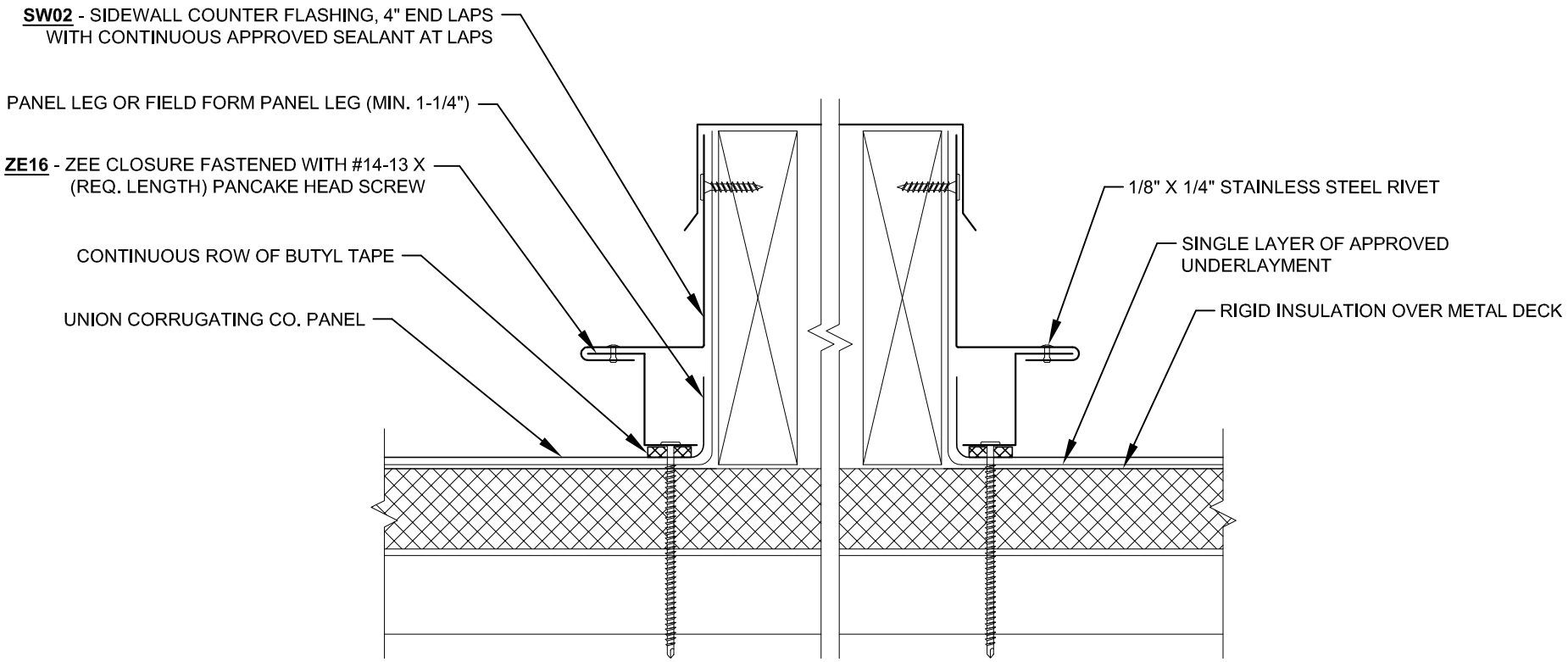
Description: LOW WALL & HIGHWALL @ SQUARE PENETRATION

Detail No.: SL150-MD-10.40

Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:



