

**EVALUATION REPORT OF  
UNION CORRUGATING COMPANY  
'7/8" CORRUGATED PANEL'**

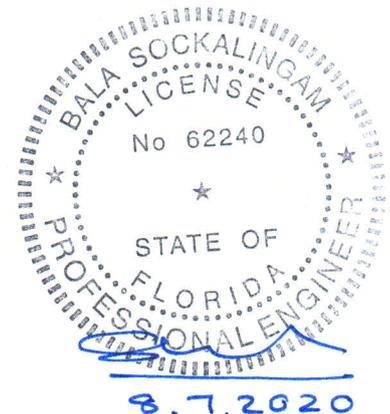
**FLORIDA BUILDING CODE 7TH EDITION (2020)  
FLORIDA PRODUCT APPROVAL  
FL 9557.1-R5  
PANEL WALLS  
SIDING**

**Prepared For:  
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**This report consists of  
Evaluation Report (3 Pages including cover)  
Installation Details (2 Pages)  
Load Span Tables (1 Page)**

**Report No. C2372-1  
Date: 8.7.2020**



Manufacturer: Union Corrugating Company

Product Name: 7/8" Corrugated

Panel Description: 7/8" high ribs spaced at 2.67" o.c.  
32SLR or 32SLV Min. 26 ga., 32" wide with (13) ribs. Coverage width = 32"  
34SLR or 34SLV Min. 24 ga., 34.67" wide with (14) ribs. Coverage width = 34.67"  
37SLR or 37SLV Min. 24 ga., 37.33" wide with (15) ribs. Coverage width = 37.33"

Materials: Min. 26 ga., 80 ksi steel or min. 24 ga., 50 ksi steel. Galvanized coated steel (ASTM A653) or Galvalume coated steel (ASTM A792) or painted steel (ASTM A755). Corrosion resistant as per FBC 2020 Section 1405.2.

Support Description: Min. 16 ga., 50 ksi steel section (Must be designed by others)

Design Uplift Pressure: Inward and outward loads are shown in the load span tables. The allowable loads for strength and deflection limits of L/120 were developed from test data. The allowable loads were calculated with safety factor of 2. Maximum span is 7' 9".

Panel Attachment: #12-14 self-drilling screws (SDS) with washer at max. 8" o.c. across panel width. The panels were fastened through the panel ridge with 2" long screws or through the panel valley with 1.25" long screws. Fasteners are corrosion resistant as per FBC 2020 Section 1405.17.

Sidelap Attachment: ¼"-14 x 7/8" long SDS with washer at max. 24" o.c. Fasteners are corrosion resistant as per FBC 2020 Section 1405.17.

Test Standards: Wall assembly tested in accordance with ASTM E1592-05(2017) 'Test Method for Structural Performance of Sheet Metal Roof and Siding Systems by Uniform Static Air Pressure Difference'.

Test Equivalency: The test procedures in ASTM E1592-05(2017) comply with test procedures prescribed in ASTM E1592-05(2012).

Code Compliance: The product described herein has demonstrated compliance with FBC 2020 Section 1404.5.

Product Limitations: Design wind loads shall be determined for each project in accordance with FBC 2020 Section 1609 or ASCE 7-16 using allowable stress design. The maximum support spacing listed herein shall not be exceeded. The design pressure for reduced support spacing may be computed using rational analysis prepared by a Florida Professional Engineer or based on Union's load span table. This evaluation report is not applicable in High Velocity Hurricane Zone.