UNION CORRUGATING COMPANY

Description: SIDEWALL @ SQUARE PENETRATION

Detail No.: SL150-MD-10.41

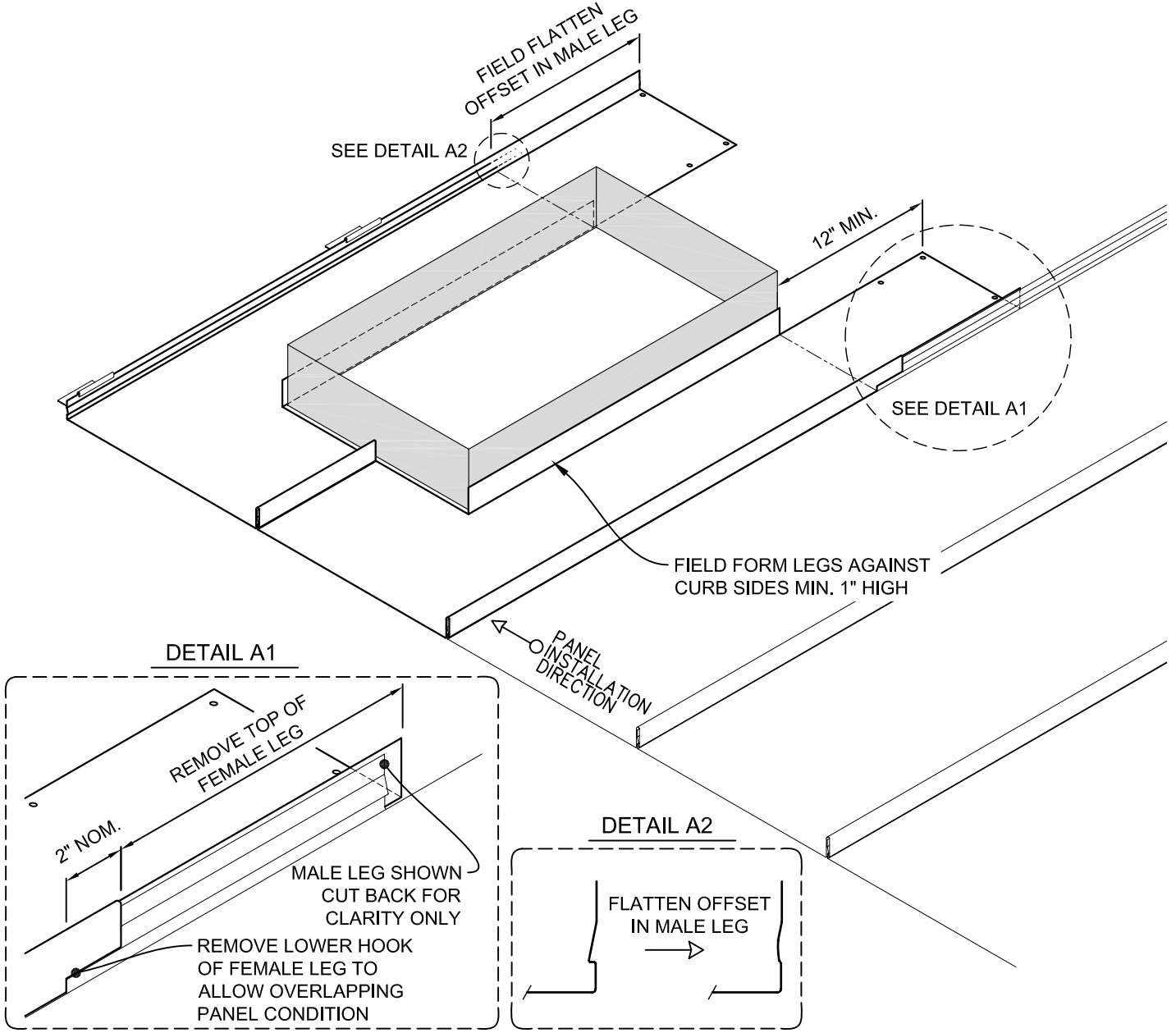
Substrate: RIGID INSULATION OVER METAL DECK

Project Name:

Location:

STEP 1

INSTALL PANELS
AROUND CURB.

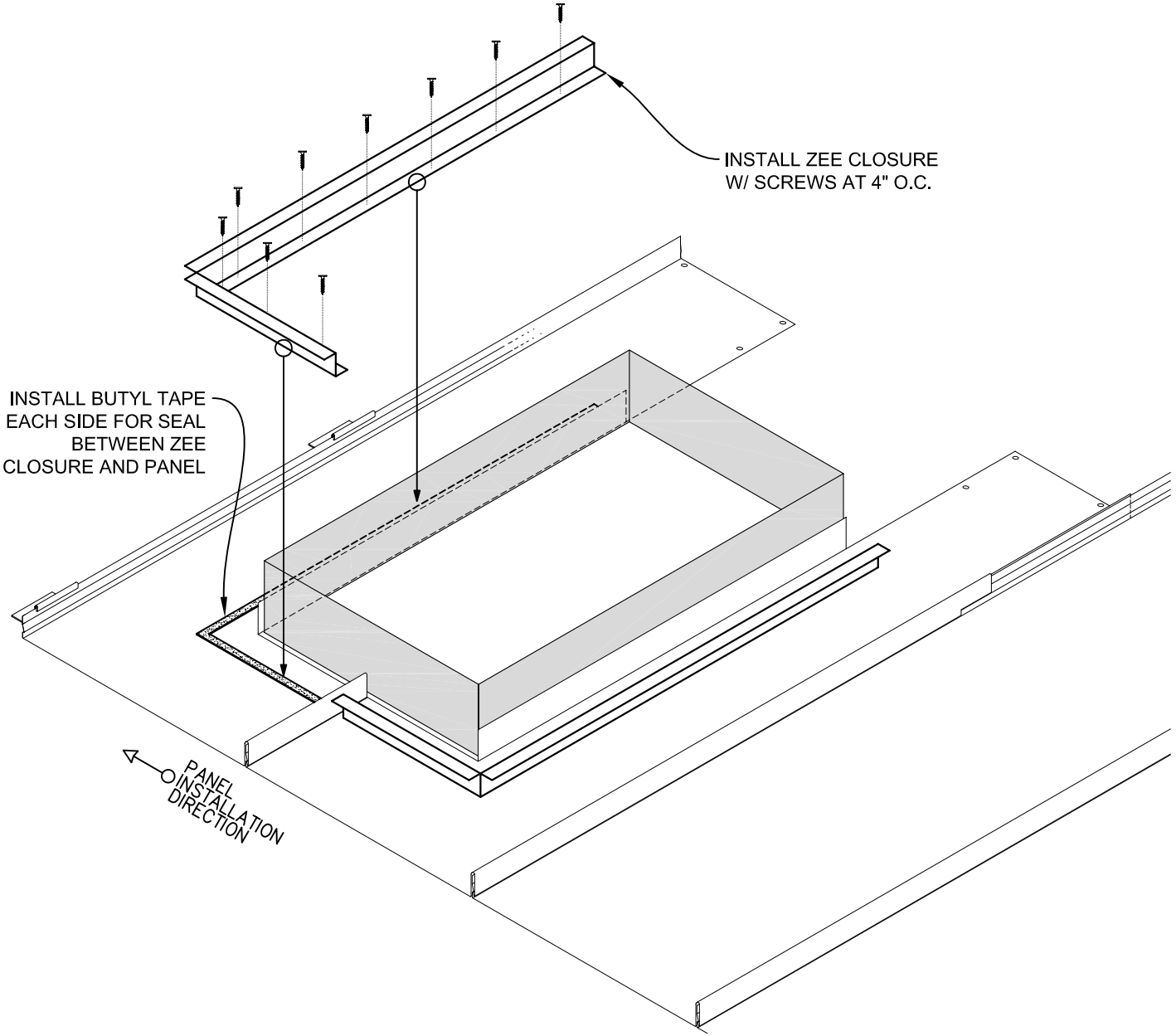


UNION CORRUGATING COMPANY

Description: SL150 Curb Details - Step 1		Detail No.: SL150-CRB: 1 of 6
Substrate: GENERAL INFORMATION	Project Name: Location:	