Supporting Documents: ASTM E1592 Test Reports  
ENCON Technology Inc.  
C2260-1, Reporting Date 4/30/19  
C2260-2, Reporting Date 10/31/19



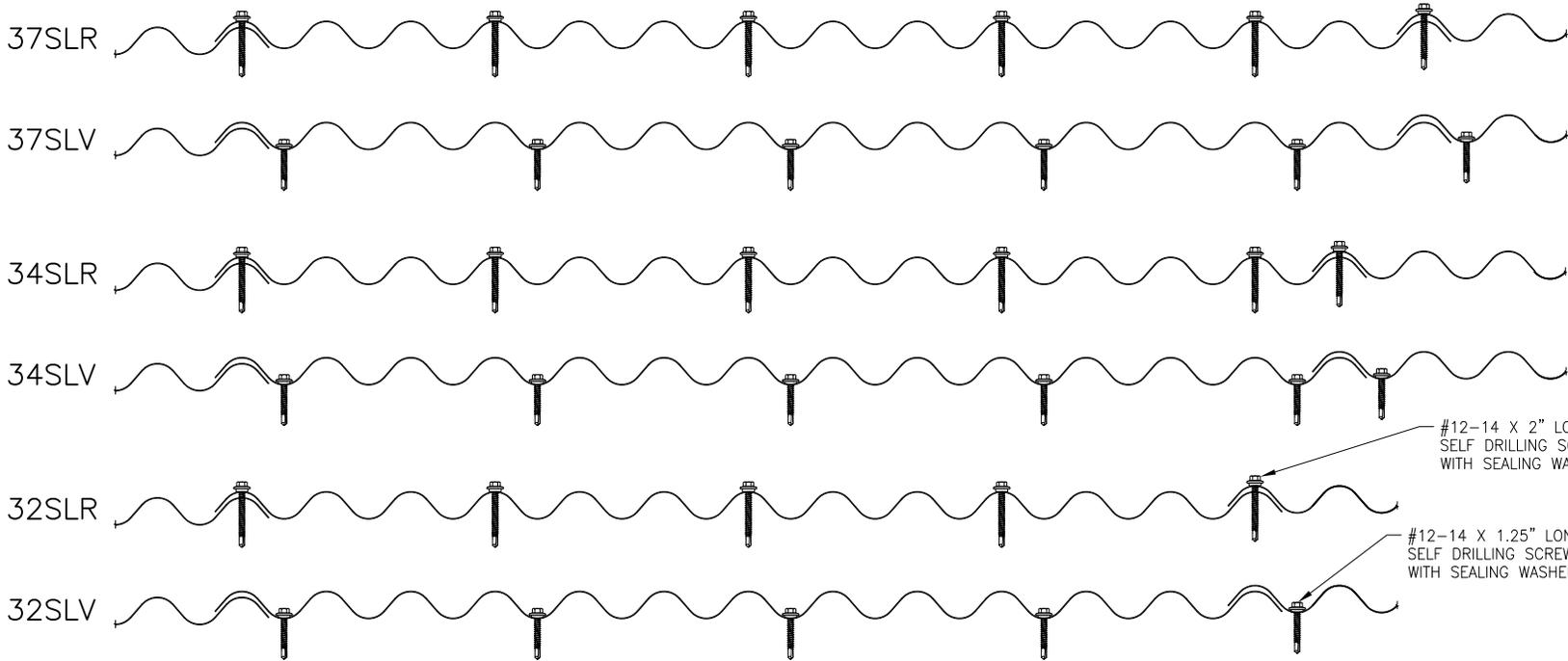
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DRAWING TITLE: **7/8" CORRUGATED PANEL**

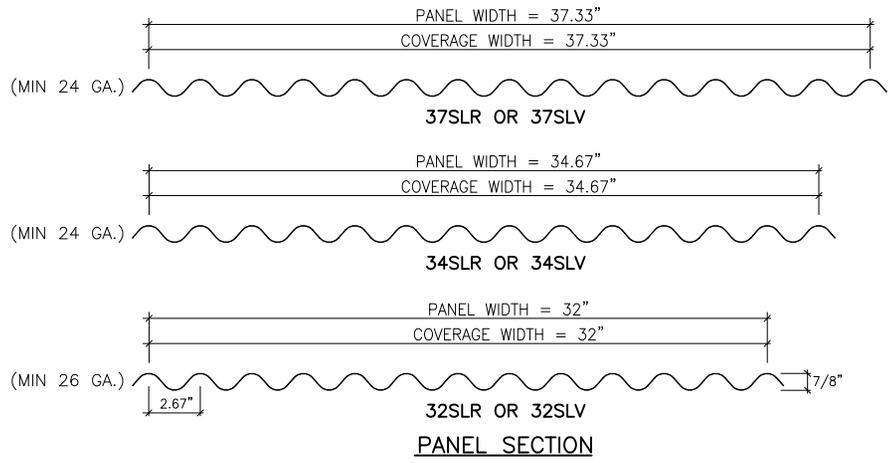
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ALTERNATE FASTENING PATTERN