STEP 2

APPLY ZEE CLOSURE
FLASHING OVER
DOUBLE BEAD MASTIC



UNION CORRUGATING COMPANY

Description: SL150 CURB DETAILS - STEP 2

Detail No.: SL150-CRB: 2 of 6

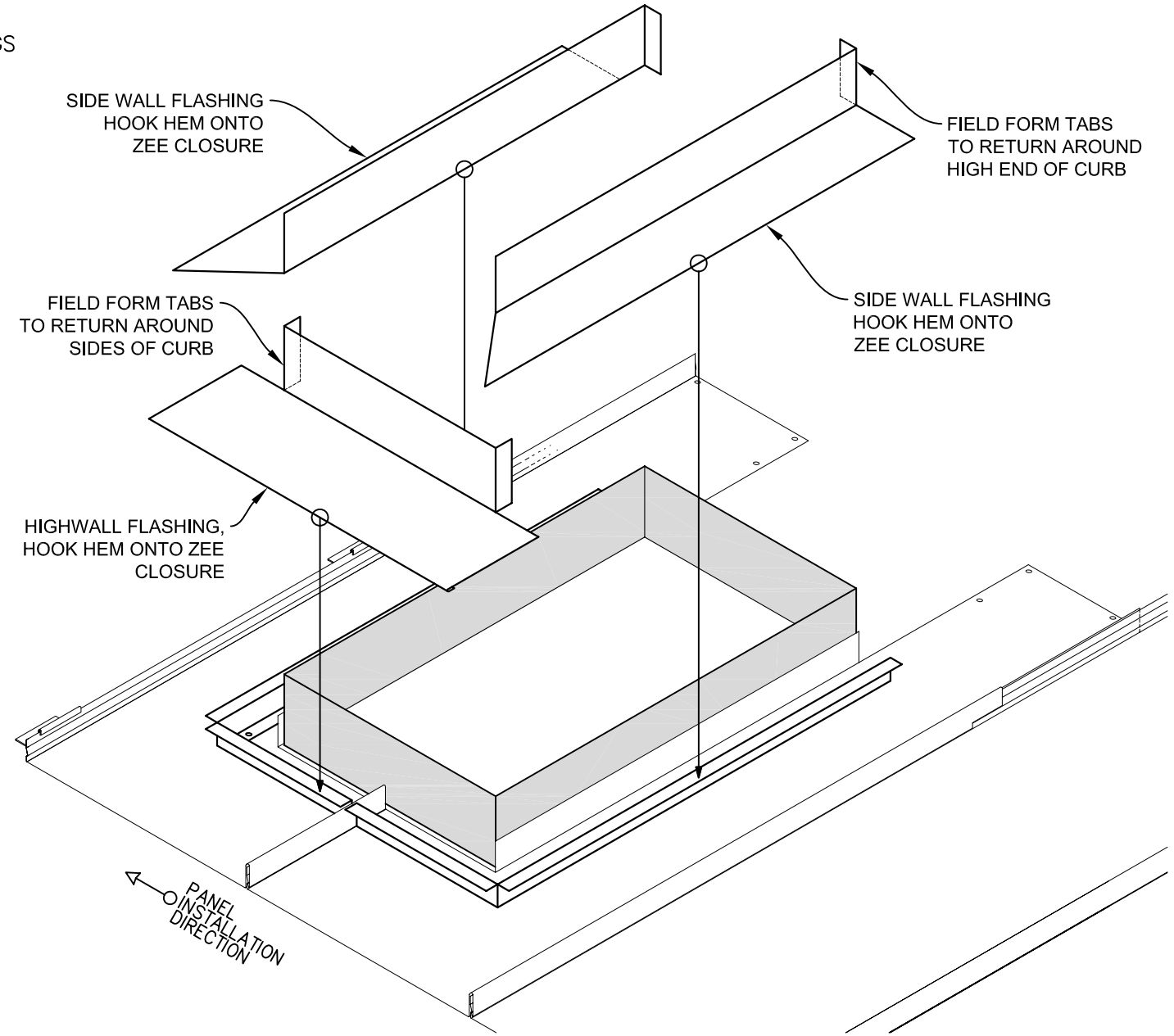
Substrate: GENERAL INFORMATION

Project Name:

Location:

STEP 3

INSTALL SIDEWALL
AND HIGH WALL FLASHINGS
ATOP ZEE CLOSURE.



UNION CORRUGATING COMPANY

Description: SL150 CURB DETAILS - STEP 3

Detail No.: SL150-CRB: 3 of 6

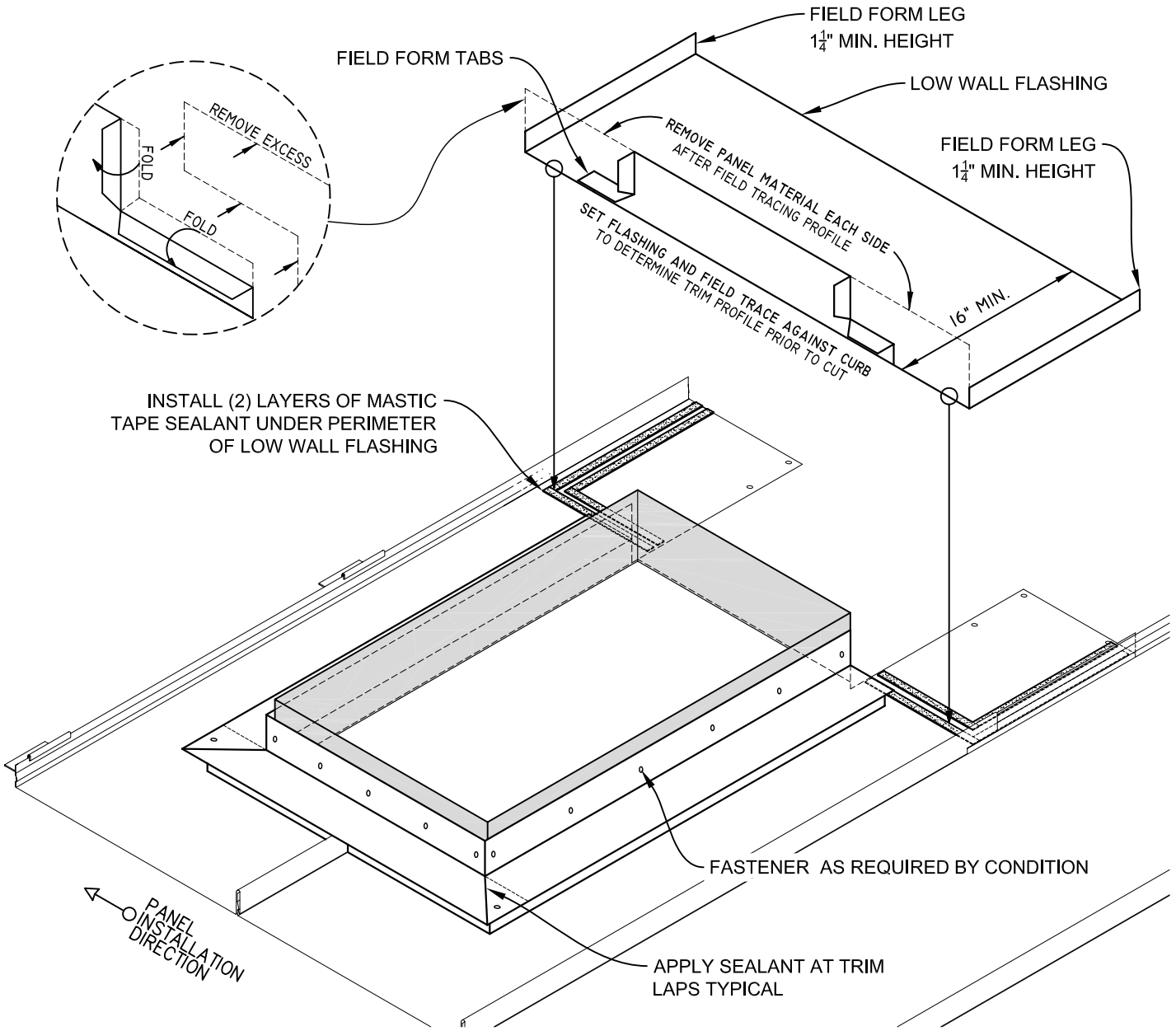
Substrate: GENERAL INFORMATION

Project Name:

Location:

STEP 4

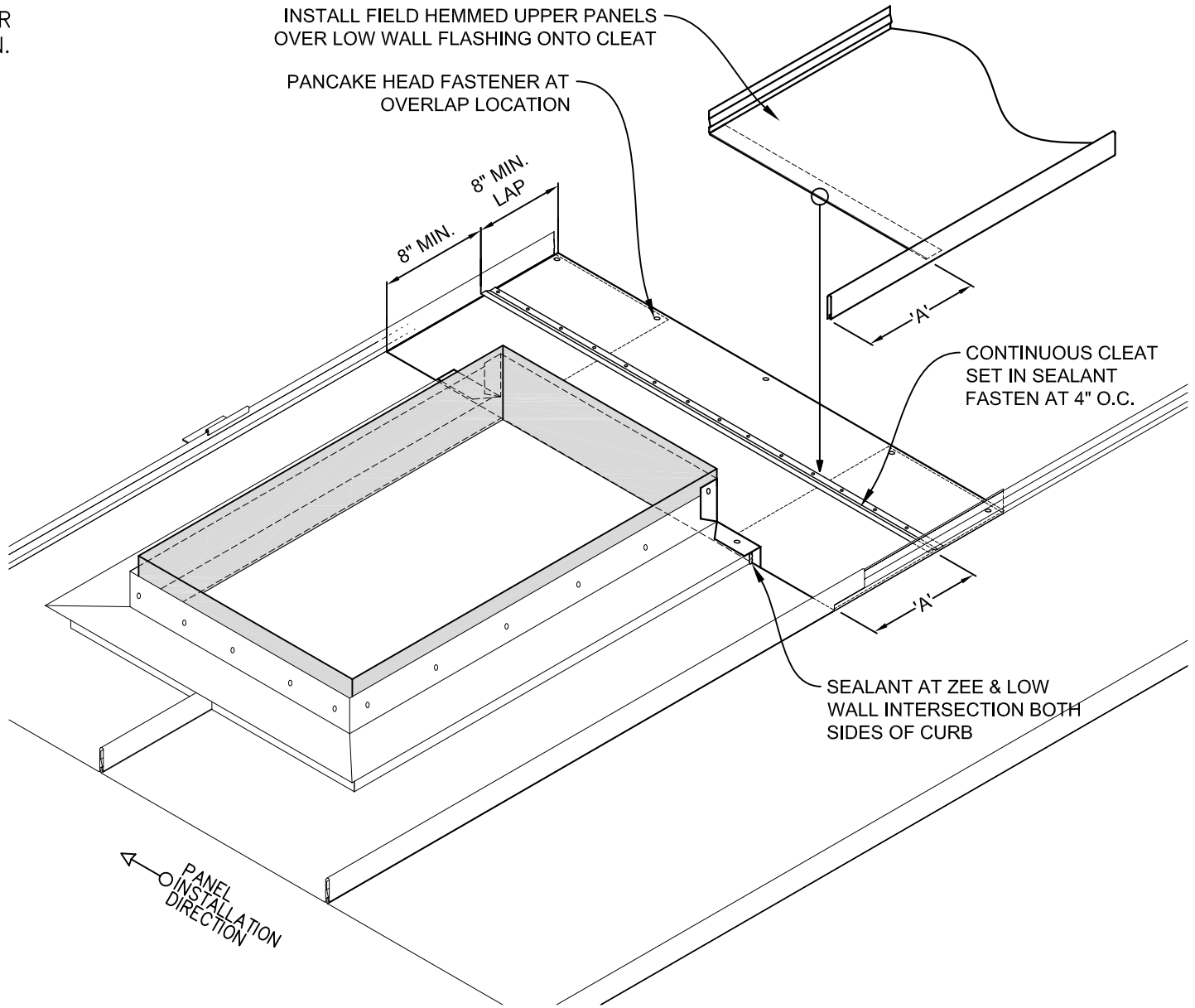
INSTALL LOW
WALL FLASHING



UNION CORRUGATING COMPANY	Description: SL150 Curb Details - Step 4	Detail No.: SL150-CRB: 4 of 6
	Substrate: GENERAL INFORMATION	Project Name: Location:

STEP 5

INSTALL CLEAT AND PREPARE FOR UPPER PANEL INSTALLATION.