**UNION CORRUGATION COMPANY  
7/8" CORRUGATED PANEL**

**Max. 37.33" wide coverage, 24 ga. (min) Steel Panel**

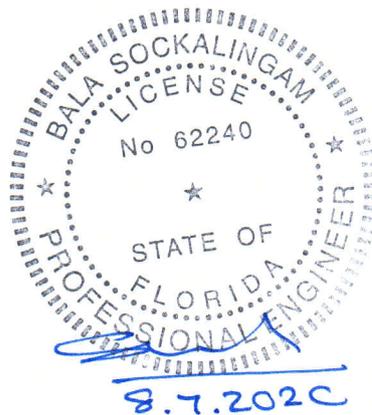
Span Condition	Loading Type	Allowable Load (psf)											
		Support Spacing (ft)											
		2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0	7.75
Two Span	Inward	97.3	77.8	64.8	55.6	48.6	43.2	38.9	35.4	32.4	29.9	27.5	20.3
	Outward	126.8	101.4	84.5	72.4	63.4	56.3	50.7	46.1	42.3	39.0	34.3	25.3
Three Span	Inward	110.5	88.4	73.7	63.2	55.3	49.1	44.2	40.2	34.2	26.9	21.5	15.9
	Outward	140.0	115.3	96.0	82.3	72.0	64.0	57.6	52.4	46.2	39.4	33.9	19.8
Four or More Spans	Inward	106.4	85.1	70.9	60.8	53.2	47.3	42.5	38.7	35.5	28.6	22.9	16.9
	Outward	138.7	110.9	92.4	79.2	69.3	61.6	55.5	50.4	46.2	40.9	35.3	21.0

**Max. 32.0" wide coverage, 26 ga. Steel Panel**

Span Condition	Loading Type	Allowable Load (psf)											
		Support Spacing (ft)											
		2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5	7.0	7.75
Two Span	Inward	97.3	77.8	64.8	55.6	48.6	43.2	38.9	35.4	32.4	29.9	27.5	20.3
	Outward	105.0	86.8	72.3	62.0	54.3	48.2	43.4	39.5	36.2	31.1	24.9	18.3
Three Span	Inward	110.5	88.4	73.7	63.2	55.3	49.1	44.2	40.2	34.2	26.9	21.5	15.9
	Outward	105.0	98.6	82.2	70.5	61.6	54.8	49.3	44.8	40.9	34.8	30.0	14.4
Four or More Spans	Inward	106.4	85.1	70.9	60.8	53.2	47.3	42.5	38.7	35.5	28.6	22.9	16.9
	Outward	105.0	94.9	79.1	67.8	59.3	52.7	47.5	43.1	39.6	36.2	31.2	15.3

**Notes:**

1. Allowable load for each condition is the smallest load calculated based on fastener capacity, panel strength and deflection limit of L/120.
2. The wind load is taken as 0.7 times the "component and cladding" loads for the purpose of determining deflection limit.
3. The panel allowable properties are determined from full scale ASTM E1592 tests at 2' 0" & 7' 9" spans.
4. The panel fasteners are #12-14 x 1-1/4" or 2" long self drilling fastener with washer.
5. Sidelap fasteners are 1/4"-14 x 7/8" long self drilling screws with washer at 24" o.c.
6. Steel supports are minimum 16 ga.. All supports must be designed to resist all loads imposed on the panel.
7. Panels must be installed as per Evaluation Report FL 9557.1 and Union current installation procedure.



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