UNION CORRUGATING COMPANY

Description: SL150 Curb Details - Step 5

Detail No.: SL150-CRB: 5 of 6

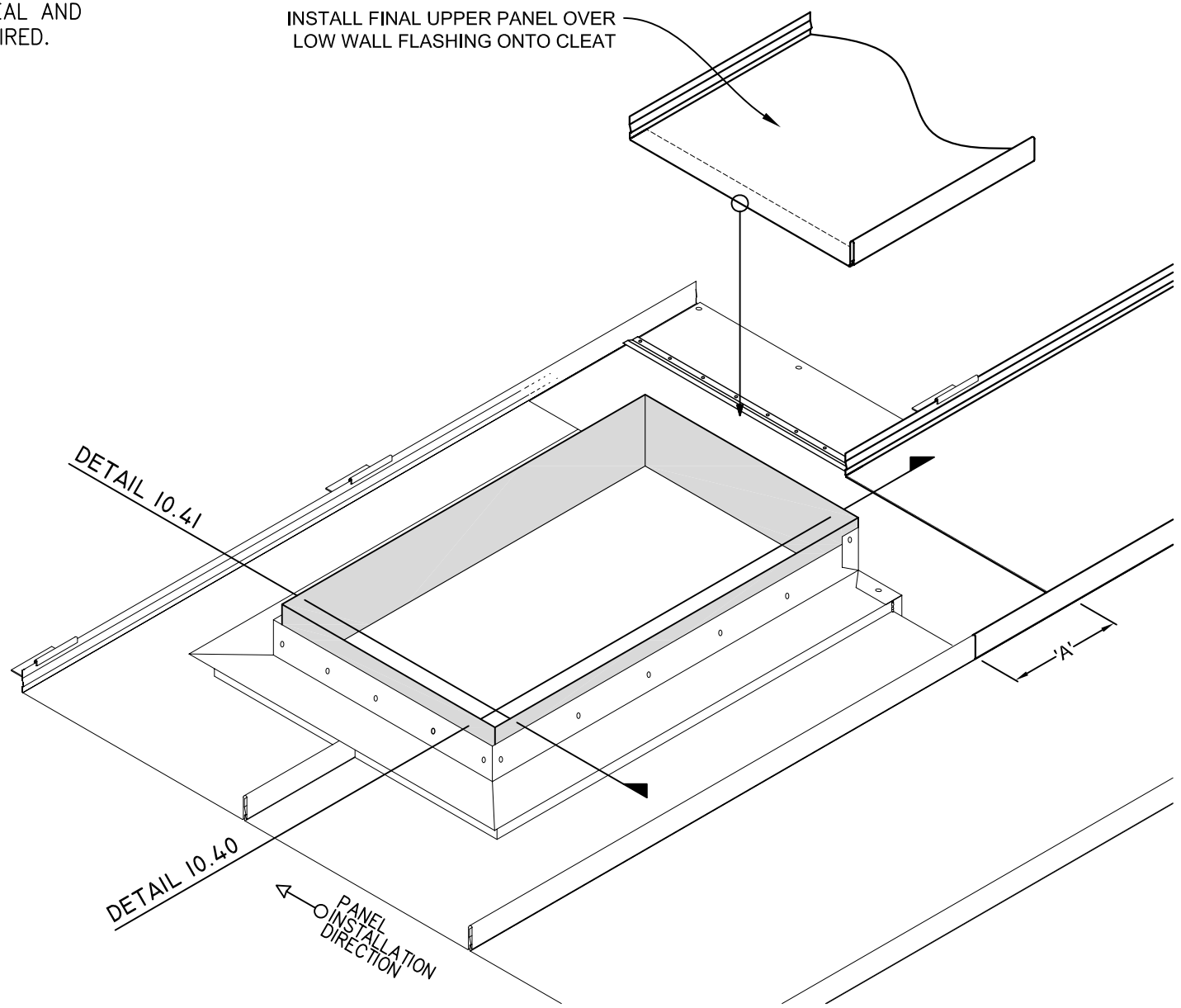
Substrate: GENERAL INFORMATION

Project Name:

Location:

STEP 6

INSTALL FINAL SEAL AND FASTEN AS REQUIRED.



UNION CORRUGATING COMPANY	Description: SL150 Curb Details - Step 6	Detail No.: SL150-CRB: 6 of 6
	Substrate: GENERAL INFORMATION	Project Name: Location: